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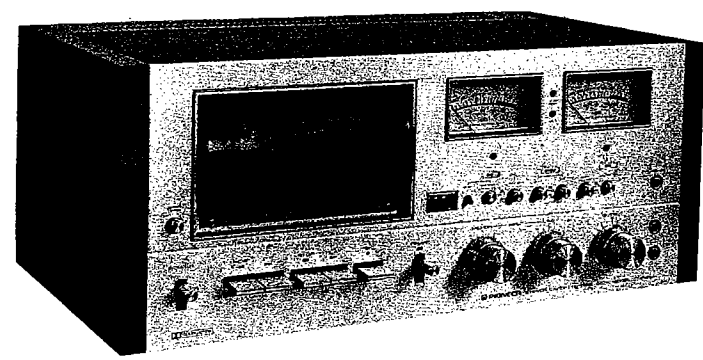
CP

CASSETTE TAPE DECK

# CT-F9191

FV, KCU

ART138-0 9  
<ART-13



 **PIONEER®**

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# 1. SPECIFICATIONS

System .....	Compact cassette, 2-channel stereo
Motor .....	Electronically-controlled DC motor (built-in generator) x 1; (4.8cm/s speed drive) DC torque motor x 1; (Fast forward and rewind drive)
Heads .....	"Ferrite Solid" recording / playback head x 1 Ferrite erasing head x 1
Operation .....	Solenoid drive, direct switchable and timer play presettable
Fast Winding Time .....	Approximately 65 seconds (C-60 tape)
Wow and Flutter .....	No more than 0.07% (WRMS)
Frequency Response .....	Standard, LH tapes: 25 to 16,000Hz (35 to 13,000Hz $\pm$ 3dB) Chromium dioxide tape: 20 to 17,000Hz (30 to 14,000Hz $\pm$ 3dB)
Signal-to-Noise Ratio .....	Dolby OFF: More than 52dB Dolby ON: More than 62dB (over 5kHz, standard, LH tapes) (When chromium dioxide tape is used, signal-to-noise ratio is further improved by 4.5dB over 5kHz)
Harmonic Distortion .....	No more than 1.7% (0dB)
Inputs (Sensitivity/Maximum allowable input/Impedance)	MIC x 2; 0.22mV/100mV/30k $\Omega$ , 6mm $\phi$ jack (Reference MIC impedance; 600 $\Omega$ to 30k $\Omega$ ) LINE x 4 (2-channel stereo, Parallel connection system); 65mV/25V/100k $\Omega$ REC/PB x 1; Input & output, 5p jack (DIN standard)
Outputs (Reference level/Maximum level/Load impedance)	LINE x 4; 315mV/530mV/50k $\Omega$ (2-channel stereo, Parallel connection system) HEADPHONE x 1; 40mV/65mV/8 $\Omega$ With output level controls.
Semiconductors	
Amplifier Section .....	Transistors x 74 (including FETs x 6), Diodes x 80 (including Zener Diodes x 5, LEDs x 2)
Motor control Section .....	Transistors x 3, Diodes x 2
Subfunctions .....	<ul style="list-style-type: none"> <li>• Dolby system (ON-OFF) with indicator lamp</li> <li>• MPX Filter (ON-OFF)</li> <li>• Tape Selector (STD/CrO<sub>2</sub>) with indicator lamps Automatic tape selector for CrO<sub>2</sub> tape, and Manual tape selector of independently BIAS/EQ (Ferri-chrome tape available)</li> <li>• Cassette compartment illumination</li> <li>• Mixing control used for MIC and LINE input</li> <li>• Tape counter with rewind Memory switch (ON-OFF) for starting point [REW - STOP/PLAY (REC)]</li> <li>• Recording limiter (ON-OFF)</li> <li>• Wide scale level meter (-40 to +5dB)</li> <li>• Recording Peak level indicator (Lightable level; +5dB)</li> <li>• Level Memory Marker for inputs and output</li> </ul>
Power Requirements .....	AC. 120V, 50 ~ 60Hz (KCU model) AC 110, 120, 130, 220, 240V (Switchable) 50/60Hz (FV model)
Power Consumption .....	53 watts, Max.
Dimensions .....	457 (W) x 197 (H) x 315 (D)mm. Max. 17-7/8 x 7-7/8 x 12-3/8 in.
Weight .....	13.2kg/29 lb (Without package), 15.4kg/34 lb (With package)
Furnished parts .....	Stereo connecting cord with pin plugs x 2 Head cleaning kit x 1 (Pioneer PP-203) Operating instructions x 1

## NOTES:

- Reference tape: standard, LH tapes are DIN no. 45513.  
: chrome tape is DIN no. 4513 (CrO<sub>2</sub>).
- Reference recording level: meter 0dB level (equivalent to 160 pwb/mm)
- Reference signal: 333Hz.
- Wow & Flutter: at 3kHz weighted rms.
- Frequency response: measured at -20dB level, DOLBY OFF, MPX Filter OFF. Level deviation is  $\pm$ 6dB without indication.
- Signal-to-Noise ratio: measured at +4dB level (equivalent to 250 pwb/mm with weighted IEC A curve, MPX Filter OFF.
- Sensitivity: Input level (mV) for reference recording measured with input (recording) level control set at maximum position.
- Maximum allowable input level: measured at the point where the output signal wave is clipped while gradually turning the input level control.
- Reference output level: meter 0dB level.
- Maximum output (playback) level: Output level to reference recording level, measured with output (playback) level control set at maximum position.

## NOTE:

*Specifications and the design subject to possible modification without notice due to improvements.*

## 2. FRONT PANEL FACILITIES

### POWER SWITCH

Power is supplied when set to ON, at which time the level meter lamps and internal illuminating lamp light.

### DOOR OPEN BUTTON

Press to open the cassette door. Close the cassette door by gently sliding it downward by hand.

### CASSETTE DOOR

Keep door closed to protect the transport and head assembly from dust.

### REC INDICATOR

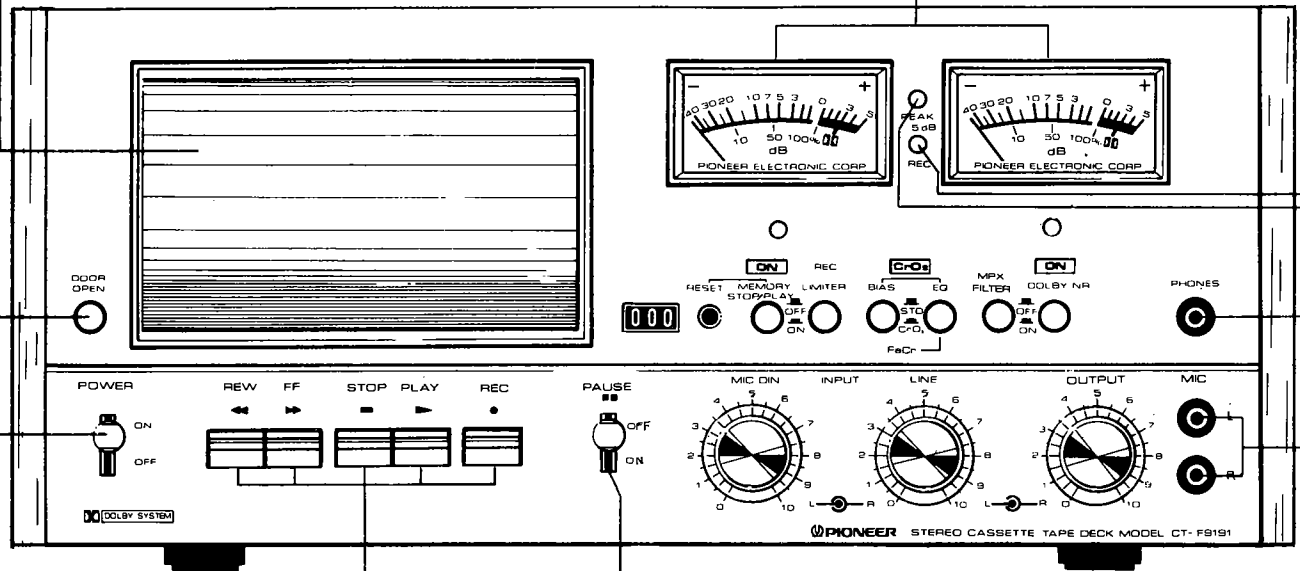
Lights red during recording.

#### NOTE:

Be sure to confirm REC indicator lighting before proceeding to record.

### LEVEL METERS

Display input level during recording and output level during playback.



### OPERATING LEVERS

- REW** ◀◀ (Rewind): Press downward to rewind tape. (Tape travels from right to left.)
- FF** ▶▶ (Fast Forward): Press downward for tape fast forward. (Tape travels from left to right.)
- STOP** ■: Press downward to stop tape motion; this will also release other operating levers.
- PLAY** ▶: Press downward to play tape. To record, press simultaneously with the REC lever. (Tape travels from left to right.)
- REC** ● (Record): Press downward simultaneously with the PLAY lever to perform recording.

#### NOTES:

1. Avoid simultaneously depressing two or more levers (except for the PLAY and REC levers when recording).
2. With the CT-F9191, it is not necessary to depress the STOP lever when switching between modes.

### PAUSE SWITCH

Set to ON to temporarily stop the tape motion during record or playback. Return it to OFF to resume tape motion. This switch does not function during fast forward or rewind.

### MIC JACKS

Microphone recording input jacks. Independent left (L) and right (R) channel jacks are provided.

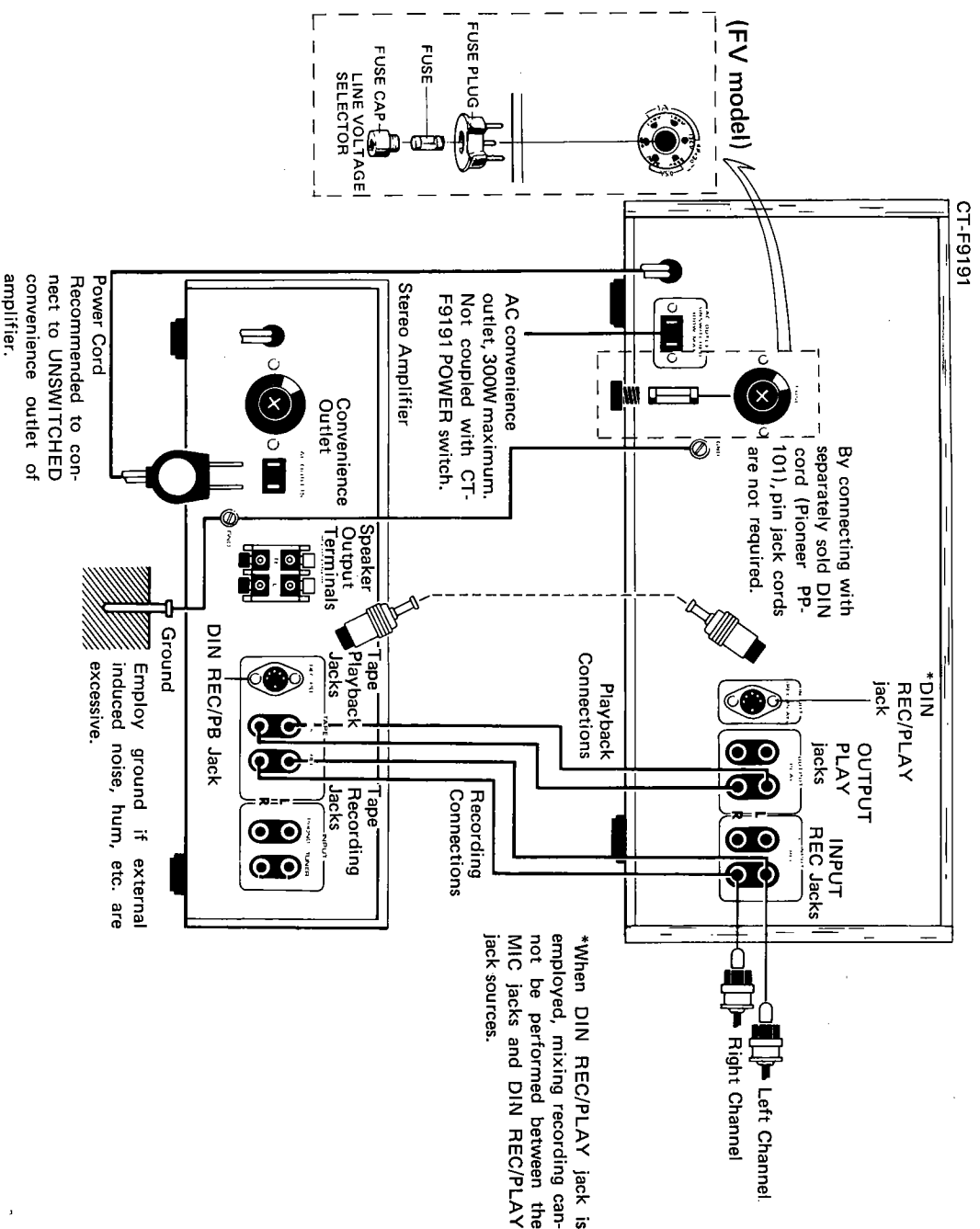
### PHONES JACK

Stereo headphones can be plugged into this jack for private listening or monitoring a recording.

### PEAK +5dB INDICATOR

Lights when +5dB over level is reached during recording. When recording, adjust MIC/DIN or LINE controls so that it does not light continuously.

### 3. CONNECTION DIAGRAM



#### MEMORY INDICATOR LAMP

Lights when MEMORY button is depressed.

#### COUNTER RESET BUTTON

Depressing button resets counter indication to 000.

#### TAPE COUNTER

Indicates tape running position.

#### MPX FILTER BUTTON

FM stereo broadcast pilot signal (19KHz) is blocked when button is set to ON (depressed). Use only for FM Dolby recording and set to OFF (undeprressed) at other times.

#### DOLBY INDICATOR LAMP

Lights when DOLBY NR button is depressed.

#### DOLBY NR BUTTON

Depress for Dolby recording and for playback of Dolby recorded tape.

#### MEMORY BUTTON

When set to ON (depressed), the tape running position during record or playback corresponding to the 000 counter indication is registered. Memory play and memory stop functions can then be performed.

#### REC LIMITER BUTTON

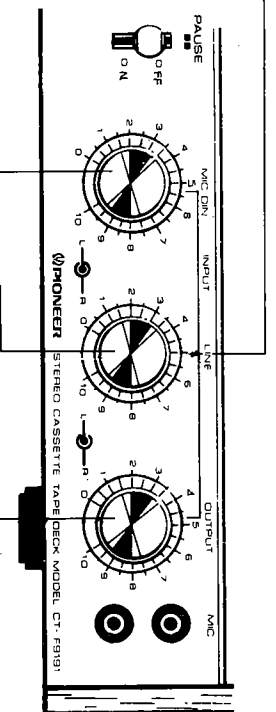
When recording sources with large level variations which cause over levels and render control adjustment difficult, depress this button for easier recording.

#### CrO<sub>2</sub> INDICATOR LAMP

Lights to indicate chromium dioxide tape. Also lights when cassette has not been installed.

#### MEMORY MARKER DIALS

Set these outer rings to mark preferred control positions.



#### MIC/DIN RECORDING LEVEL CONTROLS

Adjust the input signal from the front panel MIC jacks or rear panel DIN REC/PLAY jack. The outer knob controls the right (R) channel, while the inner knob controls the left (L) channel.

#### LINE RECORDING LEVEL CONTROLS

Adjust input signal from the INPUT (REC) jacks. The outer knob controls the right (R) channel while the inner knob controls the left (L) channel.

#### EQ (EQUALIZATION) SELECTOR BUTTON

Employ according to tape. Depress for chrome or ferrichrome tape. Set to OFF (undeprressed) to play chrome tape recorded to earlier specifications (120µs).

#### BIAS SELECTOR BUTTON

Employ according to tape. Depress when using chrome tape.

NOTE:

If a chrome tape is provided with index holes, EQ and BIAS selection becomes automatic. It is not necessary in this case to depress the EQ and BIAS buttons.

#### OUTPUT LEVEL CONTROLS

Adjust the output signal level during playback. The outer knob controls the right (R) channel while the inner knob controls the left (L) channel.

NOTE:

LEVEL controls can be employed for adjusting R and L channels independently. If there is a difference in input or output levels, turn one of the controls so that the levels become equal.

#### INPUT & OUTPUT JACKS

2 sets each of INPUT and OUTPUT jacks, which are connected in parallel, plus a DIN REC/PLAY jack are provided on the CT-F9191.

#### INPUT Jack Connections

Connect one set of INPUT jacks to the tape recording output jacks of a stereo amplifier. Since the INPUT jacks are connected in parallel, the recording input jacks of an additional tape deck (open reel or cassette) can be connected to one set to allow simultaneous recording of the same program source together with the CT-F9191.

#### OUTPUT Jack Connections

Connect one set of OUTPUT jacks to the TAPE PB jacks of a stereo amplifier. If a second tape

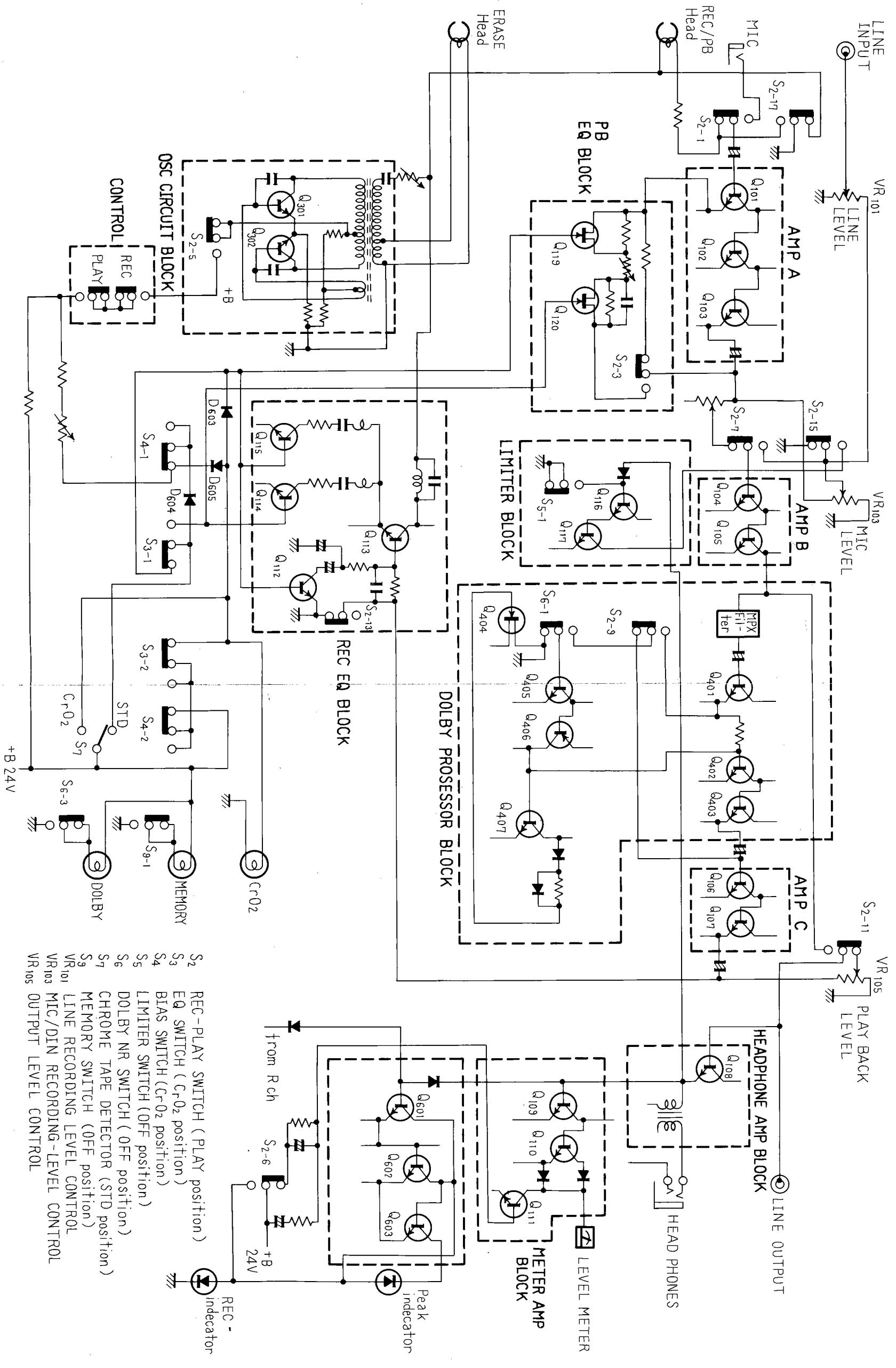
deck is available, its recording input jacks can be connected with the other set of OUTPUT jacks. This will allow a tape played on the CT-F9191 to be duplicated onto another tape by the second deck.

#### DIN REC/PLAY Jack

By connecting this jack to a program source, mixing recording can be performed with a program source connected to the INPUT (REC) jacks. Adjust the recording level of a source connected to the DIN REC/PLAY jack with the MIC/DIN controls.

If microphones are connected to MIC jacks, recording cannot be performed from source connected to this jack.

# BLOCK DIAGRAM

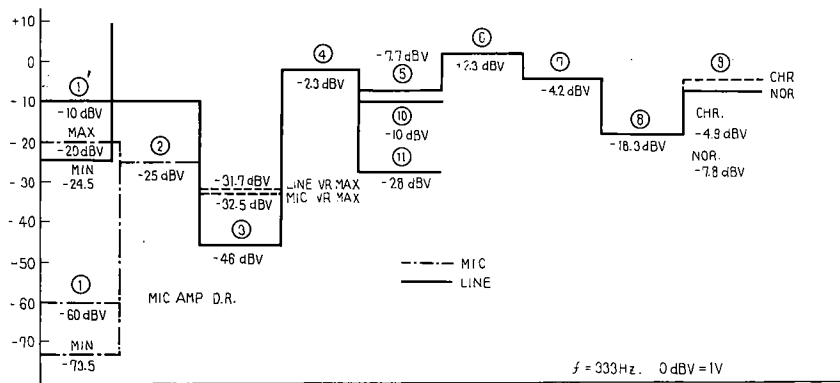
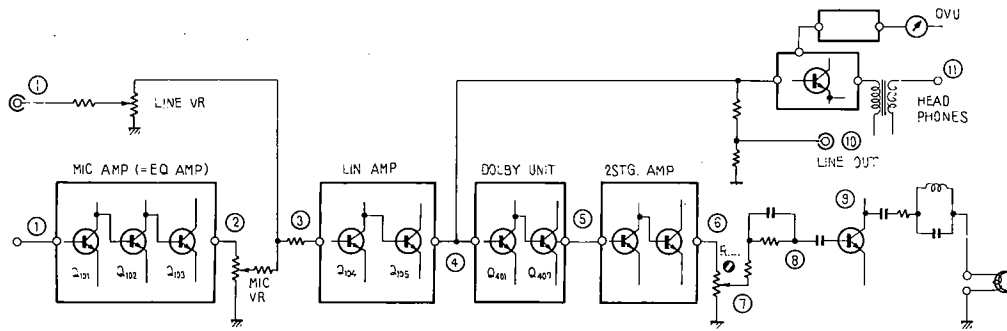


- S2 REC-PLAY SWITCH (PLAY position)
- S3 EQ SWITCH (C-r-02 position)
- S4 BIAS SWITCH (C-r-02 position)
- S5 LIMITER SWITCH (OFF position)
- S6 DOLBY NR SWITCH (OFF position)
- S7 CHROME TAPE DETECTOR (STD position)
- S8 MEMORY SWITCH (OFF position)
- S9 LINE RECORDING LEVEL CONTROL
- VR101 MIC/DIN RECORDING-LEVEL CONTROL
- VR103 OUTPUT LEVEL CONTROL
- VR105

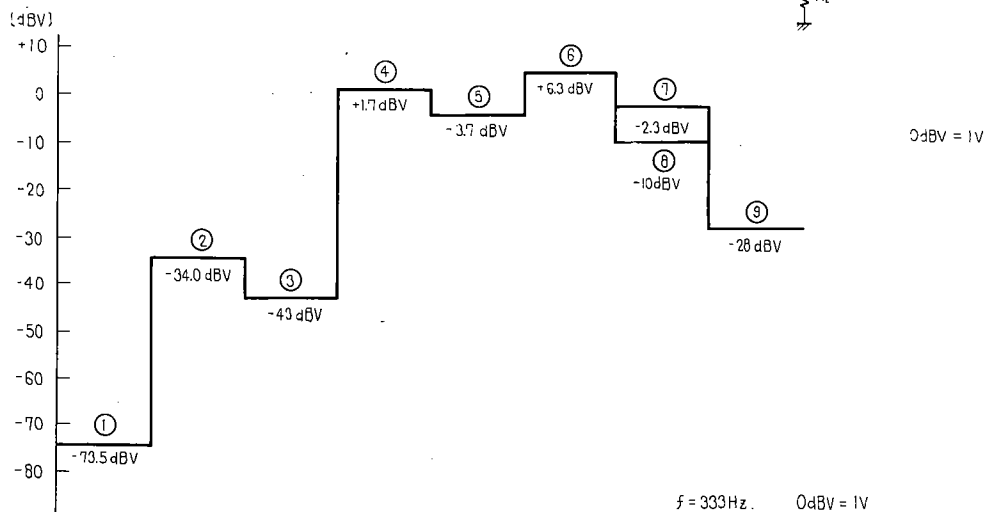
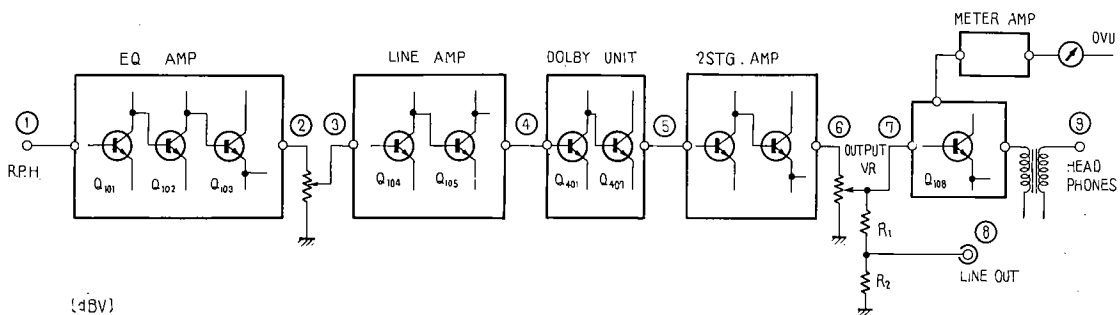


# 5. LEVEL DIAGRAMS

## REC



## P.B.



## 6. CIRCUIT DESCRIPTIONS

This circuit description consists of Sections 6.1 — 6.13.

Use care in regard to the following symbols and expressions which appear in the text.

+B<sub>1</sub>, +B<sub>2</sub>, +B<sub>3</sub>: Indicate fixed voltage lines as illustrated in Fig. 1.

S<sub>12-3,4</sub>: Appears as a single switch in the schematic, but actually two identical switches are employed in parallel.

Route: Refers to current path of +B, etc.

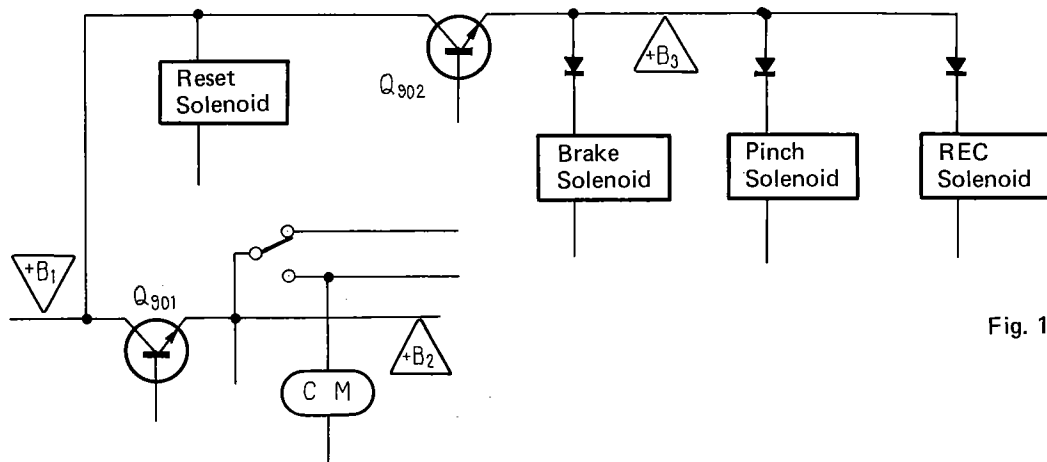


Fig. 1

### 6.1 STOP-PLAY (Fig. 2)

1. With the Power switch ON and a cassette installed,  $S_{14}$  is switched ON and the main motor (CM) rotates.
2. Capacitor  $C_{814}$  charging current is obtained from  $+B_2$  by two routes:  $C_{814} - D_{814} - R_{829} - Q_{809}$  base and  $C_{814} - D_{815} - R_{831} - Q_{810}$  base.  $Q_{809}$  and  $Q_{810}$  are switched ON.
3.  $C_{814}$  charging is completed in approximately 2 seconds. Although  $Q_{809}$  and  $Q_{810}$  would be expected to switch OFF, since  $R_{829}$  ( $680\Omega$ ) is less than  $R_{831}$  ( $1.5k\Omega$ ),  $Q_{809}$  remains ON and  $Q_{802}$  switches OFF. Also  $Q_{810}$  switches OFF and  $Q_{803}$  ON.

4. With  $Q_{810}$  in the OFF state, its collector potential rises and base potential is applied to  $Q_{809}$  by the route  $+B_2 - R_{834} - R_{833}$  to maintain  $Q_{809}$  in the ON condition.

Normally:  $Q_{810}$  is OFF and  $Q_{803}$  ON

$Q_{809}$  is ON and  $Q_{802}$  OFF

5. When the Play lever is pressed at this point,  $S_{10-4}$  is switched ON and current flows from  $+B_3$  by the route  $D_{902} - \text{pinch solenoid} - Q_{804} - S_{10-4} - S_{12-3,4} - S_{11-4} - Q_{803}$  to operate the pinch solenoid and tape running starts.

