

Service Manual

QUARTZ Synthesizer FM Stereo Tuner

ST-9038(E), (XE), (XGF)
(XGH), (XA), (X)

- * The model ST-9038 (E) is available in Scandinavia and European only.
- * The model ST-9038 (XE) is available in United Kingdom only.
- * The model ST-9038 (XGF) is available in France only.
- * The model ST-9038 (XGH) is available in Holland only.
- * The models ST-9038 (XA) and ST-9038 (X) are available in Asia, Latin America, Middle East and Africa only.

TECHNICAL SPECIFICATIONS

Specifications are subject to change without notice for further improvement.

(DIN 45 500)

Frequency range	87.6 ~ 107.9 MHz
Sensitivity (± 40 kHz deviation)	1.2 μ V (IHF, usable)
20 μ V (IHF, S/N 46 dB, 75 Ω , STEREO)	1.2 μ V (S/N 30 dB, 75 Ω)
1.2 μ V (S/N 30 dB, 75 Ω)	1.1 μ V (S/N 26 dB, 75 Ω)
1.1 μ V (S/N 26 dB, 75 Ω)	1.0 μ V (S/N 20 dB, 75 Ω)
Total harmonic distortion (1 kHz)	
MONO	0.1%
STEREO	0.15%
S/N (± 40 kHz deviation)	
MONO	72 dB (IHF, 75 dB)
Frequency response	20 Hz ~ 18 kHz, +0.1 ~ -0.5 dB
Selectivity	75 dB
Capture ratio	1.0 dB
Image rejection at 98 MHz	95 dB
IF rejection at 98 MHz	105 dB
Spurious response rejection at 98 MHz	105 dB
AM suppression	55 dB

Stereo separation

1 kHz	45 dB
10 kHz	35 dB
Leak carrier	
19 kHz	-60 dB (-65 dB, IHF)
Channel balance (250 Hz ~ 6300 Hz)	± 0.5 dB
Limiting point	1.0 μ V
Bandwidth IF amplifier	250 kHz
FM demodulator	1000 kHz
Antenna terminals	75 Ω (Unbalanced)

GENERAL

Output voltage	0 ~ 1.5 V
Power consumption	12 W
Power supply	50 Hz/60 Hz, 110 V/120 V/220 V/240 V
Dimensions (W x H x D)	450 x 53 x 293 mm (17-23/32" x 2-3/32" x 11-17/32")
Weight	5.9 kg (13.0 lb.)

TECHNISCHE DATEN

Spezifikationen können infolge von Verbesserungen ohne Ankündigung geändert werden

(DIN 45 500)

Empfangsbereich	87.6 ~ 107.9 MHz
Empfindlichkeit (± 40 kHz Hub)	1.2 μ V (IHF)
20 μ V (IHF, 46 dB Fremdspannungsabstand, 75 Ω , STEREO)	1.2 μ V (30 dB Fremdspannungsabstand, 75 Ω)
1.2 μ V (30 dB Fremdspannungsabstand, 75 Ω)	1.1 μ V (26 dB Fremdspannungsabstand, 75 Ω)
1.1 μ V (26 dB Fremdspannungsabstand, 75 Ω)	1.0 μ V (20 dB Fremdspannungsabstand, 75 Ω)
Harmonische Verzerrung (1 kHz)	
MONO	0.1%
STEREO	0.15%
Fremdspannungsabstand (± 40 kHz Hub)	
MONO	72 dB (IHF, 75 dB)
Frequenzgang	20 Hz ~ 18 kHz +0.1 ~ -0.5 dB
Selektivität	75 dB
Gleichwellen-Selektion	1.0 dB
Spiegelselektion bei 98 MHz	95 dB
ZF-Festigkeit bei 98 MHz	105 dB
Selektivitätsunfestigkeit bei 98 MHz	105 dB
AM-Unterdrückung	55 dB

Stereo-Übersprechdämpfung

1 kHz	45 dB
10 kHz	35 dB
Trägerrest	
19 kHz	-60 dB (-65 dB, IHF)
Kanalabweichung (250 Hz ~ 6300 Hz)	± 0.5 dB
Begrenzungseinsatzpunkt	1.0 μ V
Bandbreite ZF-Verstärker	250 kHz
UKW-Demodulator	1000 kHz
Antennenanschluß	75 Ω (unsymmetrisch)

ALLGEMEINE DATEN

Ausgangsspannungen	0 ~ 1.5 V
Leistungsaufnahme	12 W
Netzspannung, umschaltbar	50 Hz/60 Hz, 110 V/120 V/220 V/240 V
Abmessungen (B x H x T)	450 x 53 x 293 mm
Gewicht	5.9 kg

TechnicsMatsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

ST-9038

CARACTERISTIQUES TECHNIQUES

(DIN 45 500)

Gamme de fréquences	87.6 ~ 107.9 MHz
Sensibilité (± 40 kHz déviation)	1.2 μ V (IHF, utilisable)
20 μ V (IHF, Signal/bruit 46 dB, 75 Ω , STEREO)	
1.2 μ V (Signal/Bruit 30 dB, 75 Ω)	
1.1 μ V (Signal/bruit 26 dB, 75 Ω)	
1.0 μ V (Signal/bruit 20 dB, 75 Ω)	
Distorsion harmonique totale (1 kHz)	
MONO	0.1%
STEREO	0.15%
Signal/Bruit (± 40 kHz déviation)	
MONO	72 dB (IHF, 75 dB)
Réponse de fréquence	20 Hz ~ 18 kHz, +0.1 ~ -0.5 dB
Sélectivité alternée par-canal	75 dB
Taux de capture	1.0 dB
Rejet d'image (à 98 MHz)	95 dB
Rejet FI (à 98 MHz)	105 dB
Rejet de réponse parasite (à 98 MHz)	105 dB
Suppression AM	55 dB
Séparation stéréophonique	
1 kHz	45 dB
10 kHz	35 dB

Sujet à changement sans préavis.

Courant porteur de dispersion

19 kHz

-60 dB (-65 dB, IHF)

Équilibrage de canaux (250 Hz ~ 6300 Hz)

 ± 0.5 dB

Point limite

1.0 μ V

Largeur de bande

Amplificateur FI

250 kHz

Démodulateur FM

1000 kHz

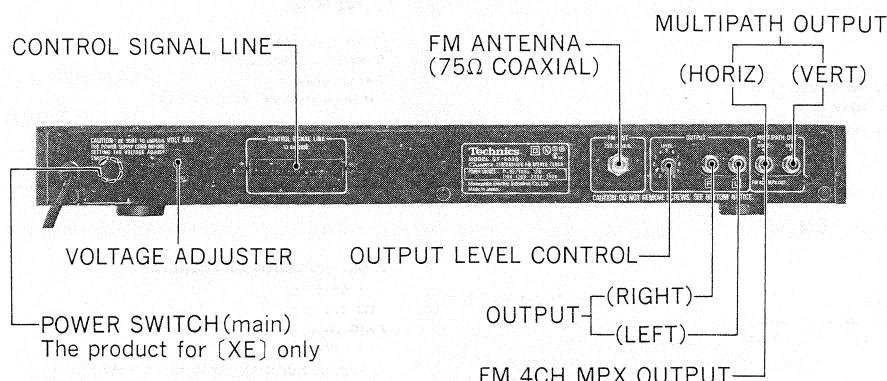
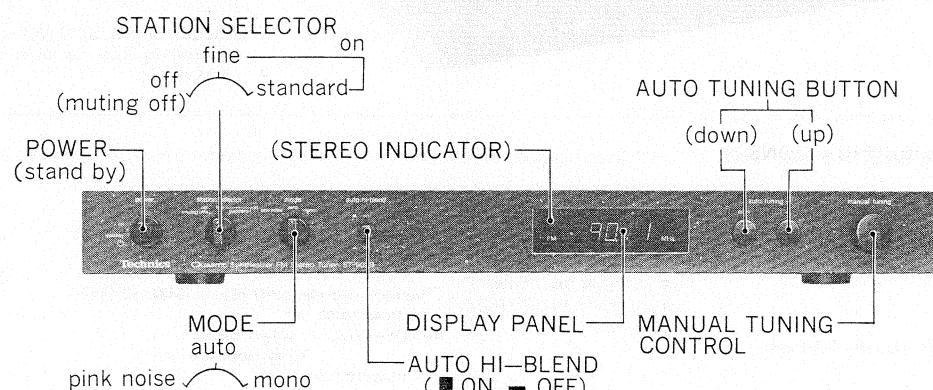
Impédance d'antenne

75 Ω (asymétrique)

GENERALITES

Tension de sortie	0 ~ 1.5 V
Consommation	12 W
Alimentation	50 Hz/60 Hz, 110 V/120 V/220 V/240 V
Dimensions (L x H x Pr)	450 x 53 x 293 mm
Poids	5.9 kg

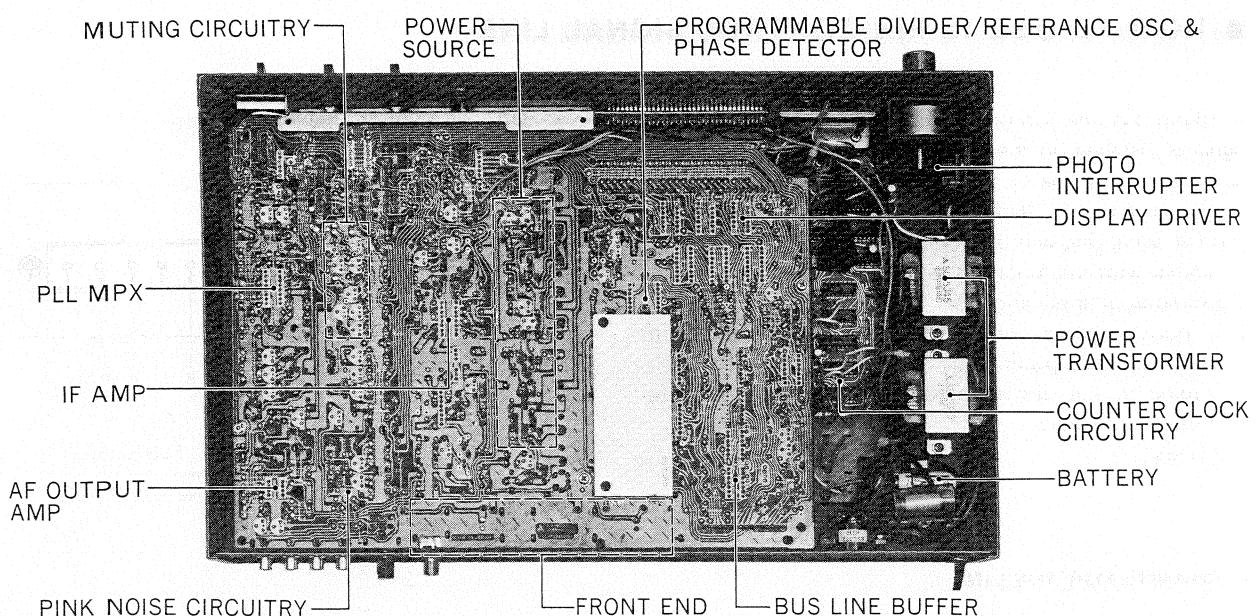
LOCATION OF CONTROLS



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● Muting switch/station selector (station selector)

This switch is used to remove the "between-station noise" characteristic of the FM broadcast band, and to select the input signal strength to the tuner.

"fine":

At this position, broadcast signals with a stereo distortion ratio of 0.2% or less can be received.

Broadcasts can be automatically tuned by simply pressing one of the automatic-tuning buttons.

At this position, the broadcast signals indicated by (d) and (f) in the figure below would be received.

"standard":

At this position, broadcast signals with a stereo distortion ratio of 1% or less can be received.

Operation is the same as for the "fine" position.

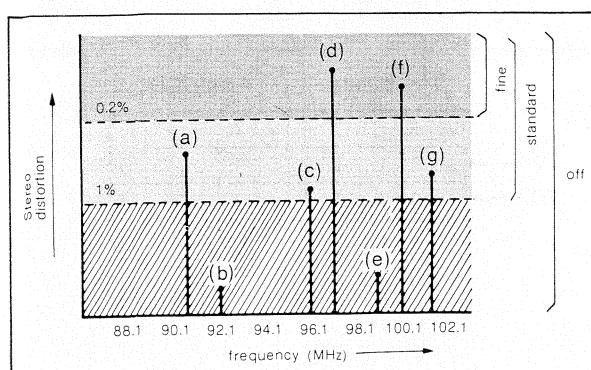
At this position, the broadcast signals indicated by (a), (c), (d), (f) and (g) in the figure below would be received.

"off":

At this position, all FM broadcast signals are received. Set to this position when it is desired to receive even weak signals with a stereo distortion ratio of more than 1%.

Note that the muting function is off at this position, and therefore the volume control should be set to a low level for tuning.

In addition, although this is the "muting off" position, the muting will function during tuning, becoming off when the tuning is stopped.



● Mode selector (mode)

The mode selector is used to change reception conditions and to select the "pink-noise" generator used for adjustment of the recording level, etc.

"pink noise":

When set to this position, "pink noise" will be emitted from the output terminals ("OUTPUT").

When a flat frequency response is indicated by the meters, the modulation level is set for 50% modulation.

For recording-level adjustment:

- Using VU (level) meters
Adjust so that the indication needles show a reading of about -6 VU (-6 dB)
- Using peak-level meters
Adjust so that the indication needles show a reading of about +3 dB.
Because the optimum value is apt to vary according to the program source and the tape deck, adjustment of the recording level should be made by taking such factors into consideration.

"auto":

Stereo broadcasts will automatically be received as stereo, and monaural broadcasts will be received monaurally.

"mono":

All broadcasts, stereo and monaural, will always be received monaurally.

● Automatic high-blend switch (auto hi-blend)

When this switch is set to the "on" position, the high-blend circuitry will function automatically, turning on and off depending upon the strength of the input signal.

The switch is off when pressed inward (▲—▲), and on when released outward (▲—▲).

The high-blend circuitry operates to reduce noise, without acoustically disturbing the stereo effect, by mixing the left and right high-frequency range, where noise is relatively more irritating to the ear.

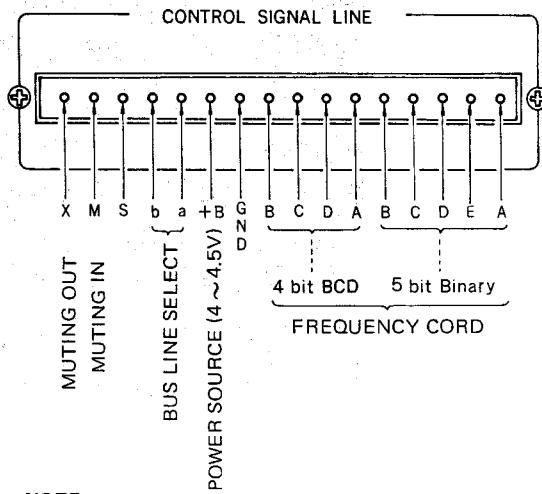
■ HOW TO USE 16-PIN CONTROL SIGNAL LINE

A 16-pin bus line (Control Signal Line) for system control signal is installed on the rear side of this unit. The original purpose of this line is to control the signals between the programmable unit (SH-9038) and this tuner. However, the control signal line will offer various applications if the user is familiar with the functions as mentioned below;

<Examples of applications>

- 1) Various controls are possible, connecting the line to your micro-computer.
- 2) Tuning to the desired broadcasting station can be remotely controlled.
- 3) Others

• SIGNAL FOR 16-PIN BUS LINE



• CHANGE FOR BUS LINE

a	b	Bus Line	
0	0	Ext.	Frequency control with external signal
1	0	Ext.	
0	1	Ext.	
1	1	Int.	Frequency control with internal signal

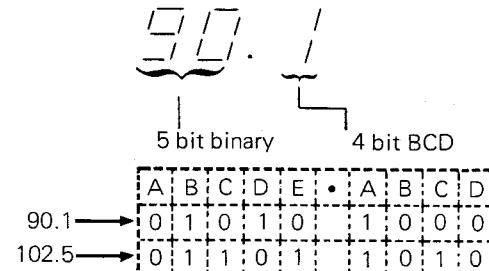
NOTE:

- When controlling frequency with external signal, be sure to set Bus Line to "Ext." Bus line is very strong against destruction because of its open collector system, but it should not be short-circuited with power source.
- Terminal "S" is sensitive to noise.

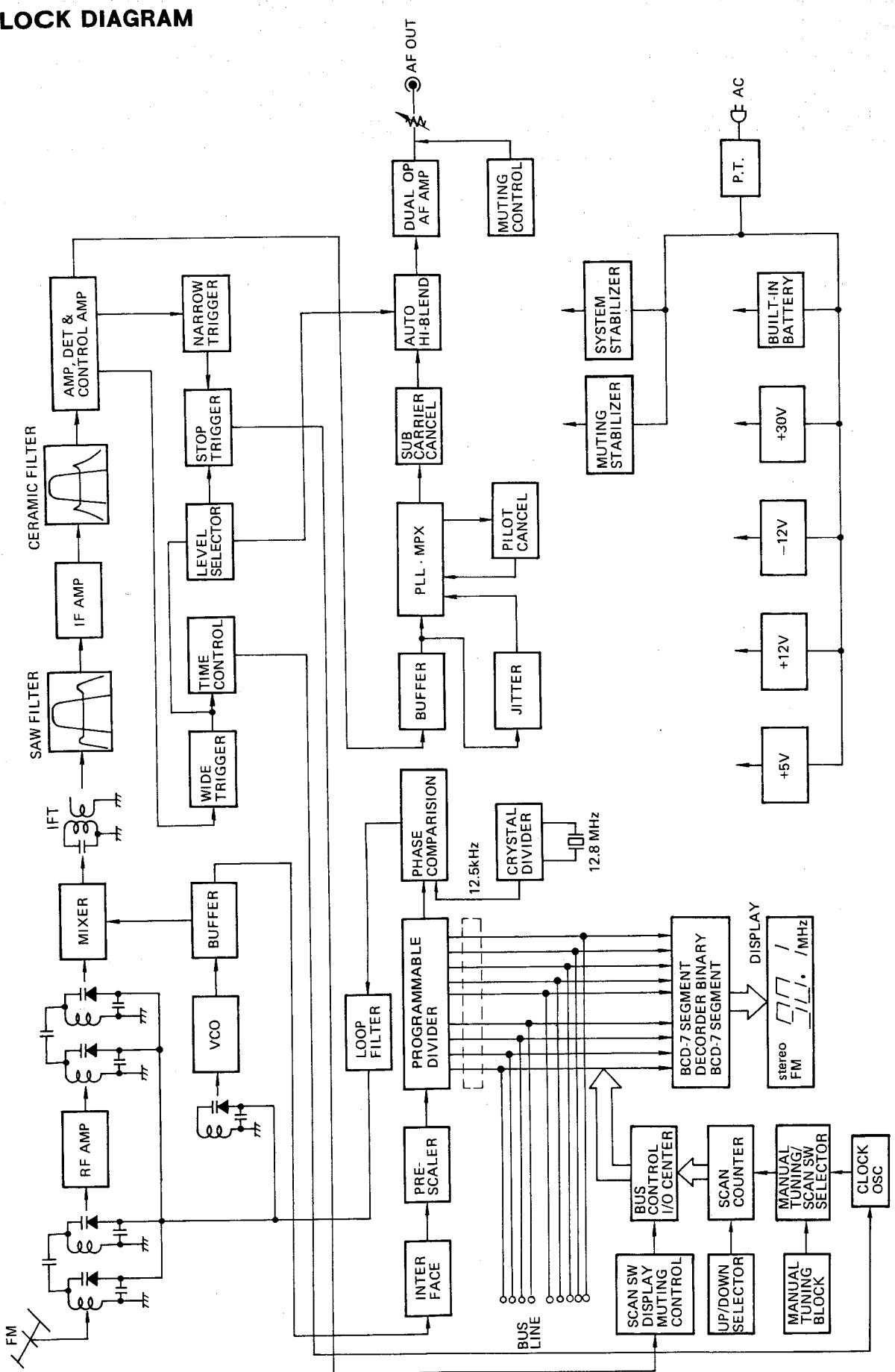
• RECEIVING FREQUENCY & FREQUENCY CORD

	A	B	C	D	E	A	B	C	D
87	1	1	1	0	0	0	0	0	0
88	0	0	0	1	0	1	1	0	0
89	1	0	0	1	0	2	0	1	0
90	0	1	0	1	0	3	1	1	0
91	1	1	0	1	0	4	0	0	1
92	0	0	1	1	0	5	1	0	1
93	1	0	1	1	0	6	0	1	1
94	0	1	1	1	0	7	1	1	1
95	1	1	1	1	0	8	0	0	1
96	0	0	0	0	1	9	1	0	0
97	1	0	0	0	1				
98	0	1	0	0	1				
99	1	1	0	0	1				
100	0	0	1	0	1				
101	1	0	1	0	1				

	A	B	C	D	E
102	0	1	1	0	1
103	1	1	1	0	1
104	0	0	0	1	1
105	1	0	0	1	1
106	0	1	0	1	1
107	1	1	0	1	1



■ BLOCK DIAGRAM



■ ALIGNMENT INSTRUCTIONS**ENGLISH****Equipment used**

1. FM signal generator (FM-SG)
2. Stereo modulator (or separation meter)
3. Distortion gauge
4. Oscilloscope
5. AC and DC electronic voltmeters (VTVM)
6. Frequency counter (19 kHz and 108 MHz measurable)
7. FM 75Ω dummy antenna (Fig. 1) and low-pass filter (Fig. 2)

Preparation of FM signal generator (FM-SG)

1. Connect stereo modulator to FM-SG.
2. Apply SG output to antenna terminal of the set through 75Ω FM dummy antenna.
3. The standard input of the set is 60 dB (1mV), 400 Hz 100% modulation (Because of using dummy antenna, SG output must be 12 dB plus [IHF]. That is, when input is 60 dB, SG output is to be 72 dB.)

