JA-RIO2 PIONEER

The JA-R102 rack mount adaptor is designed to meet EIA standards. If you mount the adaptor onto the Pioneer stereo cassette tape deck with dimensions like those indicated in the Fig. 2 below, you will be able to install the deck into a rack designed to meet EIA standards (like the Pioneer JA-R2S) with a 4 unit mounting pitch.

Provide yourself with a medium-sized Phillips screwdriver.

MOUNTING PROCEDURE

The JA-R102 adaptors are mounted on the lefthand and right-hand sides of the cassette tape deck's front panel. The parts can be used for either side but the side panels have a front and a reverse side. Make sure that you mount the side panels so that the side with the same finish as the front panel faces you.

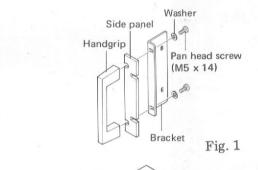
- 1. Sandwich the side panel between the handgrip and the bracket and secure loosely with the accessory pan head screws $(M5 \times 14)$ and the washers. Do the same for the other adaptor (Fig. 1).
- 2. Unscrew the four screws each on the left and right sides which secure the tape deck's bonnet.
- 3. Secure the JA-R102 adaptors now assembled onto the front panel loosely with the accessory collar head screws (M4 \times 15) (Fig. 2).
- 4. Adjust the difference in level (a) between the front panel and the side panels and also the gap between the two (b) to the minimum and then tighten up all the loose screws (Fig. 3).

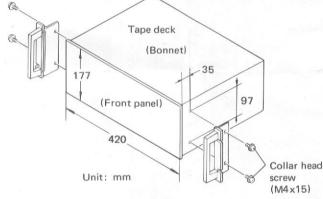
RACK MOUNTING

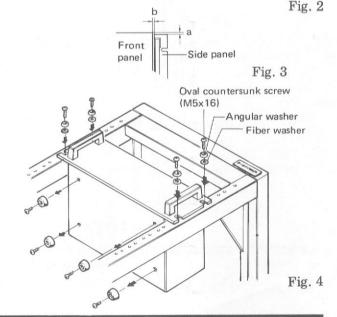
- 1. Remove the rubber feet (4) from the tape deck, using the Phillips screwdriver (this is not necessary if you leave a gap between the components).
- 2. As shown in Fig. 4, lay the rack down with the mounting face pointing upward.
- 3. Insert the tape deck gently from a vertical position, and align them with the EIA standard mounting holes (mounting pitch: 4U).
- 4. Screw the tape deck into place using the accessory oval countersunk screws (M5 \times 16), angular washers and fiber washers (four of each) and a Phillips screwdriver.

LIST OF PARTS

Handgrips	2	Collar head screws 4
Side panels	2	(M4 x 15)
Brackets	2	Oval countersunk screws 4
Pan head screws	4	(M5 x 16)
(M5 x 14)		Angular washers 4
Washers	4	Fiber washers 4







PIONEER ELECTRONIC CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan U.S. PIONEER ELECTRONICS CORPORATION 85 Oxford Drive, Moonachie, New Jersey 07074, U.S.A. PIONEER ELECTRONIC (EUROPE) N.V. Luithagen-Haven 9, 2030 Antwerp, Belgium PIONEER ELECTRONICS AUSTRALIA PTY. LTD. 178-184 Boundary Road, Braeside, Victoria 3195, Australia