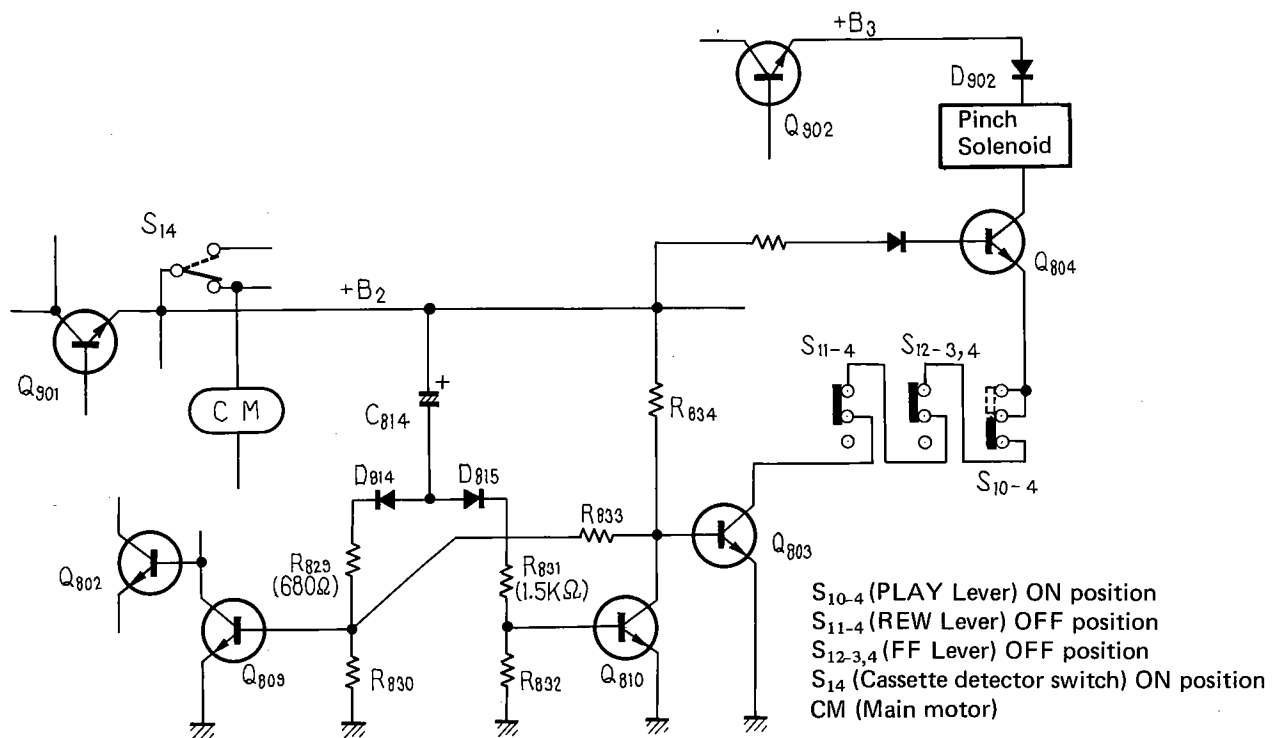
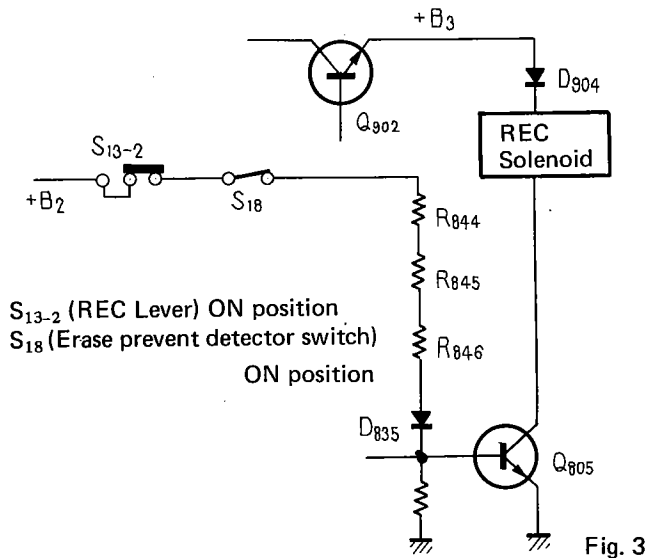


Fig. 2

### 6.2 STOP – REC (Fig. 3)

1. Play and REC levers are pressed simultaneously. Although the pinch solenoid operation is the same as described in Section 6.1, the REC lever also switches on  $S_{13-2}$  and current flows by the route  $+B_3 - D_{904} - \text{REC solenoid} - Q_{805}$  to operate the REC solenoid.
2. The REC solenoid operates to switch the record/play amplifier assembly (RWF-041) to the record mode.

\* $S_{18}$  is an accidental erase preventing switch. If the erase preventing tab of the installed cassette is broken off,  $S_{18}$  is not closed and the REC solenoid does not operate.

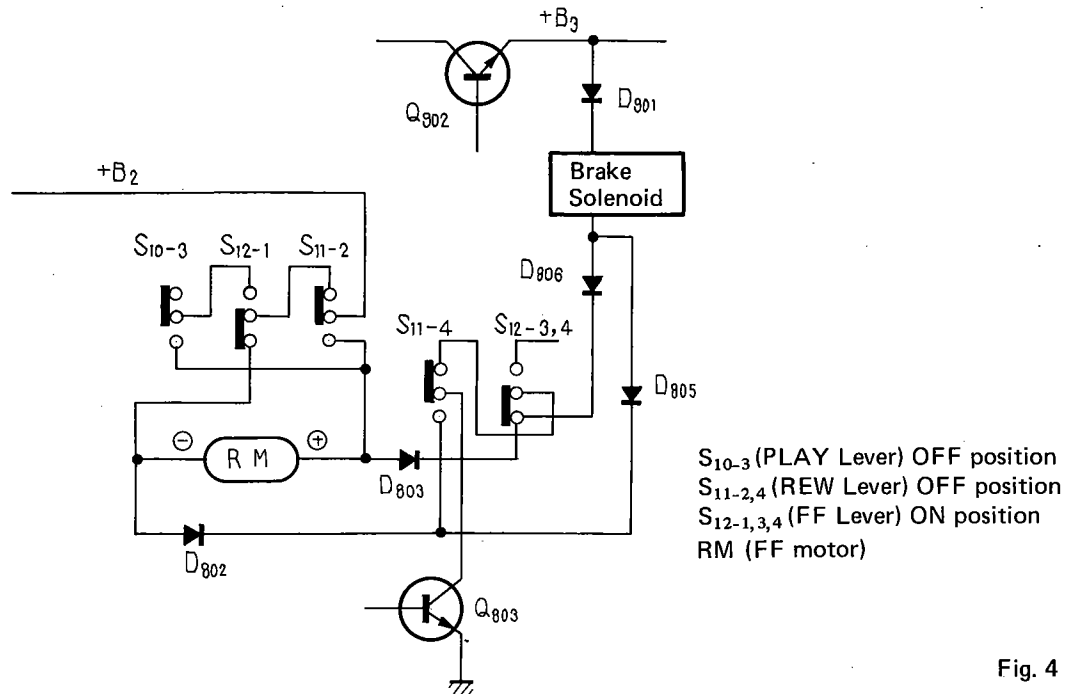


### 6.3 STOP – FF (Fig. 4)

1. Pressing the FF lever ( $S_{12}$ ) causes current from  $+B_3$  to flow by the route  $D_{901} - \text{brake solenoid} - D_{806} - S_{12-3,4} - S_{11-4} - Q_{803}$ . The brake solenoid operates to release the brake.
2. Current is applied to the FF (REW) motor RM from  $+B_2$  by the route  $S_{11-2} - S_{12-1} - \text{RM} - D_{803} - S_{12-3,4} - S_{11-4} - Q_{803}$  and the tape fast forward is performed.

### 6.4 STOP – REW (Fig. 4)

1. When the REW lever is pressed, current flows from  $+B_3$  by the route  $D_{901} - \text{brake solenoid} - D_{805} - S_{11-4} - Q_{803}$  and the brake solenoid operates to release the brake.
2. Current is applied to the REW (FF) motor RM from  $+B_2$  by the route  $S_{11-2} - \text{RM} - D_{802} - S_{11-4} - Q_{803}$  and the tape rewind is performed.



3.5 MEMORY PLAY (Fig. 5)

1. When the memory switch  $S_{9-3,4}$  is depressed and the REW lever pressed,  $C_{817}$  instantaneously charges by the route  $+B_2 - S_{9-4} - S_{11-1} - C_{817}$ .
2. Afterwards, pressing the Play lever sets  $S_{11-1}$  off and  $S_{10-1}$  on.  $C_{817}$  is discharged by the route  $C_{817} - D_{817} - S_{10-1} - S_{12-2} - R_{835} - Q_{810}$  and  $Q_{810}$  is switched ON.
3. With  $Q_{810}$  in the ON state, its collector potential drops, causing  $Q_{809}$  to switch OFF and  $Q_{802}$  ON. Current from  $+B_2$  is applied to the reel motor by the route  $S_{11-2} - S_{12-1} - S_{10-3} - RM - D_{802} - Q_{802}$  and rewind is performed.
4. For this reason, even if  $S_{11-4}$  is returned to the off position, the route  $+B_3 - \text{brake solenoid} - D_{805} - Q_{802}$  is formed and rewind operation continues.

5. The tape rewinds to "999" on the counter and  $S_{16}$  is closed.  $Q_{809}$  base current is obtained from  $+B_2$  by the route  $S_{9-3} - S_{16} - C_{812} - S_{11-3} - D_{813} - R_{823} - Q_{809}$ .  $Q_{809}$  is switched ON,  $Q_{802}$  OFF and motor RM stops, completing rewind operation.
6. When  $Q_{809}$  switches ON, its collector potential drops, turning  $Q_{810}$  OFF and  $Q_{803}$  ON. This causes current from  $+B_3$  to flow by the route  $D_{902} - \text{pinch solenoid} - Q_{804} - S_{10-4} - S_{12-3,4} - S_{11-4} - Q_{803}$ . The pinch solenoid operates and play begins.

Memory Stop

In this mode, when the tape counter reaches "999"  $S_{16}$  is switched on. Current flows from  $+B_2$  via  $S_{9-3} - S_{16} - C_{812} - S_{11-3} - D_{812} - R_{813} - Q_{801}$ . The reset solenoid then functions to stop all operations.

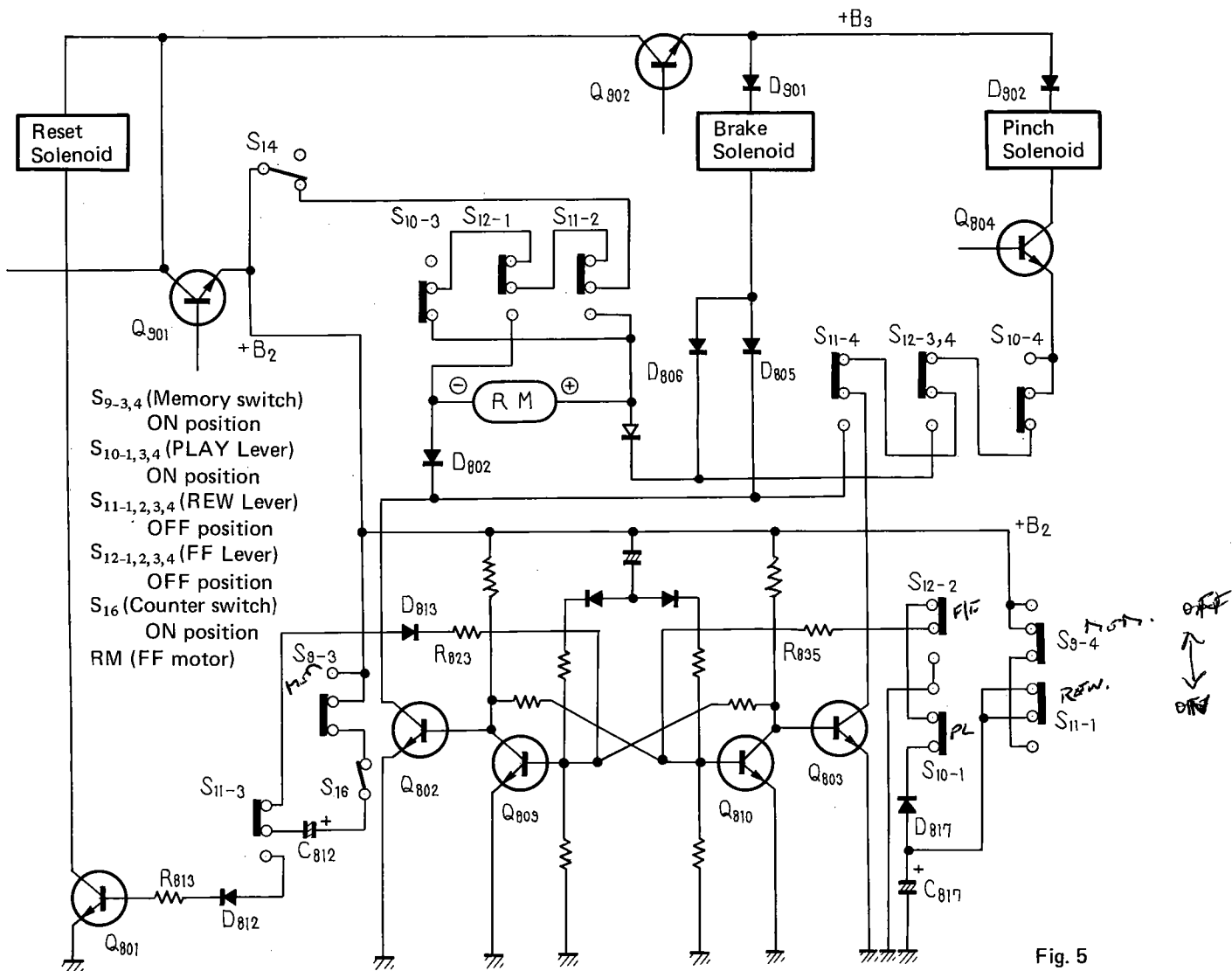


Fig. 5

### 6.6 PAUSE (Figs. 6, 8)

1. During playing and recording, base current from  $+B_2$  flows by the route  $R_{842} - D_{831} - Q_{804}$  and  $Q_{804}$  is switched ON.
2. When the Pause switch  $S_{17}$  is set to ON,  $+B_2$  current flows through  $R_{842} - S_{17} - \text{ground}$  and  $Q_{804}$  base current ceases.  $Q_{804}$  switches OFF, the pinch solenoid resets and tape running stops.
3. If the Pause switch is set to ON during recording, since the REC solenoid operates from a different circuit, the recording circuit is not affected.
4. In modes other than record and play,  $C_{822}$  is charged (reverse bias with respect to  $Q_{811}$ ) and  $Q_{811}$  is switched OFF. When the Play and Rec levers are pressed,  $C_{822}$  is discharged through  $R_{858}$  or  $R_{859}$  and during this approximately 100msec interval,  $Q_{811}$  continues in the OFF condition.

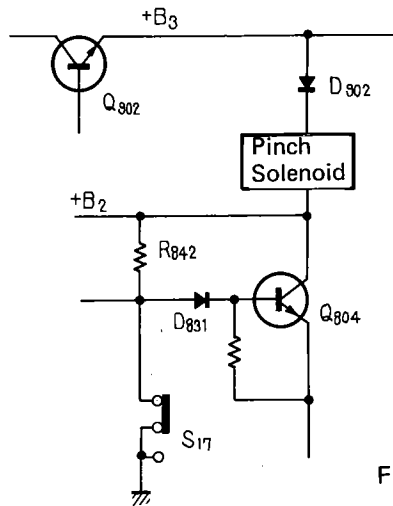


Fig. 6

$S_{17}$  (Pause Lever) ON position

### 6.7 AUTO STOP (Fig. 7)

1.  $S_{15}$  repeatedly switches ON-OFF while the tape runs, producing a type of AC signal. This signal also switches  $Q_{807}$  ON - OFF.
2. When tape running stops,  $S_{15}$  stops in either the ON or OFF position and  $Q_{807}$  is switched OFF.
3. With  $Q_{807}$  OFF,  $C_{810}$  is charged by the route  $+B_2 - R_{815} - D_{809} - C_{810}$ . Approximately 2 to 3 seconds later  $Q_{808}$  switches ON.
4. Accompanying this, current flows from  $+B_2$  to  $Q_{806}$  base -  $R_{806} - Q_{808} - R_{819}$  and  $Q_{806}$  also switches ON.
5.  $Q_{806}$  collector current flows through  $+B_2 - Q_{806} - R_{803} - C_{805} - Q_{801}$  base and charges  $C_{805}$ . In the interval until the charging is completed,  $Q_{801}$  is switched ON, the reset solenoid operates and Stop condition is obtained.  $Q_{801}$  switches OFF after  $C_{805}$  is completely charged.

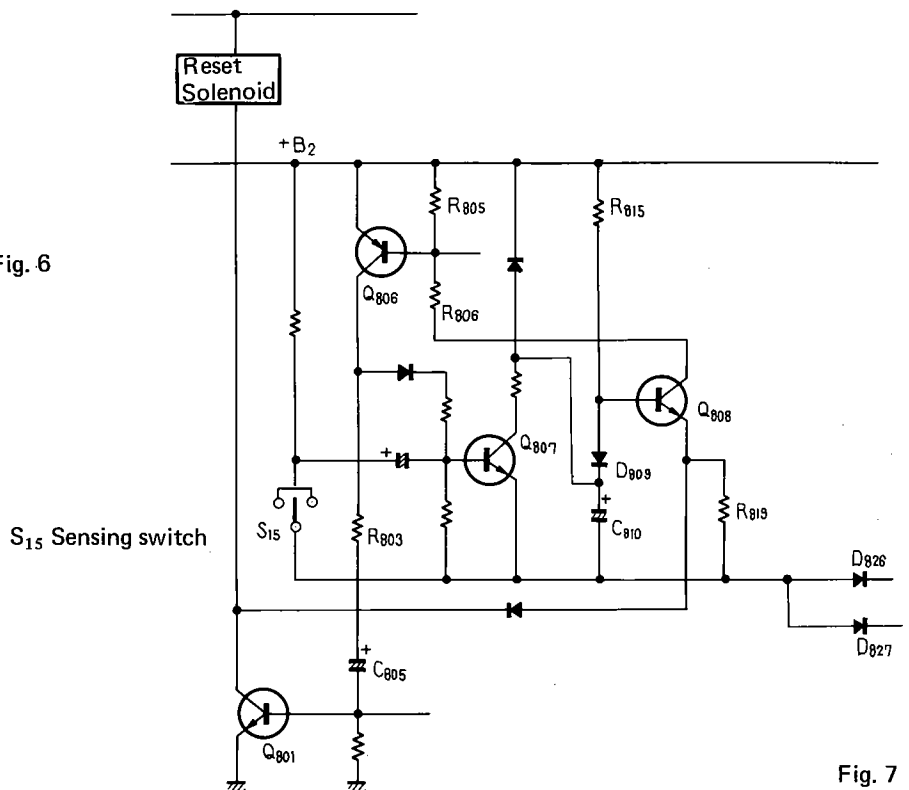


Fig. 7

### 6.8 MUTING (Fig. 8)

This function serves to suppress output noise during fast forwarding and rewinding, record to stop switching, and power switch operation.

1. During Stop, FF and Rewind,  $Q_{811}$  is reverse biased and OFF.  $Q_{118}$  and  $Q_{218}$  are switched ON, shorting the output and performing the muting function.
2. Pressing the Play lever causes base current to flow to  $Q_{811}$  via  $+B_2 - Q_{811} - D_{825} - R_{858} - Q_{804}$  and  $Q_{811}$  is switched ON. When the REC lever is pressed, the route becomes  $+B_2 - Q_{811} - D_{824} - R_{859} - Q_{805}$  and  $Q_{811}$  is switched ON.
3. With  $Q_{811}$  ON, the bases of  $Q_{118}$  and  $Q_{218}$  in the record/play amplifier assembly (RWF-041) become reverse biased, switching them OFF. Muting is therefore released and the output signals are obtained.

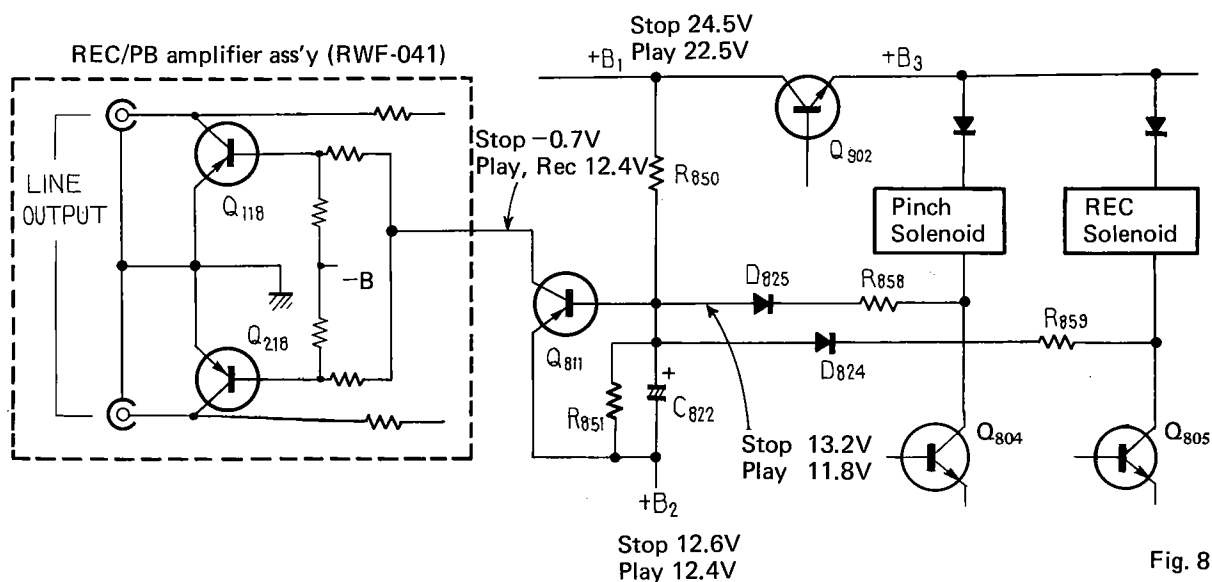


Fig. 8

## 6.9 UNATTENDED RECORDING (Fig. 9)

A timer can be employed to turn on the power at a desired time to perform unattended recording. The Play and REC levers are pressed and the Power switch set to ON after setting the timer.

1. When power is supplied,  $C_{814}$  charging begins as described in Section 6.1.  $Q_{810}$  are switched ON during this interval, while  $Q_{803}$  switches OFF, the pinch solenoid does not operate. Neither does the REC solenoid operate, since the  $+B_2$  of  $Q_{805}$  is coupled through  $S_{13-2} - S_{18} - R_{834-6} - D_{834} - Q_{810}$ .
2.  $Q_{810}$  switches OFF when  $C_{814}$  charging is completed, after which  $Q_{803}$  and  $Q_{805}$  switch ON. Since  $Q_{805}$  switches ON prior to  $Q_{803}$ , the REC and pinch solenoids operate in succession.

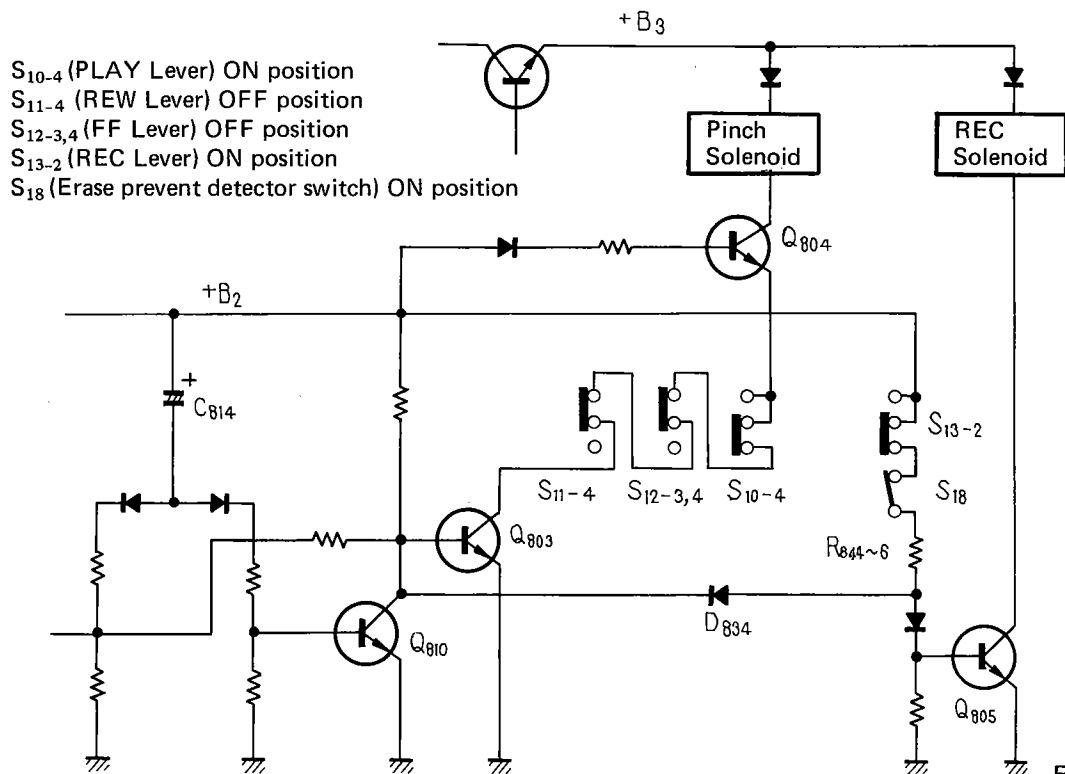


Fig. 9



**6.10 SOLENOID DRIVE CIRCUIT (Fig. 10)**

Current increases during solenoid operation to raise its attractive force. After operation, the current returns to normal in order to prevent solenoid heating.

1. With the Play lever pressed, in the operation described in Section 6.1, current flows via +B<sub>3</sub> — D<sub>902</sub> — pinch solenoid — Q<sub>804</sub> — S<sub>10-4</sub> — S<sub>12-3,4</sub> — S<sub>11-4</sub> — Q<sub>803</sub> and the pinch solenoid operates.
2. C<sub>824</sub> is charged by the route +B<sub>1</sub> — Q<sub>812</sub> — R<sub>852</sub> — D<sub>822</sub> — C<sub>824</sub>. This charging current becomes the Q<sub>812</sub> base current, switching Q<sub>812</sub> ON.
3. As Q<sub>812</sub> switches ON, the base potential of Q<sub>902</sub> rises and Q<sub>902</sub> collector current increases. In this manner, large current flow is obtained only during solenoid operation.

4. C<sub>824</sub> charging is completed approximately 1 second after solenoid operation. Q<sub>812</sub> base current then ceases and Q<sub>812</sub> switches OFF.
5. In the OFF state, Q<sub>812</sub> base potential is maintained by ZD<sub>802</sub>. Both the collector current and the current flowing through the solenoid are therefore returned to normal to avoid heating.
6. In addition to the pinch solenoid, the brake and REC solenoids also operate on the same principle.

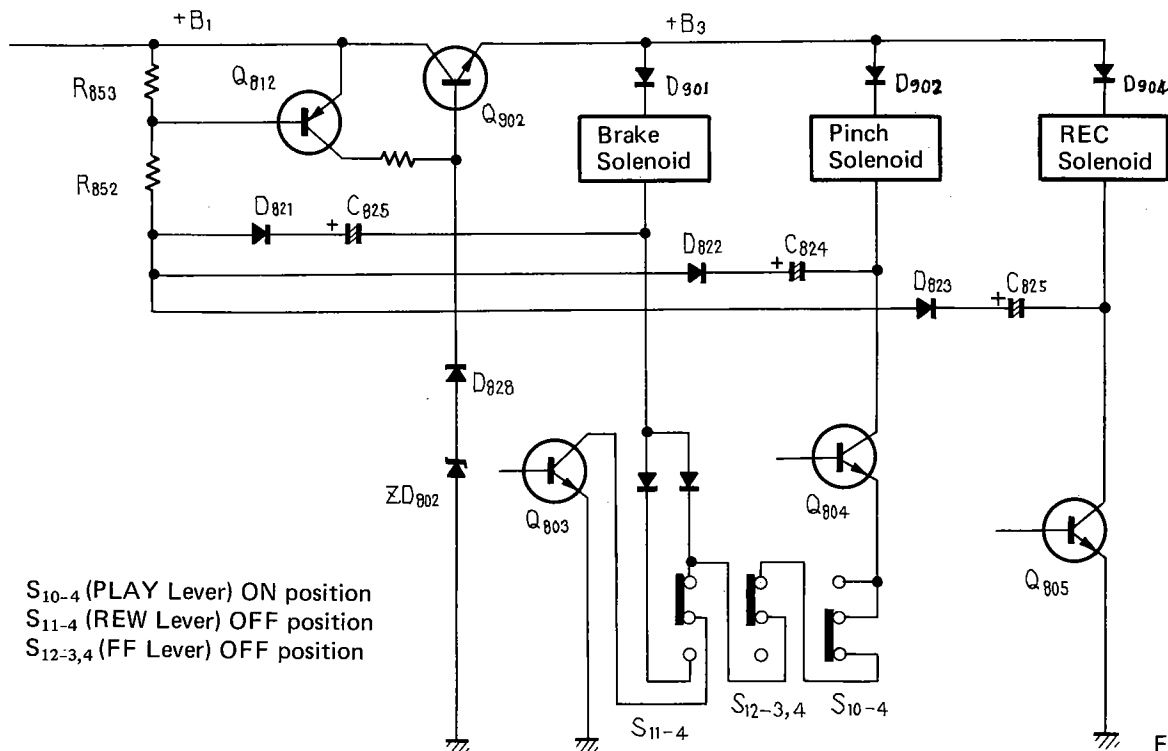


Fig. 10

## 6.11 PINCH SOLENOID TIMING CIRCUIT (Fig. 11)

This circuit functions to prevent tape damage or slackening when the set is switched directly from FF or REW to Play.

1. As described in Section 6.1, during fast forwarding, current flows via  $+B_3 - D_{901} -$  brake solenoid  $- D_{806} - S_{12-3,4} - S_{11-4} - Q_{803}$ , releasing the brake and motor RM rotates.
2.  $C_{819}$  is charged at this time by the route  $+B_2 - R_{841} - C_{819} - D_{829} - D_{806} - S_{12-3,4} - S_{11-4} - Q_{803}$ .
3. When the Play lever is pressed during FF or REW operation,  $Q_{804}$  emitter approaches ground potential, while one side of  $C_{819}$  is temporarily brought below ground potential to a minus value.
4. For this reason, current flows in the route  $+B_2 - R_{842} - D_{830} - C_{819}$ ,  $Q_{804}$  base current ceases and  $Q_{804}$  is switched OFF. With  $Q_{804}$  OFF, even if the Play lever is pressed, since the pinch solenoid does not operate, tape running stops.
5. About 0.5 second after  $C_{819}$  discharges,  $Q_{804}$  base current flows and  $Q_{804}$  switches ON. The pinch solenoid operates and play begins.