Step	Circuit	Preparations	Parts adjusted	Adjusting procedure
1	Local oscillation frequency	<ol style="list-style-type: none"> 1) Set station selector switch to "off" and push tuning button so that frequency indication is 97.0 MHz. 2) Connect frequency counter between TP901 and earth. 	CT901 (Crystal OSC trimmer)	<ol style="list-style-type: none"> 1) Set VR901 to control point.(Center Position) 2) Adjust CT901 so that frequency counter indicates 107.7 ± 0.001 MHz.
2	Intermediate frequency (IF)	<ol style="list-style-type: none"> 1) Set station selector switch to "off" and push tuning button so that frequency indication is 98.1MHz. 2) Connect DC voltmeter between TP101 and TP102. 	T102 (A) (DISCRI IFT)	Adjust T102 (A) core so that voltage measured in no signal mode is 0V in 300mV range.
3	High frequency 87.6 MHz	<ol style="list-style-type: none"> 1) Turn CT1 up to around center. 2) Set station selector switch to "off" and push tuning button so that frequency indication is 87.6 MHz. 3) Connect DC voltmeter (or tester) between TP902 and earth. 	CT1 (OSC trimmer) L7 (OSC coil)	Adjust L7 so that voltage measured by DC voltmeter (or tester) is 4.5V.
4	High frequency 89.1MHz	<ol style="list-style-type: none"> 1) Set station selector switch to "off" and push turning button so that frequency indication is 89.1MHz. 2) Add 89.100 ± 0.005 MHz to the set with use of SG. 3) Connect AC voltmeter and oscilloscope to output terminals of the set. 	L1 (ANT coil) L2, 3,4 (DETcoil) T101 (IFT)	<ol style="list-style-type: none"> 1) Adjust L1, L2, L3 and L4 repeatedly so that AF output from output terminal becomes maximum. 2) Adjust T101 so that output wave form becomes vertically symmetrical. (Fig. 3)
5	High frequency 104.1MHz	<ol style="list-style-type: none"> 1) Get 104.1MHz indication in the same manner as in step 4. 2) Add 104.100 ± 0.005 MHz to the set with use of SG. 	CT1 (OSC trimmer)	<ol style="list-style-type: none"> 1) Adjust CT1 so that output is maximum as in step 4. 2) Repeat the adjustments in steps 3 ~ 5 a few times. 3) Conduct the adjustment in step 2 once again.
6	Mono distortion	<ol style="list-style-type: none"> 1) Get 98.1MHz indication in the same manner as in step 4. 2) Add 98.100 ± 0.002 MHz, 400Hz 100% modulation "standard signal" to the set with use of SG. 3) Connect DC voltmeter between TP101 (-) and TP102 (+). 4) Connect distortion meter to output terminals of the set. 	T102 (A) T102 (B) (DISCRI IFT)	<ol style="list-style-type: none"> 1) Adjust T102 (A) core so that voltage between TP101 and TP102 is +50mV in 300mV range. 2) Adjust T102 (B) core so that distortion of right and left channels is minimized 3) Again make the adjustments in 1 and 2.
7	SCAN STOP (fine)	<ol style="list-style-type: none"> 1) Get 98.1MHz indication in the same manner as in step 4. 2) Add 98.100 ± 0.005 MHz, 400Hz 100% modulation, 35 dB signal to the set. 3) Set station selector switch to "fine". 4) Connect oscilloscope or AC VTVM to output terminal. 	VR101	Fully turn VR101 clockwise and then slowly turn it counterclockwise until output is gained.
8	SCAN STOP (standard)	<ol style="list-style-type: none"> 1) Add 20 dB signal to the set in the same manner as in step 7. 2) Set station selector switch to "standard". 	VR102	Fully turn VR102 clockwise and then slowly turn it counterclockwise until output is gained.
9	ECL DIVIDER BIAS	<ol style="list-style-type: none"> 1) Add 98.100 ± 0.005 MHz, 400Hz 100% modulation, 60 dB signal to the set. 2) Connect DC VTVM to TP903 through choke coil (SLQAN40G1). 	VR901	<ol style="list-style-type: none"> 1) Fully turn VR901 counterclockwise and then slowly turn it clockwise until output is gained. Then measure voltage (voltage 1) at that point. 2) Next, fully turn VR901 clockwise and then slowly turn it counterclockwise until output is gained. Then measure voltage (voltage 2) at that point. 3) Average the voltage values obtained in 1 and 2. 4) Adjust VR901 so that the calculated voltage is obtainable.
10	PLL VCO	<ol style="list-style-type: none"> 1) Set mode switch to "auto". 2) Add 98.100 ± 0.005 MHz, 400Hz 30% modulating 60 dB signal to the set. 3) Connect frequency counter to TP302 through 100 kilohms resistor. 	VR302 (19kHz OSC)	Adjust VR302 so that TP302 output frequency is 19.00 ± 0.03 kHz.
11	Pilot band-pass filter	<ol style="list-style-type: none"> 1) Add 98.100 ± 0.005 MHz, 400 Hz (L-R) 98%, Pilot 10% modulation, 60 dB stereo signal to the set. 2) Connect AC VTVM to output terminal of the set through low-pass filter (Fig. 2) 3) Connect distortion meter to Lch output terminal of the set. 	L302 (Pilot BPF)	<ol style="list-style-type: none"> 1) Adjust L302 so that output voltage is maximum. 2) Shift OUTPUT MODE of stereo modulator from (L-R) to (L). 3) Re-adjust L302 so that distortion of Lch is minimized. 4) Distortion of Rch should be nearly the same as Lch.
12	Pilot cancel	<ol style="list-style-type: none"> 1) Add 98.1 ± 0.005 MHz, Pilot 10% modulation, 60 dB stereo non-modulation signal to the set. 2) Connect AC VTVM to TP301. 	VR301 L301 (Pilot cancel)	Alternately adjust VR301 and L301 so that TP301 output is minimized.

Step	Circuit	Preparations	Parts adjusted	Adjusting procedure
13	Subcarrier cancel	1) Same as 1 in step 12. 2) Connect VTVM to output terminal. (Do not connect through low-pass filter.)	CT401 (Subcarrier cancel)	Adjust CT401 so that output is minimized.
14	Separation	1) Add $98.100 \pm 0.005\text{MHz}$, 1kHz, 30%, Pilot 10% modulation, 60 dB stereo signal to the set. 2) Connect AC VTVM to output terminal of the set.	VR401 (Separation)	Adjust VR401 so that R output is minimized when stereo modulator is in L (Lch modulation) mode and that L output is minimized in R mode.
15	Pink noise level	1) Add $98.1 \pm 0.005\text{MHz}$, 400Hz (L + R) 90%, Pilot 10% modulation, 60 dB stereo signal to the set. 2) Connect AC VTVM to Lch output terminal.	VR303 (Pink noise)	1) Output voltage should be 0 dB when mode switch is at "auto". 2) With mode switch set at "pink noise", adjust VR303 so that output is the initially obtained output minus 6 dB.

■ ALIGNMENT POINTS

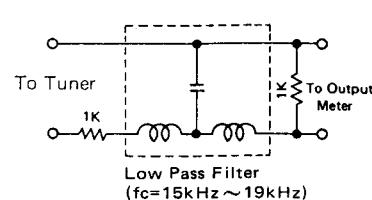
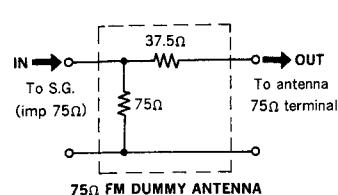
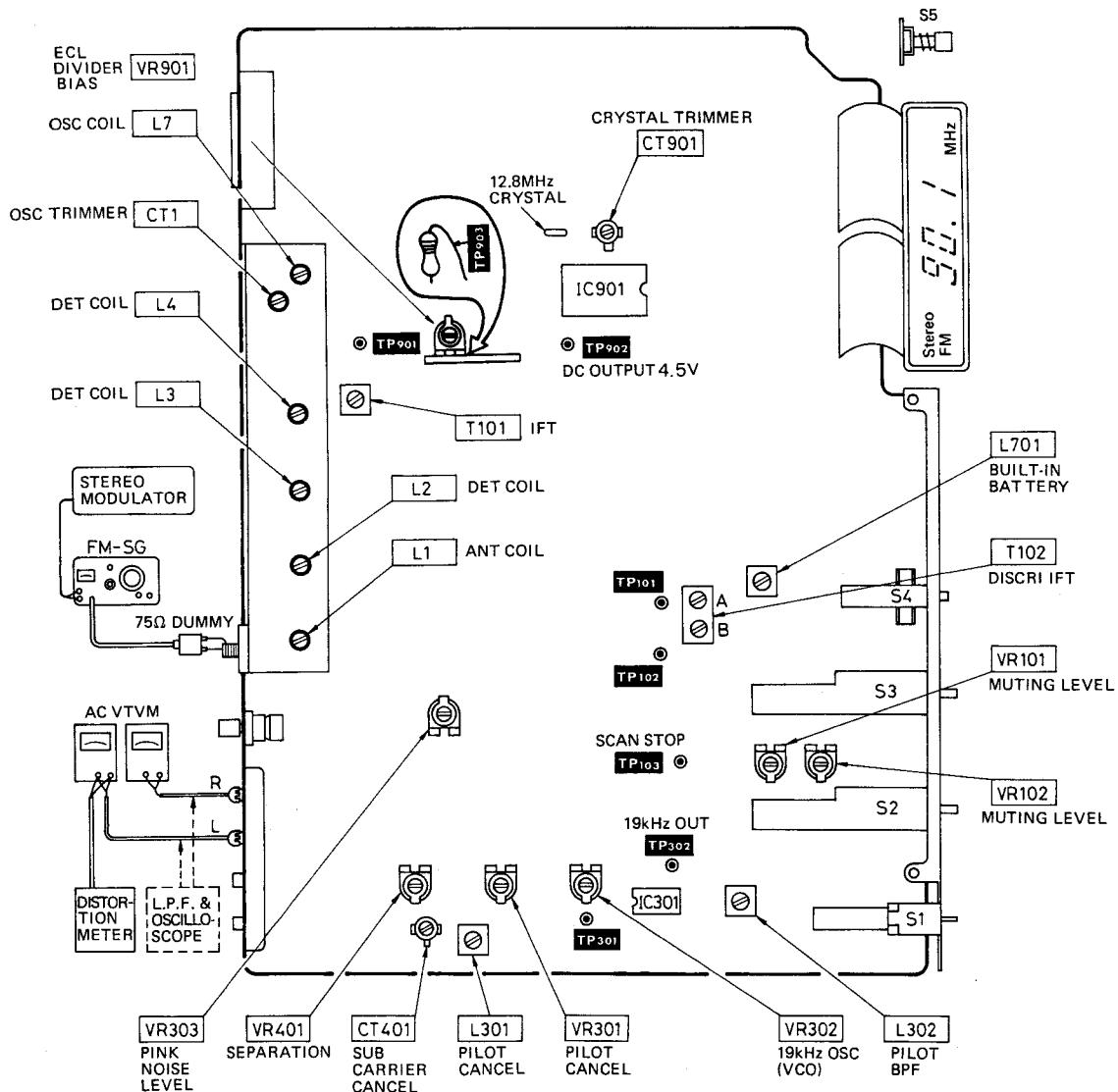


Fig. 1

Fig. 2

Fig. 3

■ ANWEISUNGEN FÜR ABGLEICHUNG ■ DEUTSCH ■**Verwendete Einrichtungen**

1. UKW-Meßsender (FM-SG)
2. Stereo-Modulator (oder Trennmesser)
3. Verzerrungsmesser
4. Oszilloskop
5. Elektronische Voltmeter für Wechsel- und Gleichstrom (VTVM)
6. Signalfrequenzmesser (messbar für 19 kHz und 108 MHz)
7. UKW 75 Ohm Kunstantenne (Fig. 1) und Tiefpaßfilter (Fig. 2)

Vorbereitung AM UKW-Messender (FM-SG)

1. Stereo-Modulator an FM-SG anschließen.
2. SG-Ausgang über 75-Ohm UKW Kunstantenne an den Antenneneingang des Gerätes schließen.
3. Der normale Eingang des Gerätes beträgt 60 dB (1 mV), 400 Hz 100% Modulation. (Wegen Verwendung der Kunstantenne muß der Signalausgang 12 dB plus (IHF) sein: d.h. beim Eingang von 60 dB soll der Signalausgang 72 dB sein.)

Schritt	Kreis	Vorbereitung	Abgleichspunkte	Abgleichsverfahren
1	Überlagerungs-frequenz	1) Stationswähler auf "off" stellen und Abstimmknopf drücken, so daß Frequenz von 97,0 MHz angezeigt wird. 2) Zwischen TP901 und Erdung Signalfrequenzmesser schließen.	CT901 (Kristallpzsil-lationstrimmer)	1) VR901 auf die Mitte einstellen. 2) CT901 so abgleichen, daß Signalfrequenzmesser $107,7 \pm 0,001$ MHz anzeigt.
2	Zwischen-frequenz (IF)	1) Stationswähler auf "off" stellen und Abstimmknopf drücken, so daß Frequenz von 98,1 MHz angezeigt wird. 2) Zwischen TP101 und TP102 Gleichstrom-Voltmeter schließen.	T102 (A) (DISCRI IFT)	Den Kern von T102 (A) so justieren, daß die gemessene Spannung im signallosen Modus 0 V im 300 mV Bereich beträgt.
3	Hochfrequenz (87,6 MHz)	1) CT1 bis zur Mitte drehen. 2) Stationswähler auf "off" stellen und Abstimmknopf drücken, so daß Frequenz von 87,6 MHz angezeigt wird. 3) Zwischen TP902 und Erdung Gleichstrom-Voltmeter (oder Prüfgerät) schließen.	CT1 (OSC Trimmer) L7 (OSC Spule)	L7 so justieren, daß die vom Gleichstrom-Voltmeter (oder Prüfgerät) gemessene Spannung 4,5 V beträgt.
4	Hochfrequenz (89,1 MHz)	1) Stationswähler auf "off" stellen und Abstimmknopf drücken, so daß Frequenz von 89,1 MHz angezeigt wird. 2) Unter Verwendung von SG das Gerät auf $89,100 \pm 0,005$ MHz einstellen. 3) An Ausgangsklemmen des Gerätes Wechselstrom-Voltmeter und Oszilloskop schließen.	L1 (ANT Spule) L2, L3, L4 (DET Spule) T101 (IFT)	1) L1, L2, L3 und L4 wiederholt abgleichen, so daß AF-Ausgang aus der Ausgangsklemme maximal wird. 2) T101 so abgleichen, daß Ausgangswellenform vertikal symmetrisch wird. (Fig. 3)
5	Hochfrequenz (104,1 MHz)	1) In der gleichen Weise wie bei Schritt 4 auf 104,1 MHz einstellen. 2) Unter Verwendung von SG das Gerät auf $104,100 \pm 0,005$ MHz einstellen.	CT1 (OSC Trimmer)	1) CT1 so abgleichen, daß Ausgang wie bei Schritt 4 maximal wird. 2) Justierung in Schritt 3 - 5 ein paar Mal wiederholen. 3) Justierung in Schritt 2 noch einmal vornehmen.
6	Mono-Verzerrung	1) In der gleichen Weise wie bei Schritt 4 auf 98,1 MHz einstellen. 2) Unter Verwendung von SG das Gerät auf $98,100 \pm 0,002$ MHz, 400 Hz 100% Modulation "Standardsignal" einstellen. 3) Zwischen TP101(-) und TP102 (+) Gleichstrom-Voltmeter schließen. 4) Verzerrungsmesser an rechten und linken Kanäle Ausgangsklemme des Gerätes schließen.	T102 (A) T102 (B) (DISKRI IFT)	1) T102 (A) Kern so justieren, daß die Spannung zwischen TP101 und TP102 +50 mV im 300 mV Bereich beträgt. 2) T102 (B) Kern für minimale Verzerrung der rechten und linken Kanäle justieren. 3) Justierungen (1) und (2) wieder vornehmen.
7	Abtastaus-schaltung (fine)	1) In der gleichen Weise wie bei Schritt 4 auf 98,1 MHz einstellen. 2) Das Gerät auf $98,100 \pm 0,005$ MHz, 400 Hz 100% Modulation, 35 dB Signal einstellen. 3) Stationswähler auf "fine" stellen. 4) Oszilloskop oder Wechselstrom-VTVM an Ausgangsklemme schließen.	VR101	VR101 im Uhrzeigersinn voll drehen, dann im Gegensinn zum Uhrzeiger langsam zurückdrehen, bis Ausgangsleistung gewonnen wird.
8	Abtastaus-schaltung (standard)	1) In gleicher Weise wie bei Schritt 7 das Gerät auf 20 dB Signal einstellen. 2) Stationswähler auf "standard" stellen.	VR102	VR102 im Uhrzeigersinn voll drehen, dann im Gegensinn zum Uhrzeiger langsam zurückdrehen, bis Ausgangsleistung gewonnen wird.
9	ECL-Verteiler Vorspannung	1) Das Gerät auf $98,100 \pm 0,005$ MHz, 400 Hz 100% Modulation, 60 dB Signal einstellen. 2) Über Schutzdrossel (SLOAN40G1) Gleichstrom-VTVM an TP903 schließen.	VR901	1) VR901 im Gegensinn zum Uhrzeiger voll drehen, dann im Uhrzeigersinn langsam zurückdrehen, bis Ausgangsleistung gewonnen wird. Dann an dem Punkt Spannung (Spannung 1) messen. 2) Anschließend VR901 im Uhrzeigersinn voll drehen, dann im Gegensinn zum Uhrzeiger langsam zurückdrehen, bis Ausgangsleistung gewonnen wird. 3) Von den in (1) und (2) ermittelten Spannungswerten das Mittel bilden. 4) VR901 so abgleichen, daß die berechnete Spannung erzielt wird.
10	PLL VCO	1) Mode-Schalter auf "auto" stellen. 2) Das Gerät auf $98,100 \pm 0,005$ MHz, 400 Hz 30% Modulation 60dB Signal einstellen. 3) Über 100 kOhm Signalfrequenzmesser an TP302 schließen.	VR302 (19kHz OSC)	VR302 so abgleichen, daß Ausgangsfrequenz von TP302 $19,00 \pm 0,03$ kHz beträgt.