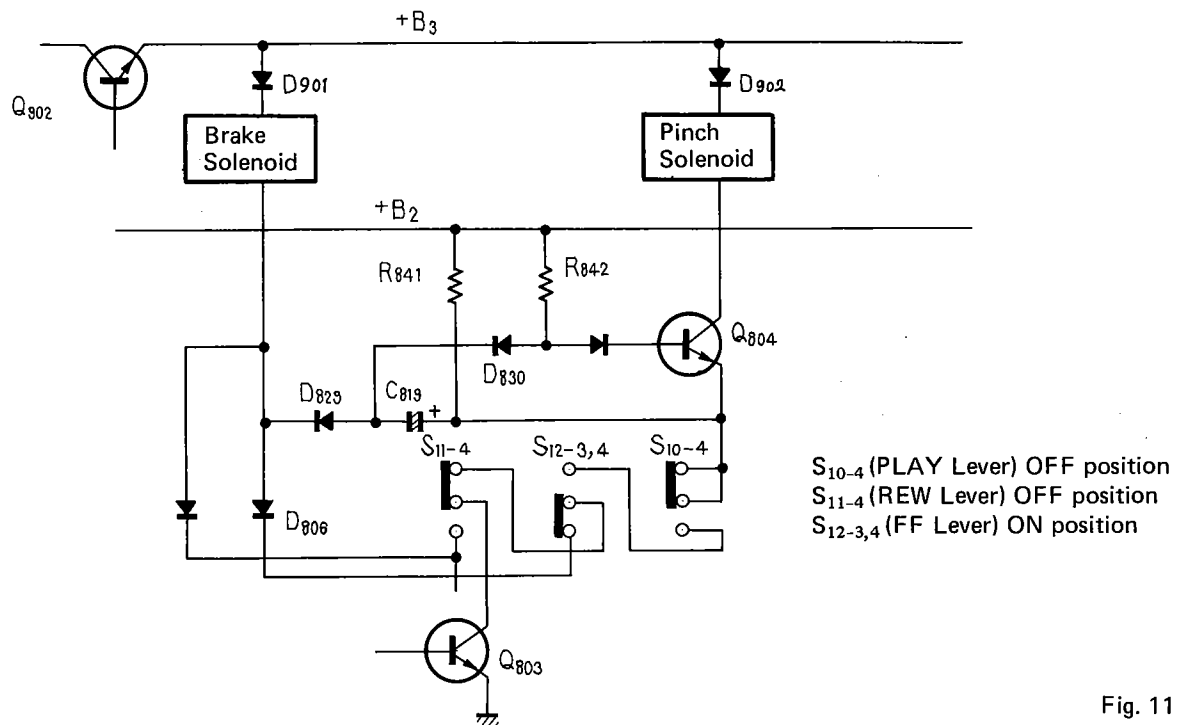


Fig. 11

**6.12 REC SOLENOID TIMING CIRCUIT**  
(Fig. 12)

Incorrect REC solenoid return timing can cause noise to be recorded onto the tape when switching from REC to Stop, Play, FF or REW. This circuit prevents such noise by setting the oscillator circuit OFF before returning the REC solenoid.

1. As described in Section 6.2, the REC solenoid operates during recording by the route  $+B_3 - D_{904} - \text{REC solenoid} - Q_{805}$ . At the same time,  $+B_2$  charges  $C_{820}$  via  $S_{13-2}, S_{18} - R_{844} - C_{820}$ .
2. When Stop, FF or REW lever is pressed during recording,  $S_{13-1}$  and  $S_{10-2}$  are switched OFF and  $+B$  to the oscillator circuit stops. Although  $S_{13-2}$  is also switched OFF, since  $C_{820}$  is discharged via  $C_{820} - R_{845} - R_{846} - D_{835} - Q_{805}$ ,  $Q_{805}$  remains in the ON condition for about 10ms during this discharge time.
3. The oscillator circuit is thus stopped about 10ms before the REC solenoid operates.

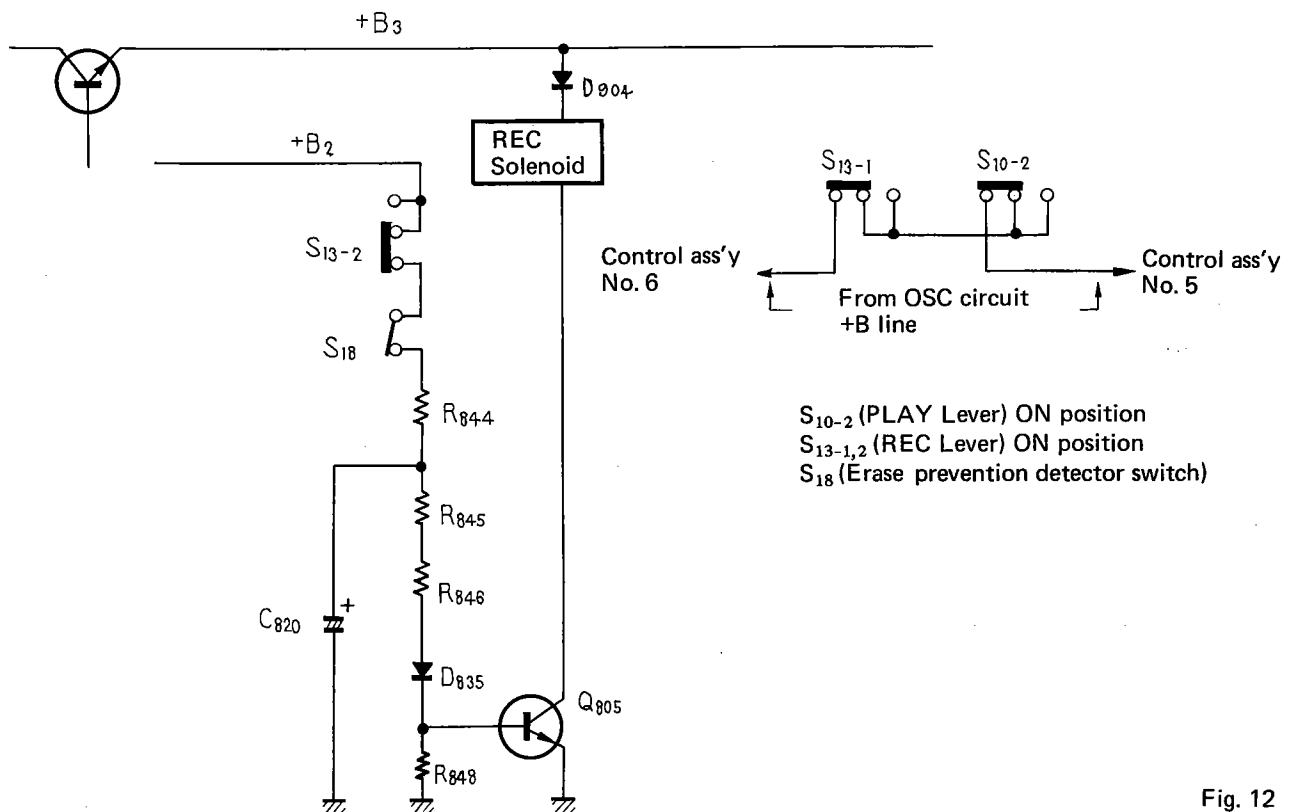


Fig. 12

### 6.13 ERASE PREVENTING CIRCUIT (Fig. 13)

This circuit prevents the record mode from engaging in case the FF (REW) lever is pressed together with the REC and Play levers.

1. When the REC lever is pressed,  $Q_{805}$  is switched ON via  $+B_2 - S_{13-2} - S_{18} - R_{844} - R_{845} - R_{846} - D_{835} - Q_{805}$  and the REC solenoid operates.
2. If the FF lever is also pressed at this time, current will flow through  $+B_2 - S_{13-2} - S_{18} - R_{844} - R_{845} - D_{832} - S_{12-3,4} - S_{11-4} - Q_{803} - Q_{805}$  is switched OFF, the REC solenoid returns, and FF operation only is performed.
3. In this mode, since the REC solenoid is not operating, the recording, bias and oscillator circuits also do not operate.

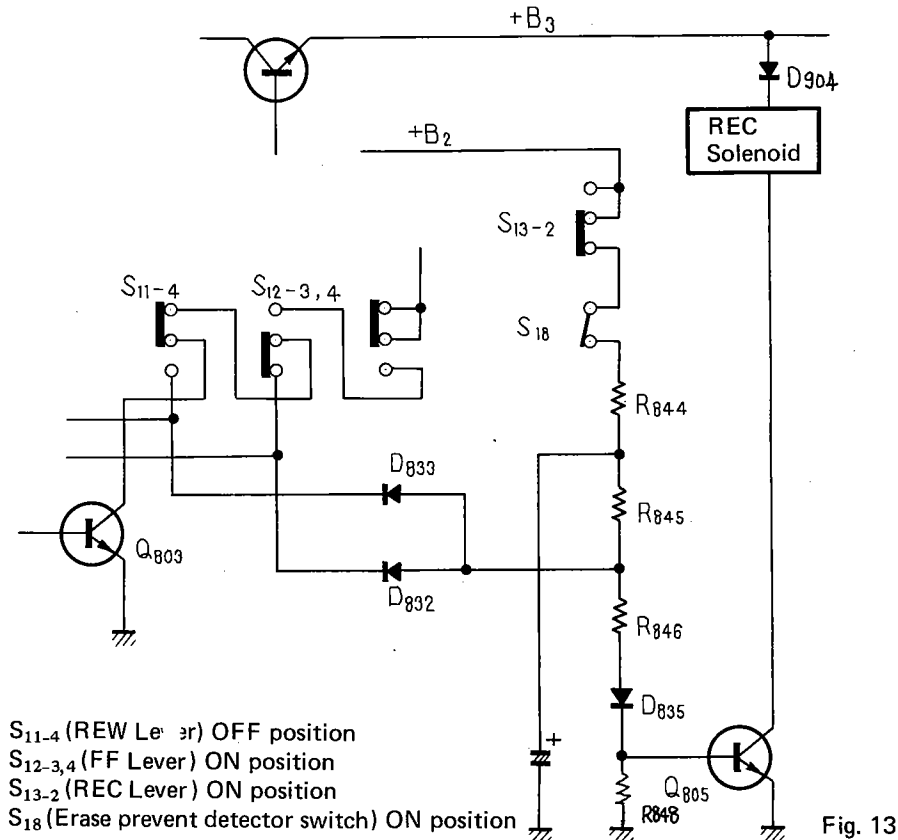


Fig. 13

## 7. DISASSEMBLY

### 7.1 BONNET CASE

- Remove 10 screws securing the bonnet case.

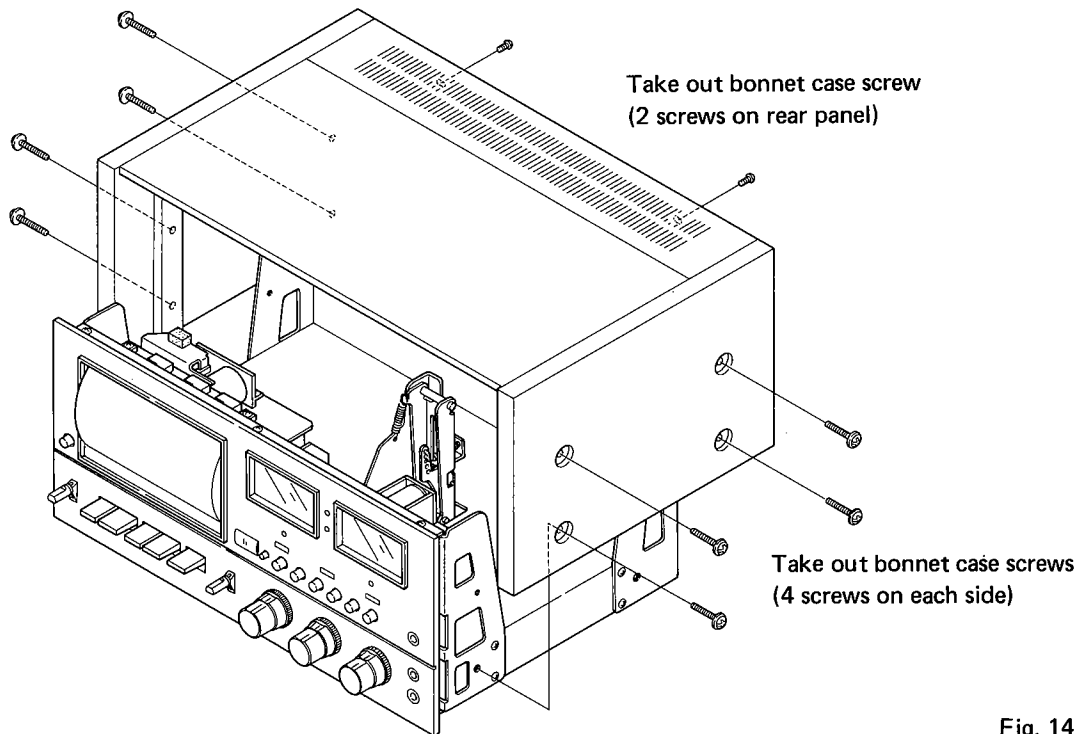


Fig. 14

### 7.2 BOTTOM PLATE

- Take out 7 screws securing the bottom plate.

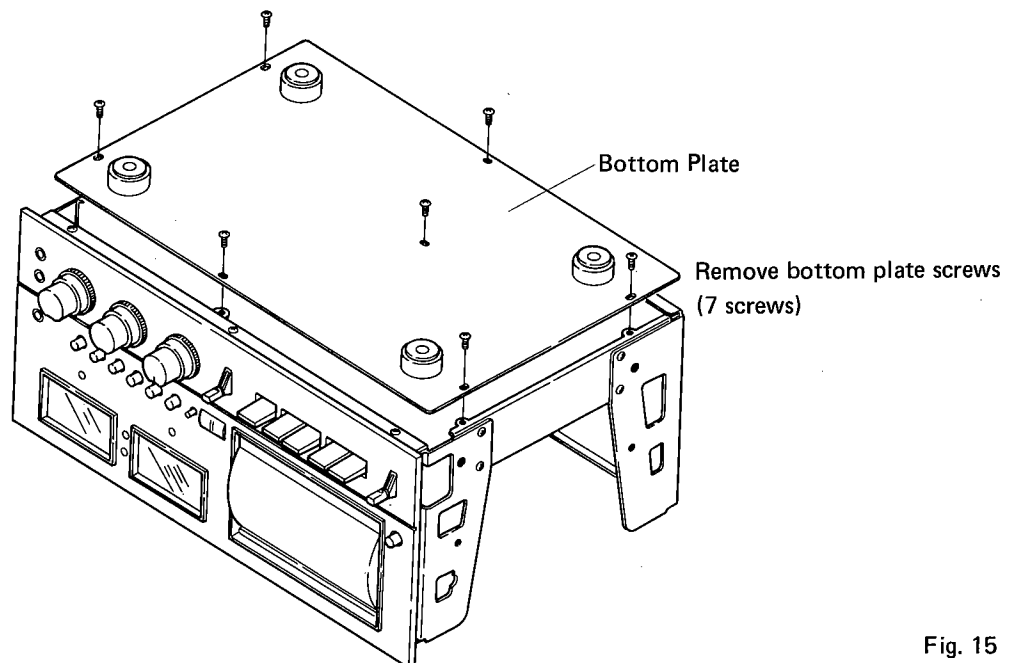


Fig. 15

### 7.3 FRONT PANEL

Pull off control knobs.  
Remove 6 screws securing the front panel.

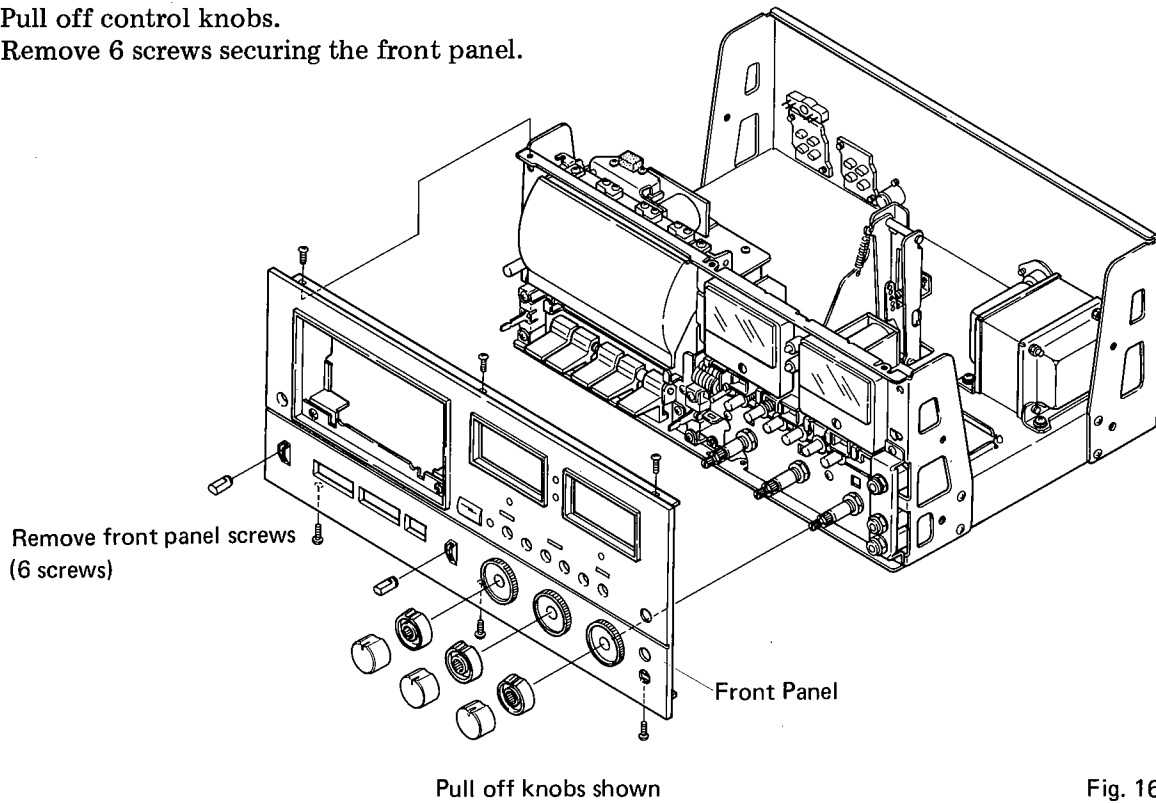


Fig. 16

### 7.4 TRANSPORT SECTION

Disconnect tape transport section connector.  
Leads from heads are soldered. Unsolder only  
When replacing heads.  
Remove 4 screws "A" securing transport section.

**NOTE:**

*When reinstalling the transport section, press it against the front panel and secure with 4 screws.*

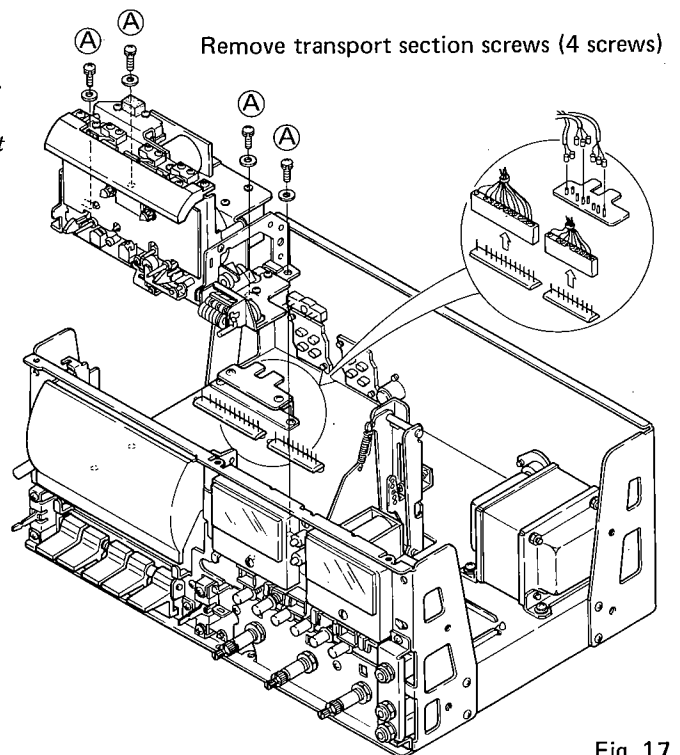


Fig. 17

## 7.5 MAIN MOTOR AND FF MOTOR

Remove transport section.

Take out the 4 screws "A" (in Fig. 18), then remove the 3 screws "B".

Remove the 3 screws "C" (Fig. 18), then take out 2 screws "D".

**NOTE:**

The following screws (2) are employed for mounting the FF motor.

Screws: PM 2.6 x 3

Washers: SW 2.6

If incorrect screws are used, FF motor will be irreparably damaged.

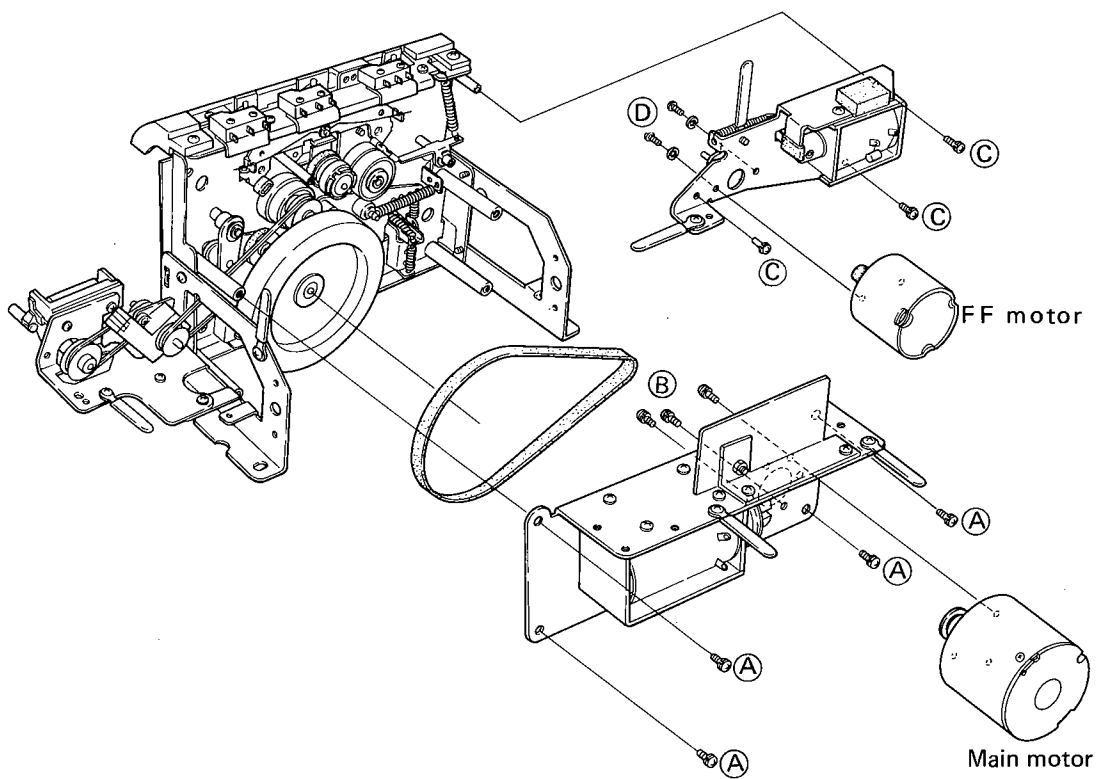
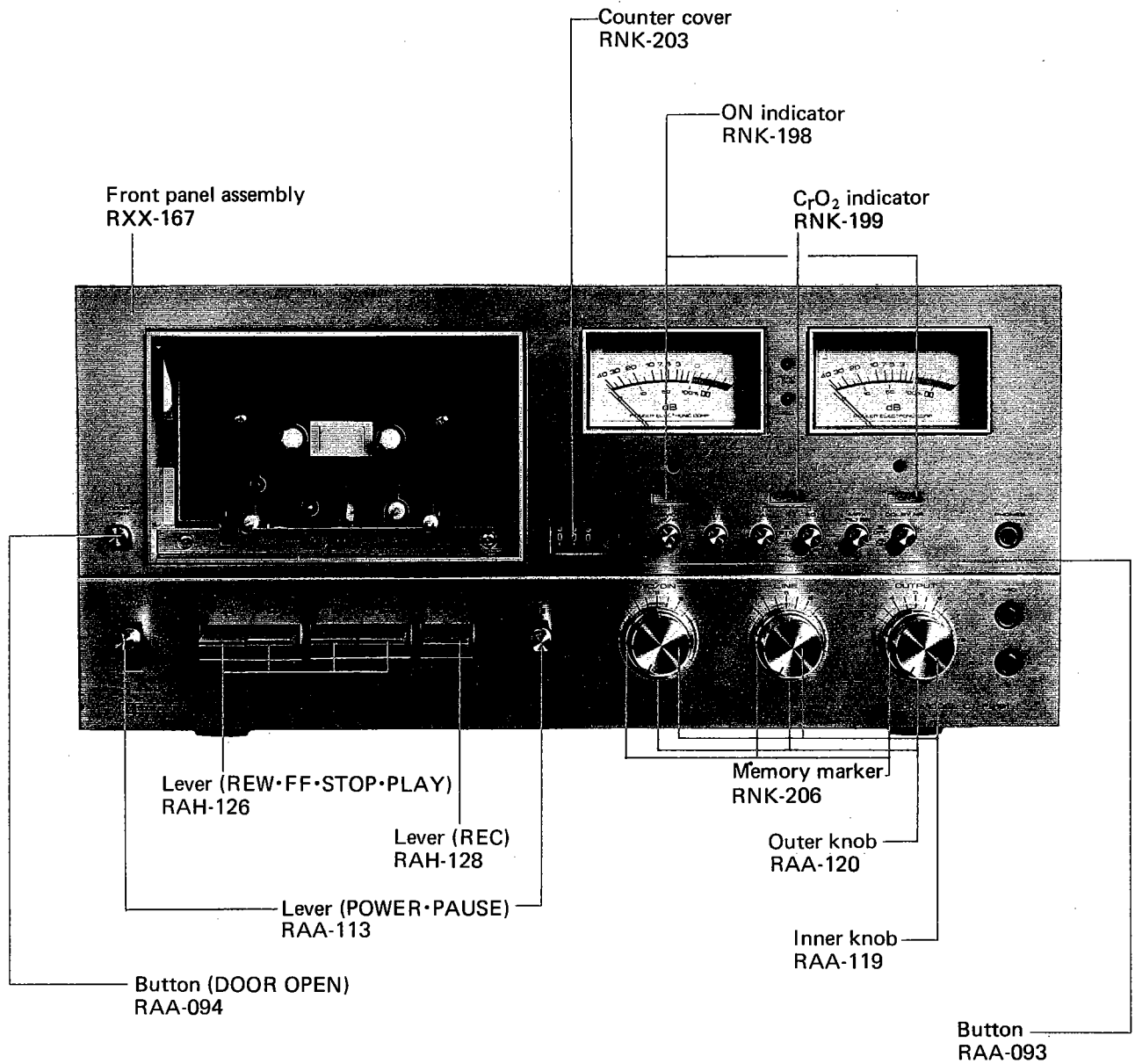