Schritt	Kreis	Vorbereitung	Abgleichspunkte	Abgleichsverfahren
11	Kontroll-Bandpaßfilter	1) Das Gerät auf $98,100 \pm 0,005$ MHz, 400 Hz (L-R) 90%, Pilot 10% Modulation, 60 dB Stereosignal einstellen. 2) Tiefpaßfilter (Fig. 2) über Wechselstrom-VTVM an Ausgangsklemme des Gerätes schließen. 3) Verzerrungsmesser an Linkskanal-Ausgangsklemme des Gerätes schließen.	L302 (Pilot BPF)	1) L302 so abgleichen, daß Ausgangsspannung maximal wird. 2) OUTPUT MODE des Stereomodulator von (L-R) auf (L) umschalten. 3) L302 für minimale Verzerrung des Linkskanals wieder abgleichen. 4) Verzerrung des Rechtskanals soll annähernd gleich wie bei Linkskanal sein.
12	Kontroll-auflösen	1) Das Gerät auf $98,100 \pm 0,005$ MHz, Pilot 10% Modulation, 60 dB Stereo nichtmoduliertes Signal einstellen. 2) Wechselstrom-VTVM an TP301 schließen.	VR301 VR301 (Kontrollauflösung)	VR301 und L301 abwechselnd so abgleichen, daß TP301-Ausgang aufs kleinste Maß verringert wird.
13	Hilfsträger-auflösung	1) Gleich wie (1) in Schritt 12. 2) VTVM an Ausgangsklemme schließen. (nicht über Tiefpaßfilter anschließen.)	CT401 (Hilfsträger-auflösung)	CT401 auf minimale Anzeige des Ausgangs abgleichen.
14	Trennung	1) Das Gerät auf $98,100 \pm 0,005$ MHz, 1 kHz 30%, Pilot 10% Modulation, 60 dB Stereosignal einstellen. 2) Wechselstrom-VTVM an Ausgangsklemme des Gerätes schließen.	VR401 (Trennung)	VR401 auf minimale Anzeige des R-Ausgangs bei Stereomodulator in L-(L-Kanalmodulation) Modus, und auf minimale Anzeige des L-Ausgangs in R-Modus abgleichen.
15	Pink-noise-Pegel	1) Das Gerät auf $98,100 \pm 0,005$ MHz, 400 Hz (L+R) 90%, Pilot 10% Modulation, 60 dB Stereosignal einstellen. 2) Wechselstrom-VTVM an L-Kanal-Ausgangsklemme schließen.	VR303 (Pink noise)	1) Ausgangsspannung muß 0 dB sein, wenn Mode-Schalter auf "auto" gestellt ist. 2) Mode-Schalter auf "pink noise" stellen, VR303 so abgleichen, daß der Ausgang 6 dB weniger als der am Anfang gewonnene Ausgang ist.

Anmerkungen : Batterie

1. Unmittelbar nach Anschaffung des Gerätes ist es möglich, daß sich die Batterie schon entladen haben.
2. Die Batterie wird stets aufgeladen, wenn der Stöpsel nicht herausgezogen ist, gleich, ob der Hauptschalter ausgeschaltet ist. (Wenn der Stöpsel für Stromquelle auch herausgezogen sein mag, der Speicherkreis arbeitet bei voller Aufladung für 3 Wochen).
3. Die Batterie darf nie kurzgeschlossen werden.
4. Bei Erneuerung der Batterie muß eine nachladbare Batterie (No. NRAAE-1) verwendet werden.

INSTRUCTIONS D'ALIGNEMENT**FRANCAIS****Equipment utilisé**

1. Générateur du signal FM (FM-SG).
2. Commande de réglage stéréophonique (ou vu-mètre de séparation).
3. Jauge de distorsion.
4. Oscilloscope.
5. Voltmètres électronique de courant alternatif et de courant continu (VTVM).
6. Compteur de fréquence (19kHz et 108MHz mesurable).
7. Antenne fictive FM, 75 ohms (Fig. 1) et filtre passe-bas (Fig. 2).

Préparation du générateur de signal FM (FM-SG)

1. Brancher la commande de réglage stéréophonique à FM-SG.
2. Alimenter la sortie SG à la borne de l'antenne de l'appareil, par l'antenne fictive FM, 75 ohms.
3. L'entrée standard de l'appareil est de 60dB (1mV), 400Hz, 100% de modulation (à cause de l'utilisation de l'antenne fictive, la sortie SG doit être de plus 12dB (IHF). Ce qui signifie que quand l'entrée est de 60 dB, la sortie SG doit être de 72dB.)

Etape	Circuit	Préparations	Éléments réglés	Procédure de réglage
1	Fréquence d'oscillation locale	1) Régler le commutateur de sélection de la station sur "off" et pousser le bouton de commande d'accord de telle sorte que l'indication de la fréquence soit de 97,0 MHz. 2) Brancher le compteur de fréquence entre TP901 et la prise de terre.	CT901 (Trimmer OSC à cristal)	1) Régler VR901 au point de contrôle. 2) Régler CT901 de telle sorte que le compteur de fréquence indique $107,7 \pm 0,001$ MHz.
2	Fréquence intermédiaire (IF)	1) Régler le commutateur de sélection de la station sur "off" et pousser le bouton de commande d'accord de telle sorte que la fréquence indique 98,1 MHz. 2) Brancher le voltmètre à courant continu entre TP101 et TP102.	T102(A) (DISCRI IFT)	Régler le noyau T102 (A) de telle sorte que le voltage mesuré dans le mode sans signal, soit de 0 V dans la gamme des 300mV.
3	Haute fréquence (87,6 MHz)	1) Tourner le CT1 approximativement sur la position centrale. 2) Régler le commutateur de sélection de la station sur "off" et pousser le bouton de commande d'accord de telle sorte que l'indication de la fréquence soit de 87,6 MHz. 3) Brancher le voltmètre à courant continu (ou le testeur) entre TP902 et la prise de terre.	CT1 (trimmer OSC) L7 (bobine OSC)	Régler L7 de telle sorte que le voltage mesuré par le voltmètre à courant continu (ou le testeur), soit de 4,5V.
4	Haute fréquence (89,1 MHz)	1) Régler le commutateur de sélection de la station sur "off" de telle sorte que l'indication de la fréquence soit de 89,1 MHz. 2) Ajouter $89,100 \pm 0,005$ MHz au réglage en utilisant SG. 3) Brancher le voltmètre à courant alternatif et l'oscilloscope aux bornes de sortie de l'appareil.	L1 (Bobine ANT) L2, L3, L4 (Bobine DET) T101 (IFT)	1) Régler L1, L2, L3, et L4 conséutivement, de telle sorte que la sortie AF venant de la borne de sortie, devienne maximale. 2) Régler T101 de telle sorte que la forme d'onde de sortie devienne symétriquement verticale. (Fig. 3)
5	Haute fréquence (104,1 MHz)	1) Recevoir l'indication 104,1 MHz de la même façon que dans l'étape 4. 2) Ajouter $104,100 \pm 0,005$ MHz au réglage par l'utilisation de SG.	CT1 (Trimmer OSC)	1) Régler CT1 de telle sorte que la sortie soit maximale comme dans l'étape 4. 2) Refaire les réglage des étapes 3 à 5, plusieurs fois. 3) Effectuer une nouvelle fois, le réglage de l'étape 2.

Etape	Circuit	Préparations	Eléments réglés	Procédure de réglage
6	Distorsion monophonique	1) Recevoir l'indication 98,1 MHz de la même façon que dans l'étape 4. 2) Ajouter $98,100 \pm 0,002$ MHz, 400 Hz 100% de modulation "signal standard" au réglage en utilisant SG. 3) Brancher le voltmètre à courant continu entre TP101 (-) et TP102 (+). 4) Brancher le compteur de distorsion à la borne de sortie du canal gauche et droit de l'appareil.	T102 (A) T102 (B) (DISCRI IFT)	1) Régler le noyau T102 (A) de telle sorte que le voltage entre TP101 et TP102 soit de +50mV dans la gamme de 300mV. 2) Régler le noyau T102 (B) de telle sorte que la distorsion des canaux droit et gauche soit la plus faible 3) Refaire de nouveau les réglages de 1 et 2.
7	SCAN STOP (arrêt de balayage) (fine)	1) Recevoir une indication de 98,1 MHz de la même façon que dans l'étape 4. 2) Ajouter $98,100 \pm 0,005$ MHz, 400 Hz 100% de modulation, un signal de 35dB l'appareil. 3) Placer le commutateur de sélection de la station sur "fine" (fin). 4) Brancher l'oscilloscope ou le voltmètre à courant alternatif à la borne de sortie.	VR101	Tourner complètement VR101 à droite et ensuite le tourner doucement à gauche jusqu'à ce que la sortie soit établie.
8	SCAN STOP (standard)	1) Ajouter un signal de 20dB au réglage de la même façon que dans l'étape 7. 2) Régler le commutateur de sélection de station sur "standard".	VR102	Tourner complètement VR102 à droite et ensuite le tourner doucement à gauche jusqu'à ce que la sortie soit établie.
9	Repartiteur ELC Polarisation	1) Ajouter $98,100 \pm 0,005$ MHz, 400 Hz 100% de modulation, un signal de 60 dB à l'appareil. 2) Brancher le voltmètre à TP903 par l'intermédiaire d'une bobine à étranglement (SLOQAN40G1).	VR901	1) Tourner complètement VR901 à gauche et ensuite doucement à droite jusqu'à ce que la sortie soit établie. Puis, mesurer le voltage (voltage 1) à cet endroit. 2) Tourner complètement VR901 à droite et ensuite lentement vers la gauche jusqu'à ce que la sortie soit établie. Puis mesurer le voltage (voltage 2) à cet endroit. 3) Faire la moyenne des valeurs de voltage obtenues dans 1 et 2. 4) Régler VR901 de telle sorte que le voltage calculé puisse être obtenu.
10	PLL VCO	1) Régler le commutateur de mode sur "auto". 2) Ajouter $98,100 \pm 0,005$ MHz, 400 Hz, signal de 60 dB de modulation, l'appareil. 3) Brancher le compteur de fréquence à TP302 par 100Kohms.	VR302 (19kHz OSC)	Régler VR302 de telle sorte que la fréquence de sortie de TP302 soit de $19,00 \pm 0,03$ kHz.
11	Filtre pilote passe-bande	1) Ajouter $98,100 \pm 0,005$ MHz, 400 Hz (Gauche-droit) 90%, modulation pilote 10%, signal stéréophonique 60 dB, à l'appareil. 2) Brancher le filtre passe-bas (Fig. 2) à la borne de sortie de l'appareil par un voltmètre à courant alternatif. 3) Brancher le compteur de distorsion à la borne de sortie du canal gauche de l'appareil.	L302 (BPF signal pilote)	1) Régler L302 de telle sorte que le voltage de sortie soit maximum. 2) Déplacer le OUTPUT MODE (commutateur de sortie) de la commande de réglage stéréophonique, de (G-D) à (G). 3) Re-régler L302 de telle sorte que la distorsion du canal gauche (G) soit minimale. 4) La distorsion du canal droit doit être pratiquement la même que celle du canal gauche.
12	Annulation du signal pilote	1) Ajouter $98,100 \pm 0,005$ MHz, modulation du signal pilote 10%; signal de non-modulation stéréophonique 60dB, à l'appareil. 2) Brancher un voltmètre à courant alternatif à TP301.	VR301 L301 (Annulation du signal pilote)	Régler alternativement VR301 et L301 de telle sorte que la sortie de TP301 soit minimale.
13	Annulation de l'onde porteuse (subcarrier)	1) Comme 1 de l'étape 12. 2) Brancher le voltmètre à la borne de sortie. (Ne pas brancher par le filtre passe-bas.)	CT401 (annulation du subcarrier)	Régler CT401 de telle sorte que la sortie soit minimale.
14	Séparation	1) Ajouter $98,100 \pm 0,005$ MHz, 1 kHz, Modulation pilote 10%, signal stéréophonique 60 dB, à l'appareil. 2) Brancher le voltmètre à courant alternatif à la borne de sortie de l'appareil.	VR401 (séparation)	Régler VR401 de telle sorte que la sortie droite soit minimale quand la commande d'accord stéréophonique est dans le mode gauche (modulation du canal gauche) et que la sortie gauche soit minimale dans mode droit.
15	Niveau de bruit de cliquetis (Pink noise)	1) Ajouter $98,100 \pm 0,005$ MHz, 400 Hz (G + D) 90%, modulation du signal pilote 10%, signal stéréophonique 60 dB, à l'appareil. 2) Brancher un voltmètre à courant continu à la borne de sortie du canal gauche.	VR303 (pink noise)	1) Le voltage de sortie doit être de 0 dB quand le commutateur de mode est sur "auto". 2) Quand le commutateur de mode est réglé sur "pink noise", régler VR303 de telle sorte que la sortie soit la sortie initialement obtenus moins 6 dB.

Note : Batterie incorporée

- Tout de suite après avoir acheté l'appareil, il se peut que la batterie soit déchargée.
- La batterie est chargée tout le temps, sauf si l'appareil est débrancher de la prise murale sans tenir compte du commutateur d'alimentation. (Même quand l'appareil est débranché de la prise d'alimentation sur secteur, la mémoire du circuit fonctionne pendant 3 semaines si la batterie est complètement chargée.)
- La batterie ne doit jamais être mise en court-circuit.
- Lors du remplacement de la batterie, s'assurer d'utiliser une batterie rechargeable (No.: NRAAE-1).

■ HOW TO REMOVE THE PRINTED-CIRCUIT BOARD AND BOTTOM BOARD

How to Remove Bottom Board and Printed Circuit Board

1. Turn the set upside down, then remove the 6 setscrews fastening the bottom board. (Fig. 1: 1 ~ 6).
2. Remove the 3 setscrews on the rear panel (Photo 2: 7 ~ 9). Then the bottom board can be removed.
3. Remove the 4 setscrews fastening the printed circuit board. (Photo 1: 1 ~ 4)
4. Remove the 2 setscrews on the rear panel. (Photo 2: 5 ~ 6)
5. The frequency indication plate is pressed against the front panel by spring as in Fig. 2. Therefore, first press down the frequency indication plate as in Fig. 3.
6. Next, shift it a little backward as in Fig. 4, and then pull it upward as in Fig. 5. Thus, the frequency indication plate can be removed.
7. The printed circuit board can be removed from the chassis along with the rear panel and front knobs.

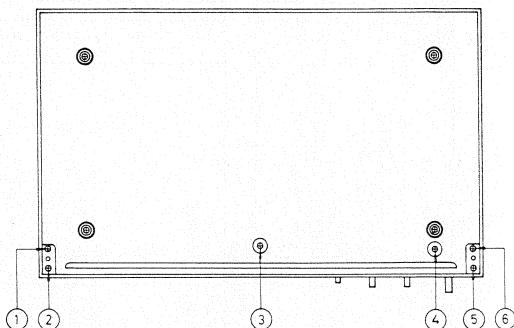


Fig. 1

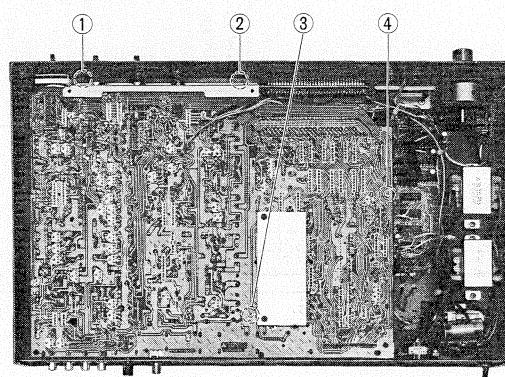


Photo 1

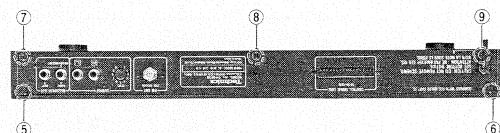


Photo 2

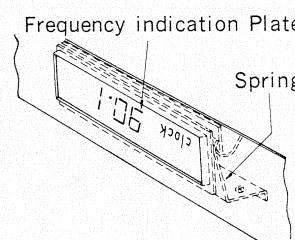


Fig. 2

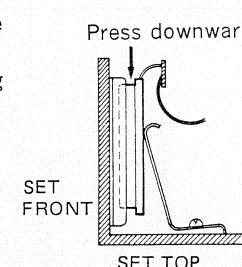


Fig. 3

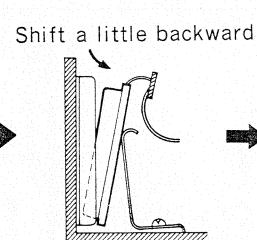


Fig. 4

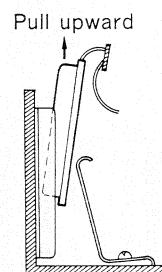


Fig. 5

NOTE:

Built-in battery

1. Soon after buying the unit, you may find the built-in battery has been discharged.
2. The battery is charged at all times unless the set is disconnected from AC outlet irrespective of the power switch. (Even when the set is disconnected from AC outlet, the memory circuit will work for 3 weeks if the battery is completely charged.)
3. The battery should never be shortcircuited.
4. When replacing the battery, be sure to use a rechargeable battery (NO: NRRAE-1).

-9038

■ REPLACEMENT PARTS LIST ... Electric Parts

- NOTES 1:** 1. Part numbers are indicated on most mechanical parts.
 Please use this part number for parts orders.
 2. **█** indicates that only parts specified by the manufacturer be used for safety.

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks	Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
INTEGRATED CIRCUITS									
IC101	AN278	IC, IF Amplifier	1		TR903~906	2SC945-R	Transistor, Low Pass Filter & Bus Line Buffer	4	
IC102	AN377	IC, IF Amplifier & Detector	1		TR908	2SA733-P1	(Use in ranks R or P1)	1	
IC301	AN363	IC, FM Multiplex	1		TR909	2SC945-R	Transistor, Clock Generator	2	
IC401	SVIMC10131P	IC, AF Amplifier	1				Transistor, Clock Generator & Step Stopper		
IC902	IC902	IC, Pre Scaler	1				(Use in ranks R or P1)		
IC903	SVISN74LS192	IC, Programmable Divider	1						
IC904	SVISN74LS74	IC, Programmable Divider	1						
IC905	SVISN74LS32	IC, OR Circuit	1						
IC906	SVISN74LS08	IC, AND Circuit	1						
IC907	SVIUPD861C	IC, Programmable Divider, Phase Detector & Reference Oscillator	1		D1~5	MA320G1-N	Diode, Varactor	5	
IC908, 909	SVISN74LS03	IC, Bus Line Buffer	2		D101, 102, 103,	MA150	Diode, AGC & Switching	8	
IC912	SVISN74LS00	IC, Clock Control	1		106, 107, 109,				
IC913	SVISN74LS86	IC, Code Converter	1		114, 115				
IC914, 915	SVISN74LS47	IC, Segment Decoder	2		D104, 105, 111,	OA99	Diode	4	
IC916, 917, 918	SVISN7406	IC, Driver (Inverter)	3		112		Diode, Switching	1	
IC919, 923	SVISN74LS08	IC, AND Circuit	2		D108	0A95	Diode, Bias Supply	1	
IC920, 922	SVISN74LS00	IC, HAND Circuit	2		D301	SM112	Rectifier	8	
IC921	SVISN74LS221	IC, One Shot Multivibrator	1		D701~706, 708,				
IC924, 926	SVIUPD4049C	IC, Inverter	2		709	MA1064A	Diode, 6V Zener	1	
IC925, 927	SVIUPD4029C	IC, Programmable Up-Down Counter	2		D707	MA150	Diode	1	
IC928	SVIUPD4027C	IC, JK Flipflop	1		D710, 711	OA99	Diode	2	
TRANSISTORS									
TR1	3SK40-L	Transistor (FET), RF Amplifier	1		D901~908,				
TR2, 3	2SC1674-M	Transistor, Mixer & Local Oscillator	2		918~920, 922				
TR4	2SK49-H1	Transistor (FET), Buffer	1		928, 951~967,				
TR101	2SC829-C	Transistor, IF Amplifier	1		968~972				
TR103~106, 109~113, 115~117	2SC945-R	Transistor, AGC & Switching (Use in ranks R or P1)	12						
TR114	2SA733-P1	Transistor, Switching	1						
TR101~308, 403	2SC945-R	Transistor, 19kHz Amplifier, 19kHz Buffer, Pink-Noise Oscillator & Switching (Use in ranks R or P1)	10		L1, 4	SLA1N11-P	Coil, Antenna & RF Detector	1	
TR401	2SK104-H	Transistor, High-Bleed Switching	1		L2, 3	SLD4N19-P	Coil, RF Detector	2	
TR701	2SC1384A-Q	Transistor, Regulator (Use in ranks H or J)	1		L5	RLQY15G5	Coil, Choke	1	
TR702, 704, 708	2SC945-R	Transistor, Regulator (Use in ranks Q or R)	3		L6	SLQAN40G-1	Coil, Choke	1	
TR703	2SD571-L	Transistor, Regulator (Use in ranks P, Q or R)	1		L7	SLQAN19-P	Coil, Oscillator	1	
TR705	2SC1913-Q	Transistor, Regulator (Use in ranks P, Q or R)	1		L101	SLQW180-1K	Coil, Choke	1	O
TR706	2SA913-P	Transistor, Regulator (Use in ranks P, Q or R)	1		L301, 302	SLM1C37-Z	Coil, 19kHz	2	
TR707	2SA733-P1	Transistor, Regulator (Use in ranks R or P1)	2		L401	SLQW204-1Z	Coil, Choke	1	
TR901, 902	2SC1674-M	Transistor, Local Amplifier			L701	RL12C450-M	Coil, DC/DC Converter	1	
					T102	SL1A4C101-Z	Transformer, IF	1	
					T702	SL14D513-Z	Transformer, Power Source	1	
						SLT545			
CERAMIC FILTERS									
CF101	SVFF107MC1-A	SAW Filter, 10.7MHz	1						
CF102	SVFF107NM1-A	Ceramic Filter, 10.7MHz	1						
CF103	SVFF107ML-A	Ceramic Filter, 10.7MHz	1						

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
CRYSTAL				
X901	SVQ23U1282	Crystal, 12.8 MHz	1	
DISPLAY PANEL				
I001	SAD7M1-06	Display Panel, Indication	1	

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
CRYSTAL				
X901	SYQ43U1282	Crystal, 12.8 MHz	1	
L7901	SAD7MT-06	DISPLAY PANEL	1	
VARIABLE RESISTORS				
VR101, 102, 301 303, 401	EVL3AA00B54 EVTS3AA00B14 EWKG7AAC04A14 EVMOHGA00B14	Muting Level, Pilot B.P.F., Pink Noise Level & Separation Adjustment, 50 kΩ(B) V.C.O. Adjustment, 10 kΩ(B) Output Level Control, 10 kΩ(B) ECL Divider Bias Adjustment, 10 kΩ(B)	5 1 1 1	
VR302 VR402, 403				
VR901				
VARIABLE CAPACITORS				
CT1	ECV1ZW06X40 ECV1ZW30X32 ECV1ZW06X35	Trimmer, Local Oscillator Trimmer, Sub Carrier Cancel Trimmer, Crystal Oscillator Correction	1 1 1	
CT401				
C1901				
THERMISTERS				
TH101	ERTD2FHL103S EHTD2FH-K202S	Thermister Thermister	1 1	
TH901				
COMPONENT COMBINATIONS				
Z701~704	EXRFS203ZS	Component Combination, Noise Killer	4	
SWITCHES				
S1 S2, 3 S4 S701 S702 (XE) only S901, 902	S SLS79 SSR89 SSH83 S ESE372 S ESB70133 EVQPDFR11K	Switch, Power Switch, Muting & Selector Switch, High-Blend Switch, Voltage Adjuster Switch, Main Power Switch, Step Scan	1 2 1 1 2	
FUSE				
F1 (E, XGF, XGH, X, XA)	XBA2C06TR0	Fuse, T630mA (250V)	1	
		(The product for [XE] is not provided.)		