Fig. 18

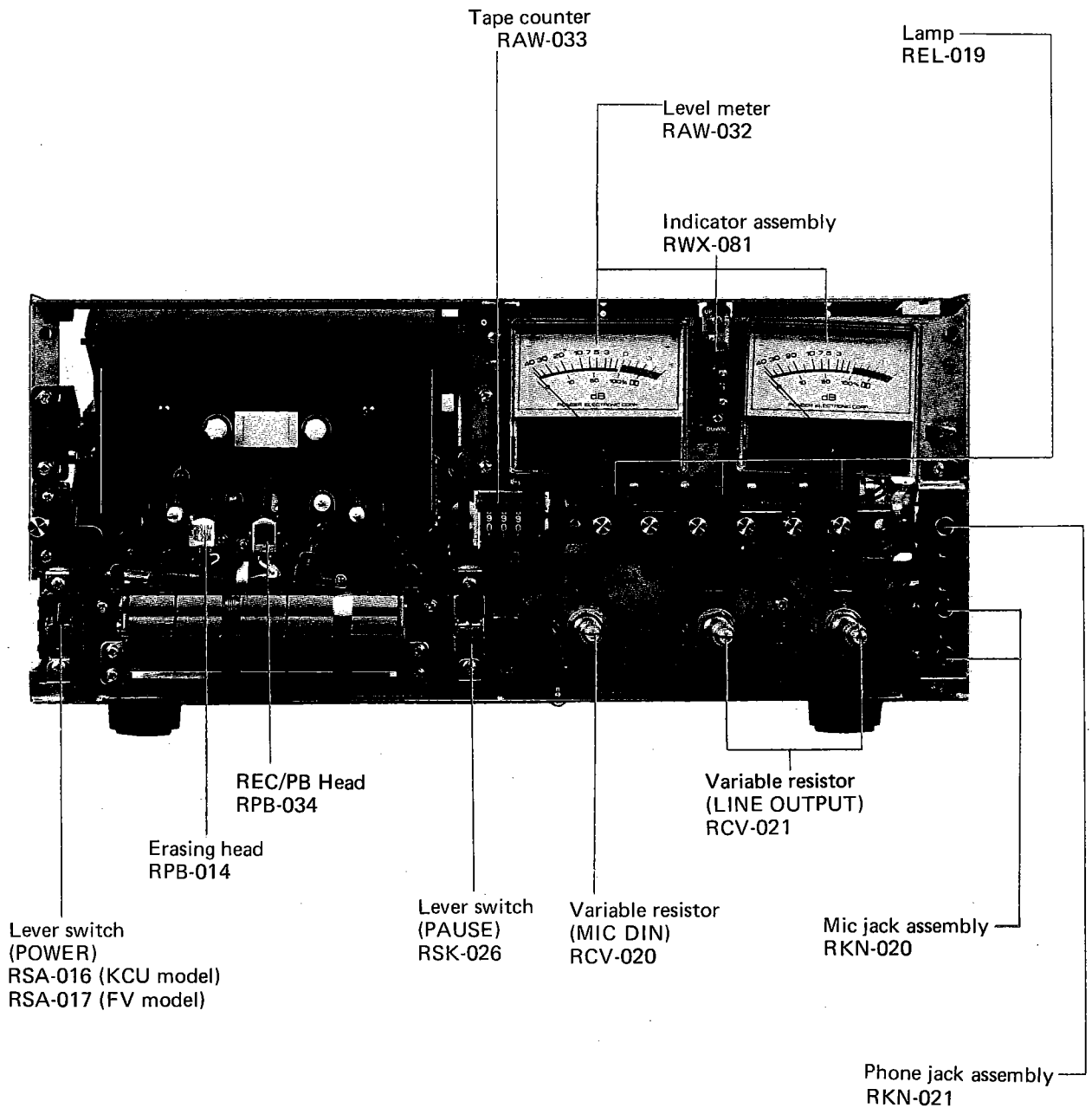
# 8. PARTS LOCATIONS

## 8.1 FRONT VIEW

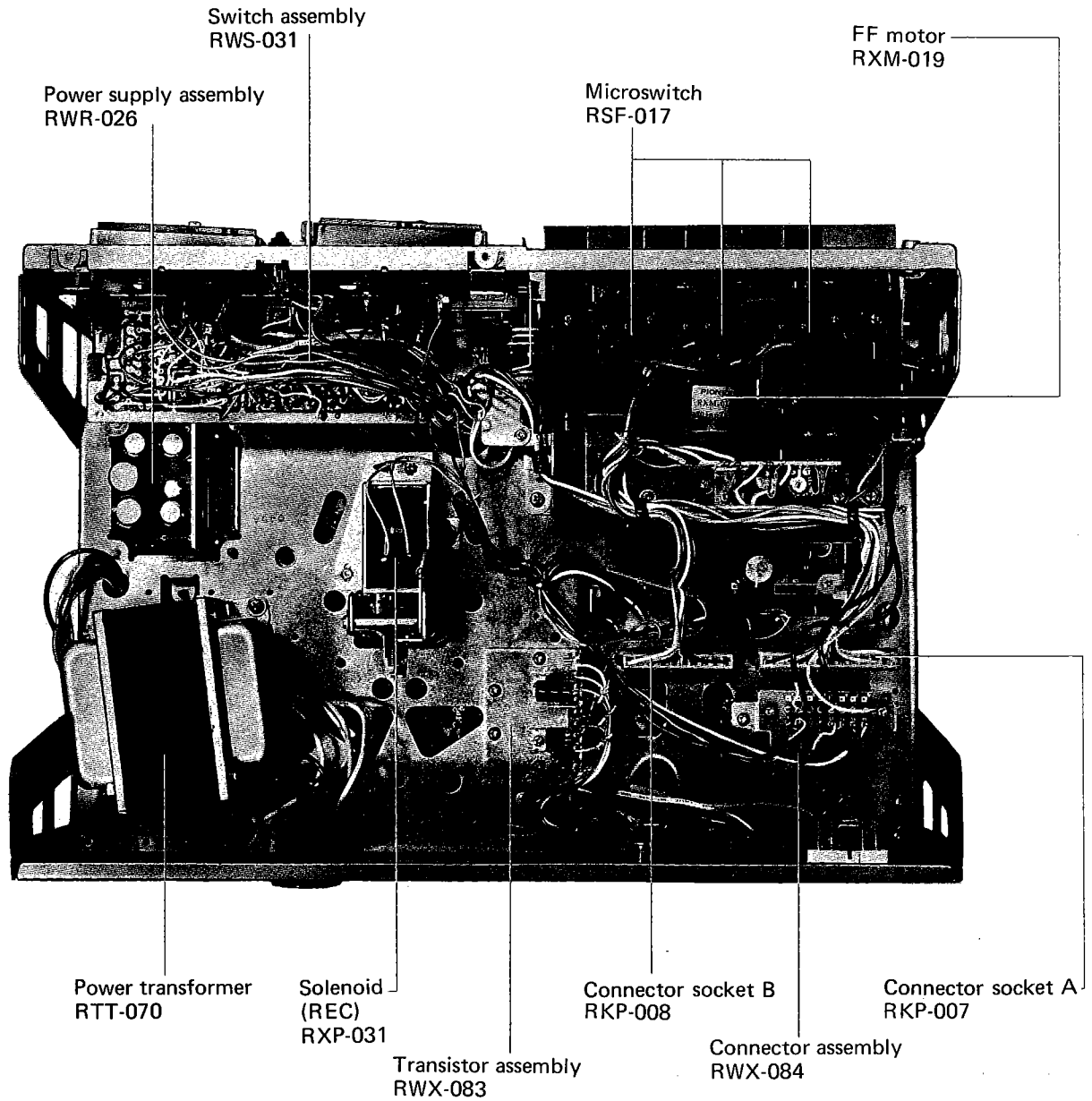




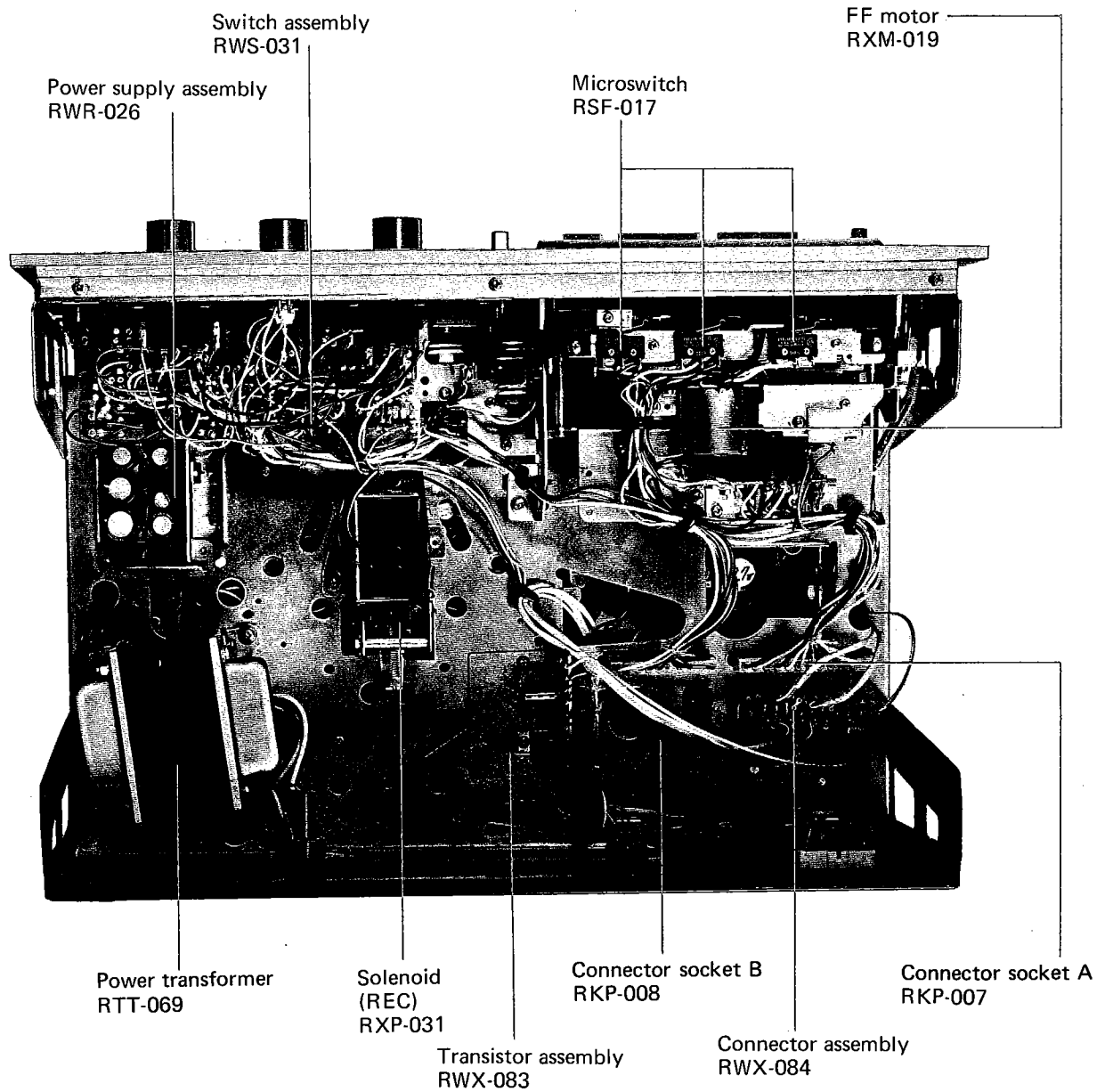
8.2 FRONT VIEW WITH PANEL REMOVED



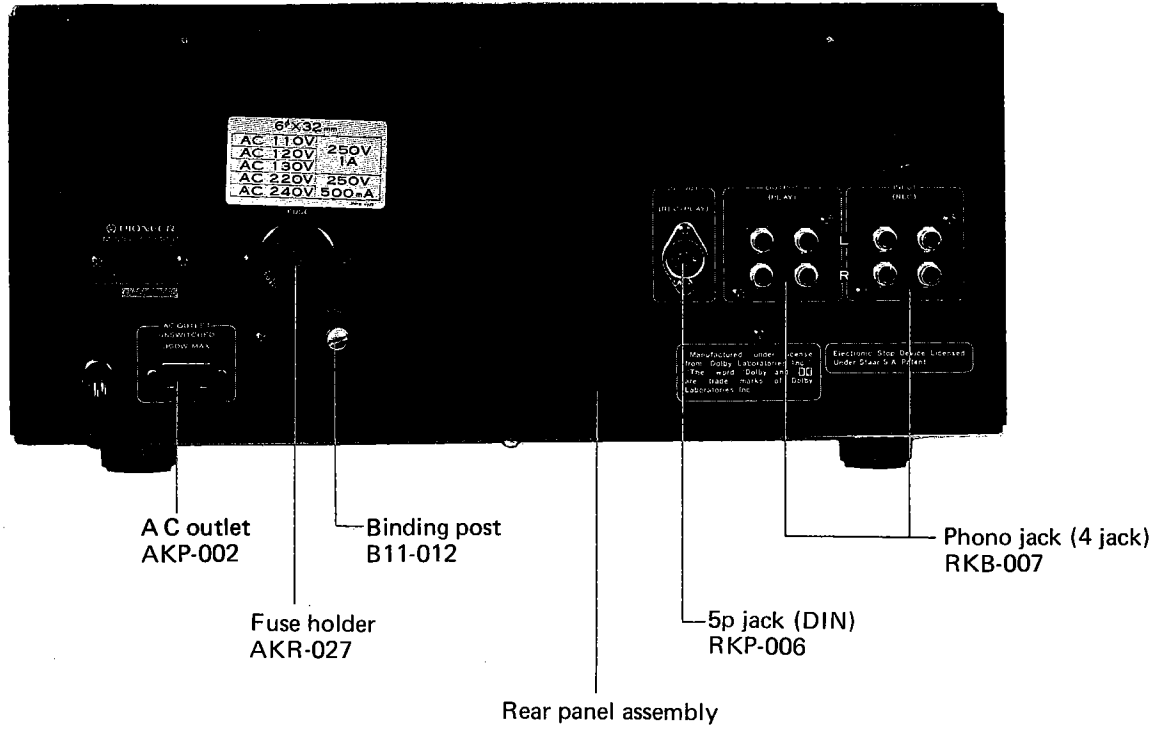
### 8.3 TOP VIEW (FV TYPE)



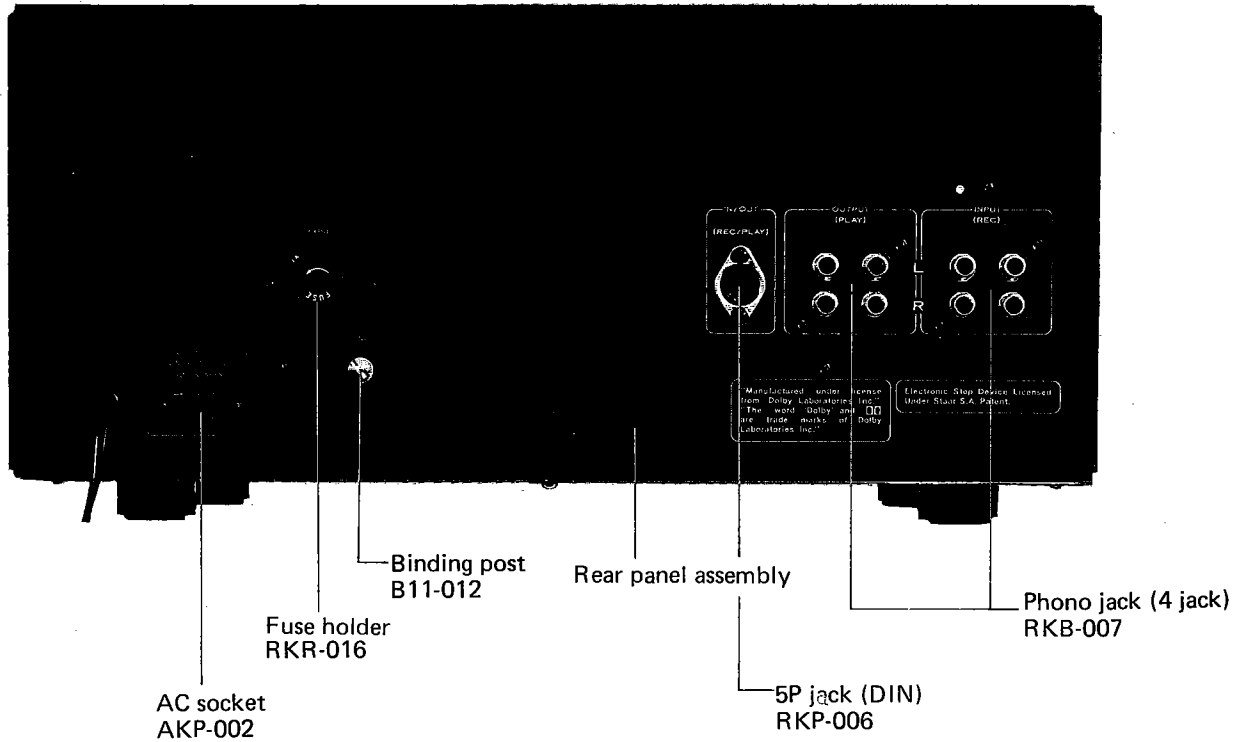
8.4 TOP VIEW (KCU TYPE)



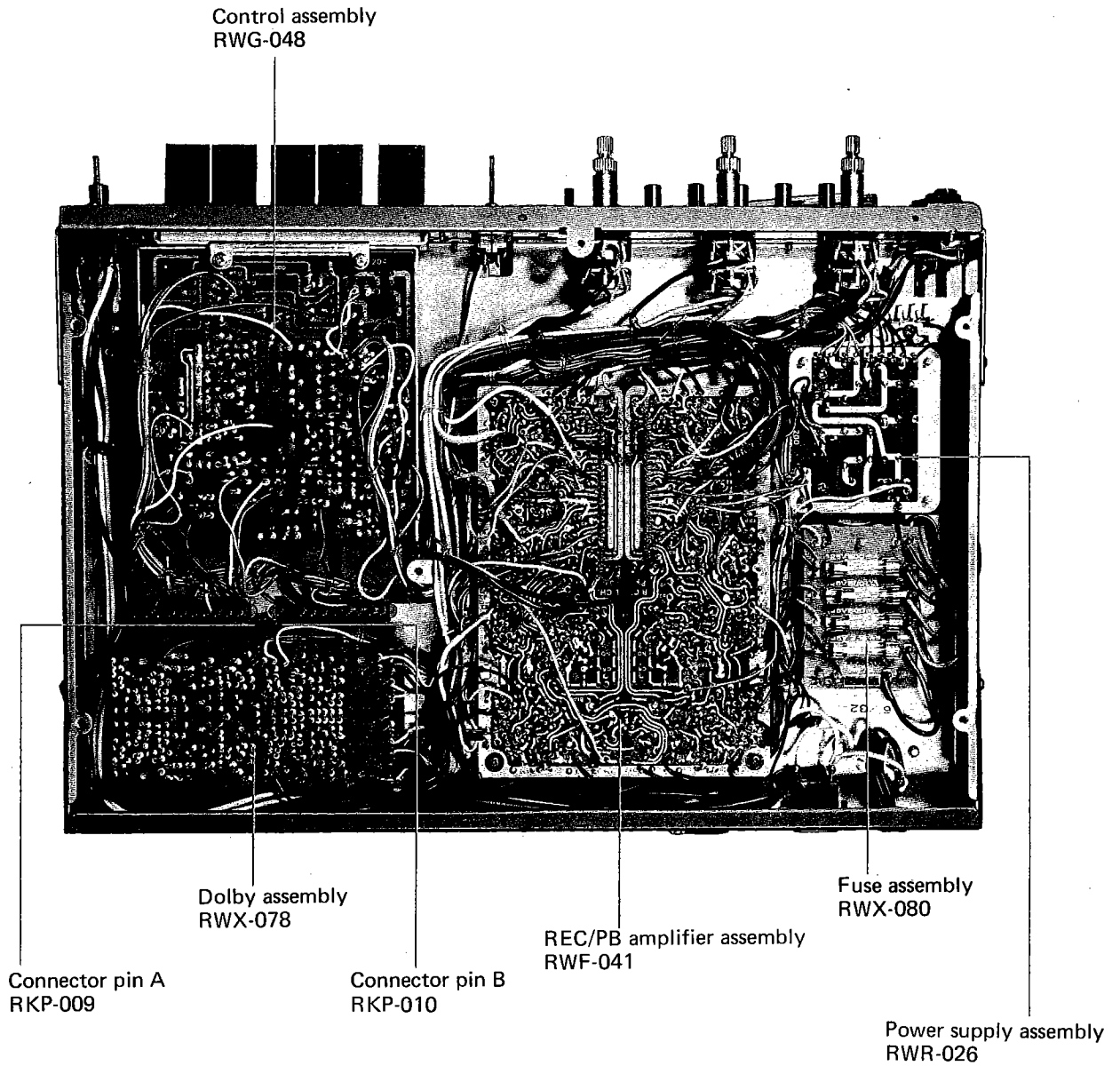
### 8.5 REAR VIEW (FV TYPE)



### 8.6 REAR VIEW (KCU TYPE)



8.7 BOTTOM VIEW



## 9. ELECTRICAL ADJUSTMENTS

Adjustments of the playback and recording systems are performed using STD-334 as a reference tape. Refer to Fig. 24 on page 33 for trimmer resistor and coil locations. The Line, MIC/DIN and Output controls are located on the front panel.

### (Playback System)

#### 9.1 HEAD AZIMUTH (PHOTO 1, Fig. 19)

1. Connect mV meter to the Output jacks and turn the Output controls (VR<sub>105,205</sub>) to maximum.
2. Set the EQ Tape Selector Button to STD. Play reference tape STD-334 and adjust head azimuth so that both L and R channel outputs become maximum.
3. Apply screw sealing compound after adjusting.

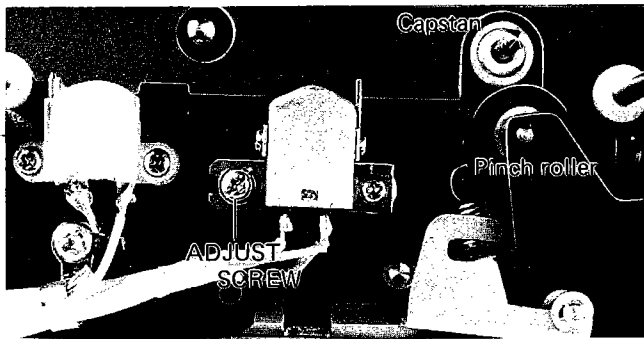


Photo 1

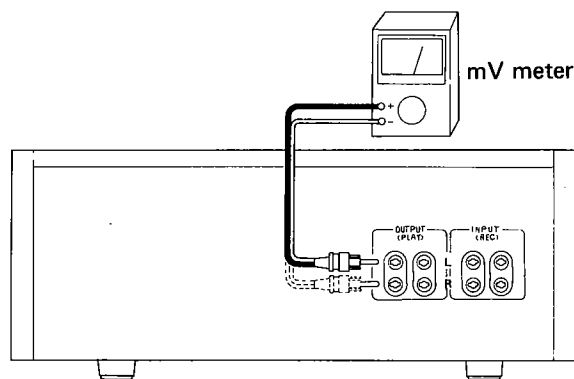


Fig. 19

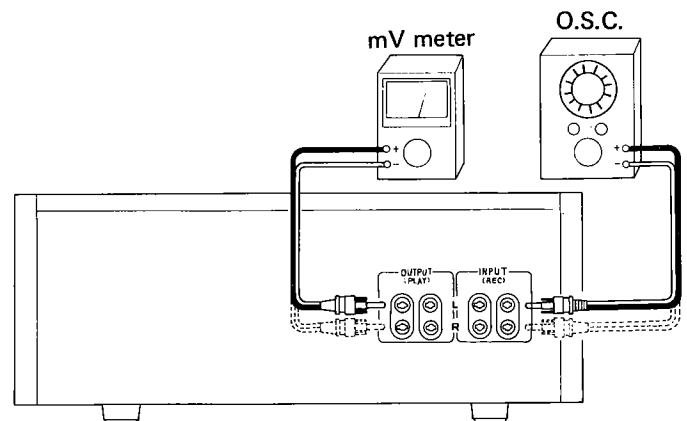


Fig. 20

#### 9.2 PLAYBACK EQUALIZER (Fig. 19)

1. Set EQ Tape Selector button to STD and turn playback level trimmer resistors (VR<sub>102,202</sub>) to maximum.
2. Play STD-334 333Hz/0dB and adjust Output controls VR<sub>105,205</sub> for -20dB at the Output jacks.
3. Play STD-334 6.3kHz/-20dB and adjust EQ trimmer resistors VR<sub>104,204</sub> so that the difference from the above (step 2) value becomes 0dB.
4. Set the Tape Selector to Chrome and confirm that the difference when 6.3kHz/-20dB is played (in respect to Step 2), becomes -4.5dB  $\pm$  1.5dB.

#### 9.3 PLAYBACK LEVEL (Fig. 21)

1. Connect mV meter to Dolby Ass'y OUT terminals (No. 15 & 16) and set Output controls as desired.
  2. Set Dolby NR button to ON. Play STD-334 333Hz/0dB and adjust VR<sub>102,202</sub> for -3.7dB indication on the mV meter.
- Perform this adjustment carefully as it determines the Dolby level setting.

Employ STD-334 test tape for adjustment and STD-331 for confirming frequency response.  
0dB = 1V

**9.4 0VU ADJUSTMENT (Fig. 21, Fig. 22)**

1. Apply 333Hz/-10dB signal to Input jacks and set in recording mode.
2. Adjust Line controls to obtain -7.7dB output level at the Dolby Ass'y OUT terminals (No. 15, 16).
3. Adjust VR<sub>106,206</sub> for 0VU indication on the level meters.

**9.5 RECORDING CURRENT (Fig. 20, Photo 2)**

1. Apply 333Hz/-10dB signal to Input jacks and set for recording mode.
2. Adjust recording controls for -10dB at the Output jacks.
3. Connect mV meter between No. 1 - No. 5 and No. 2 - No. 6 of the record/play assembly.
4. With Tape Selector at STD, adjust VR<sub>107,207</sub> for 0.45mV indication on mV meter.

**9.6 BIAS TRAP (Fig. 20, Fig. 24-E-F)**

1. Set in recording mode and position of Line controls at maximum. Connect mV meter and oscilloscope to test points 95 and 96 of the record/play assembly. Adjust L<sub>102,202</sub> for minimum waveform.
2. Set Bias Tape Selector to Chrome and connect mV meter to Output jacks.
3. Adjust L<sub>101,201</sub> for minimum bias leakage level. Operate MIC/DIN and Line controls between minimum and maximum settings and confirm that leakage level is less than -45dB (less than 5.6mV).

**9.7 RECORDING BIAS (Photo 2, Fig. 24-E, F)**

1. Set in recording mode and position of Line controls to minimum.
2. Set BIAS Tape Selector to STD.
3. Connect mV meter between No. 1 - No. 5 and No. 2 - No. 6 of the record/play assembly. Adjust VR<sub>301,302</sub> for 1.5mV indication.

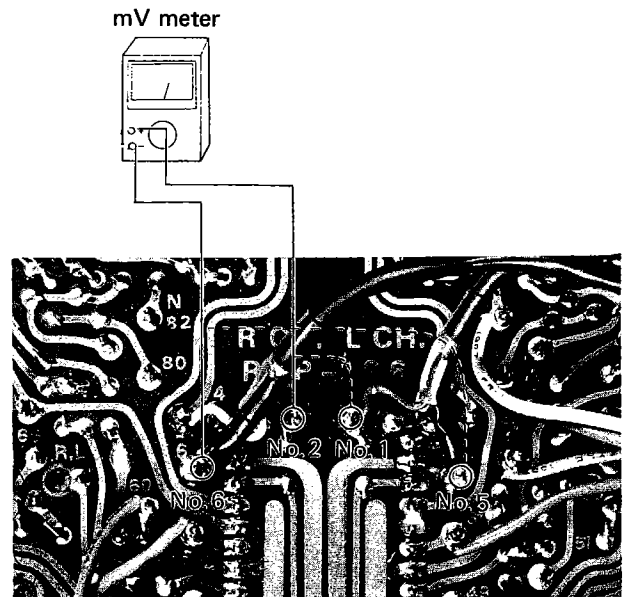


Photo 2

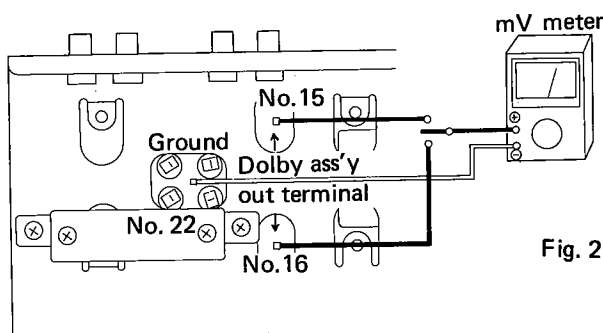


Fig. 21

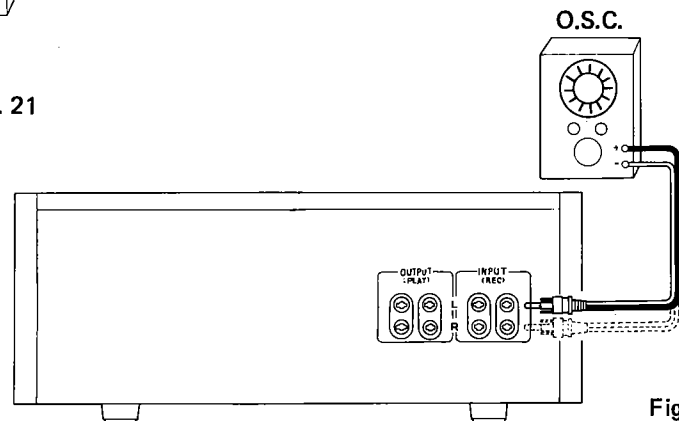


Fig. 22

## 9.8 RECORD/PLAYBACK FREQUENCY RESPONSE (Fig. 23)

1. Set BIAS and EQ to STD and Dolby NR to OFF.
2. Apply 333Hz/-30dB to Input jacks and set for recording mode. Adjust Line controls for -30dB at Output jacks.
3. Record 333Hz on STD-601 (or SONY C90-HF) tape.
4. Record 6.3kHz/-30dB and adjust VR<sub>301,302</sub> so that the playback level difference with respect to the previous (Step 3) signal is +0.7dB.
5. Also confirm that recording and playback up to 12kHz is within specifications.
6. Set BIAS and EQ Tape Selectors to Chrome and record 333Hz and 6.3kHz on STD-602A (TDK C-60KR or equiv.). Adjust VR<sub>601</sub> of the switch assembly (RWS-031) so that with respect to 333Hz, 6.3kHz output level difference becomes  $+1 \pm 0.5$ dB.

## 9.9 RECORDING LEVEL (Fig. 21, Fig. 22)

1. With BIAS and EQ Tape Selectors at STD, set Dolby NR to ON.
2. Apply 333Hz/-10dB to the Input jacks and connect mV meter to Dolby Ass'y OUT terminals (No. 15, 16). Adjust Line controls for -7.7dB indication.
3. Record 333Hz/-10dB on STD-601 (SONY C-90HF or equiv.) and adjust VR<sub>107,207</sub> for -7.2dB playback level at the Dolby Ass'y OUT terminals (No. 15, 16).
4. Set BIAS and EQ Tape Selectors to Chrome. Record and play back 333Hz/-10dB on STD-602A (TDK C-60KR or equiv.). Confirm that the signal at Dolby Ass'y OUT terminals is  $-7.7 \pm 1.5$ dB.

## 9.10 CONFIRM LIMITER OPERATION (Fig. 20)

1. Set in REC mode and apply 333Hz/-10dB to the Input jacks. Adjust Line controls for -10dB at the Output jacks.
2. Increase the input level by +20dB; the Output jack signal will become +10dB. Set the limiter button ON and confirm that the Output jack level becomes  $-6\text{dB} \pm 1\text{dB}$ .

## 9.11 CONFIRM PEAK INDICATOR OPERATION (Fig. 20)

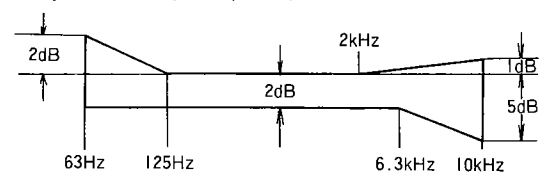
1. Set in REC mode and apply 333Hz/-10dB to the Input jacks. Turn the Line controls to minimum.
2. Turn only the L channel Line control and confirm that the peak indicator lights when the L channel Output jack signal reaches  $-5\text{dB} \pm 1\text{dB}$ .

3. Repeat this for the R channel, then for both channels simultaneously.

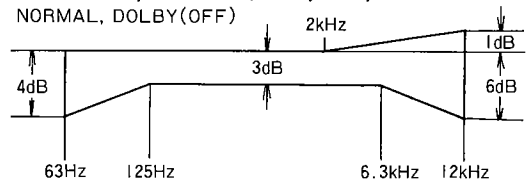
## 9.12 LEVEL METER SCALE ACCURACY (Fig. 21)

1. Set in REC mode and apply 333Hz/-10dB. Adjust Line controls for 0dB indication on level meters. increase the input level at the Input jacks by +4dB. At -6dB, confirm that the level meters indicate  $4 \pm 0.5$ dB.
3. Reduce the input level to -30dB and confirm that the level meters indicate  $-20\text{dB} \pm 2\text{dB}$ . Employ test tape STD-331 to confirm frequency response.

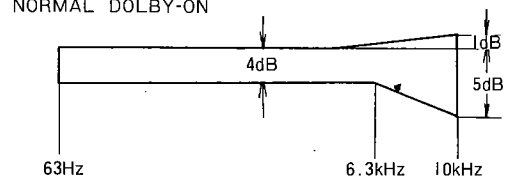
Play back Frequency Response



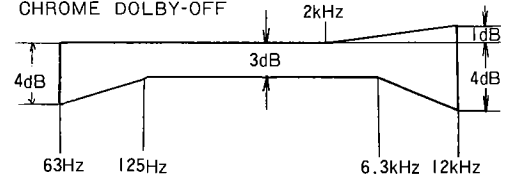
Record/Playback Frequency Response  
NORMAL, DOLBY(OFF)



NORMAL DOLBY-ON



CHROME DOLBY-OFF



CHROME DOLBY-ON

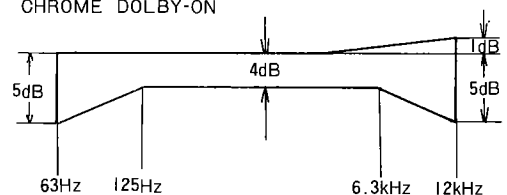


Fig. 23



9.13 DOLBY ADJUSTMENT (Fig. 21, Fig. 22)

1. Connect mV meter to terminals No. 15 and 16 of the Dolby Ass'y.
2. Set Dolby NR button to ON.
3. Turn VR<sub>401,501</sub> (L & R channels) of Dolby Ass'y to maximum.
4. With set in recording mode, apply 5kHz signal to the Input jacks.
5. Adjust Input level controls for 4.7dBv indication on mV meter.
6. Reduce the Input jack level by 40dB.
7. Adjust VR<sub>402,502</sub> for -34.7dBv indication on mV meter (Fig. 24-c).
8. Reduce level applied in Step 4 by 30dB.
9. Adjust VR<sub>401,501</sub> for 26.7dBv indication on mV meter.

Fig. 24

Fig. 24-C

Fig. 24-D

Fig. 24-E

Fig. 24-F

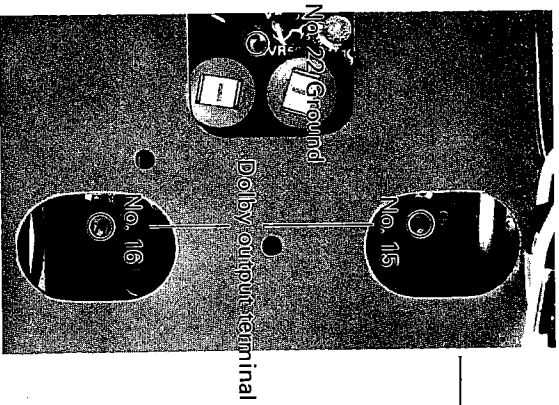


Fig. 24-B

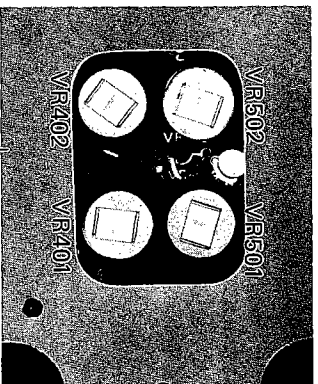


Fig. 24-C

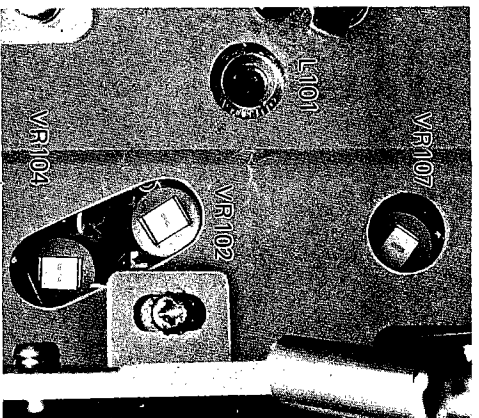


Fig. 24-D

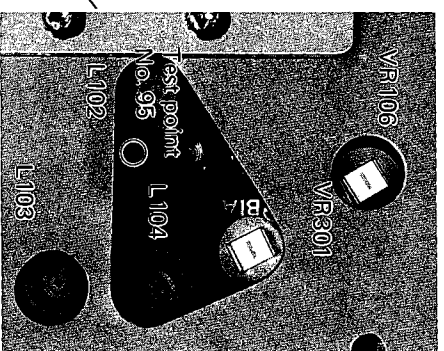


Fig. 24-E

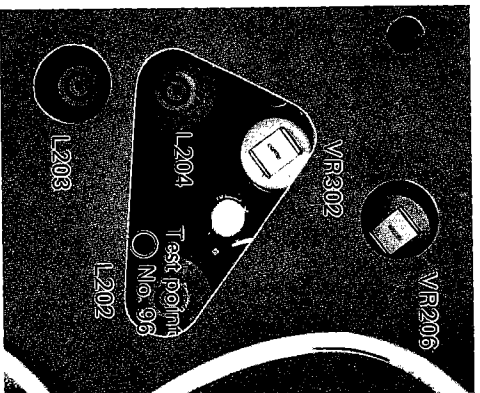


Fig. 24-F

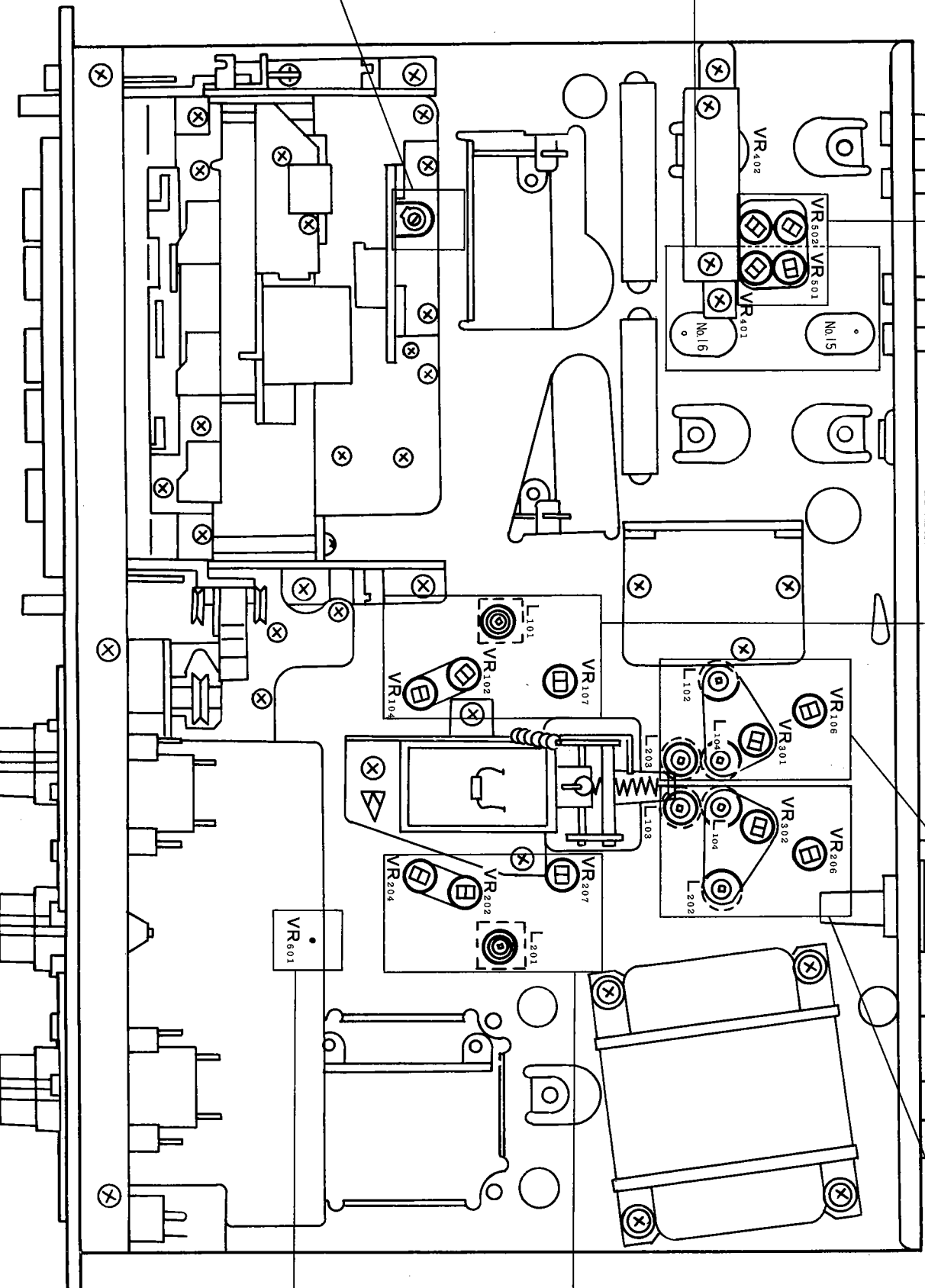


Fig. 24-G

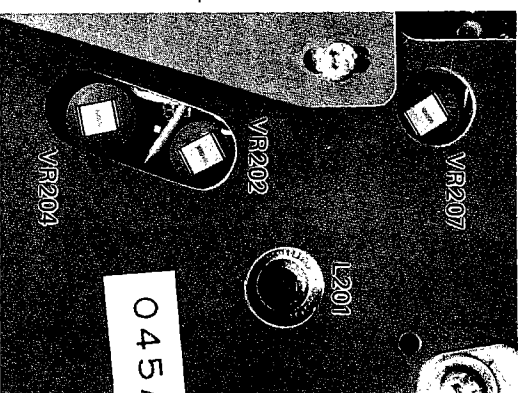


Fig. 24-H

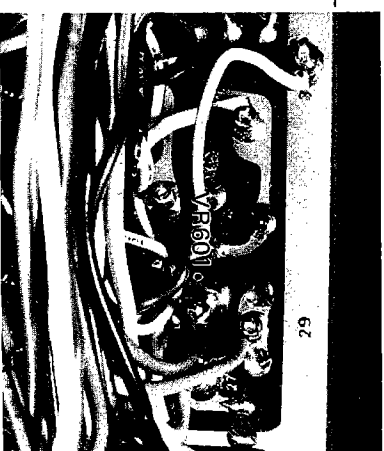
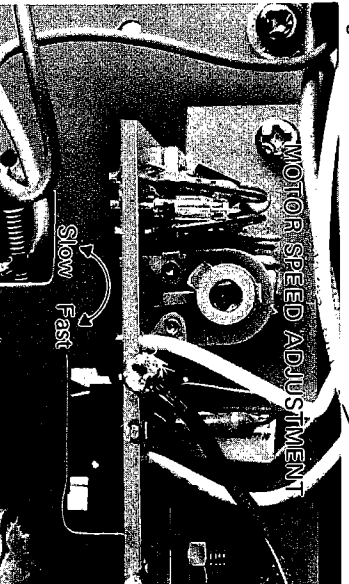


Fig. 24-A



# MECHANICAL ADJUSTMENTS

## WOW AND FLUTTER

and flutter in this set are specified to be within 0.07%. If excessive, inspect as follows and correct by any necessary cleaning, adjustments and replacements.

Capstan belt, vibrating or dirty.

Pinch roller thrust loose.

Capstan belt dirty or aged.

Pinch roller dirty or pressure incorrect.

Take up idler dirty, eccentric or pressure incorrect.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

Take up reel hub torque irregular.

## PINCH ROLLER PRESSURE (Photo 3, 4)

Assemble as described on page 22 and remove tape transport assembly. Connect transport assembly connectors to the main unit in order to allow mechanical operation.

Set for play mode. Apply a 500g tension gauge to the test point and separate pinch roller from capstan by about 1 — 2mm. Next allow the pinch roller to contact the capstan, and confirm that when rotation begins the gauge indicates 350 — 450g. (Also confirm at this time that there is a space between the pinch roller drive arm and head base.)

350 — 450g is not obtained, change the spring anchor point on the pinch roller drive arm.

## TAPE SPEED (Fig. 25)

Adjust trimmer resistor on capstan motor head. Clockwise rotation increases tape speed, while counter-clockwise rotation decreases the speed.

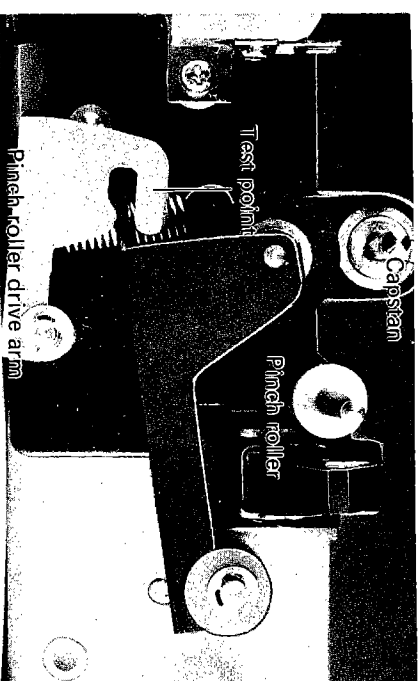


Photo 3

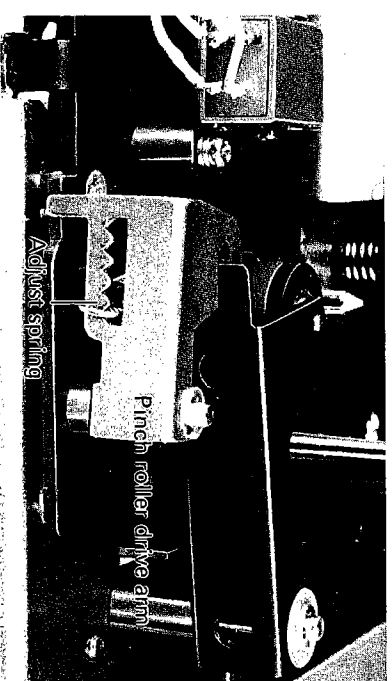


Photo 4

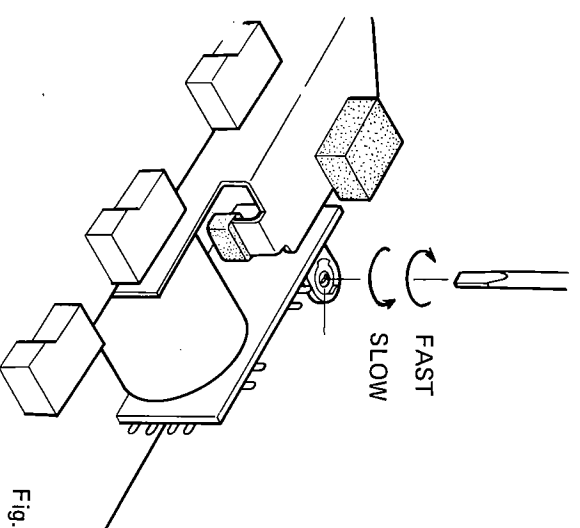


Fig. 25

## 10.4 REEL HUB TORQUE (Photo 5,6, Fig. 26)

If the acceptable values indicated in the table are not obtained, clean idlers, reel hubs and other roller contacting surfaces and again measure torque values. If the values are still outside acceptable limits, replace the take up reel hub or complete reel hub assembly.

To replace the take up and supply reel hubs, as shown in Fig. 26, take out screws A and remove panel A. Then remove screws B and C, and finally screws D.

TAKE UP REEL	
PLAY	Take up torque 40 ~ 65g-cm
FF	Take up torque 75 ~ 130g-cm
REW	Back tention 8g-cm less than
SUPPLY REEL	
PLAY	Back tention 4 ~ 8g-cm
REW	Take up torque 75 ~ 130g-cm

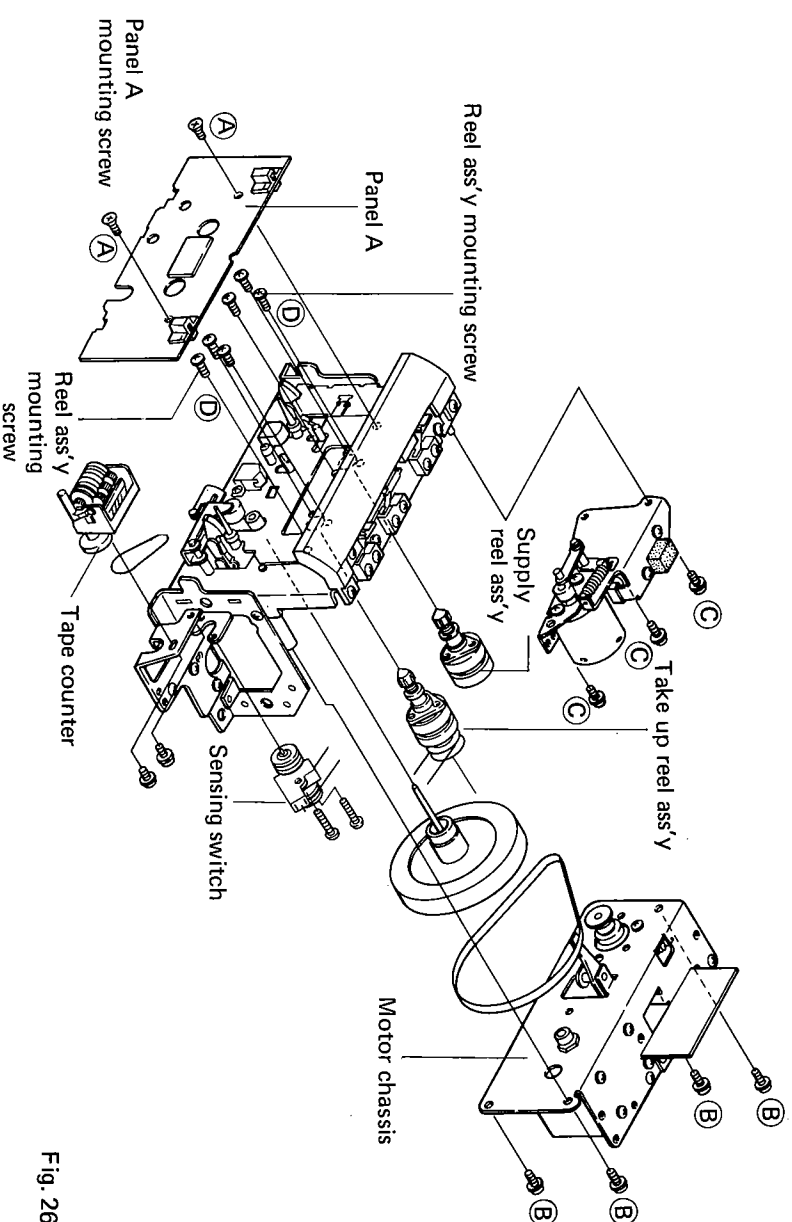


Fig. 26

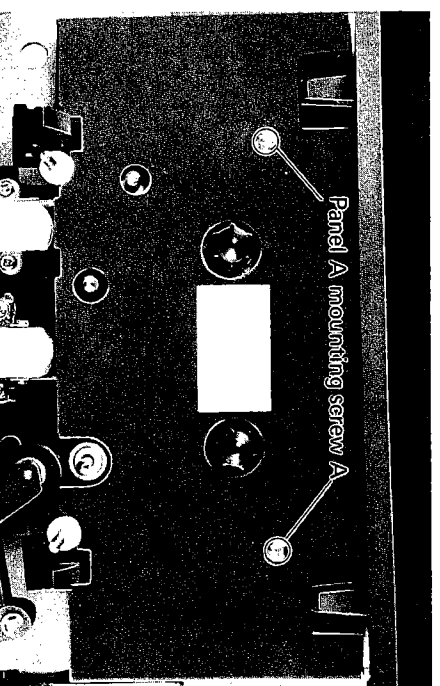


Photo 5



Photo 6

### 10.8 LEVEL METER LOOSENESS

1. Adjust as shown in Fig. 31.
2. Caution is required, as excessive bending can damage the meter.

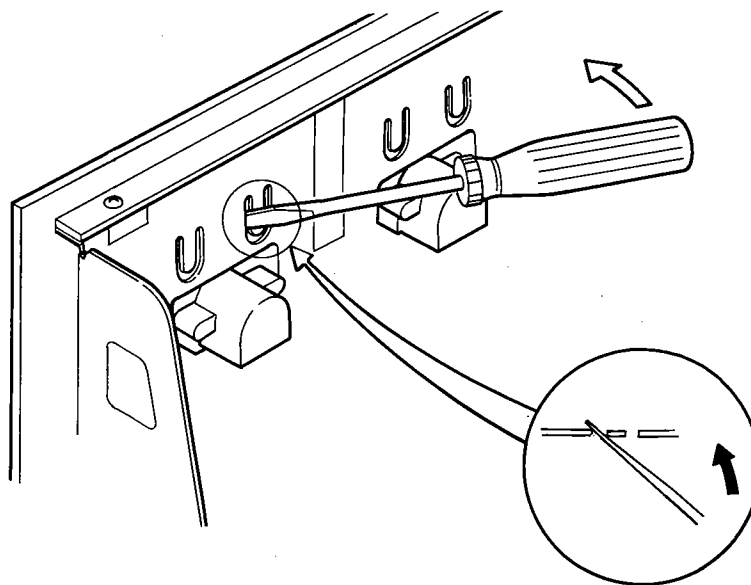


Fig. 31

### 10.9 MICROSWITCHES

Three microswitches are employed for erasure prevention, cassette detection and automatic chrome tape selection. If any of these are replaced, install cassette and confirm proper operation.

# 11. SCHEMATIC DIAGRAMS PC BOARD PATTERNS AND PART LISTS

## 11.1 SCHEMATIC DIAGRAMS AND MISCELLANEOUS PARTS

**NOTE:**

- Capacitors: in  $\mu F$  unless otherwise noted p:pF
- Resistors: in  $\Omega$ ,  $\frac{1}{4}W$  unless otherwise noted k:k $\Omega$ , M:M $\Omega$

### CAPACITOR and RESISTORS

Symbol	Description	Part No.
C1	Ceramic 0.01 1.4kV	C43-003
R1	Carbon film 100k	RD $\frac{1}{4}$ PS 104J
R2	Carbon film 100k	RD $\frac{1}{4}$ PS 104J
VR101	LINE REC LEVEL control	RCV-021
VR201	LINE REC LEVEL control	RCV-021
VR103	MIC/DIN REC LEVEL control	RCV-021
VR203	MIC/DIN REC LEVEL control	RCV-021
VR105	OUTPUT LEVEL control	RCV-020
VR205	OUTPUT LEVEL control	RCV-020

### OTHERS

Symbol	Description	Part No.
T1	Power transformer FV model KCU model	RTT-070-0 RTT-069-0
PL4	Lamp (DOLBY)	REL-019-0
PL5	Lamp (MEMORY)	REL-019-0
PL6	Lamp (CHROME)	REL-019-0
	Solenoid A (PINCH solenoid)	RXP-029-0
	Solenoid B (REC solenoid)	RXP-031-0
	Solenoid C (BRAKE solenoid)	RXP-030-0
	Solenoid D (RESET solenoid)	RXP-032-0
	Level meter	RAW-032-0
FU1	Fuse (KCU model) 1A 125V Fuse (FV model, 110~130V) 1A 250V Fuse (FV model, 220~240V) 0.5A 250V (Surge proof)	

**10.5 FF/REW TRANSMISSION (Photo 7, 8, Fig. 27)**

The FF — REW selecting mechanism functions by not only changing the direction of rotation of the motor, but also automatically moving the FF idler. The force of this movement can be adjusted by the FF lever spring, shown in Photo 8.

Tension increases as the spring is moved in the direction indicated by the arrow.

1. After adjusting the spring, be sure to operate FF and REW several times. If abnormal vibration or other difficulty is caused, return the spring to its original position.
2. If adjusting the spring does not correct the problem, replace the FF idler. (Fig. 27)

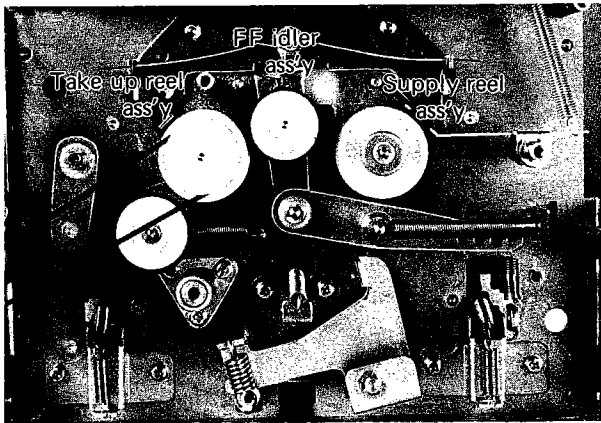


Photo 7

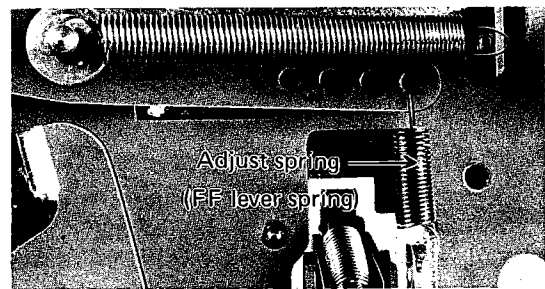


Photo 8

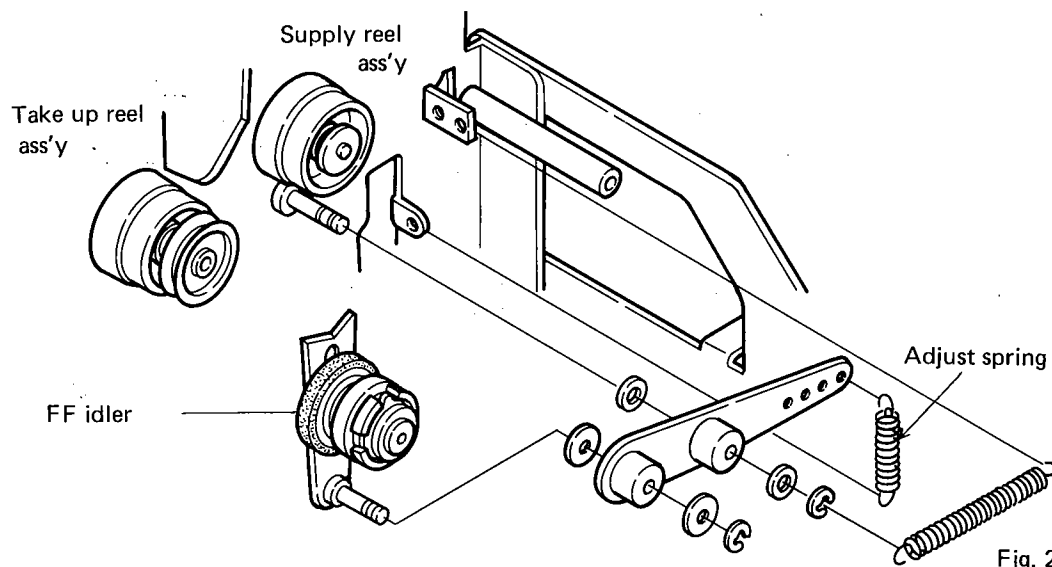


Fig. 27

## 10.6 RECORD LEVER A AND B OPERATION (Fig. 28)

1. Set in recording mode, insert a screwdriver into the adjustment hole (Fig. 28) and adjust the record bracket so that the gap indicated by the arrows becomes 0.5 – 0.7mm.
2. After adjusting, confirm that the selector switch of the record/play ass'y can be properly selected. Also note that when the REC solenoid is not operating, the selector switch and record lever A do not contact.
3. After completing adjustment, tighten the 3 screws loosened for adjustment and apply sealing compound.

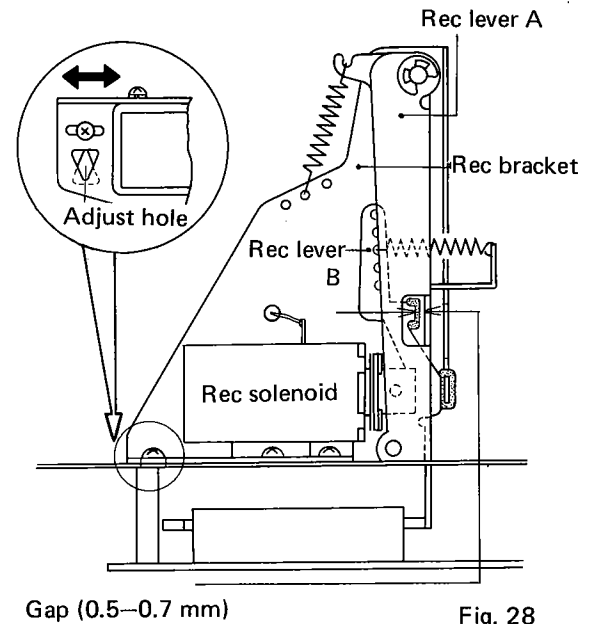


Fig. 28

## 10.7 REPLACING PLASTIC DOOR (Fig. 29,30)

1. Remove cover (2 screws).
2. Remove the E-type washer.
3. Use a screwdriver to bend the angles shown in Fig. 29 outward and remove the door.
4. Take out side screws (4 screws) and remove retainer.
5. Adjust these screws so that the retainer pin engages properly with the indented portion of the door lever.