NOTES 2:	
Guide letters of Resistor and Capacitor indicate;	
Resistors	Capacitors
ERD . . . Carbon	CAC . . . Ce
ERO . . . Metal film	ECG . . . Ce
ERO . . . Fuse type metallic	ECQS . . . Po

NOTES 2:	
Guide letters of Resistor and Capacitor indicate;	
Resistors	Capacitors
ERD . . . Carbon	CAC . . . Ce
ERO . . . Metal film	ECG . . . Ce
ERO . . . Fuse type metallic	ECQS . . . Po

Ref. No.	Part No.	Part No.	Ref. No.
RESISTORS			
R1,2	ERD25TJ104	R124	ERD25TJ103
R3,4	ERD25TJ104	R125	ERD25TJ104
R5	ERD25TJ101	R127	ERD25TJ103
R6,7	ERD25TJ470	R129	ERD25TJ103
R8,9	ERD25TJ104	R131	ERD25TJ104
R10	ERD25TJB22	R133	ERD25TJ103
R11	ERD25TJ332	R135	ERD25TJ103
R12	ERD25TJ332	R136	ERD25TJ103
R13	ERD25TJ333	R138	ERD25TJ104
R14	ERD25TJ563	R139	ERD25TJ473
R15	ERD25TJ222	R140	ERD25TJ124
R16	ERD25TJ104	R141	ERD25TJ104
R17	ERD25TJ102	R142	ERD25TJ363
R101	ERD25TJ153	R143	ERD25TJ184
R102	ERD25TJ152	R144	ERD25TJ332
R103	ERD25TJ331	R145	ERD25TJ102
R104	ERD25TJ101	R146	ERD25TJ104
R105	ERD25TJ331	R147	ERD25TJ473
R106	ERD25TJ471	R148	ERD25TJ224
R107	ERD25TJ151	R149	ERD25TJ383
R108	ERD25TJ102	R150	ERD25TJ104
R109	ERD25TJ331	R151	ERD25TJ103
R110	ERD25TJ222	R152	ERD25TJ102
R111	ERD25TJ222	R153	ERD25TJ333
R112	ERD25TJ682	R155	ERD25TJ103
R113	ERD25TJ331	R156	ERD25TJ104
R114	ERD25TJ102	R159	ERD25TJ104
R115	ERD25TJ104	R160	ERD25TJ104
R116	ERD25TJ103	R162	ERD25TJ103
R117	ERD25TJ103	R163	ERD25TJ104
R118	ERD25TJ1470	R164	ERD25TJ104
R119	ERD25TJ392	R165	ERD25TJ104
R120	ERD25TJ562	R166	ERD25TJ104
R121	ERD25TJ104	R167	ERD25TJ103
R122	ERD25TJ1983	R168	ERD25TJ103
R123	ERD25TJ222	R169	ERD25TJ103

No. 3

No.	Ref. No.	Part No.	Ref. No.	Part No.
R308	ERD25TJ1272	R718	ERD25TJ221	
R309	ERD25TJ223	R719	ERD25TJ1392	
R310	ERD25TJ562	R720	ERD25TJ472	
R311	ERD25TJ392	R721	ERD18FJ2R2	
R312	ERD25TJ153	R722	ERD25TJ1221	
R313	ERD25TJ103	R723	ERD25TJ223	
R314	ERD25TJ223	R724	ERD25TJ563	
R315	ERD25TJ104	R901	ERD25TJ153	
R316	ERD25TJ332	R902	ERD25TJ391	
R317 - 318	ERD25TJ101	R904		
R319	ERD25TJ153	R905	ERD25TJ273	
R320	ERD25TJ102	R906	ERD25TJ102	
R321	ERD25TJ474	R907	ERD25TJ272	
R322	ERD25CKG4701	R909	ERD25TJ681	
R323	ERD25CKG4702	R910	ERD25TJ102	
R325, 326	ERD25CKG4702	R911	ERD25TJ332	
R327	ERD25TJ473	R912	ERD25TJ683	
R328	ERD25TJ273	R913	ERD25TJ103	
R329	ERD25TJ103	R914	ERD25TJ682	
R330	ERD25TJ472	R915	ERD25TJ334	
R331	ERD25TJ222	R917		
R332	ERD25TJ682	R918	ERD25TJ562	
R333	ERD25TJ222	R920	ERD25TJ333	
R334	ERD25TJ1681	R922	ERD25TJ333	
R335	ERD25TJ221	R923	ERD25TJ333	
R336	ERD25TJ124	R924	ERD25TJ392	
R337	ERD25TJ822	R925	ERD25TJ1333	
R338	ERD25TJ472	R926	ERD25TJ1333	
R339	ERD25TJ101	R927	ERD25TJ1333	
R340	ERD25TJ472	R928	ERD25TJ680	
R341	ERD25TJ104	R930	ERD25TJ103	
R342	ERD25TJ103	R932	ERD25TJ103	
R343	ERD25TJ153	R933	ERD25TJ333	
R401	ERD25TJ124	R935	ERD25TJ333	
R402	ERD25TJ824	R936	ERD25TJ1681	
R403	ERD25TJ222	R937	ERD50TJ155	
R404	ERD25TJ104	R938	ERD25TJ123	
R405	ERD25TJ406	R939	ERD25TJ563	
R407	ERD25TJ408	R940	ERD25TJ103	
R409	ERD25TJ410	R941	ERD25TJ103	
R411	ERD25TJ412	R942	ERD25TJ103	
R413	ERD25TJ332	R943	ERD25TJ183	
R415	ERD25TJ103	R944	ERD25TJ563	
R701	ERD12FJ220	S		
R702	ERD25TJ561	R945		
R704	ERD25TJ472	R946	ERD25TJ563	
R705	ERD25TJ122	R947	ERD25TJ563	
R706	ERD25TJ822	R948	ERD25TJ563	
R707	ERD25TJ332	R949	ERD25TJ563	
R708	ERD25TJ392	R950	ERD25TJ223	
R709	ERD25TJ472	R951	ERD25TJ563	
R710	ERD18FJ2R2	R952	ERD25TJ563	
R711	ERD12FJ220	R953	ERD25TJ562	
R712	ERD18FJ2R2	R954	ERD25TJ223	
R713	ERQ12HJ2R2	R955	ERD25TJ563	
R714	ERD25TJ102	R956	ERD25TJ563	
R715	ERD25TJ221	R957	ERD25TJ563	
R716	ERD12FJ220	R958	ERD25TJ563	
R717	ERD12FJ220	R959	ERD25TJ563	
R718	ERD18FJ2R2	R960	ERD25TJ563	
R719	ERD18FJ2R2	R961	ERD25TJ223	
R720	ERD18FJ2R2	R962	ERD25TJ562	
R721	ERD18FJ2R2	R963	ERD25TJ223	
R722	ERD18FJ2R2	R964	ERD25TJ563	
R723	ERD18FJ2R2	R965	ERD25TJ333	
R724	ERD18FJ2R2	R966	ERD12FJ560	
R725	ERD18FJ2R2	R967	ERD12FJ560	

No. 6
No. 5

No. 6	Ref. No.	Part No.	Ref. No.	Part No.
C112, 113	ECKD1H223ZF ECEA1JS4R7	C711	ECKD1H1032F ECEA1AS102	
C114	ECCD1H880K	C712	ECEA1CS22F ECEA1AS471	
C115	ECKD1H223ZF	C713	ECEA1H1032F ECEA1ES471	
C116	ECKD1H223ZF	C714	ECKD1H1032F ECEA1ES471	
C117	ECEA2AS010	C715	ECKD1H1032F ECEA1ES471	
C118	ECEA1ES470	C716	ECKD1H1032F ECEA1ES471	
C119, 120	ECKD1H223ZF ECEA2AS010	C717, 718	ECKD1H1032F ECEA1CS221	
C121	ECKD1H1032F	C719, 720	ECKD1H1032F ECEA1H332KZ	
C122	ECEA5022R2	C721		
C124		C722		
C126	ECEA2AS010	C723	ECEA1AS101	
C127	ECEA1CS221	C724	ECCN4A103M	
C128	ECEA1AS221	C901	ECKD1H102MD	
C129	ECEA1HS130	C903	ECKD1H222KB	
C130	ECEA1CS530	C904	ECKD1H102MD	
C131	ECEA2AS010	C905	ECKD1H223ZF	
C133	ECKD1H223ZF ECEA1CS530	C906	ECEA0JS102	
C134	ECEA1ES370	C907	EQM1H103KZ	
C135	ECKD1H1032F	C908	ECEA50M47R	
C301		C910	EQM1H103KZ	
C302	ECQS50562JZ ECEA1HS100	C911	EQM1H223KZ	
C303	ECKD1H223ZF ECEA1HS100	C912	ECEA0JS102	
C304, 305	ECQS50562JZ ECEA1HS100	C913	ECEA50M01R	
C306	ECQS50562JZ ECEA1HS100	C914	ECKD1H223ZF	
C307	ECQS50562JZ ECEA1HS100	C915, 916	EQM1H332KZ	
C308	ECKD1H1032F ECEA1HS100	C917	ECEA502T88	
C309	ECEA1HS100	C918	ECEA1VS101	
C310	ECEA1ES470	C919	ECKD1H223ZF	
C311	ECEA1ES101	C920	ECD1H820K	
C312	ECQS50562JZ ECEA1ES101	C921	ECKD1H223ZF	
C313	ECEA50M022R	C923	ECD1H820K	
C314	ECEA50M041R	C925	ECD1H470K	
C315	ECKD1H1032F ECEA50M041R	C941, 942	ECEA0JS102	
C316	ECEA50M041R	C951, 952	ECKD1H223ZF	
C317	ECEA2AS010	C953	ECEA0JS102	
C318	ECEA1AS470	C971, 972	ECEA50M01R	
C319	ECEA50M068R	C975, 976	ECEA502T1	
C320	ECEA50M022R	C981, 982	ECEA50M022R	
C321	EQM1H223ZF ECEA2AS010	C984	ECKD1H223ZF	
C322, 323		C986	ECEA50M022R	
C324	ECEA1HS100	C987, 988	ECEA50M02R2	
C401, 402	ECCF11236Z ECEA2ASR47	C989	ECEA502R1	
C403, 404		C991	ECKD1H1032F	
C405	EQM1H152KZ ECEA2ASR47	C992	ECKD1H223ZF	
C406	EQM1H273KZ ECEA2ASR47	C993	ECKD1H1032F	
C407	ECCD1H4660K ECEA2ASR47	C995	EQM1H223KZ	
C409, 410		C997, 998	ECKD1H102MD	
C701	ECEA1HS221			
C702				
C703				
			s	
C704, 705	ECEA1VS101			
C706	ECKD1H1032F			
C707	ECEA1CS102			
C708	ECEA1ES471			
C709				
C710				

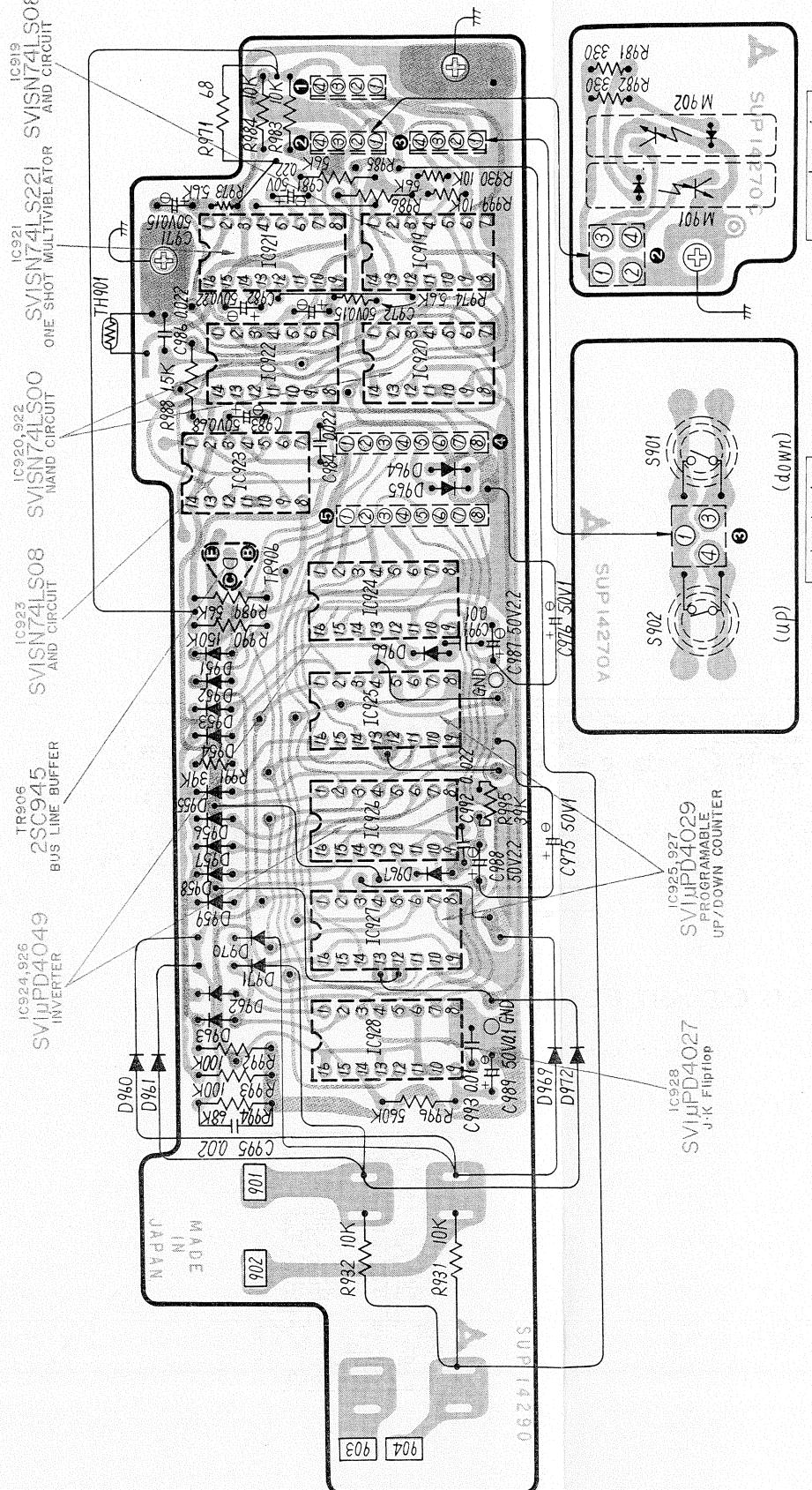
No.

No.	Ref. No.	Part No.	
111	ECKD1H103ZF		
112	ECEA1AS102		
113	ECEA1CS22		
114	ECEA1AS471		
115	ECKD1H103ZF		
116	ECEA1CS102		
117	ECEA1ES471		
118	ECE19, 717, 718		
119	ECKD1H103ZF		
120	ECCQM1H323KZ		
223	ECEA1AS101	S	
224	ECON4A103M		
301	ECKD1H102MD		
303	ECKD1H222KB		
304	ECKD1H102MD		
305	ECKD1H223ZF		
306	ECEA0S102		
907	EQM1H103KZ		
908	ECEA0SMR17R		
910	EQM1H103KZ		
911	EQM1H223KZ		
912	ECEA0S102		
913	ECEA0SMR1R		
914	ECKD1H223ZF		
915	ECCQM1H323KZ		
916	ECEA0S02R88		
917	ECEA1VS101		
918	ECKD1H223ZF		
919	ECCDI1H820K		
920	ECKD1H223ZF		
921	ECCDI1H820K		
923	ECCDI1H470K		
925	ECEA0S102		
941	942		
951	952		
953	ECEA0S102		
971	972		
975	976		
981	982		
998	ECEA50M15R		
998	ECEA50M15R		
998	ECEA50M12R2R		
989	ECEA50Z1R		
991	ECKD1H103ZF		
992	ECKD1H223ZF		
993	ECKD1H103ZF		
995	ECCQM1H223KZ		
997	ECKD1H102MD		
998	ECCQM1H323KZ		

■ PRINTED CIRCUIT BOARD Counter Clock Circuitry

Circuit view on top of P.C.

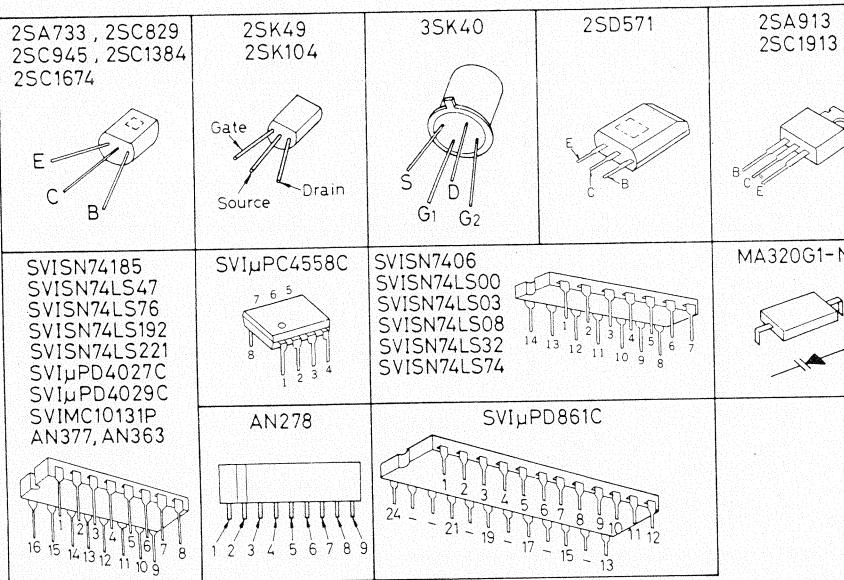
Circuit view on bottom of P.C.



Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
R308	ERD25TJ272	R717	ERD25TJ122	R968	ERD25TJ680	C711	ECKD1H103ZF
R309	ERD25TJ223	R718	ERD25TJ221	R969	ERD25TJ224	C712	ECEA1AS102
R310	ERD25TJ562	R719	ERD25TJ392	R970	ERD25TJ103	C713	ECEA1CS221
R311	ERD25TJ392	R720	ERD25TJ472	R972	ERD25TJ470	C714	ECEA1AS471
R312	ERD25TJ153	R721	ERD18TJ2R2	R973	ERD25TJ562	C715	ECKD1H103ZF
R313	ERD25TJ103	R722	ERD25TJ221	R975	ERD25TJ272	C716	ECEA1CS102
R314	ERD25TJ223	R723	ERD25TJ223	R978	ERD25TJ681	C717	ECEA1ES471
R315	ERD25TJ104	R724	ERD25TJ563	R979	ERD25TJ123	C718	ECEA1CS221
R316	ERD25TJ322	R901	ERD25TJ153	R981	ERD25TJ331	C719	ECKD1H103ZF
R317	ERD25TJ101	R902	ERD25TJ391	R983	ERD25TJ103	C720	ECQM1H332KZ
R318	ERD25TJ163	R905	ERD25TJ273	R985	ERD25TJ563	C721	ECEA1AS101
R319	ERD25TJ102	R906	ERD25TJ102	R988	ERD25TJ152	C722	ECCN4A103M
R320	ERD25TJ474	R907	ERD25TJ272	R989	ERD25TJ563	C723	ECKD1H102MD
R321	ERD25CKG4701	R909	ERD25TJ681	R990	ERD25TJ154	C724	ECKD1H222KB
R323	ERD25CKG4701	R910	ERD25TJ102	R991	ERD25TJ393	C725	ECKD1H102MD
R324	ERD25CKG4702	R911	ERD25TJ104	R992	ERD25TJ104	C726	ECEA1HS100
R325	ERD25CKG4702	R912	ERD25TJ683	R993	ERD25TJ683	C727	ECEA2AS010
R326	ERD25TJ473	R913	ERD25TJ103	R994	ERD25TJ393	C728	ECKD1H223ZF
R327	ERD25TJ273	R914	ERD25TJ103	R995	ERD25TJ330	C729	ECEAOJS102
R328	ERD25TJ103	R915	ERD25TJ684	R996	ERD25TJ564	C730	ECQM1H103KZ
R329	ERD25TJ472	R916	ERD25TJ334	R997	ERD25TJ172	C731	ECEA1ES470
R330	ERD25TJ222	R917	ERD25TJ392	R998	ERD25TJ103	C732	ECKD1H103ZF
R331	ERD25TJ104	R918	ERD25TJ682	R999	ERD25TJ222	C733	ECQM1H223KZ
R332	ERD25TJ122	R920	ERD25TJ333	C302	ECCS05562JZ	C734	ECEA1HS102
R333	ERD25TJ681	R921	ERD25TJ333	C303	ECEA1HS100	C735	ECEA50M0R1R
R334	ERD25TJ221	R922	ERD25TJ333	C304	ECEA1HS100	C736	ECKD1H223ZF
R335	ERD25TJ221	R923	ERD25TJ333	C305	ECEA1HS100	C737	ECQM1H223KZ
R336	ERD25TJ124	R924	ERD25TJ392	C306	ECEA1HS100	C738	ECEA50ZB8
R337	ERD25TJ182	R925	ERD25TJ333	C307	ECEA1HS100	C739	ECEA1IVS101
R338	ERD25TJ472	R926	ERD25TJ392	C308	ECEA1HS100	C740	ECKD1H223ZF
R339	ERD25TJ103	R927	ERD25TJ333	C309	ECEA1HS100	C741	ECCD1H823KZ
R340	ERD25TJ472	R928	ERD25TJ680	C310	ECEA1ES470	C742	ECKD1H223ZF
R341	ERD25TJ104	R929	ERD25TJ103	C311	ECEA1ES101	C743	ECCD1H823KZ
R342	ERD25TJ103	R930	ERD25TJ931	C312	ECCS05547JZ	C744	ECCD1H470K
R343	ERD25TJ153	R931	ERD25TJ103	C313	ECEA50MR22R	C745	ECCD1H223ZF
R344	ERD25TJ124	R932	ERD25TJ333	C314	ECEA50M0R47R	C746	ECEA50Z102
R401	ERD25TJ824	R935	ERD25TJ331	C315	ECCD1H102MDA	C747	ECEA50M0R47F
R402	ERD25TJ222	R936	ERD25TJ681	C316	ECCD1H050CC	C748	ECEA50M0R47R
R403	404	R937	ERD50TJ155	C317	ECCD1H040CC	C749	ECEA1AS470
R405	406	R938	ERD25TJ223	C318	ECCD1H181K	C750	ECEA1AS470
R407	408	R939	ERD25TJ563	C319	ECCD1H020CC	C751	ECEA50M0R68R
R409	410	R940	ERD25TJ103	C320	ECCD1H102ZF	C752	ECEA50M0R22R
R411	412	R941	ERD25TJ103	C321	ECCD1H223ZF	C753	ECCD1H823KZ
R413	414	R942	ERD25TJ183	C322	ECCD1H102MDA	C754	ECEA50M2R1R
R415	ERD25TJ103	R944	ERD25TJ563	C323	ECCD1H070DC	C755	ECEA50Z102
R701	ERD12FJ220	R945	ERD25TJ563	C324	ECCD1H390KC	C756	ECKD1H103ZF
R702	ERD25TJ561	R946	ERD25TJ563	C325	ECCD1H070DC	C757	ECKD1H222ZF
R704	ERD25TJ472	R948	ERD25TJ563	C326	ECCD1H120KC	C758	ECKD1H103ZF
R705	ERD25TJ122	R949	ERD25TJ563	C327	ECCD1H100KC	C759	ECQM1H223KZ
R706	ERD25TJ824	R950	ERD25TJ563	C328	ECCD1H102MDA	C760	ECEA2AS047
R707	ERD25TJ472	R951	ERD25TJ563	C329	ECCD1H120KC	C761	ECEA50N3R3
R708	ERD25TJ1332	R952	ERD25TJ563	C330	ECCD1H102MDA	C762	ECEA1HS221
R709	ERD25TJ392	R953	ERD25TJ563	C331	ECCD1H102ZF	C763	ECEA1ES471
R710	ERD25TJ472	R954	ERD25TJ563	C332	ECCD1H223ZF	C764	ECEA1HS221
R711	ERD12FJ220	R962	ERD25TJ223	C333	ECCD1H070DC	C765	ECEA1VS101
R712	ERD18FJ2R2	R963	ERD25TJ562	C334	ECCD1H103ZF	C766	ECKD1H103ZF
R713	ERQ12HJ2R2	R964	ERD25TJ223	C335	ECCD1H103ZF	C767	ECEA1HS221
R714	ERD25TJ103	R965	ERD25TJ333	C336	ECCD1H103ZF	C768	ECEA1ES471

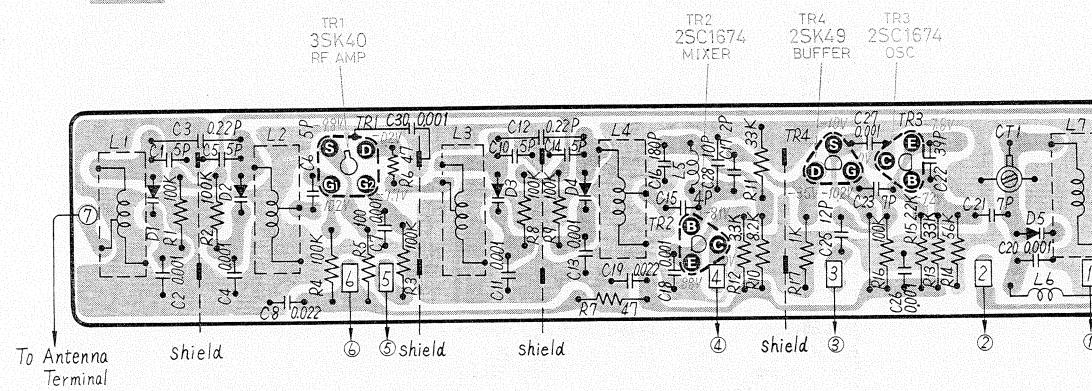
PRINTED CIRCUIT BOARD ... Power supply, Tuner, Programmable & Display circuitry

■ TERMINAL GUIDE



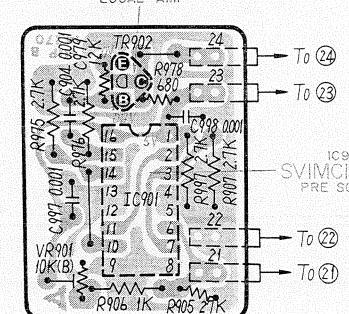
■ PRINTED CIRCUIT BOARD ... Front End Circuit

Earth (Ground) Lines

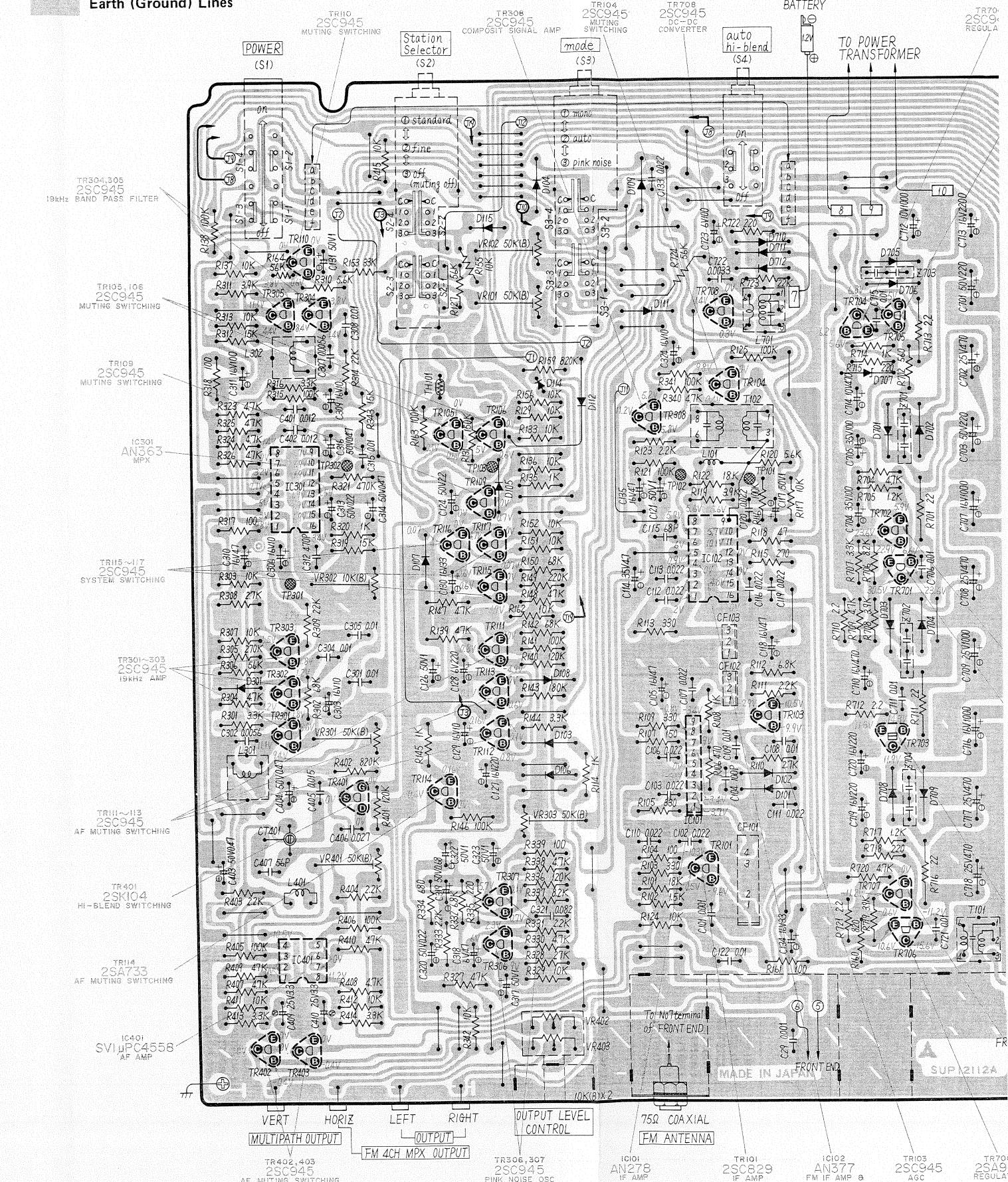


■ PRINTED CIRCUIT BOARD ... Pre Scaler Circuits

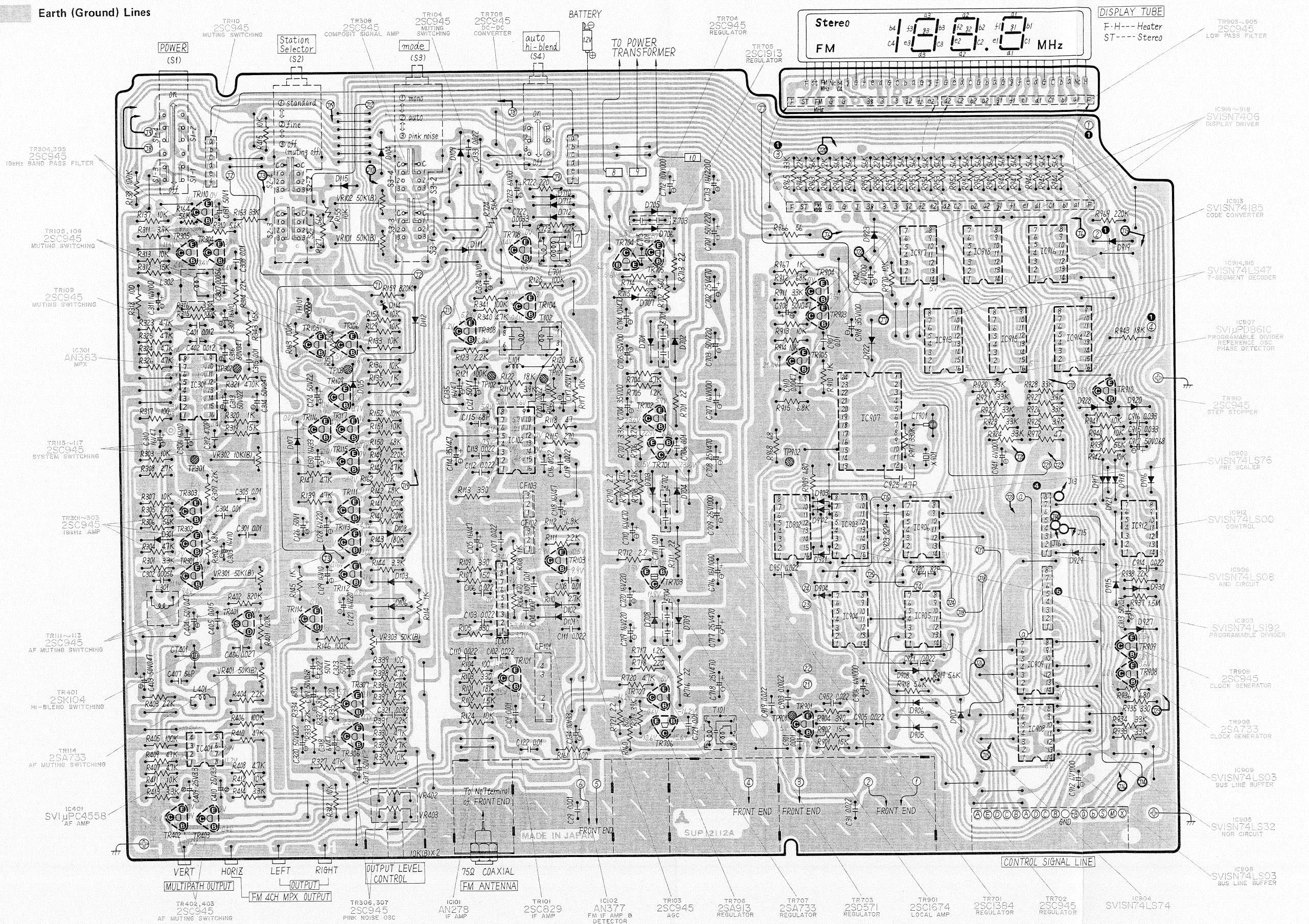
Earth (Ground) Lines



Earth (Ground) Line

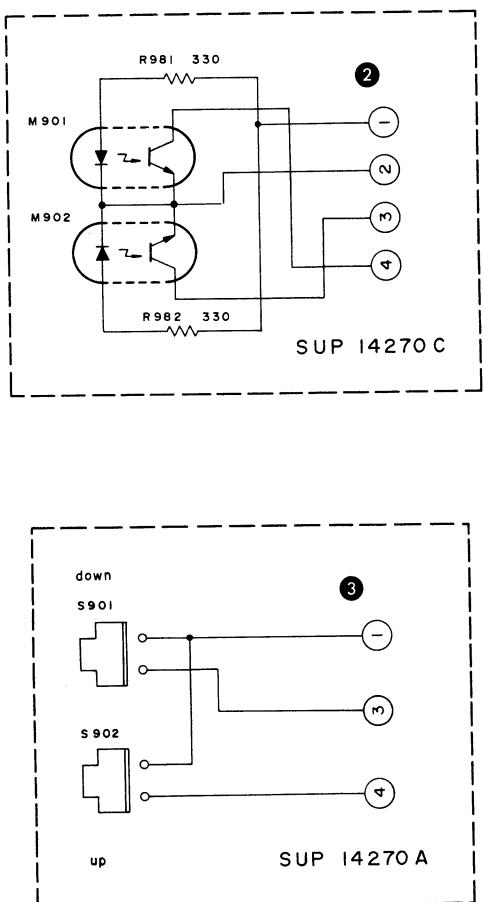


■ **PRINTED CIRCUIT BOARD** ... Power supply, Tuner, Programmable & Display circuitry



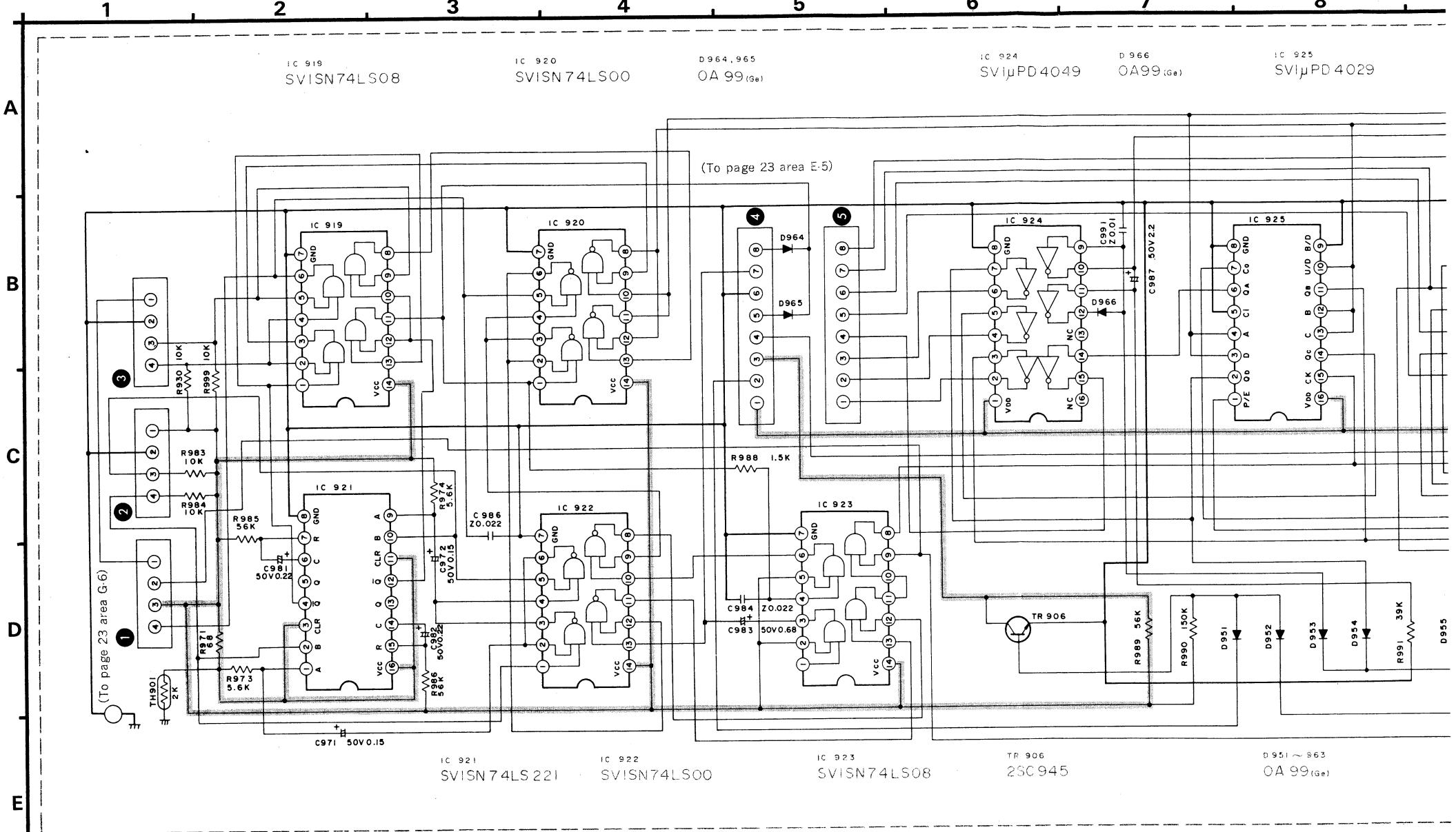
Schematic DiagramA

(Counter clock circuitry)



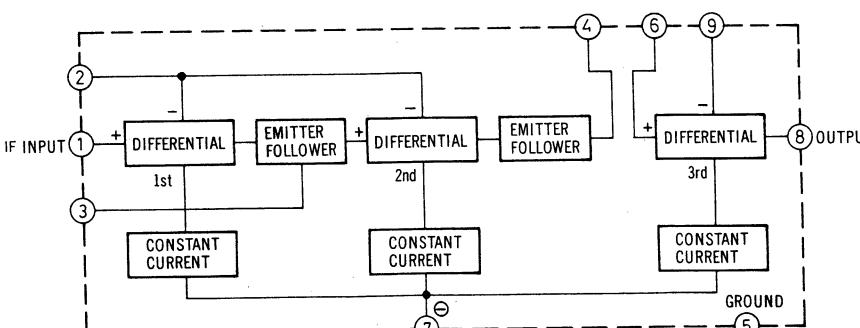
Note : Please power supply line

* This schematic diagram may be modified at any time with the development of new technology.