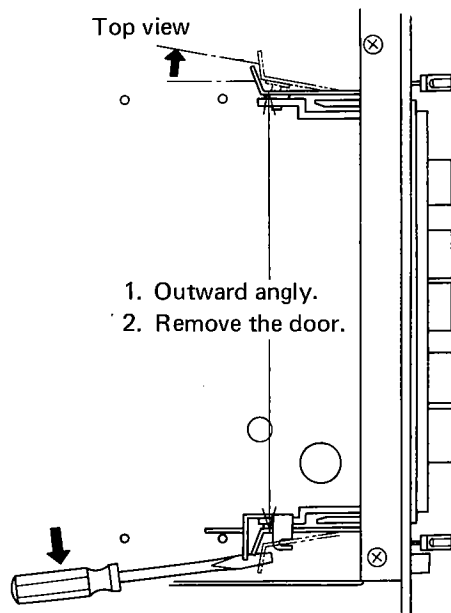


Fig. 29

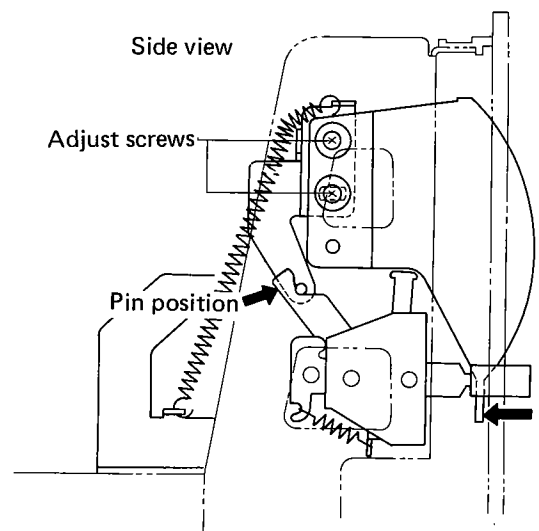
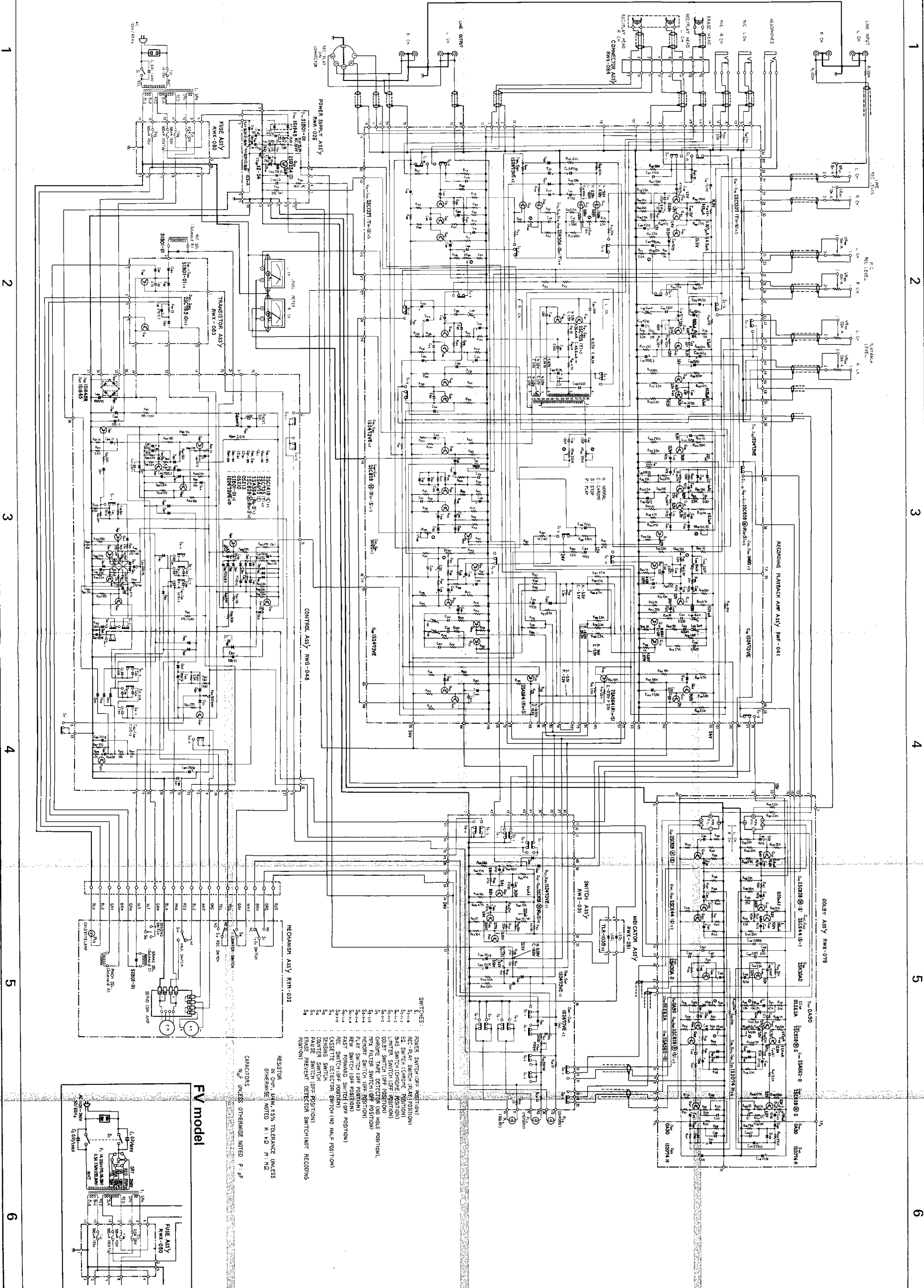
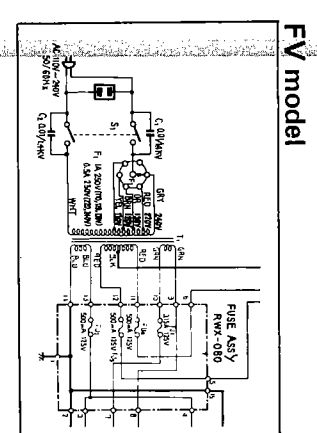


Fig. 30

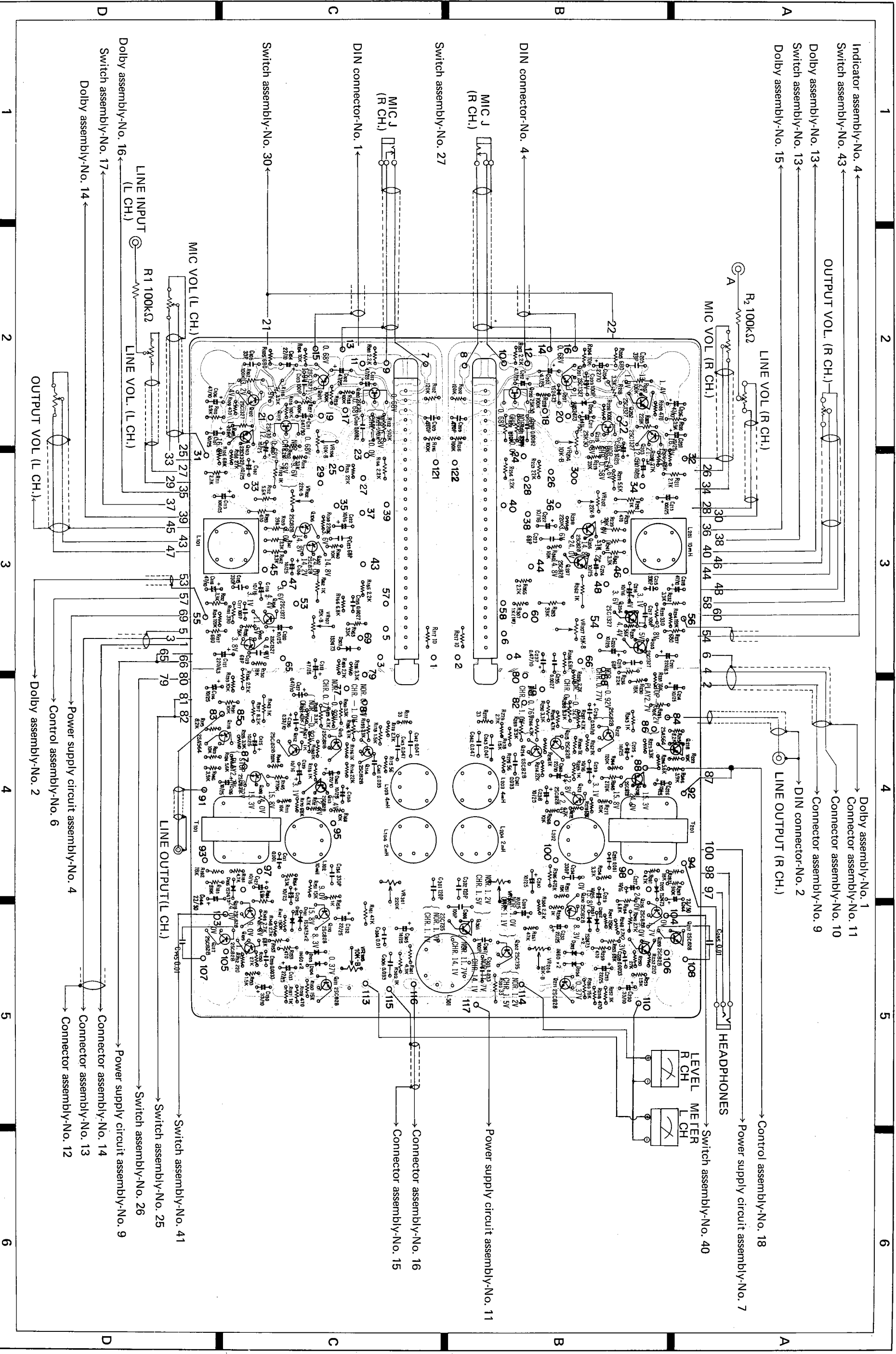


- SWITCHES:**
- S1 POWER SWITCH (OFF POSITION)
  - S2 REC-PAV SWITCH (PAV POSITION)
  - S3 EQ SWITCH (NORMAL POSITION)
  - S4 BIAS SWITCH (CHROME POSITION)
  - S5 LAMBERT SWITCH (OFF POSITION)
  - S6 DOLBY SWITCH (OFF POSITION)
  - S7 HOLES SWITCH (OFF POSITION)
  - S8 HFX FILTER SWITCH (OFF POSITION)
  - S9 REW SWITCH (OFF POSITION)
  - S10 F.F. SWITCH (OFF POSITION)
  - S11 CASSETTE DETECTOR SWITCH (NO HALF POSITION)
  - S12 SENSING SWITCH
  - S13 COASTER SWITCH (OFF POSITION)
  - S14 PAUSE SWITCH (OFF POSITION)
  - S15 REVERSE SWITCH (OFF POSITION)
  - S16 DETECTOR SWITCH (NOT RECORDING POSITION)
- RESISTOR:**  
IN OHMS, 1/4W, 5% TOLERANCE UNLESS OTHERWISE NOTED. R-124 R-112
- CAPACITORS:**  
UNLESS OTHERWISE NOTED, P-PF











Symbol	Description	Part No.
R191	Carbon film 10k	RD%VS 103J
R192	Carbon film 1k	RD%VS 102J
R193	Carbon film 470	RD%VS 471J
R201	Carbon film 2.2k	RD%VS 222J
R202	Carbon film 120k	RD%VS 124J
R203	Carbon film 220k	RD%VS 224J
R204	Carbon film 10k	RD%VS 103J
R205	Carbon film 680	RD%VS 681J
R206	Carbon film 68k	RD%VS 683J
R207	Carbon film 100k	RD%VS 104J
R208	Carbon film 27k	RD%VS 273J
R209	Carbon film 470	RD%VS 471J
R210	Carbon film 3.9k	RD%VS 392J
R211	Carbon film 2.7k	RD%VS 272J
R212	Carbon film 5.6k	RD%VS 562J
R213	Carbon film 22k	RD%VS 223J
R214	Carbon film 2.2k	RD%VS 222J
R215	Carbon film 8.2k	RD%VS 822J
R216	Carbon film 100k	RD%VS 104J
R217	Carbon film 10	RD%VS 100J
R218	Carbon film 3.3k	RD%VS 332J
R219	Carbon film 33k	RD%VS 333J
R220	Carbon film 6.2k	RD%VS 622J
R221	Carbon film 330k	RD%VS 334J
R222	Carbon film 510k	RD%VS 514J
R223	Carbon film 10k	RD%VS 103J
R224	Carbon film 5.6k	RD%VS 562J
R225	Carbon film 3.3k	RD%VS 332J
R226	Carbon film 100k	RD%VS 104J
R227	Vacancy	.....
R228	Carbon film 100k	RD%VS 104J
R229	Vacancy	.....
R230	Carbon film 18k	RD%VS 183J
R231	Carbon film 330	RD%VS 331J
R232	Carbon film 3.3k	RD%VS 332J
R233	Carbon film 10k	RD%VS 103J
R234	Carbon film 120k	RD%VS 124J
R235	Carbon film 56k	RD%VS 563J
R236	Carbon film 2.2k	RD%VS 222J
R237	Carbon film 680	RD%VS 681J
R238	Carbon film 220k	RD%VS 224J
R239	Carbon film 39k	RD%VS 393J
R240	Carbon film 10k	RD%VS 103J
R241	Carbon film 3.3k	RD%VS 332J
R242	Carbon film 3.3k	RD%VS 332J
R243	Carbon film 1k	RD%VS 102J
R244	Carbon film 120k	RD%VS 124J
R245	Carbon film 270k	RD%VS 274J
R246	Carbon film 3.9k	RD%VS 392J
R247	Carbon film 150k	RD%VS 154J
R248	Carbon film 2.7k	RD%VS 272J

Symbol	Description	Part No.
R249	Carbon film 2.7k	RD%VS 272J
R250	Carbon film 27k	RD%VS 273J
R251	Carbon film 15k	RD%VS 153J
R252	Carbon film 220	RD%VS 221J
R253	Carbon film 1.5k	RD%VS 152J
R254	Carbon film 3.3k	RD%VS 332J
R255	Carbon film 68k	RD%VS 683J
R256	Carbon film 1k	RD%VS 102J
R257	Carbon film 1k	RD%VS 102J
R258	Carbon film 470	RD%VS 471J
R259	Carbon film 470	RD%VS 471J
R260	Carbon film 15k	RD%VS 153J
R261	Carbon film 47k	RD%VS 473J
R262	Carbon film 1k	RD%VS 102J
R263	Carbon film 33k	RD%VS 333J
R264	Vacancy	.....
R265	Carbon film 2.2k	RD%VS 222J
R266	Carbon film 6.8k	RD%VS 682J
R267	Carbon film 1k	RD%VS 102J
R268	Carbon film 10k	RD%VS 103J
R269	Carbon film 2.7k	RD%VS 272J
R270	Carbon film 68k	RD%VS 683J
R271	Carbon film 10k	RD%VS 103J
R272	Carbon film 4.7k	RD%VS 472J
R273	Carbon film 1k	RD%VS 102J
R274	Carbon film 22k	RD%VS 223J
R275	Carbon film 56	RD%VS 560J
R276	Carbon film 1k	RD%VS 102J
R277	Carbon film 33	RD%VS 330J
R278	Carbon film 1.5k	RD%VS 152J
R279	Carbon film 2.7k	RD%VS 272J
R280	Carbon film 1k	RD%VS 102J
R281	Carbon film 4.7k	RD%VS 472J
R282	Carbon film 18k	RD%VS 183J
R283	Carbon film 910k	RD%VS 914J
R284	Carbon film 6.8k	RD%VS 682J
R285	Carbon film 4.7k	RD%VS 472J
R286	Carbon film 4.7k	RD%VS 472J
R287	Carbon film 4.7k	RD%VS 472J
R288	Carbon film 3.3k	RD%VS 332J
R289	Carbon film 3.3k	RD%VS 332J
R290	Carbon film 3.3k	RD%VS 332J
R291	Carbon film 10k	RD%VS 103J
R292	Carbon film 1k	RD%VS 102J
R293	Carbon film 470	RD%VS 471J
R301	Carbon film 4.3k	RD%VS 432J
R302	Carbon film 1k	RD%VS 102J
R303	Carbon film 33	RD%VS 330J
R304	Carbon film 2.2k	RD%VS 222J
R305	Vacancy	.....

Symbol	Description	Part No.
R306	Carbon film 470k	RD%VS 474J
R307	Metal oxide 1k 1W	RS1PSF 102J
R316	Carbon film 3.3k	RD%VS 332J
R317	Carbon film 8.2k	RD%VS 822J
VR102	Semi-fixed 22k-B	C92-857
VR104	Semi-fixed 10k-B	C92-049
VR106	Semi-fixed 10k-B	C92-049
VR107	Semi-fixed 15k-B	RCP-006
VR202	Semi-fixed 22k-B	C92-857
VR204	Semi-fixed 10k-B	C92-049
VR206	Semi-fixed 10k-B	C92-049
VR207	Semi-fixed 15k-B	RCP-006
VR301	Semi-fixed 220k-B	RCP-005
VR302	Semi-fixed 220k-B	RCP-005

### SEMICONDUCTORS

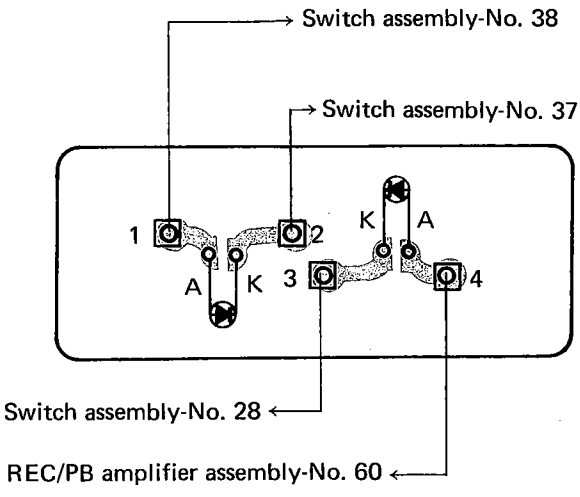
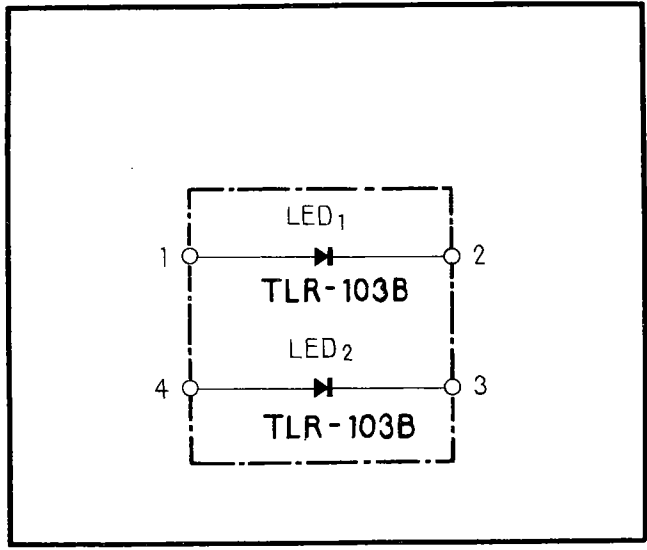
Symbol	Description	Part No.
Q101	Transistor 2SC1327-T or U	
Q102	Transistor 2SC1327-T or U	
Q103	Transistor 2SC1327-T or U	
Q104	Transistor 2SC1327-T or U	
Q105	Transistor 2SC1327-T or U	
Q106	Transistor 2SC828 (H) -R or S	
Q107	Transistor 2SC828 (H) -R or S	
Q108	Transistor 2SC828 (H) -R or S	
Q109	Transistor 2SC828 (H) -R or S	
Q110	Transistor 2SC828 (H) -R or S	
Q111	Transistor 2SC828 (H) -R or S	
Q112	Transistor 2SC828 (H) -R or S	
Q113	Transistor 2SC828 (H) -R or S	
Q114	Transistor 2SC828 (H) -R or S	
Q115	Transistor 2SC828 (H) -R or S	
Q116	Transistor 2SC828 (H) -R or S	
Q117	Transistor 2SC828 (H) -R or S	
Q118	Transistor 2SA564-R or S	
Q119	FET 2SK30A-0 or Y	
Q120	FET 2SK30A-0 or Y	
Q201	Transistor 2SC1327-T or U	
Q202	Transistor 2SC1327-T or U	
Q203	Transistor 2SC1327-T or U	
Q204	Transistor 2SC1327-T or U	
Q205	Transistor 2SC1327-T or U	
Q206	Transistor 2SC828 (H) -R or S	
Q207	Transistor 2SC828 (H) -R or S	
Q208	Transistor 2SC828 (H) -R or S	
Q209	Transistor 2SC828 (H) -R or S	
Q210	Transistor 2SC828 (H) -R or S	
Q211	Transistor 2SC828 (H) -R or S	
Q212	Transistor 2SC828 (H) -R or S	
Q213	Transistor 2SC828 (H) -R or S	

Symbol	Description	Part No.
Q214	Transistor 2SC828 (H) -R or S	
Q215	Transistor 2SC828 (H) -R or S	
Q216	Transistor 2SC828 (H) -R or S	
Q217	Transistor 2SC828 (H) -R or S	
Q218	Transistor 2SA564-R or S	
Q219	FET 2SK30A-0 or Y	
Q220	FET 2SK30A-0 or Y	
Q301	Transistor 2SC735-Y	
Q302	Transistor 2SC735-Y	
D101	Diode 1S2473VE	
D102	Diode 1S2473VE	
D103	Diode 1N60	
D104	Diode 1N60	
D105	Diode 1S2473VE	
D201	Diode 1S2473VE	
D202	Diode 1S2473VE	
D203	Diode 1N60	
D204	Diode 1N60	
D205	Diode 1S2473VE	
D206	Diode 1S2473VE	
D207	Diode 1S2473VE	
D303	Diode 1S2473VE	

### OTHERS

Symbol	Description	Part No.
	REC/PB selector switch (S1)	RSH-011
T101	Matching coil	T61-408
T201	Matching coil	T61-408
L101	Trap coil	T84-401
L102	Trap coil	T84-401
L103	Peaking coil	RTF-001
L104	Peaking coil	RTF-007
L201	Trap coil	T84-401
L202	Trap coil	T84-401
L203	Peaking coil	RTF-001
L204	Peaking coil	RTF-007
L301	Oscillator coil	T64-001

11.3 INDICATOR ASSEMBLY (RWX-081)

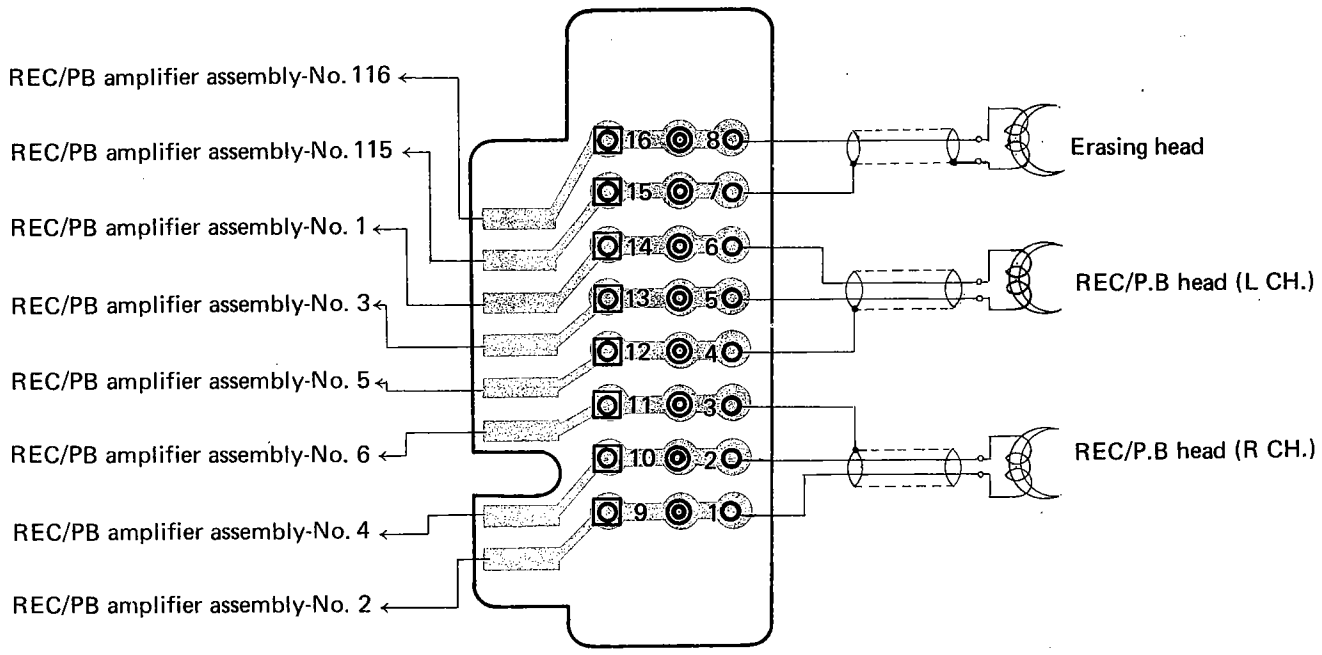


Parts List of Indicator Assembly (RWX-081)

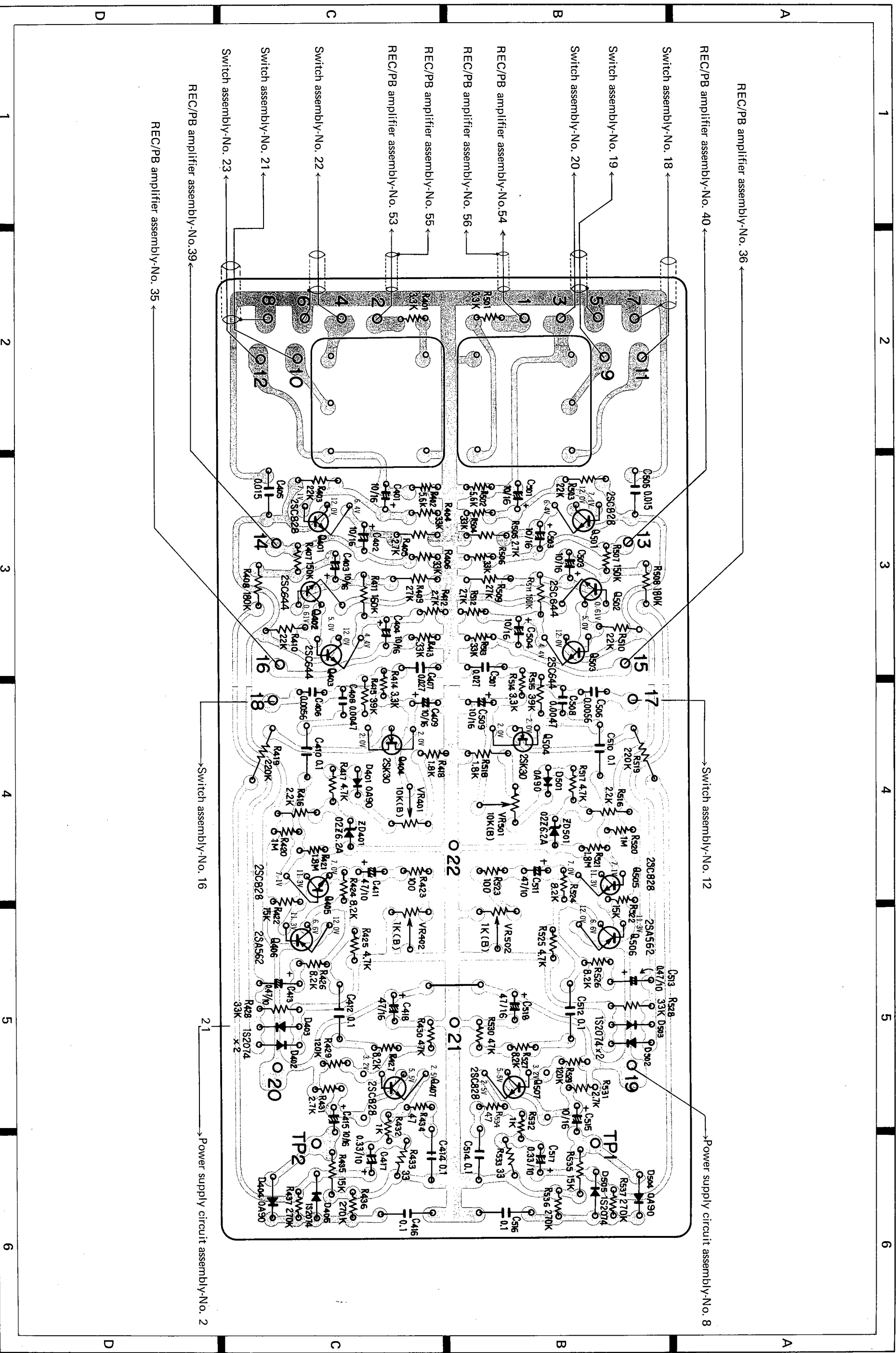
SEMICONDUCTORS

Symbol	Description	Part No.
LED1	Light emitting diode TLR-103-B	
LED2	Light emitting diode TLR-103-B	

11.4 CONNECTOR ASSEMBLY (RWX-084)







List of Dolby Processor Assembly (RWX-078)

CITORS

Symbol	Description	Part No.
01	Electrolytic 10 16V	CEA 100P 16
02	Electrolytic 10 16V	CEA 100P 16
03	Electrolytic 10 16V	CEA 100P 16
04	Electrolytic 10 16V	CEA 100P 16
05	MyIar 0.015 50V	COMA 153K 50
06	MyIar 0.0056 50V	COMA 562K 50
07	MyIar 0.027 50V	COMA 273K 50
08	MyIar 0.0047 50V	COMA 472K 50
09	Electrolytic 10 16V	CEA 100P 16
10	MyIar 0.1 50V	COMA 104K 50
11	Electrolytic 47 10V	CEA 470P 10
12	MyIar 0.1 50V	COMA 104K 50
13	Electrolytic 0.47 10V	CSSA R47M 10
14	MyIar 0.1 50V	COMA 104K 50
15	Electrolytic 10 16V	CEA 100P 16
16	MyIar 0.1 50V	COMA 104K 50
17	Electrolytic 0.33 10V	CSSA R33M 10
18	Electrolytic 47 16V	CEA 470P 16
01	Electrolytic 10 16V	CEA 100P 16
02	Electrolytic 10 16V	CEA 100P 16
03	Electrolytic 10 16V	CEA 100P 16
04	Electrolytic 10 16V	CEA 100P 16
05	MyIar 0.015 50V	COMA 153K 50
06	MyIar 0.0056 50V	COMA 562K 50
07	MyIar 0.027 50V	COMA 273K 50
08	MyIar 0.0047 50V	COMA 472K 50
09	Electrolytic 10 16V	CEA 100P 16
10	MyIar 0.1 50V	COMA 104K 50
11	Electrolytic 47 10V	CEA 470P 10
12	MyIar 0.1 50V	COMA 104K 50
13	Electrolytic 0.47 10V	CSSA R47M 10
14	MyIar 0.1 50V	COMA 104K 50
15	Electrolytic 10 16V	CEA 100P 16
16	MyIar 0.1 50V	COMA 104K 50
17	Electrolytic 0.33 10V	CSSA R33M 10
18	Electrolytic 47 16V	CEA 470P 16

STORS

Symbol	Description	Part No.
01	Carbon film 3.3k	RD%VS 332J
02	Carbon film 5.6k	RD%VS 562J
03	Carbon film 22k	RD%VS 223J
04	Carbon film 33k	RD%VS 333J
05	Carbon film 2.7k	RD%VS 272J
06	Carbon film 33k	RD%VS 333J
07	Carbon film 150k	RD%VS 154J
08	Carbon film 180k	RD%VS 184J

Symbol	Description	Part No.
R409	Carbon film 27k	RD%VS 273J
R410	Carbon film 22k	RD%VS 223J
R411	Carbon film 160k	RD%VS 164J
R412	Carbon film 2.7k	RD%VS 272J
R413	Carbon film 33k	RD%VS 333J
R414	Carbon film 3.3k	RD%VS 332J
R415	Carbon film 39k	RD%VS 393J
R416	Carbon film 2.2k	RD%VS 222J
R417	Carbon film 4.7k	RD%VS 472J
R418	Carbon film 1.8k	RD%VS 182J
R419	Carbon film 220k	RD%VS 224J
R420	Carbon film 1M	RD%VS 105J
R421	Carbon film 1.8M	RD%VS 185J
R422	Carbon film 15k	RD%VS 153J
R423	Carbon film 100	RD%VS 101J
R424	Carbon film 8.2k	RD%VS 822J
R425	Carbon film 4.7k	RD%VS 472J
R426	Carbon film 8.2k	RD%VS 822J
R427	Carbon film 8.2k	RD%VS 822J
R428	Carbon film 33k	RD%VS 333J
R429	Carbon film 120k	RD%VS 124J
R430	Carbon film 47k	RD%VS 473J
R431	Carbon film 2.7k	RD%VS 272J
R432	Carbon film 1k	RD%VS 102J
R433	Carbon film 33	RD%VS 330J
R434	Carbon film 47	RD%VS 470J
R435	Carbon film 15k	RD%VS 153J
R436	Carbon film 270k	RD%VS 274J
R437	Carbon film 270k	RD%VS 274J
R501	Carbon film 3.3k	RD%VS 332J
R502	Carbon film 5.6k	RD%VS 562J
R503	Carbon film 22k	RD%VS 223J
R504	Carbon film 33k	RD%VS 333J
R505	Carbon film 2.7k	RD%VS 272J
R506	Carbon film 33k	RD%VS 333J
R507	Carbon film 150k	RD%VS 154J
R508	Carbon film 180k	RD%VS 184J
R509	Carbon film 27k	RD%VS 273J
R510	Carbon film 22k	RD%VS 223J
R511	Carbon film 160k	RD%VS 164J
R512	Carbon film 2.7k	RD%VS 272J
R513	Carbon film 33k	RD%VS 333J
R514	Carbon film 3.3k	RD%VS 332J
R515	Carbon film 39k	RD%VS 393J
R516	Carbon film 2.2k	RD%VS 222J
R517	Carbon film 4.7k	RD%VS 472J
R518	Carbon film 1.8k	RD%VS 182J
R519	Carbon film 220k	RD%VS 224J
R520	Carbon film 1M	RD%VS 105J

Symbol	Description	Part No.
R521	Carbon film 1.8M	RD%VS 185J
R522	Carbon film 15k	RD%VS 153J
R523	Carbon film 100	RD%VS 101J
R524	Carbon film 8.2k	RD%VS 822J
R525	Carbon film 4.7k	RD%VS 472J
R526	Carbon film 8.2k	RD%VS 822J
R527	Carbon film 8.2k	RD%VS 822J
R528	Carbon film 33k	RD%VS 333J
R529	Carbon film 120k	RD%VS 124J
R530	Carbon film 47k	RD%VS 473J
R531	Carbon film 2.7k	RD%VS 272J
R532	Carbon film 1k	RD%VS 102J
R533	Carbon film 33	RD%VS 330J
R534	Carbon film 47	RD%VS 470J
R535	Carbon film 15k	RD%VS 153J
R536	Carbon film 270k	RD%VS 274J
R537	Carbon film 270k	RD%VS 274J
VR401	Semi-fixed 10k-B	C92-049
VR402	Semi-fixed 1k-B	C92-404
VR501	Semi-fixed 10k-B	C92-049
VR502	Semi-fixed 1k-B	C92-404

SEMICONDUCTORS

Symbol	Description	Part No.
O401	Transistor 2SC828 (H)-S	
O402	Transistor 2SC644-S	
O403	Transistor 2SC644-S	
O404	FET 2SK30AD	
O405	Transistor 2SC828 (H)-S	
O406	Transistor 2SA562-O	
O407	Transistor 2SC828 (H)-S	
O501	Transistor 2SC828 (H)-S	
O502	Transistor 2SC644-S	
O503	Transistor 2SC644-S	
O504	FET 2SK30AD	
O505	Transistor 2SC828 (H)-S	
O506	Transistor 2SA562-O	
O507	Transistor 2SC828 (H)-S	
D401	Diode OA90	
D402	Diode 1S2074H	
D403	Diode 1S2074H	
D404	Diode OA90	
D405	Diode 1S2074H	
D501	Diode OA90	
D502	Diode 1S2074H	
D503	Diode 1S2074H	
D504	Diode OA90	
D505	Diode 1S2074H	

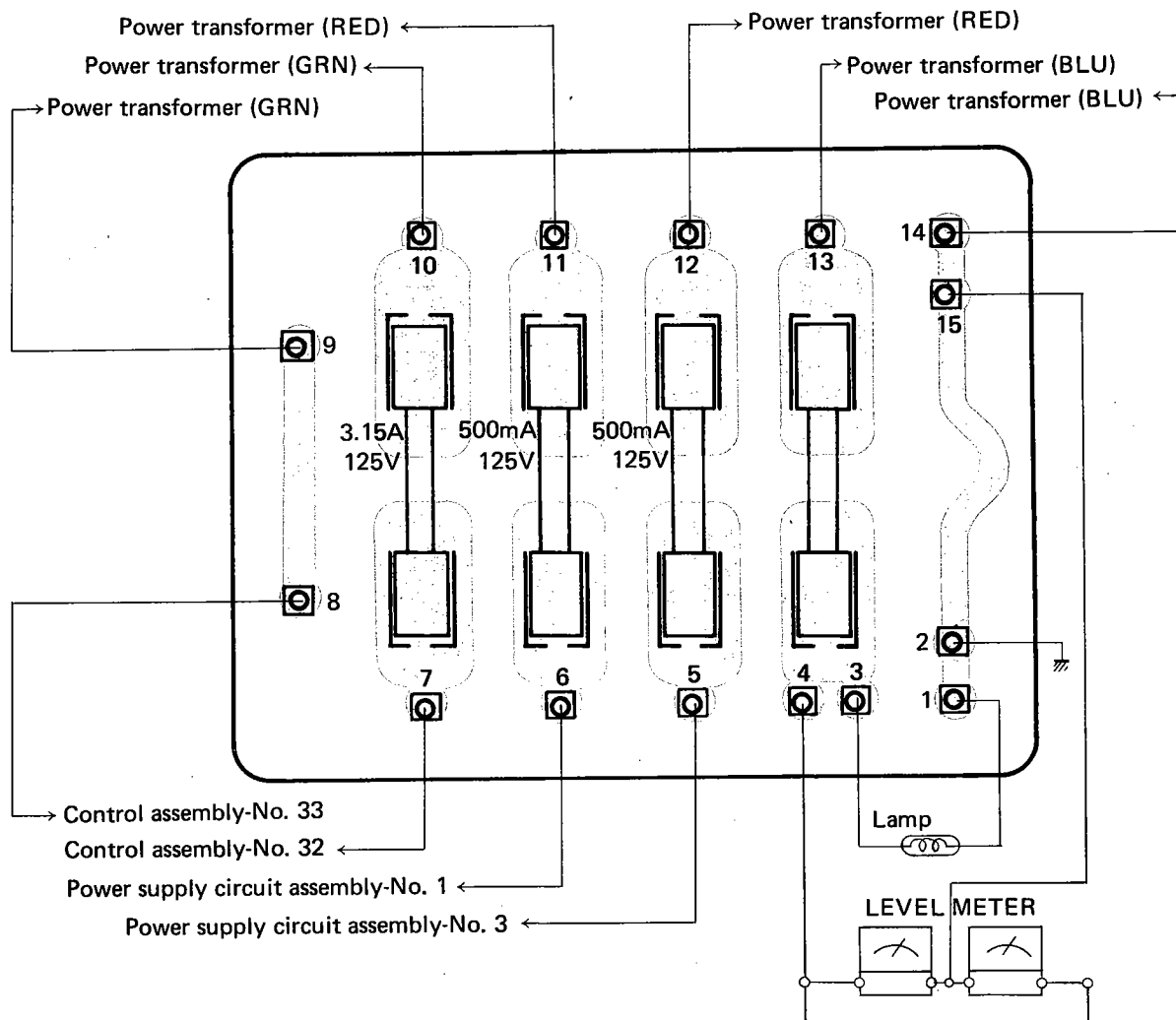
Symbol	Description	Part No.
ZD401	Zener diode 02Z6.2A	
ZD501	Zener diode 02Z6.2A	

OTHERS

Symbol	Description	Part No.
	MPX coil block	RTF-012



11.6 FUSE ASSEMBLY (RWX-080)



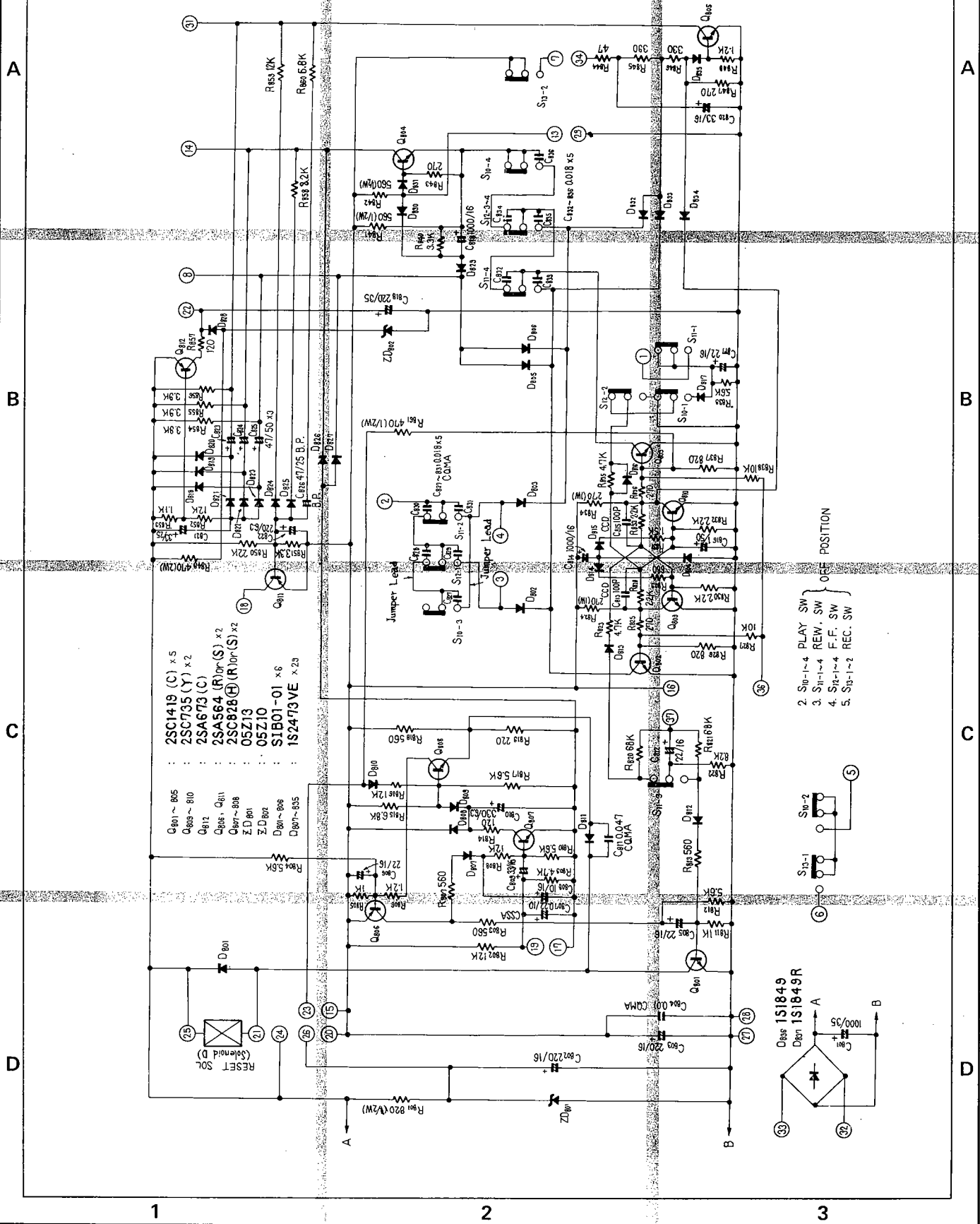
Parts List of Fuse Assembly (RWX-080)

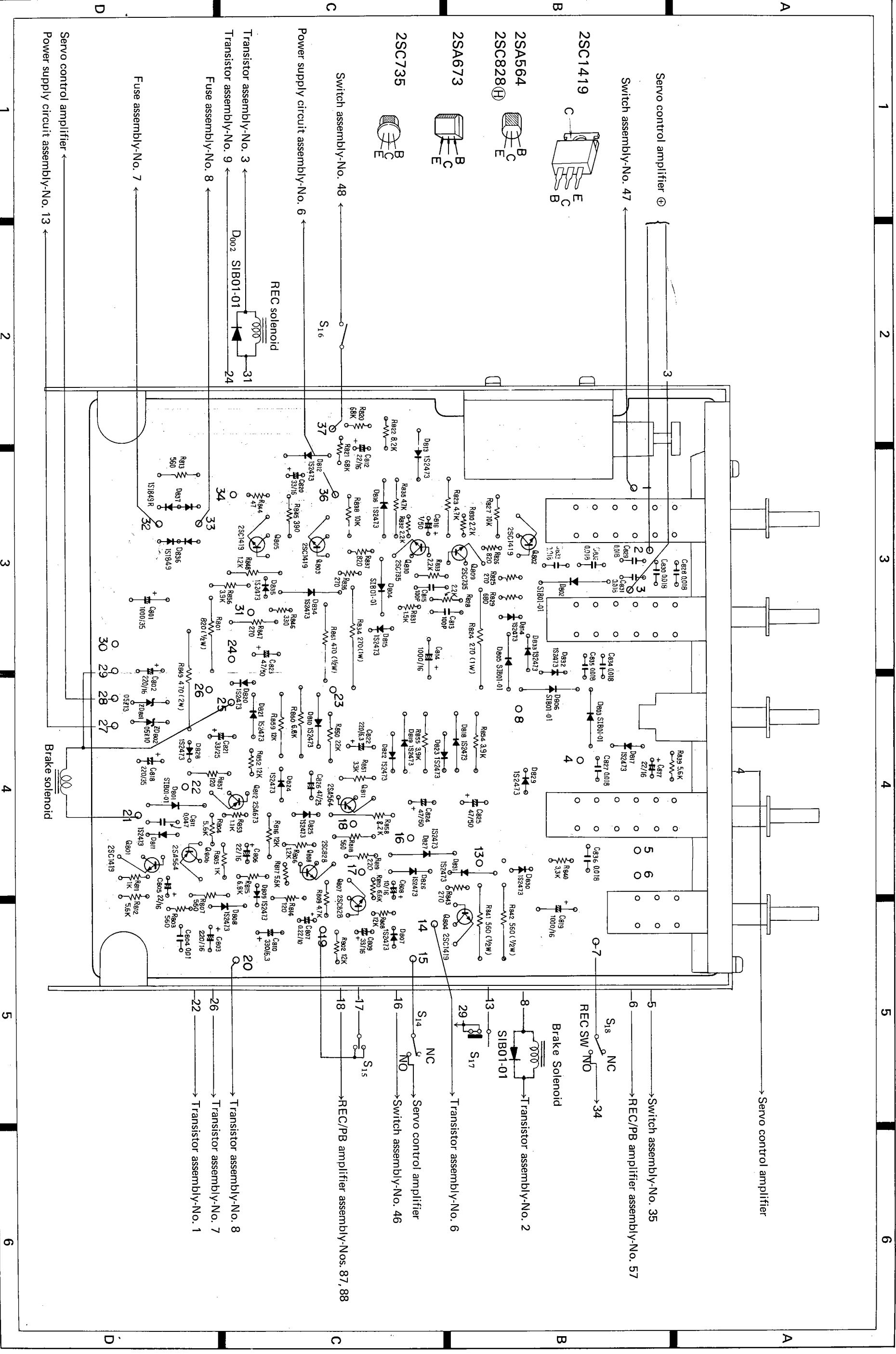
CAPACITORS

Symbol	Description	Part No.
	Fuse clip	RKR-017
	Fuse 500mA	REK-048
	Fuse 3.15A (Surge proof)	REK-044

# 11.7 CONTROL ASSEMBLY (RWG-048)

NOTE: The voltage values in circuit diagram are expressed on page 70.





1 2 3 4 5 6

A B C D

Servo control amplifier

Switch assembly-No. 35

REC/PB amplifier assembly-No. 57

S18 NC 34

Brake Solenoid

Transistor assembly-No. 2

SIB01-01

Transistor assembly-No. 6

Servo control amplifier

Switch assembly-No. 46

REC/PB amplifier assembly-Nos. 87, 88

Transistor assembly-No. 8

Transistor assembly-No. 7

Transistor assembly-No. 1

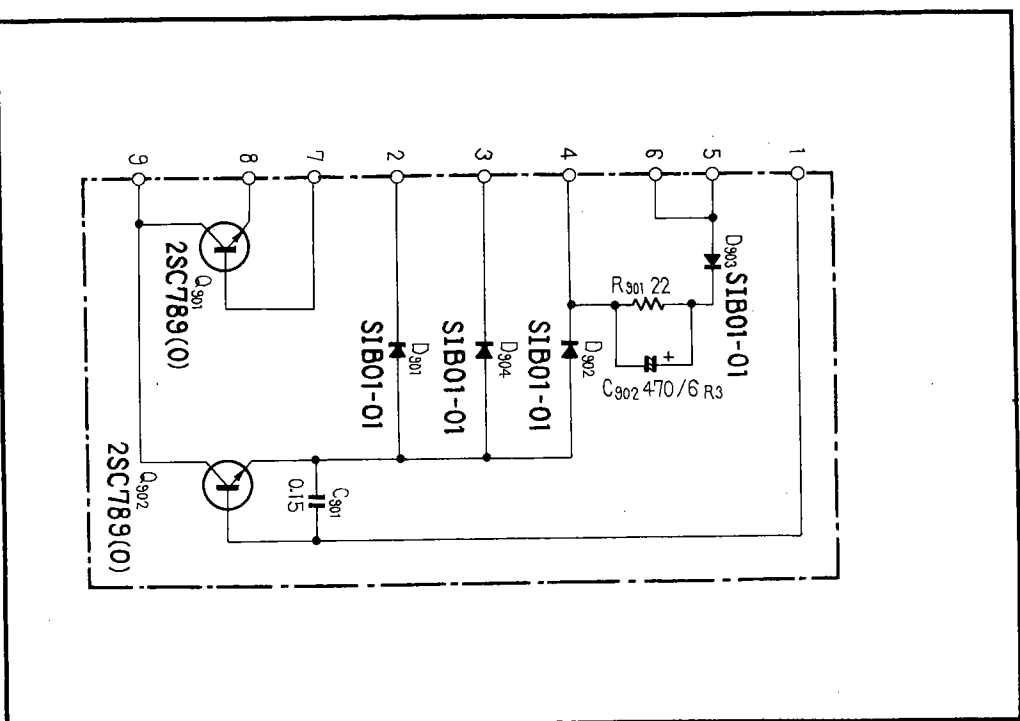
S17

S15

S14 NC

Servo control amplifier  
 Switch assembly-No. 47  
 2SC1419  
 2SA564  
 2SC828  
 2SA673  
 2SC735  
 Switch assembly-No. 48  
 Power supply circuit assembly-No. 6  
 REC solenoid  
 Transistor assembly-No. 3  
 Transistor assembly-No. 9  
 Fuse assembly-No. 8  
 Fuse assembly-No. 7  
 Servo control amplifier  
 Power supply circuit assembly-No. 13





Parts List of Transistor Assembly (RWX-083)

CAPACITORS

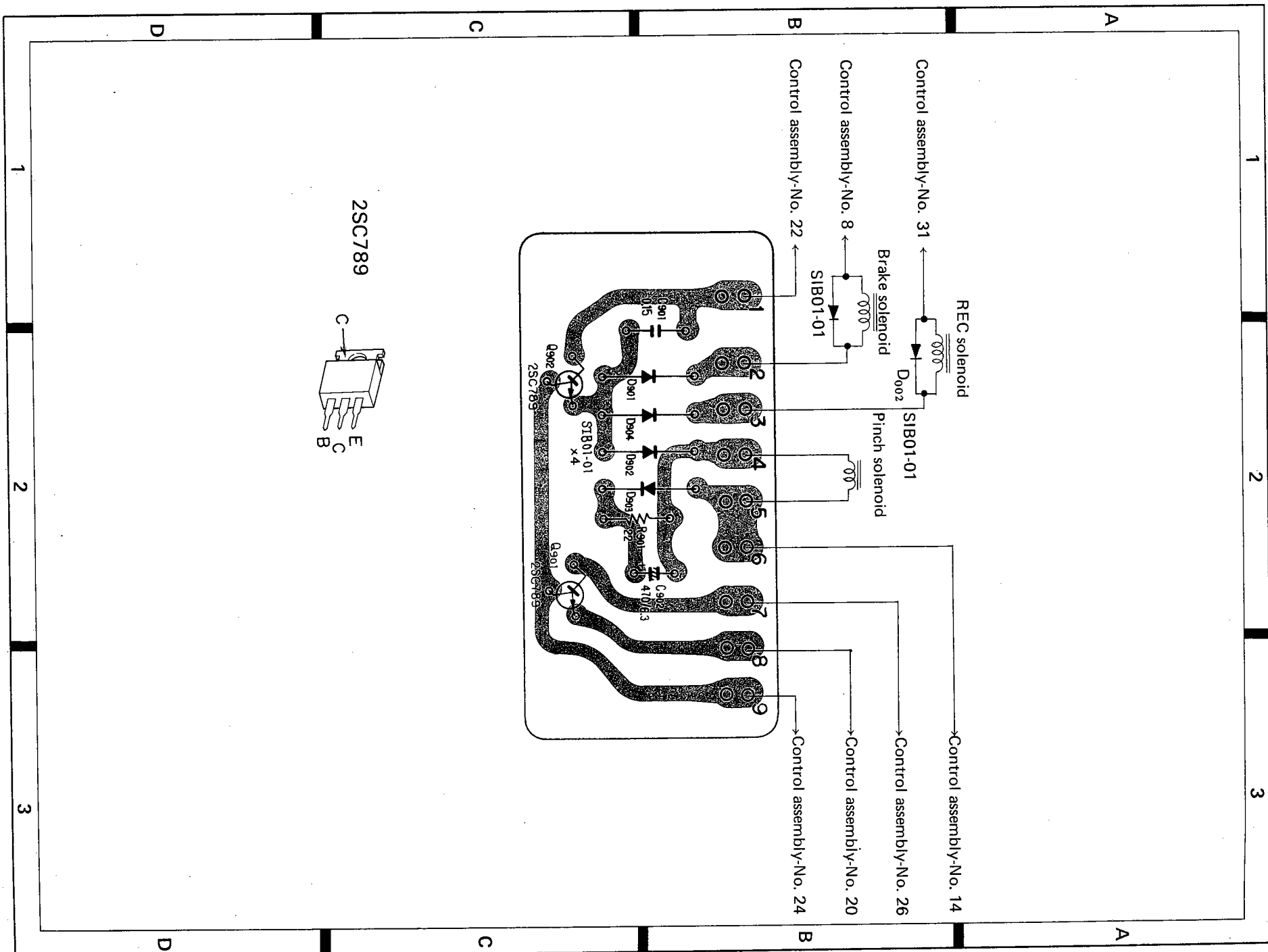
Symbol	Description	Part No.
C901	Mylar 0.15 50V	COMA 154K 50
C902	Electrolytic 470 6.3V	CEA 471P 6R3

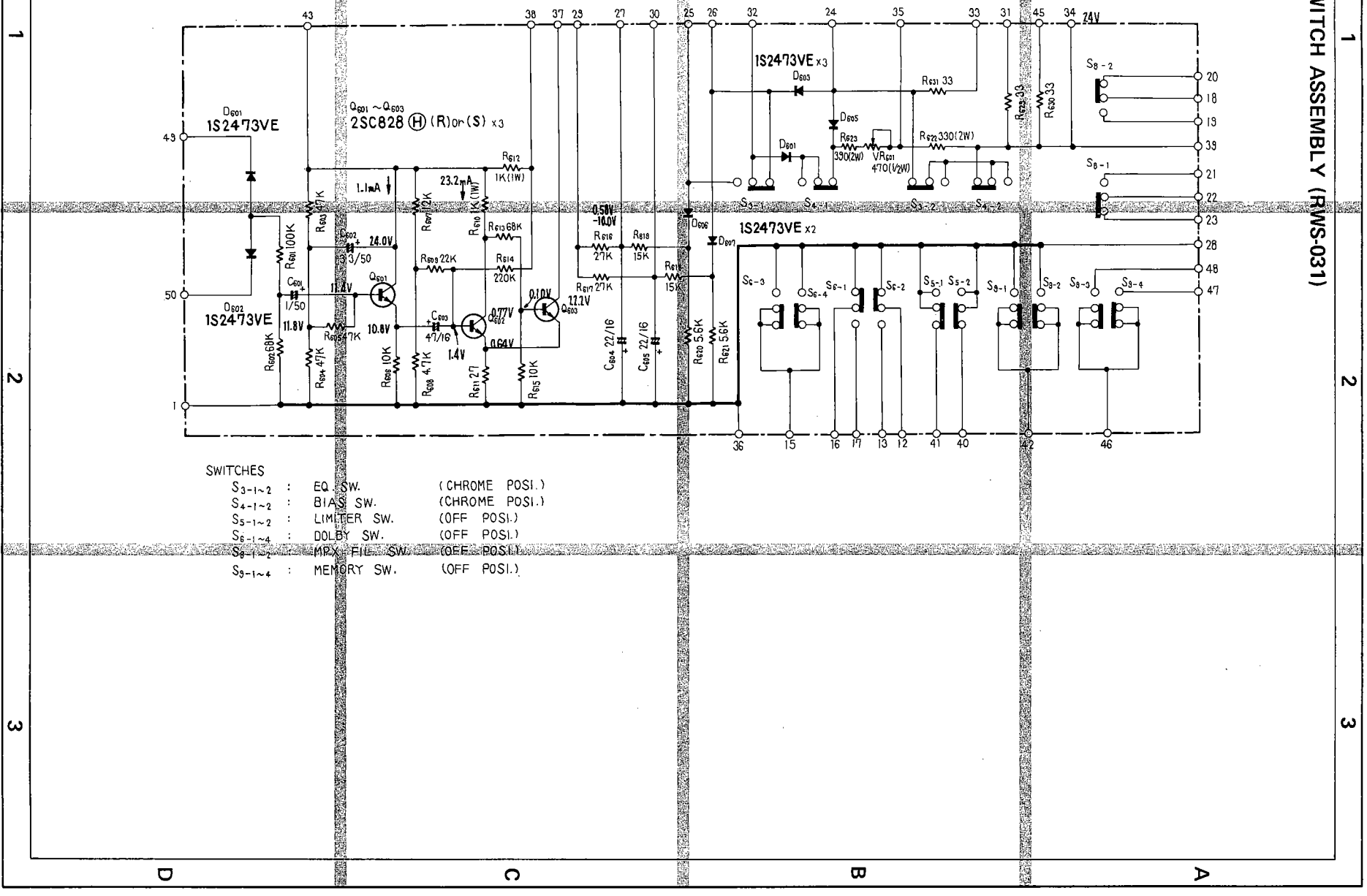
RESISTORS

Symbol	Description	Part No.
R901	Carbon film 22	RD%VS 220J

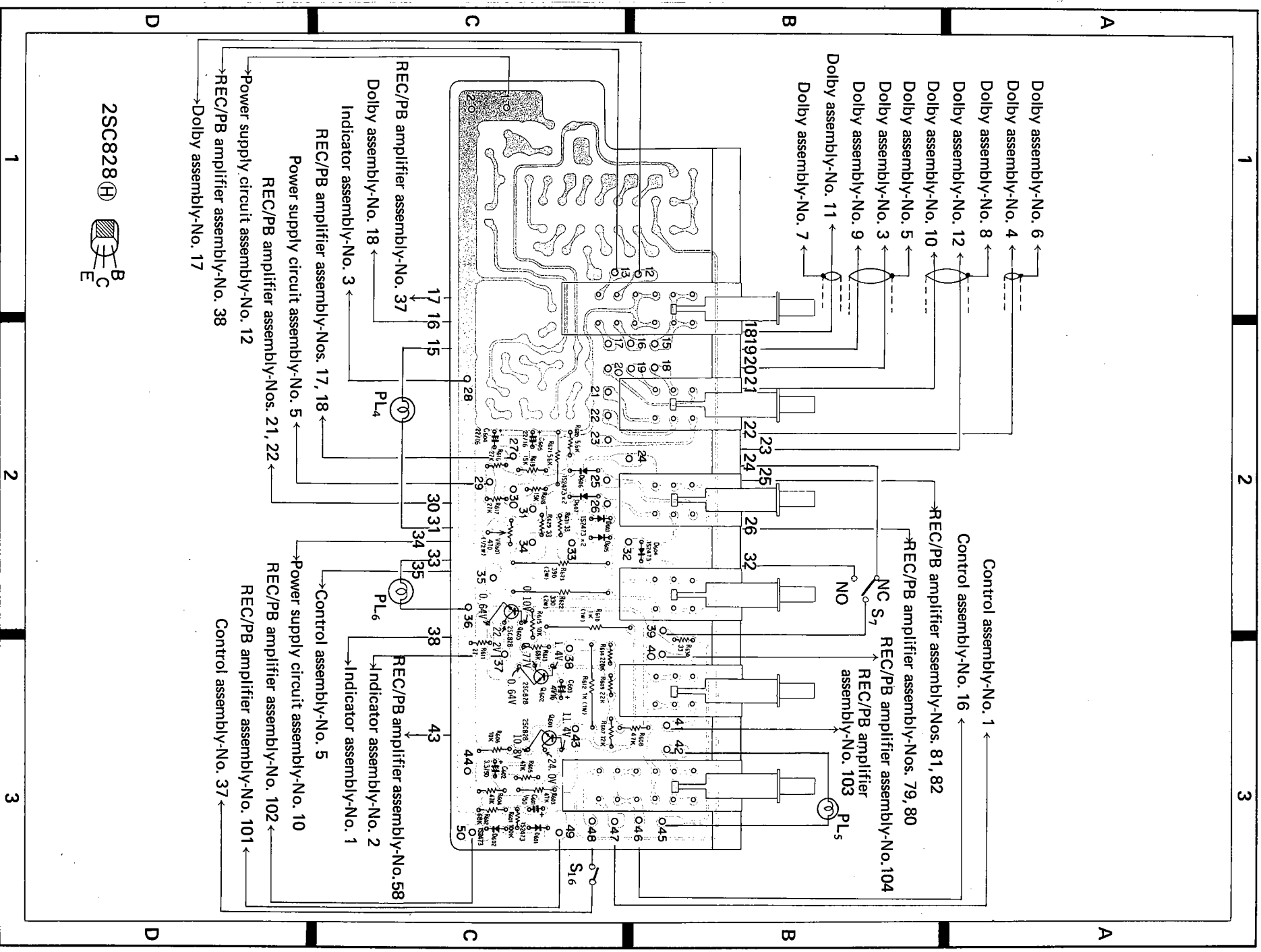
SEMICONDUCTORS

Symbol	Description	Part No.
D901	Diode SIB01-01	
R902	Diode SIB01-01	
R903	Diode SIB01-01	
R904	Diode SIB01-01	
Q901	Transistor 2SC789-0	
Q902	Transistor 2SC789-0	





- SWITCHES
- S<sub>3-1-2</sub> : EQ SW. (CHROME POSI.)
  - S<sub>4-1-2</sub> : BIAS SW. (CHROME POSI.)
  - S<sub>5-1-2</sub> : LIMITER SW. (OFF POSI.)
  - S<sub>6-1-2</sub> : DOLBY SW. (OFF POSI.)
  - S<sub>7-1-2</sub> : MPX FIL SW. (OFF POSI.)
  - S<sub>8-1-2</sub> : MEMORY SW. (OFF POSI.)