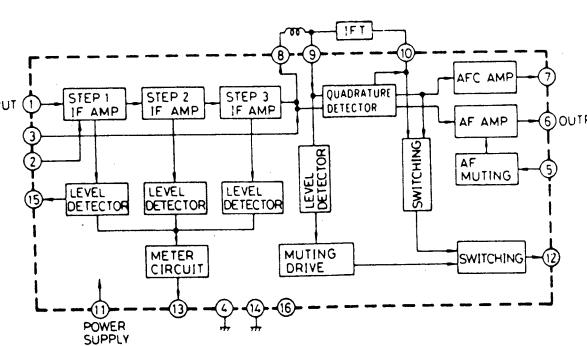


This is the basic block diagram of the inside circuit of IC. In an actual circuit, there may be sometimes idle terminals or some different functions other than the basic circuit.

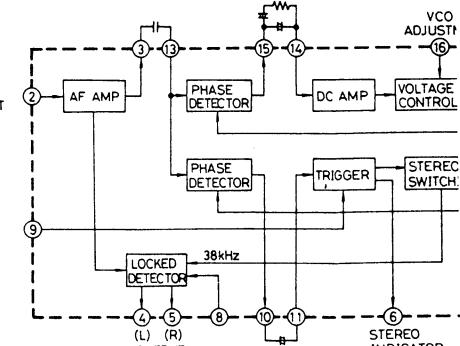
■ BLOCK DIAGRAM OF IC



IC101 (AN278) FM IF Amplifier



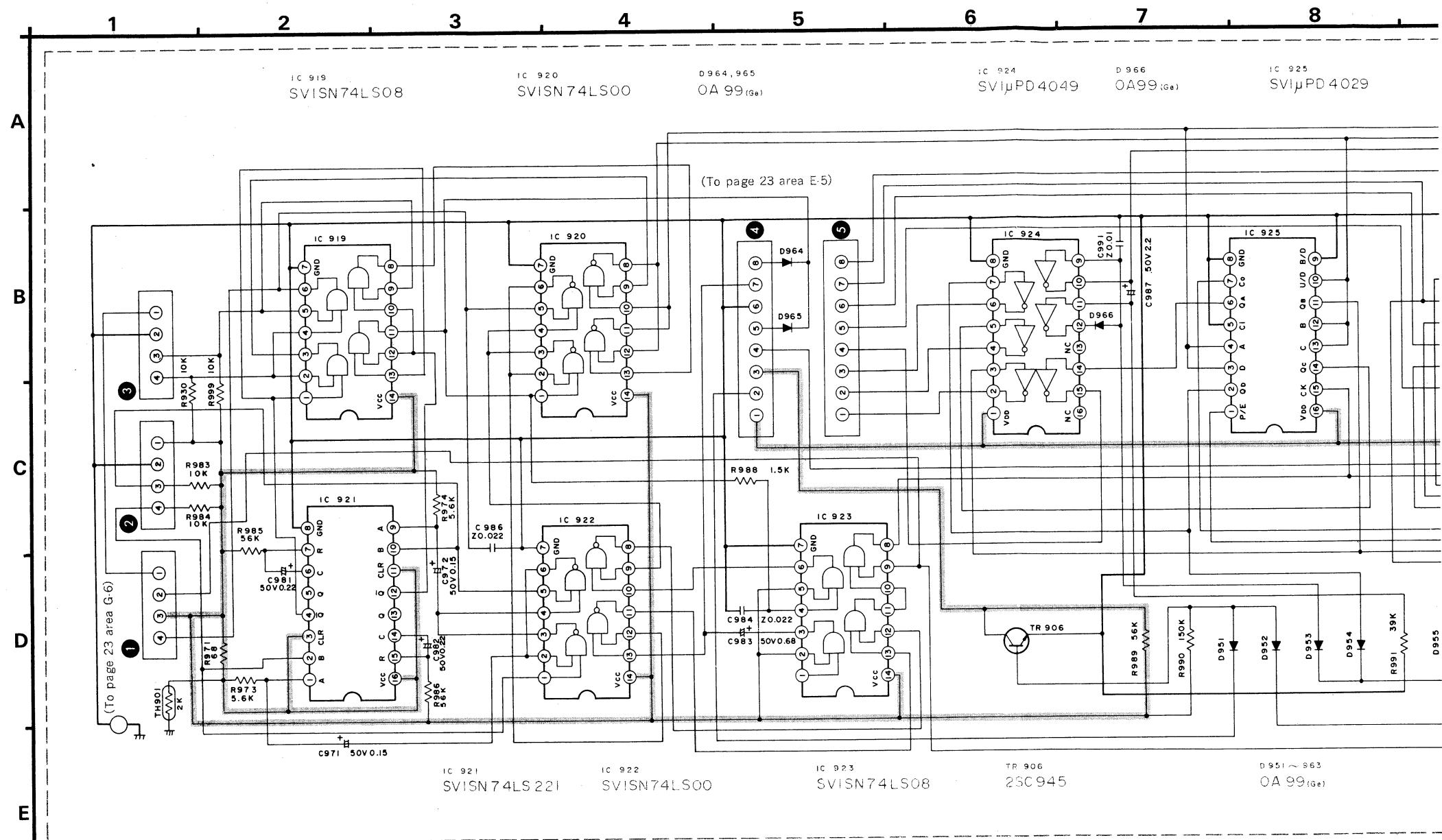
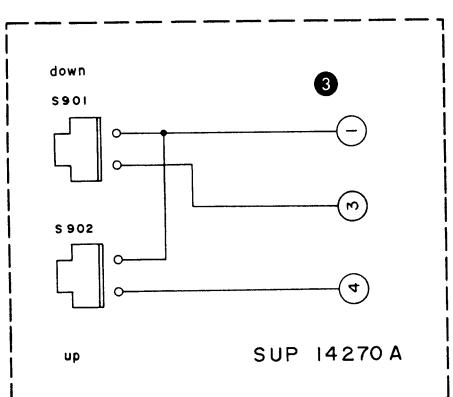
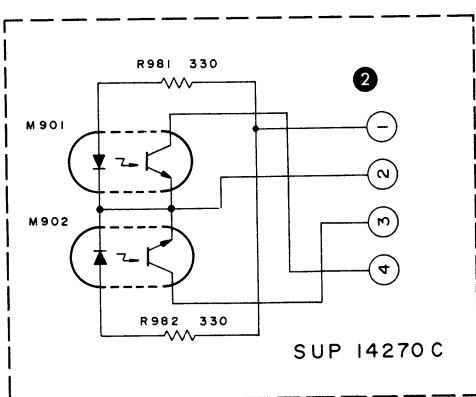
IC102 (AN377) FM IF Amplifier & Detector



IC301 (AN363) FM Multiple

Schematic DiagramA

(Counter clock circuitry)

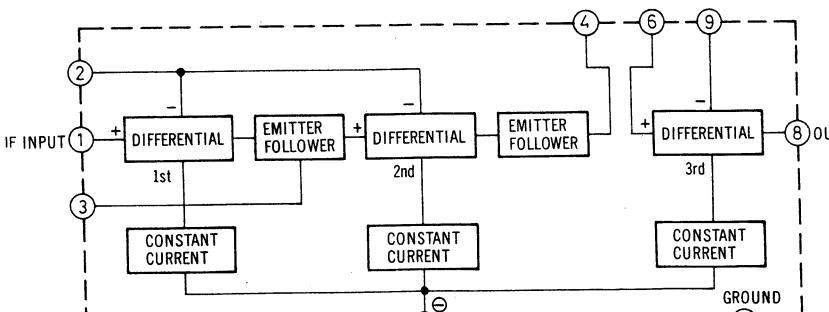


Note : ————— Pulse power supply line

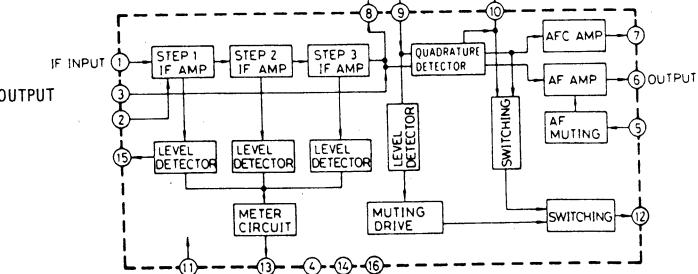
* This schematic diagram may be modified at any time with the development of new technology.

■ BLOCK DIAGRAM OF IC

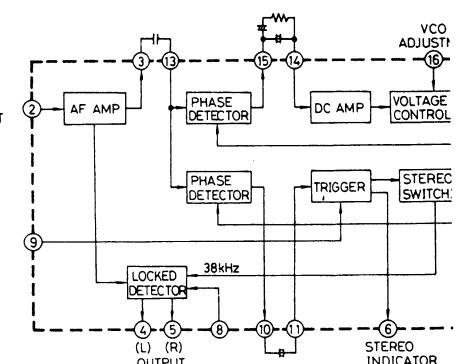
This is the basic block diagram of the inside circuit of IC. In an actual circuit, there may be sometimes idle terminals or some different functions other than the basic circuit.



IC101 (AN278) FM IF Amplifier

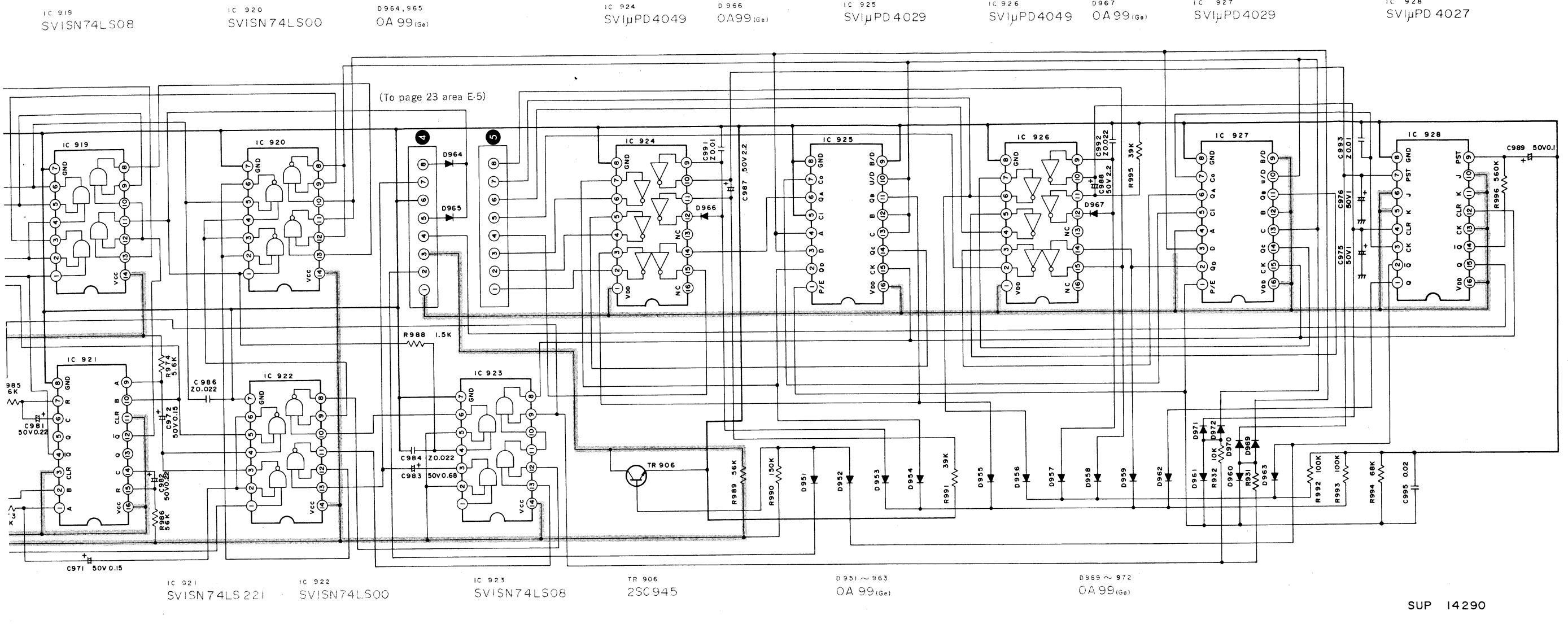


IC102 (AN377) FM IF Amplifier & Detector



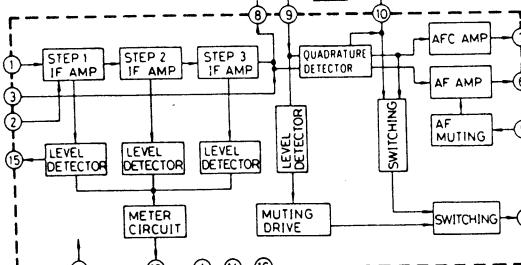
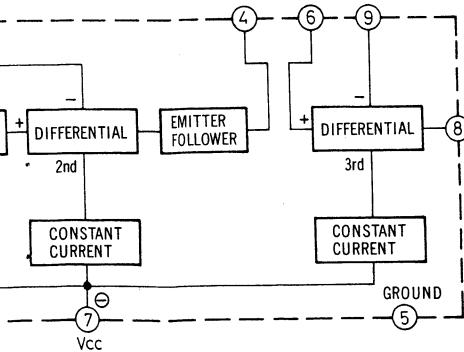
IC301 (AN363) FM Multiple

2 3 4 5 6 7 8 9 10 11 12 13

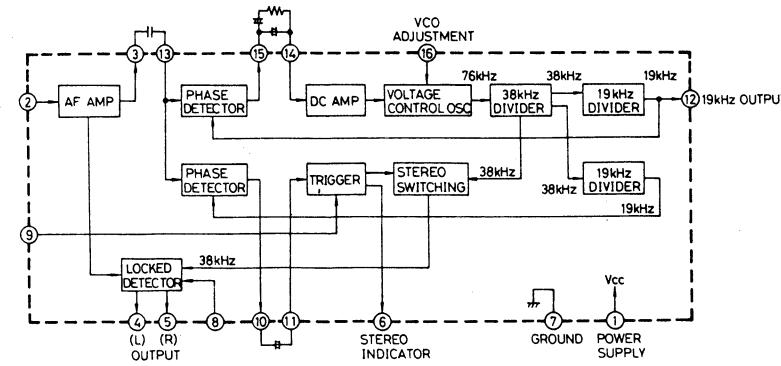


This is the basic block diagram of the inside circuit of IC. In an actual circuit, there may be sometimes idle terminals or some different functions other than the basic circuit.

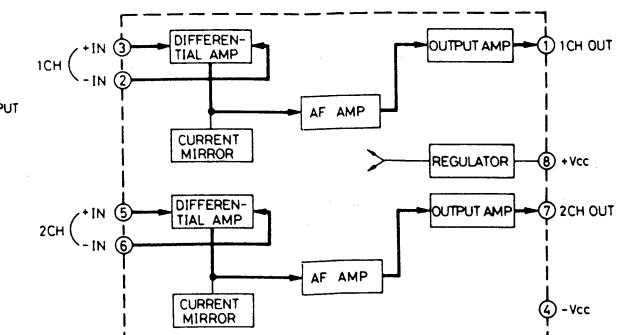
OF IC



IC102 (AN377) FM IF Amplifier & Detector



IC301 (AN363) FM Multiplex



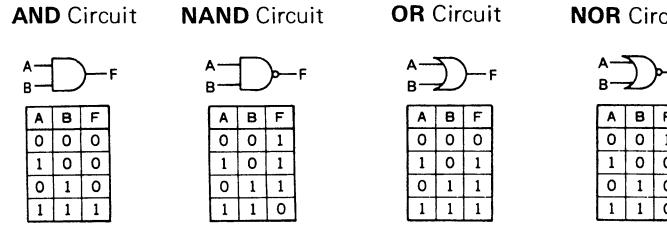
IC401 (SVI μ PC4558) 2 CHANNEL AF AMPLIFIER

Schematic Diagram B

(Programmable & display circuitry)

Notes:

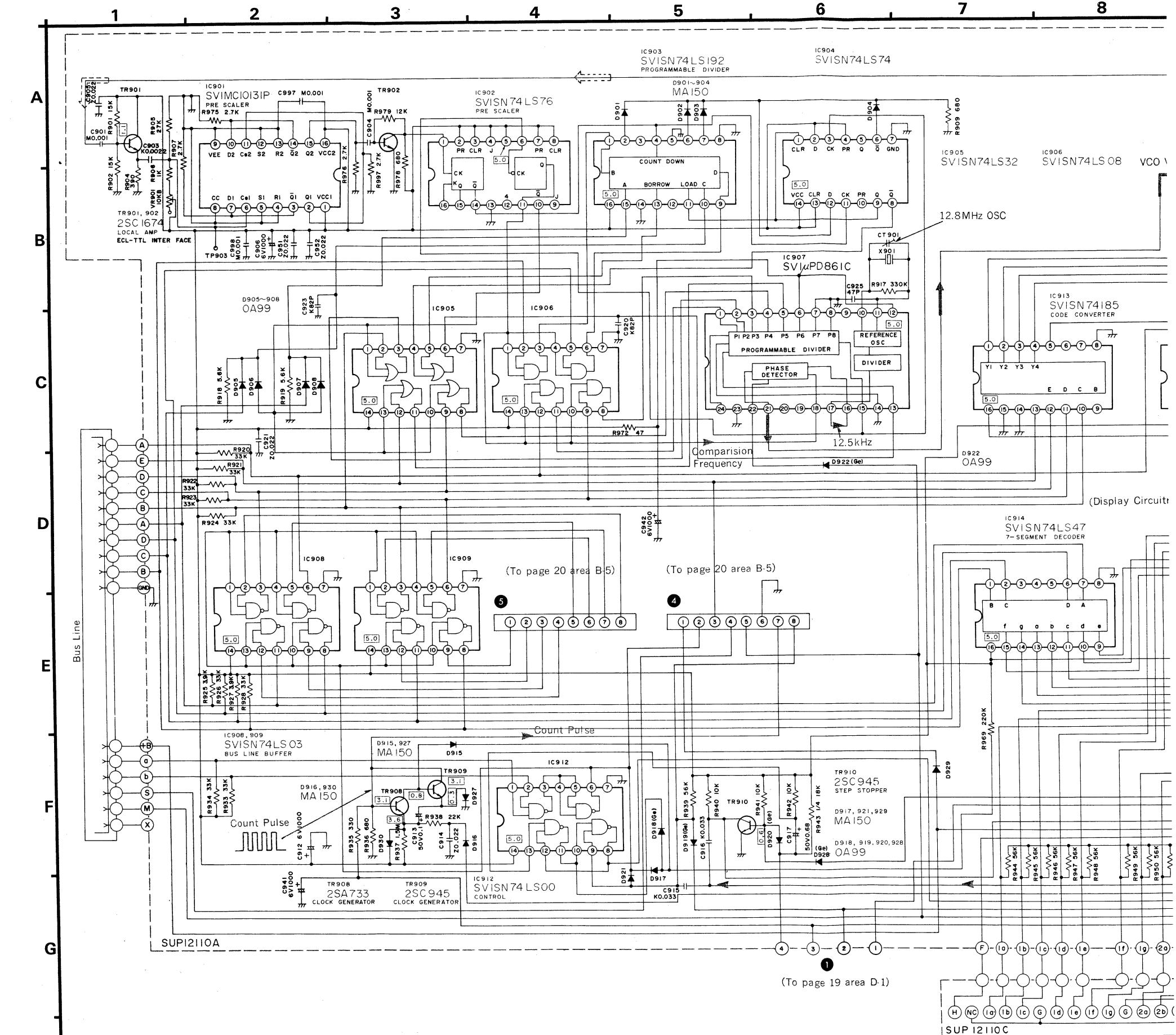
1. S1-1 ~ S1-4: Power secondary switch in "stand-by" position.
stand-by → on
2. S2-1 ~ S2-4: Station selector switch in "off (muting off)" position.
① standard (muting on) → ② fine (muting on) →
③ off (muting off)
3. S3-1 ~ S3-4: Mode switch in "mono" position.
① mono → ② auto → ③ pink noise
4. S4: Auto hi-blend switch in "on" position.
on → off
5. S701: Voltage adjuster switch in "240V" position.
① 240V → ② 220V → ③ 120V → ④ 110V
6. S702: Power switch in "OFF" position.
(The Product for United Kingdom [XE] only.)
7. S901: Auto tuning (down) switch.
8. S902: Auto tuning (up) switch.
9. Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high impedance) with the chassis taken as standard.
Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
- Monaural signal reception
- ↔ Stereo signal reception
- Not apply signal to set
10. During scanning, 5V pulse wave form can be obtained at each IC terminal of clock count circuit and digital indication circuit.
11. The voltage at IC102 pin 13 varies depending on the input signal level, while the voltage of TR903 ~ 905 depending on the frequency received.
12. Signal Lines
 FM Signal FM-IF Signal
 AF Signal Pilot Signal
13. **S** indicates that only parts specified by the manufacturer be used for safety.

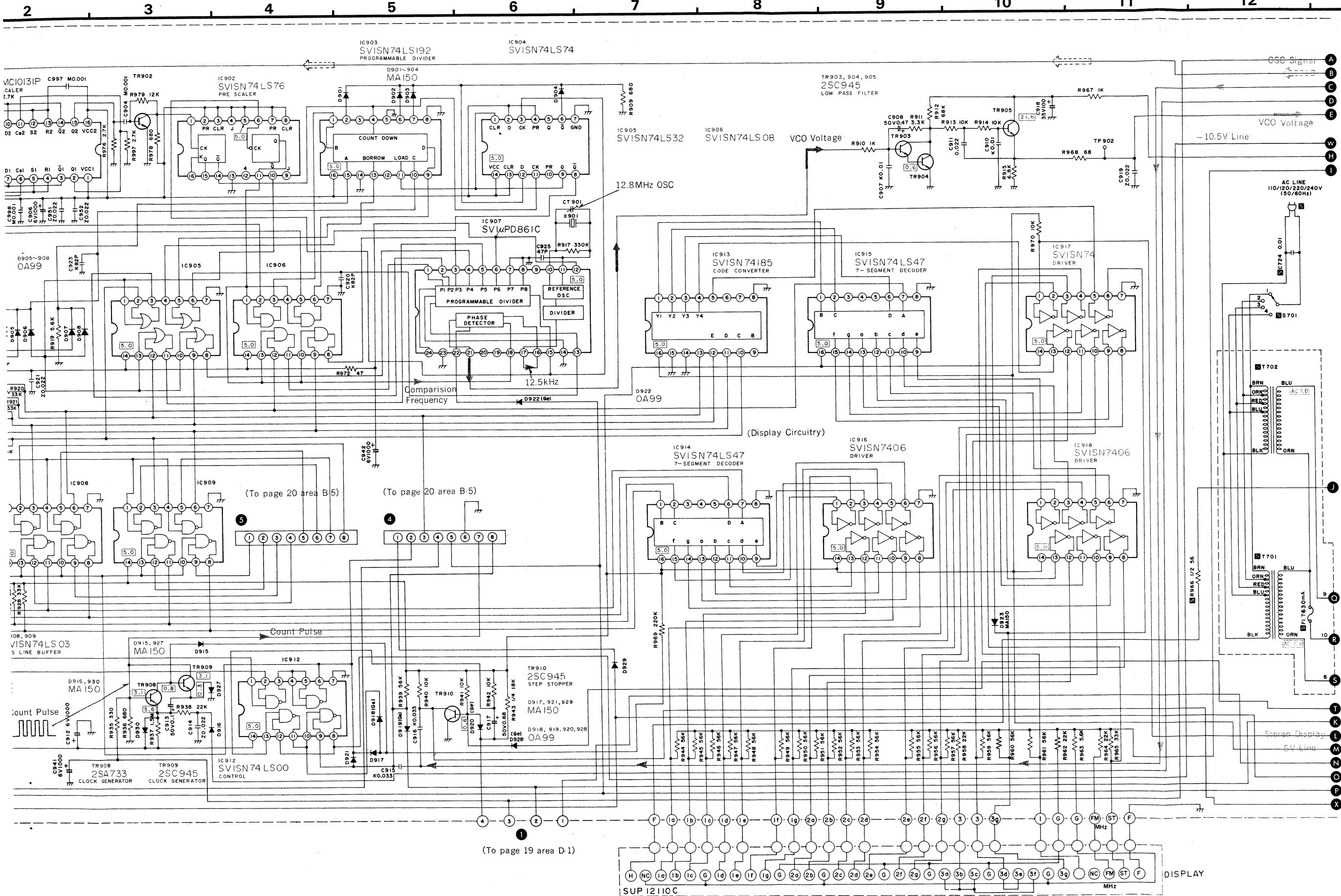


NOT Circuit



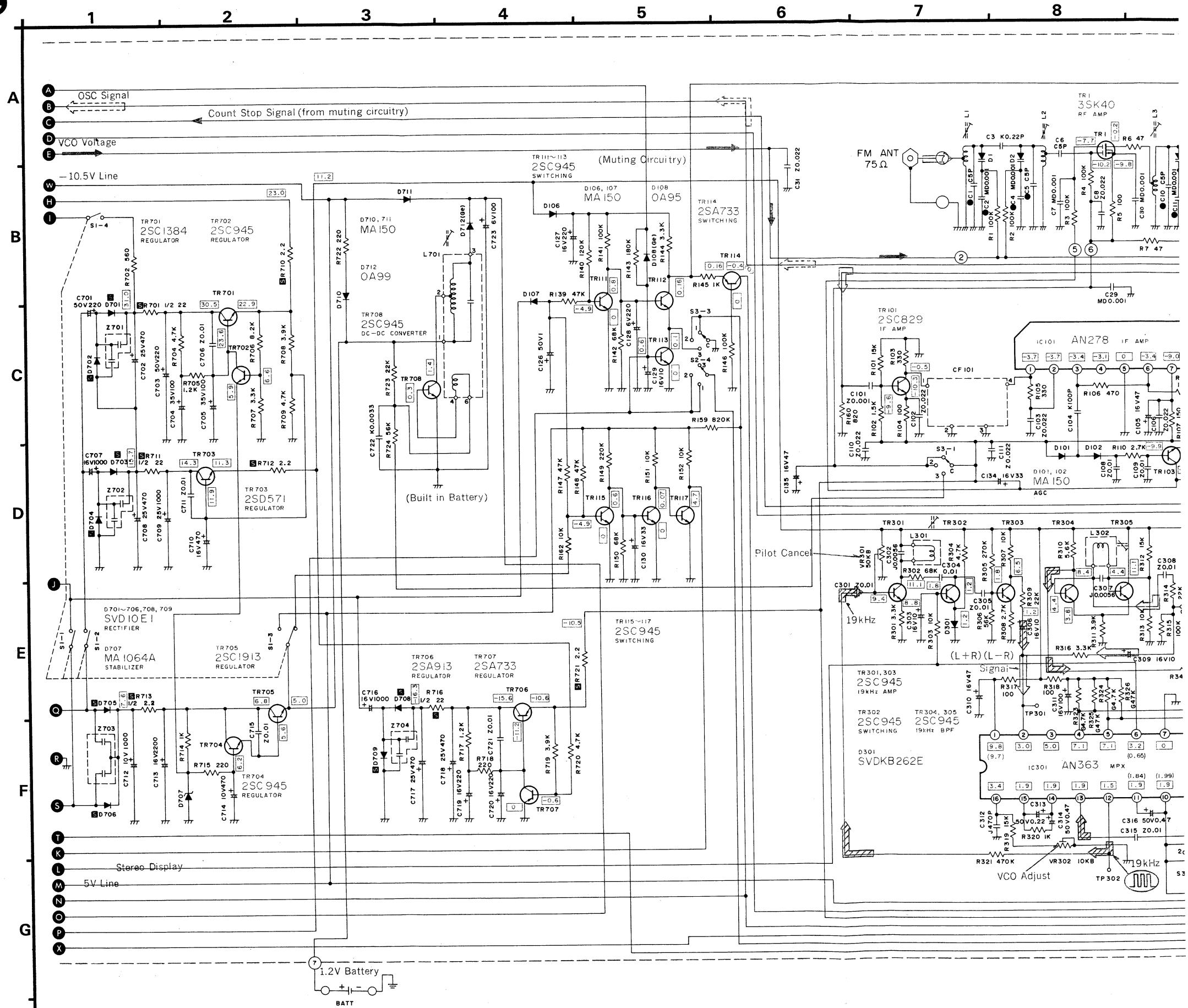
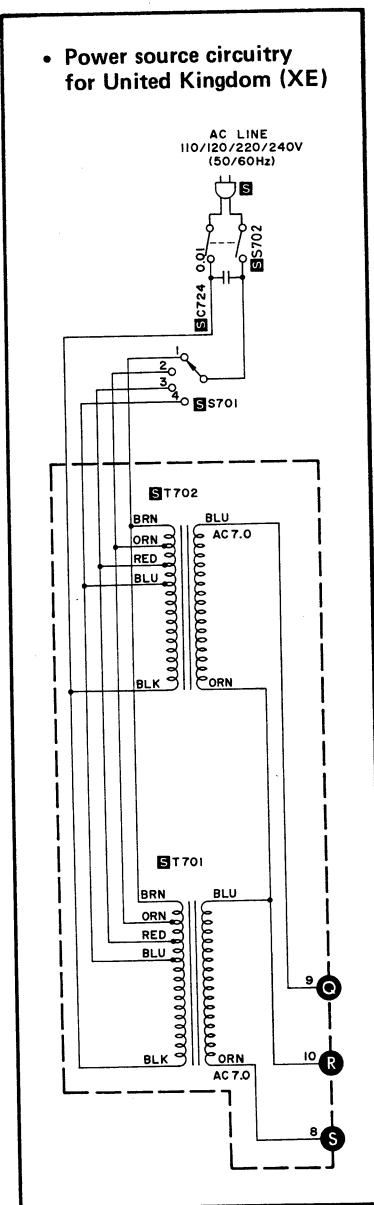
* This schematic diagram may be modified at any time with the development of new technology.



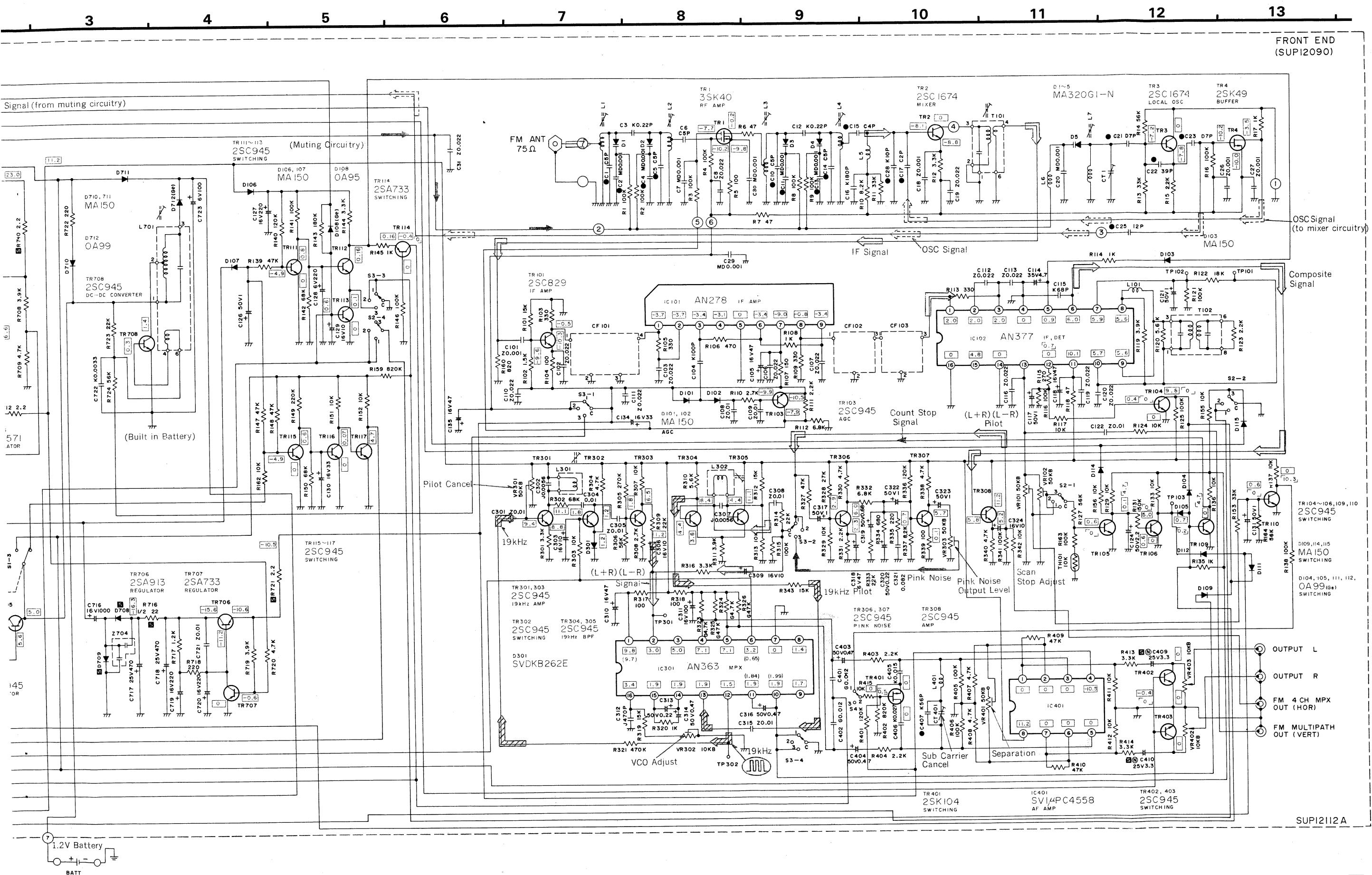


Schematic Diagram C

(Tuner circuitry & power supply circuitry)

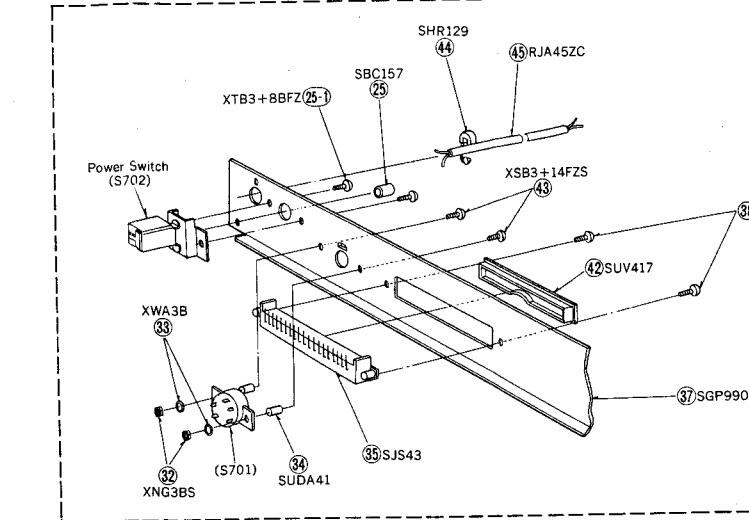
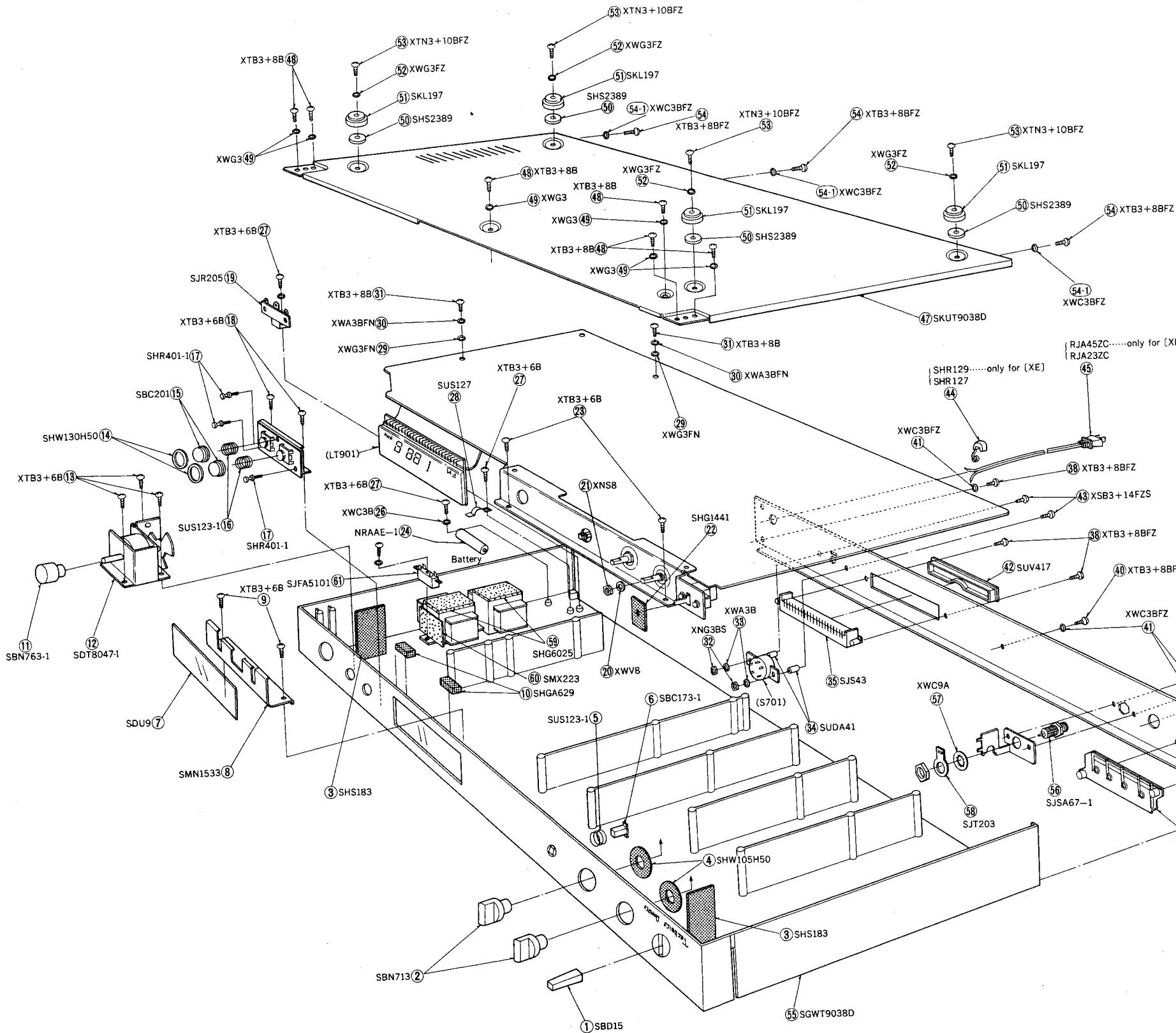


* This schematic diagram may be modified at any time with the development of new technology.

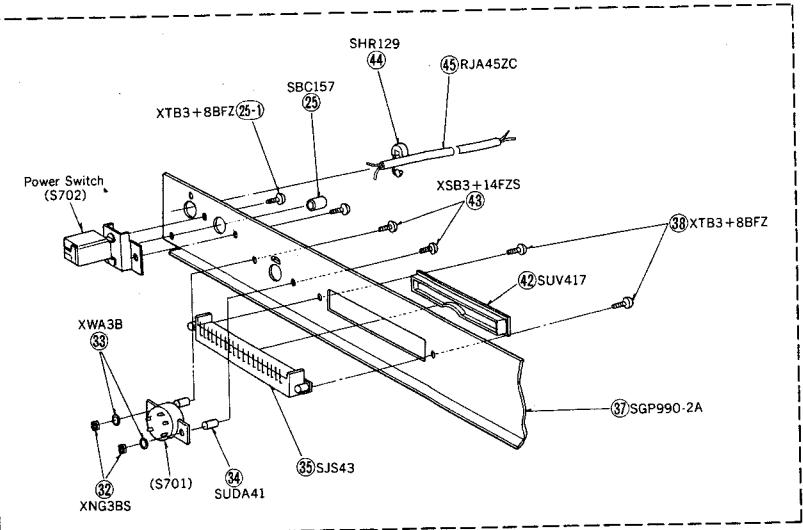
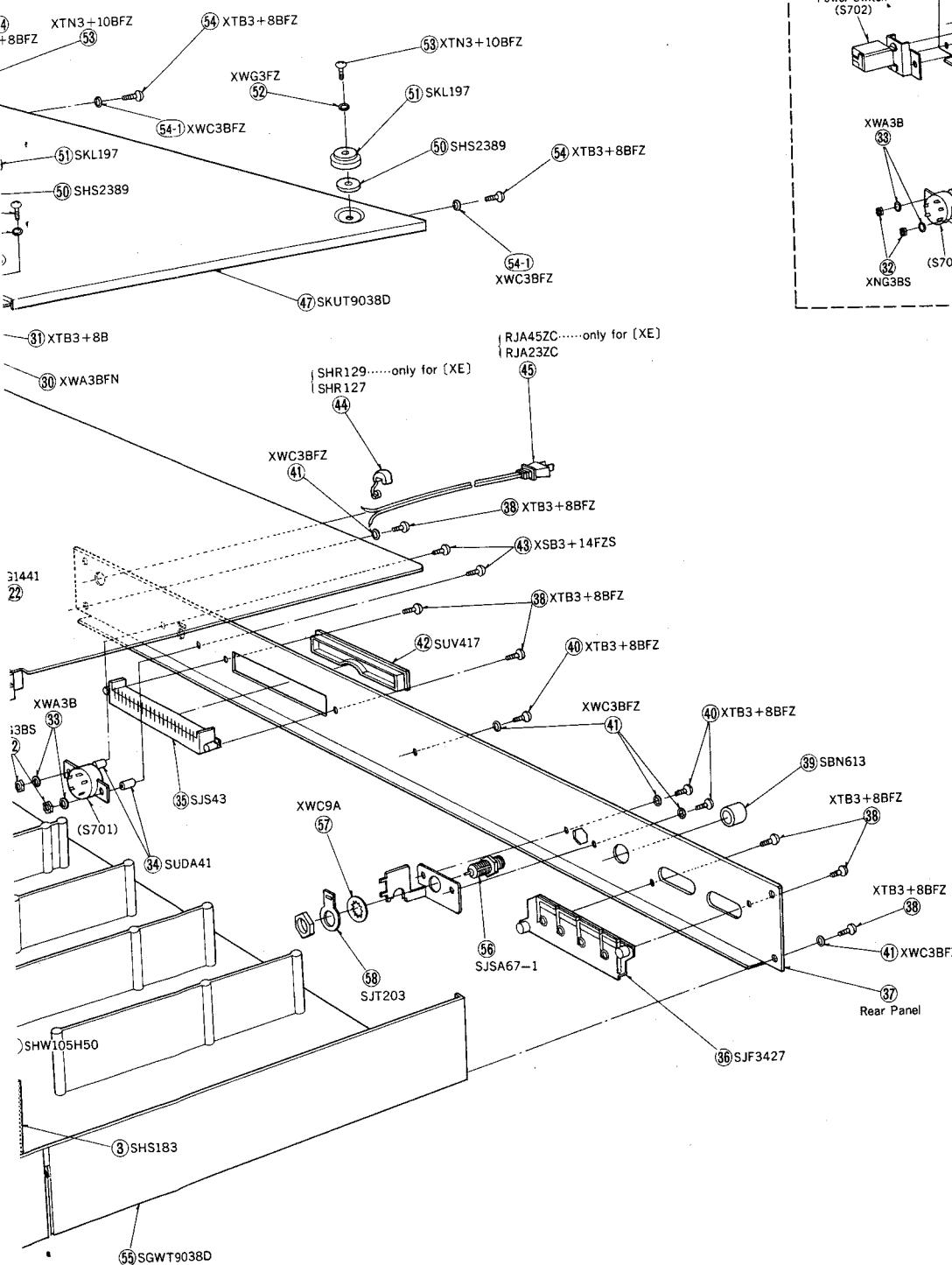


■ EXPLODED VIEWS

- Rear panel parts of product for United Kingdom (XE)



• Rear panel parts of
product for United Kingdom (XE)



■ REPLACEMENT PARTS LIST

NOTES 1: 1. Part numbers are indicated on most mechanical parts.
Please use this part number for parts orders.

2. **S** indicates that only parts specified by the manufacturer be used for safety.

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
CABINET and CHASSIS PARTS				
1	SBD15	Knob, Power Switch	1	
2	SBN713	Knob, Station Selector and Mode Switch	2	
3	SHS183	Shading Cloth	2	
4	SHW105H50	Shading Cloth, Station Selector and Mode Switch	2	
5	SUS123-1	Spring, Auto Hi-Blend	1	
6	SBC123-1	Button Auto Hi-Blend	1	
7	SDU9	Filter, Tinted Plate	1	
8	SMN1533	Bracket, Frequency Display	1	
9	XTB3+6B	Screw, Frequency Display Bracket M'tg	2	
10	SHGA629	Rubber Cushion, Frequency Display	2	
11	SBN763-1	Knob, Manual Tuning	1	
12	SDT8047-1	Shaft, Tuning Ass'y	1	*○
13	XTB3+6B	Screw, Tuning Shaft Ass'y M'tg	3	
14	SHW130H50	Shading Cloth	2	
15	SBC201	Button, Automatic-Tuning Switch	2	
16	SUS123-1	Spring, Automatic-Tuning Switch Button	2	
17	SHR401-1	Latch, Automatic-Tuning Switch	3	
18	XTB3+6B	Screw, Automatic-Tuning Bracket M'tg	2	
19	SJR205	Terminal Strip, 2P (Except set for [XE])	1	
20	XWV8	Washer, Station Selector and Mode Switch	2	
21	XNS8	Nut, Station Selector and Mode Switch M'tg	2	
22	SHG1441	Shading Cloth, Power Switch	1	
23	XTB3+6B	Screw, Printed Circuit Board Ass'y M'tg	2	
24	NRAAE-1	Battery	1	
25 [XE] only	SBC157	Button, Power Switch	1	
25-1 [XE] only	XTB3+8BFZ	Screw, Power Switch M'tg	2	
26	XWC3B	Washer, Battery Spring Screw	1	
27	XTB3+6B	Screw, Terminal Strip and Battery Bracket M'tg	5	
28	SUS127	Bracket, Battery	1	
29	XWG3FN	Washer, Printed Circuit Board Ass'y Screw	2	
30	XWA3BFN	Washer, Printed Circuit Board Ass'y Screw	2	
31	XTB3+8B	Screw, Printed Circuit Board Ass'y M'tg	2	
32	XNG3BS	Nut, Voltage Selector Switch M'tg	2	
33	XWA3B	Washer, Voltage Selector Switch Screw	2	
34	SUDA41	Spacer, Voltage Selector Switch	2	
35	SJS43	Terminal, Control Signal Line	1	
36	SJF3427	Terminal, Output	1	
37 [E] only	SGP990-1A	Rear Panel	1	
37 [XE] only	SGP990-2A	Rear Panel	1	○
37	SGPT9038X	Rear Panel, SGP990-1A with Name Plate (SGT16810)	1	○
38	XTB3+8BFZ	Screw, Output Terminal, Signal Line Terminal and Rear Panel M'tg	6	
39	SBN613	Knob, Output Level	1	
40	XTB3+8BFZ	Screw, FM Antenna Terminal and Shield Cover M'tg	3	
41	XWC3BFZ	Washer, FM Antenna Terminal and Shield Cover Screw	5	
42	SUV417	Rubber Cap, Control Signal Line	1	*○
43	XSB3+14FZS	Screw, Voltage Selector Switch M'tg	2	
44	SHR127	Bushing, AC Cord (Except set for [XE])	1	
44 [XE] only	SHR129	Bushing, AC Cord	1	
45	RJA23ZC	AC Cord, Power Source (Except set for [XE])	1	
45 [XE] only	RJA45ZC	AC Cord, Power Source	1	
47	SKUT9038D	Bottom Board	1	
48	XTB3+8B	Screw, Bottom Board M'tg	6	
49	XWG3	Washer, Bottom Board Screw	6	
50	SHS2389	Spacer, Foot	4	
51	SKL197	Foot, Set	4	
52	XWG3FZ	Washer, Set Foot Screw	4	
53	XTN3+10BFZ	Screw, Set Foot M'tg	3	
54	XTB3+8BFZ	Screw, Bottom Board M'tg	3	
55	XWC3BFZ	Washer	3	
56	SGWT9038D	Cabinet Ass'y	1	
57	SJS43	Terminal, Antenna (Coaxial), with Nut	1	
58	SJT203	Washer	1	
59	SHG6025	Terminal, Earth Lug	1	
60	SMX223	Rubber Cushion, Power Transformer	4	
61 (E, XGH, XGF X, XA)	SJFA5101	Sever Plate	1	
		Holder, Fuse (F1)	1	

(The product for [XE] is not provided.)

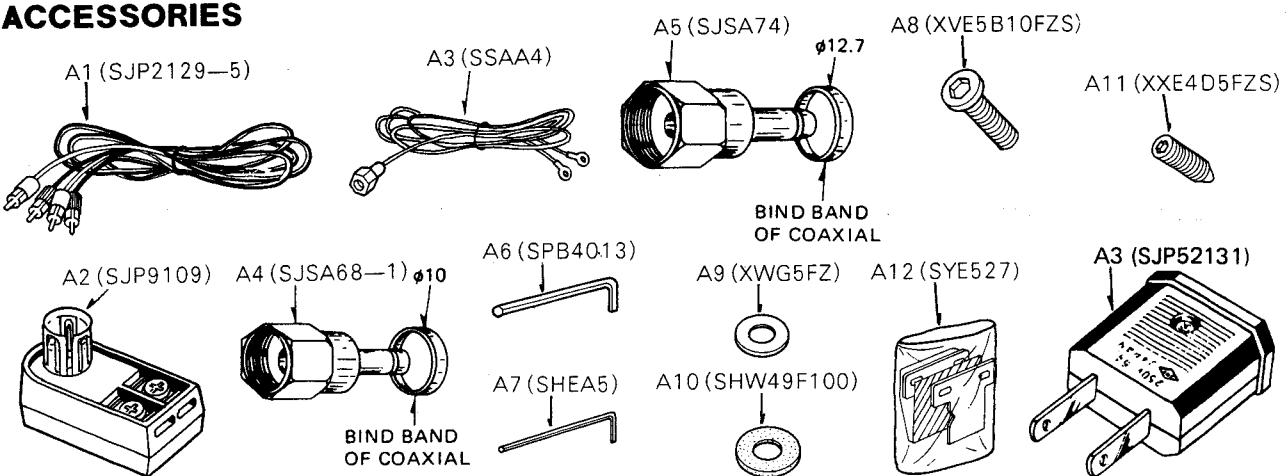
■ CHANGE FROM TENTATIVE SERVICE MANUAL

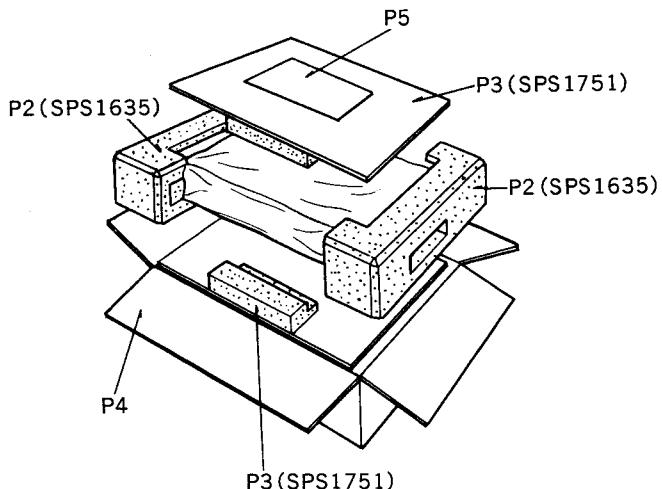
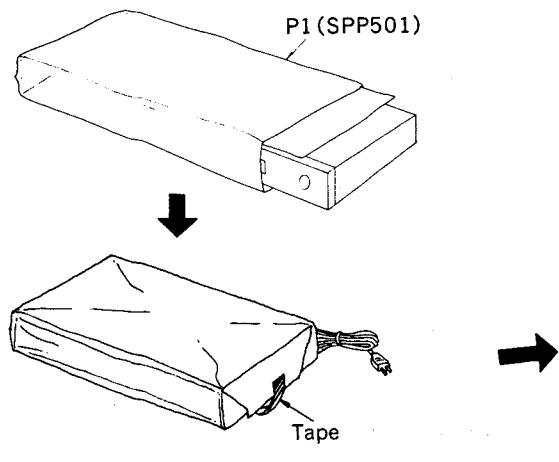
Ref. No.	Change of Part No.		Part Name & Description	Per Set	Remarks
	(Tentative) OLD	NEW			
FUSE					
F1 (E, XGF, XGH, X, CA)	—	XBA2C06TR0	Fuse, T630mA (250V) (The product for [XE] is not provided.)	1	
CABINET and CHASSIS PARTS					
12 59 60 61 (E, XGH, XGF, X, XA)	SDT8047 — — —	SDT8047-1 SHG6025 SMX223 SJFA5101	Shaft, Tuning Ass'y Rubber Cushion, Power Transformer Sever Plate Holder, Fuse (F1) (The product for [XE] is not provided.)	1 4 1 1	○
PACKING PARTS					
P5 P5 [XE] only	SQF1927 SQF1971	SQF1927-2 SQF1971-2	Instructions Book, Printed Matter Instructions Book, Printed Matter	1 1	○

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
ACCESSORIES				
A1 A2	SJP2129-5 SJP9109	Cord, Connection Shield Plug Adapter, Antenna Impedance Change $300\Omega \leftrightarrow 75\Omega$	1 1	
A3 A4 A5 A6 A7 A8 A9 A10	SSAA4 SJSAG68-1 SJSAT74 SPB4013 SHEA5 XVE5B10FZS XWG5FZ SHW49F100	Cord, FM Indoor Antenna Plug, Coaxial (with Bind Band) for "SC-2V" Plug, Coaxial (with Bind Band) for "SC-2V" Screw Driver, 4mm Hexagonal Wrench Screw Driver, 2mm Hexagonal Wrench Bolt, 5mm Hexagonal Recessed Head Washer, Metal Washer, Fiber	1 1 1 1 1 4 4 4	
A11 A12 A13 (XA, X) only	XXE4D5FZS SYE527 SJP5213	Screw, 4mm Hexagonal Recessed Head Mounting Adapter, Rack Plug Adapter, AC Power	2 1 1	
PACKING PARTS				
P1 P2 P3 P4 [XGF] only P5 [XE] only	SPP501 SPS1635 SPS1751 SPG1465 SPG1467 SQF1927-2 SQF1971-2	Polyethylene Bag Pad, Left and Right Side Pad, Bottom & Top Side Carton Box (Except set for [XGF]) Carton Box Instructions Book, Printed Matter (Except set for [XE]) Instructions Book, Printed Matter	1 2 2 1 1 1 1	○ ○ ○ ○ ○

Notes: * (E) is available in Scandinavia and European only. * (XGH) is available in Holland only.
 * (XE) is available in United Kingdom only. * (XA) and (X) are available in Asia, Latin America, Middle East and Africa only.
 * (XGF) is available in France only.

■ ACCESSORIES



■ PACKINGS**■ MOUNTING IN AN EIA-STANDARD RACK**

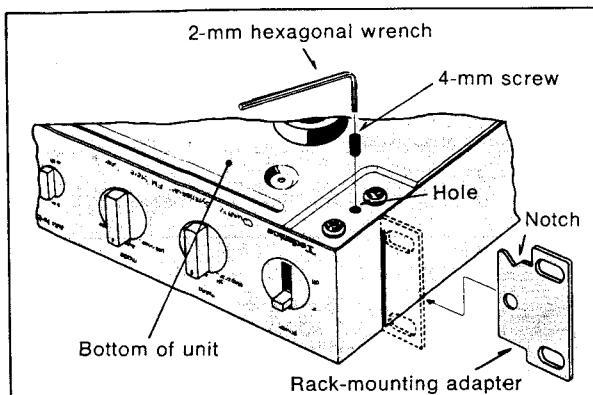
When this unit is mounted in an EIA-standard rack, use the included rack-mounting adapters.

• ATTACHMENT OF RACK-MOUNTING ADAPTERS

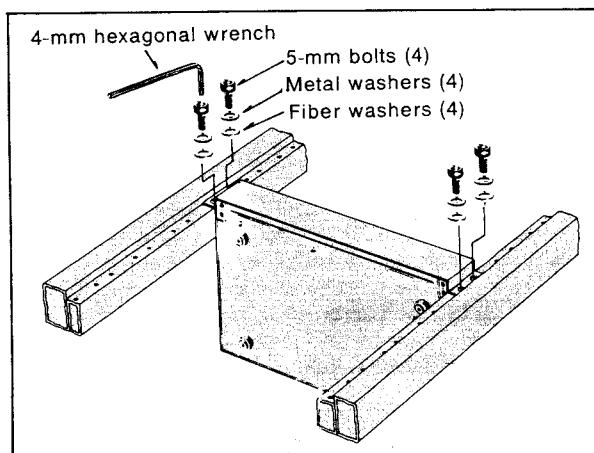
- 1) Insert the adapters into the sides of this unit, with the notched part of the adapter at the bottom.
- 2) Use the hexagonal wrench to tighten the 4-mm screws in order to secure the adapters in place.
(Left and right adapters are attached in the same way.)

Note:

Be sure the screws are not inserted beyond the unit surface.

**• MOUNTING IN EIA-STANDARD RACK**

Place a metal washer and fiber washer on each of the included 5 mm bolts, and use the hexagonal wrench to attach the unit to the rack as shown in the figure.

**■ USE OF UNIT "FEET"**

This unit is equipped with 2 groups of feet: one group higher than the other. (The lower feet are included within the higher ones.)

Remove the high feet and use the low ones when:

- 1) This unit and the Technics model SH-9038 (of the same series) are stacked together.
- 2) This unit is mounted in an audio rack and the high feet don't fit well.

■ Spaces between equipment when stacked:

- Using high feet 9 mm
- Using low feet 1 mm

Notes:

1. If this unit is mounted in an EIA-standard audio rack, use the included rack-mounting adapters.
2. If this unit is stacked with an integrated (pre/main) amplifier, or a power amplifier, be sure not to remove the high feet, because the radiated heat may adversely affect the operation of this unit.