## Parts List of Switch Assembly (RWS-031)

## CAPACITORS

Symbol	Description			Part No.
C601	Electrolytic	1	50V	CEA 010P 50
C602	Electrolytic	3.3	50V	CEA 3R3P 50
C603	Electrolytic	47	16V	CEA 470P 16
C604	Electrolytic	22	16V	CEA 220P 16
C605	Electrolytic	22	16V	CEA 220P 16

Symbol	Description		Part No.
D606	Diode	1S2473VE	
D607	Diode	1S2473VE	

## RESISTORS

Symbol	Description			Part No.
R601	Carbon film	100k		RD½VS 104J
R602	Carbon film	68k		RD½VS 683J
R603	Carbon film	47k		RD½VS 473J
R604	Carbon film	47k		RD½VS 473J
R605	Carbon film	47k		RD½VS 473J
R606	Carbon film	10k		RD½VS 103J
R607	Carbon film	12k		RD½VS 123J
R608	Carbon film	4.7k		RD½VS 472J
R609	Carbon film	22k		RD½VS 223J
R610	Metal oxide	1k		RS1PSF 102J
R611	Carbon film	27		RD½VS 270J
R612	Metal oxide-film	1k		RS1PSF 102J
R613	Carbon film	68k		RD½VS 683J
R614	Carbon film	220k		RD½VS 224J
R615	Carbon film	10k		RD½VS 103J
R616	Carbon film	27k		RD½VS 273J
R617	Carbon film	27k		RD½VS 273J
R618	Carbon film	15k		RD½VS 153J
R619	Carbon film	15k		RD½VS 153J
R620	Carbon film	5.6k		RD½VS 562J
R621	Carbon film	5.6k		RD½VS 562J
R622	Metal oxide	330	2W	RS2P 331J
R623	Metal oxide	390	2W	RS2P 391J
R629	Carbon film	33		RD½VS 330J
R630	Carbon film	33		RD½VS 330J
R631	Carbon film	33		RD½VS 330J
VR601	Semi-fixed	470	(½W)	RCP-022

## SWITCHES

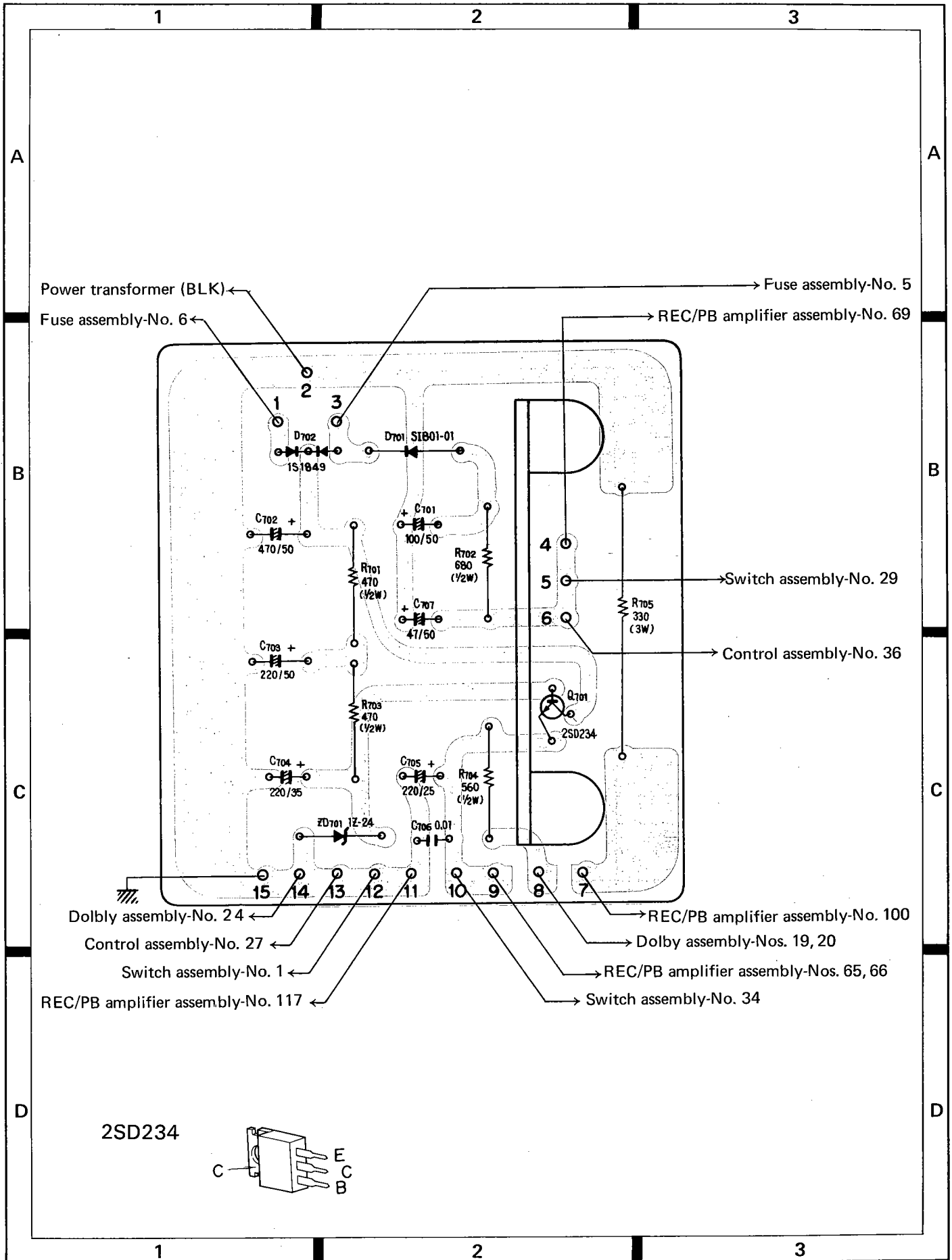
Symbol	Description	Part No.
S <sub>3</sub> , S <sub>4</sub> , S <sub>5</sub> S <sub>6</sub> , S <sub>8</sub> , S <sub>9</sub>	Push switch assembly	RSG-029

## SEMICONDUCTORS

Symbol	Description		Part No.
Q601	Transistor	2SC828 (H) -R or S	
Q602	Transistor	2SC828 (H) -R or S	
Q603	Transistor	2SC828 (H) -R or S	
D601	Diode	1S2473VE	
D602	Diode	1S2473VE	
D603	Diode	1S2473VE	
D604	Diode	1S2473VE	
D605	Diode	1S2473VE	

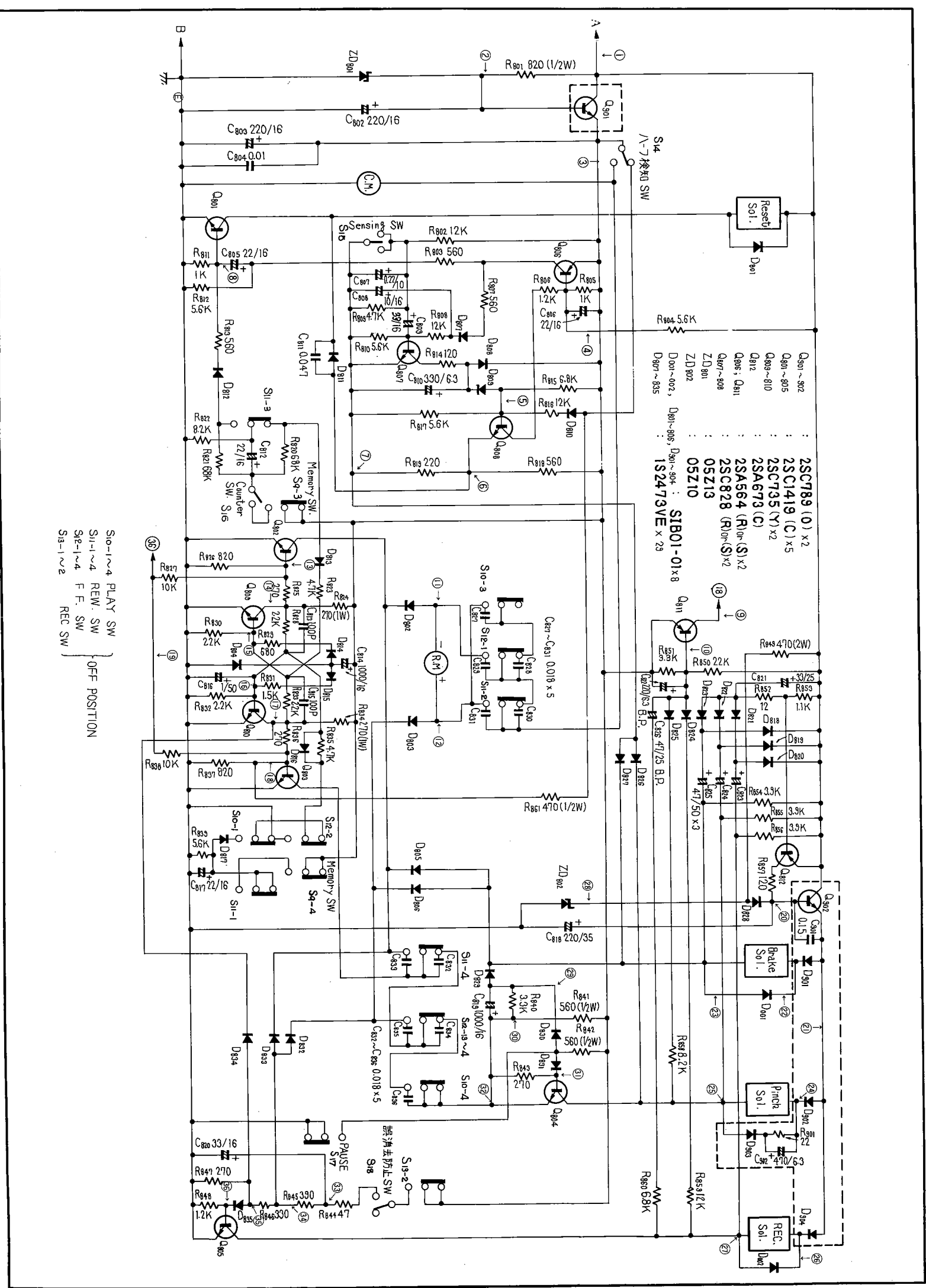




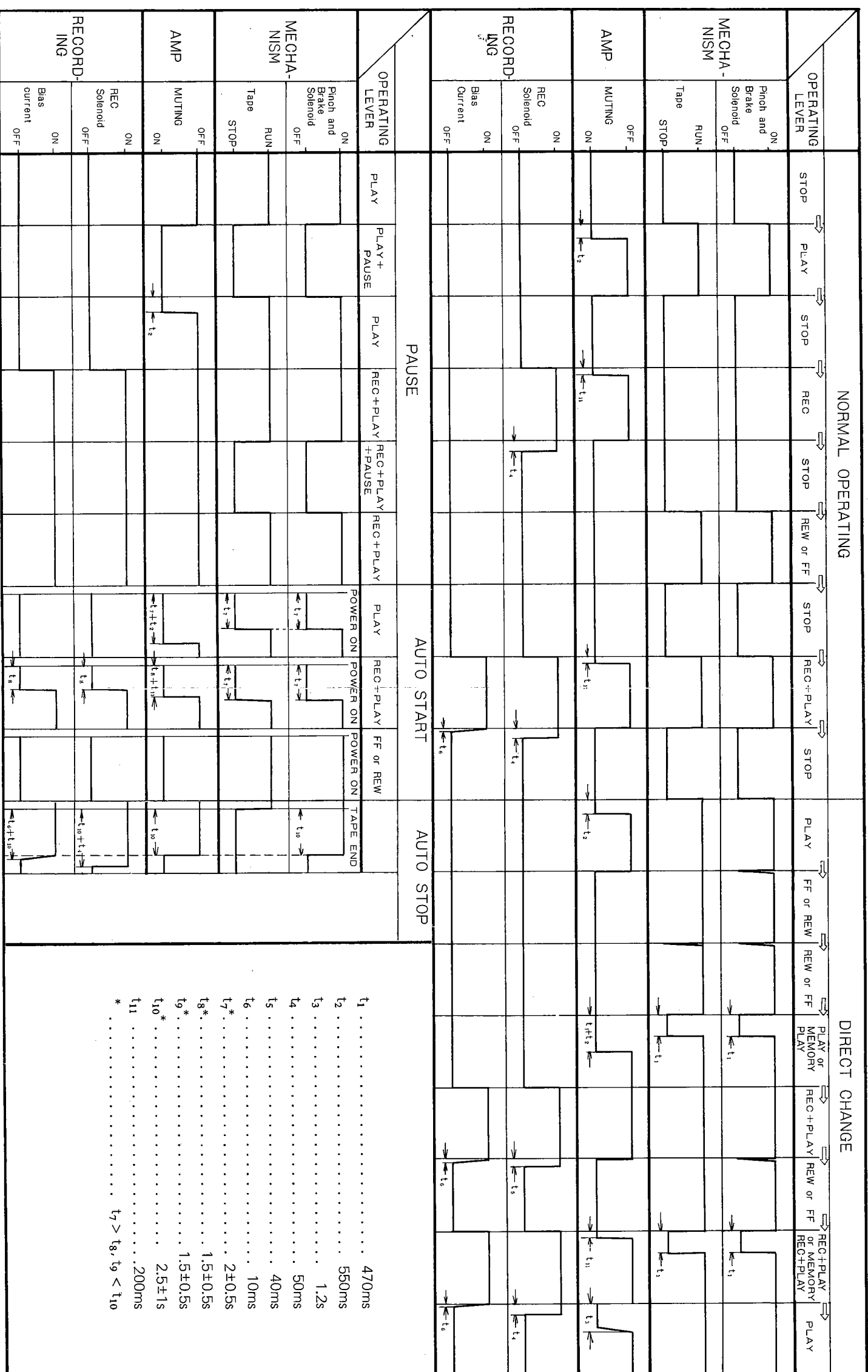


### 11.11 CONTROL ASSEMBLY VOLTAGE

POINT	STOP NO TAPE	STOP	PLAY	FF	REC	REC/PLAY	MEMORY PLAY	MEMORY R/P	AUTO STOP
①—E	24.5	24.5	22.0	22.5	23.0	21.0			
②—E	13.2	13.2	13.0	13.0	13.1	13.0			
③—E	12.6	12.6	12.4	12.4	12.5	12.4			
④—E		14.6							
⑥—E			4.4						
⑥—T			3.2						3.5 → 0
⑧—E			0						0.6
⑨—E		-0.7	12.4		12.5	12.4			
⑩—E		14.0	11.8						
⑪—⑫				± 11.5					
⑬—E			-0.4				0.7		
⑭—E			0.09				6.3		
⑮—E			0.7				0.05		
⑯—E			0.05				0.7		
⑰—E			6.3				0.09		
⑱—E			0.7				-0.4		
⑲—E		-26.0							
⑳—E	10.6					9.7			
㉑—E	10.2					8.9			
㉒—㉓				7.4					
㉔—㉕			7.8			7.5			
㉖—㉗					8.0	8.3			
㉘—E				1.0					
㉙—E			0.5			0.5			
㉚—E					0.2	0.2			
㉛—E	10.6					10.4			
㉜—㉝			-1.0	+ 9.2					
㉞—E	12.6		1.8	2.6					
㉟—E			0.2	10.9					
㊱—E						11.8		11.2	
㊲—E						6.2		1.0	
㊳—E						1.5		0.4	
㊴—E						0.7		0.03	

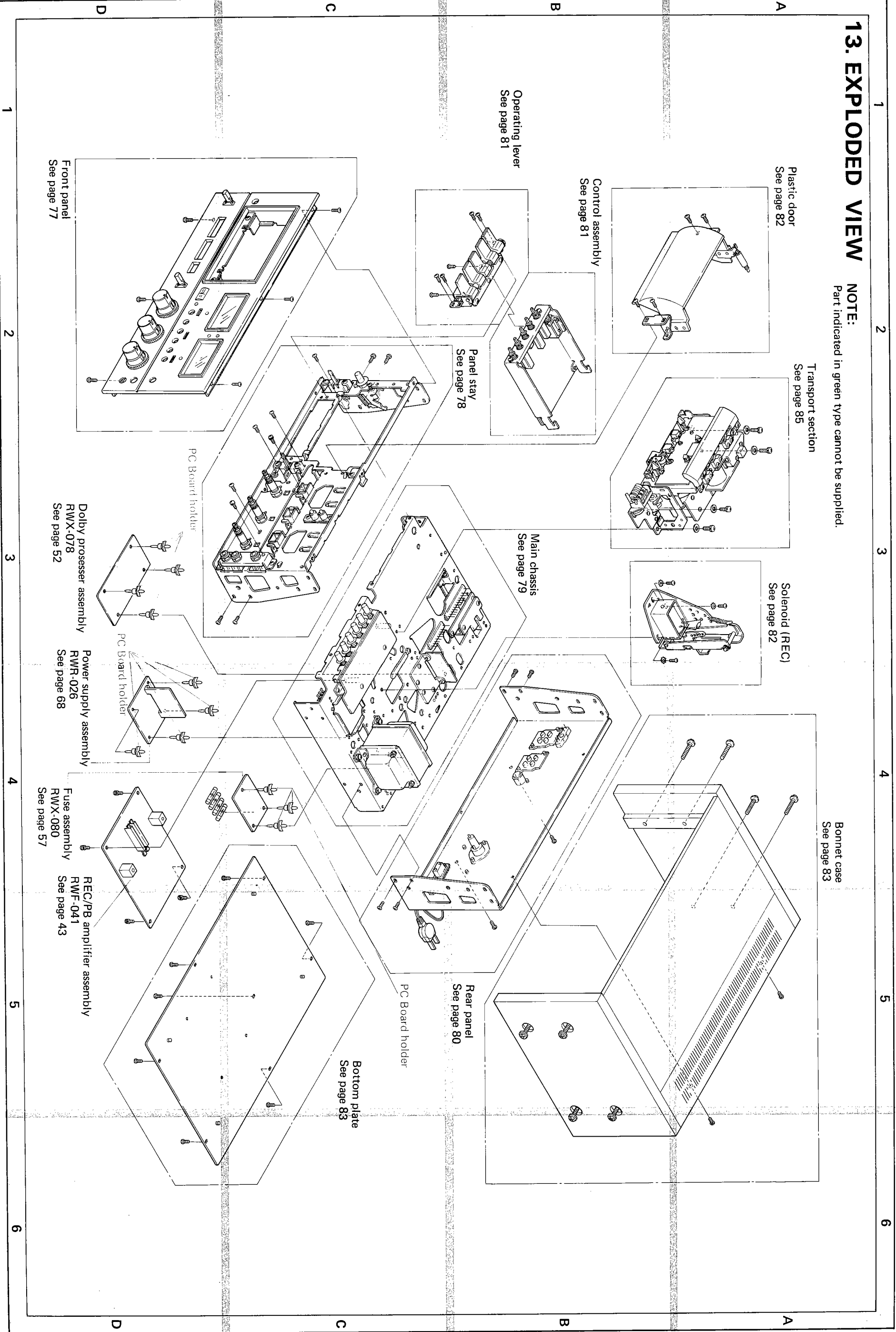


# TIMING CHART

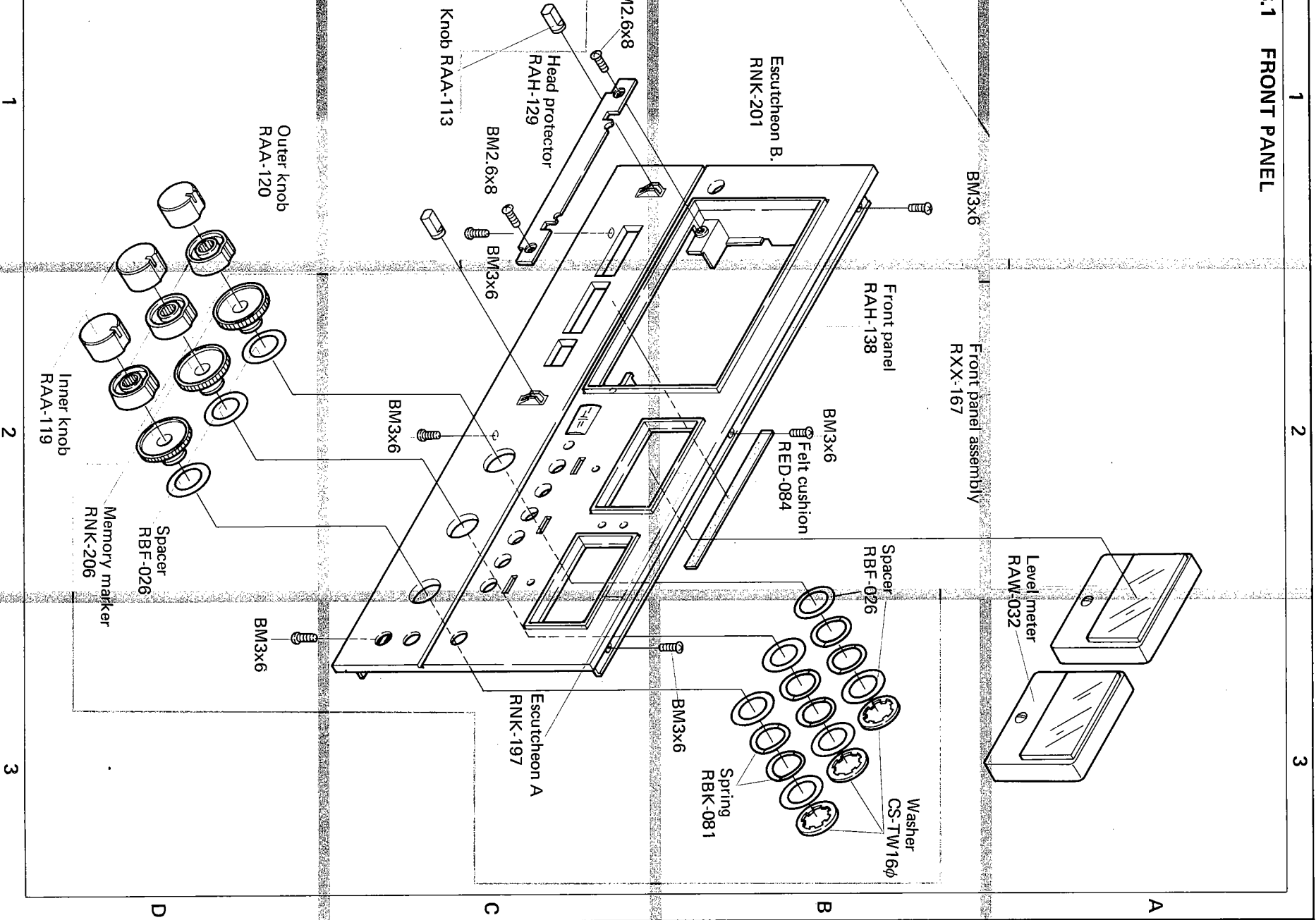


# 13. EXPLODED VIEW

**NOTE:**  
Part indicated in green type cannot be supplied.

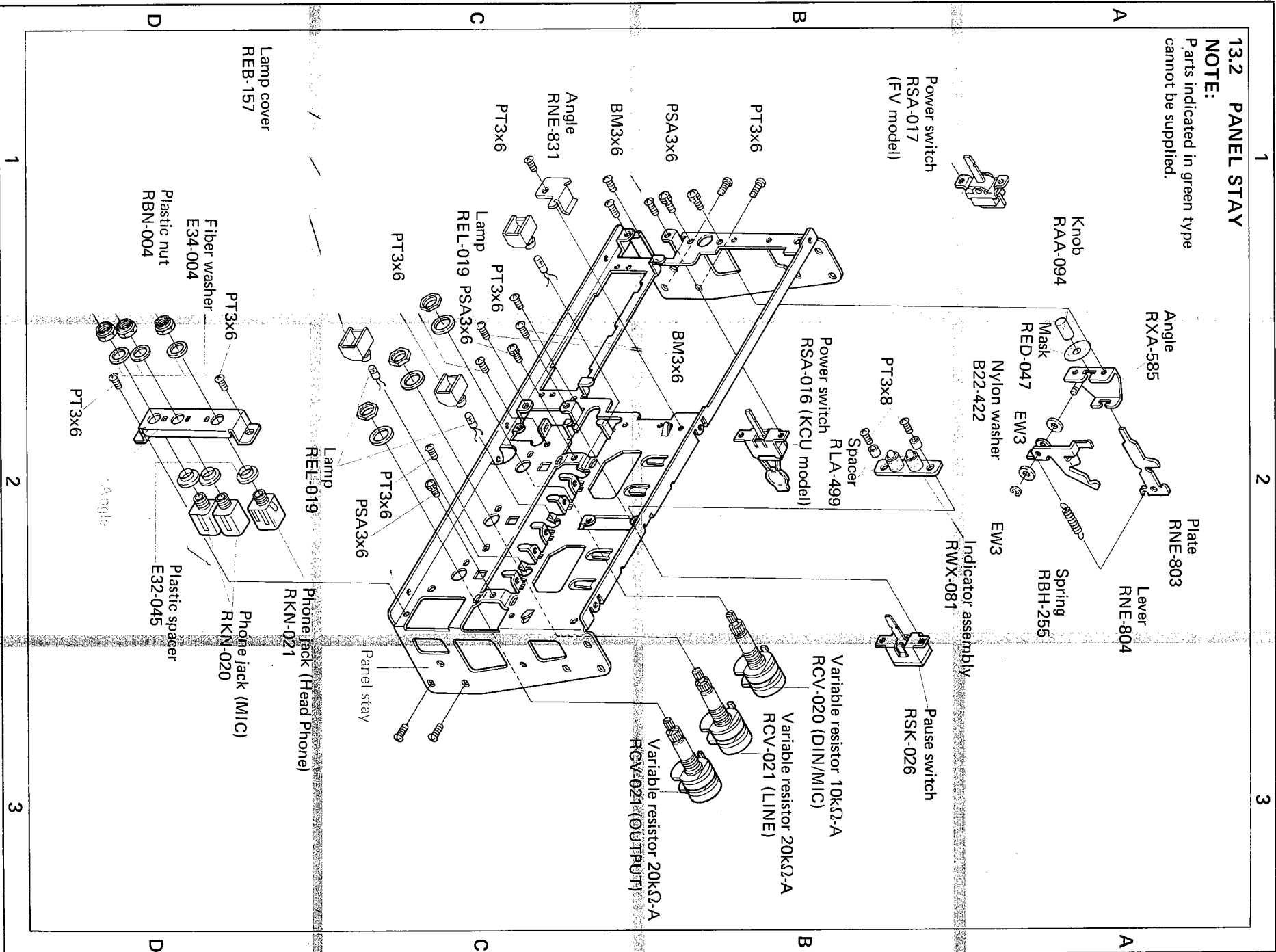


1.1 FRONT PANEL



13.2 PANEL STAY

**NOTE:**  
Parts indicated in green type cannot be supplied.

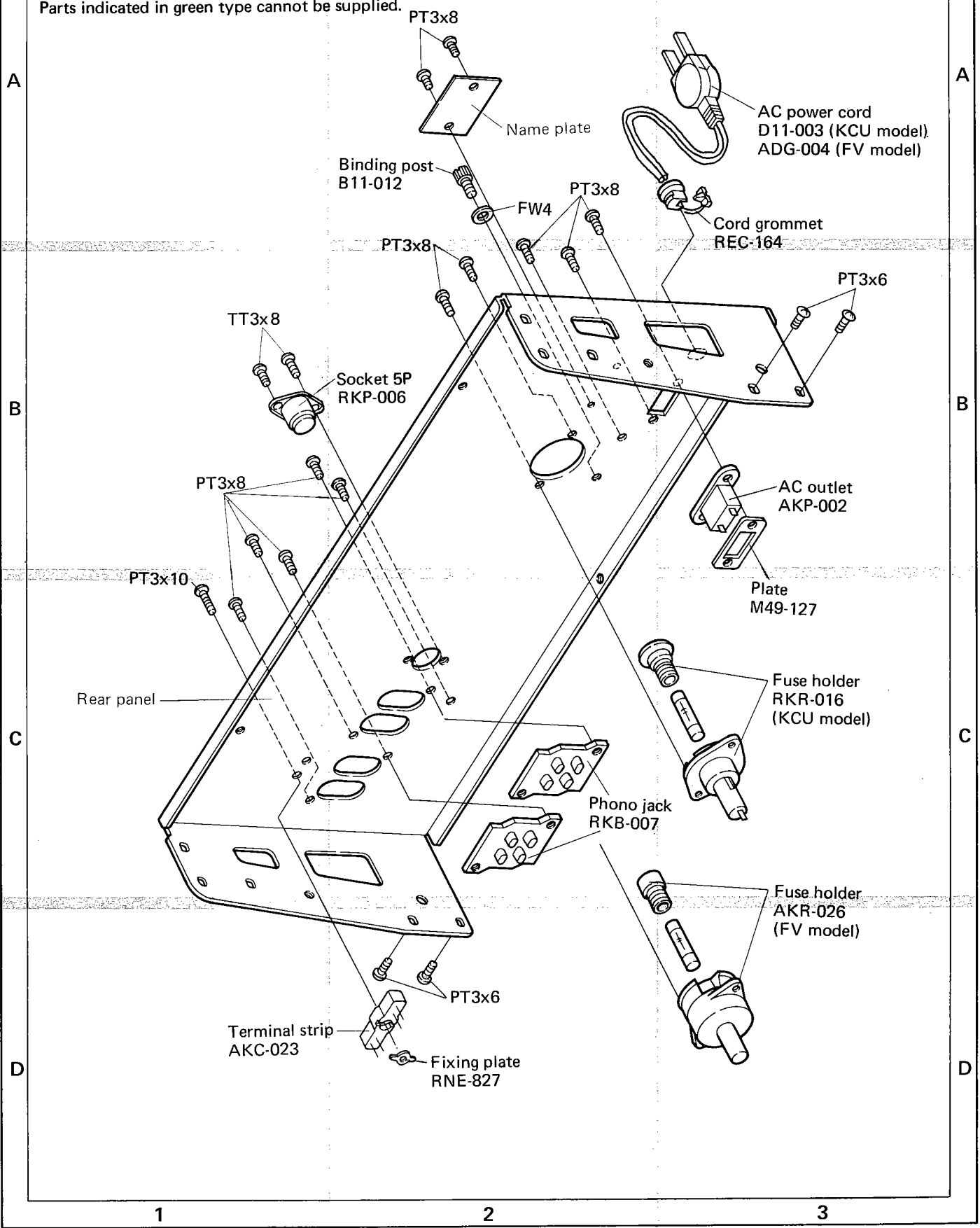




### 13.4 REAR PANEL

**NOTE:**

Parts indicated in green type cannot be supplied.

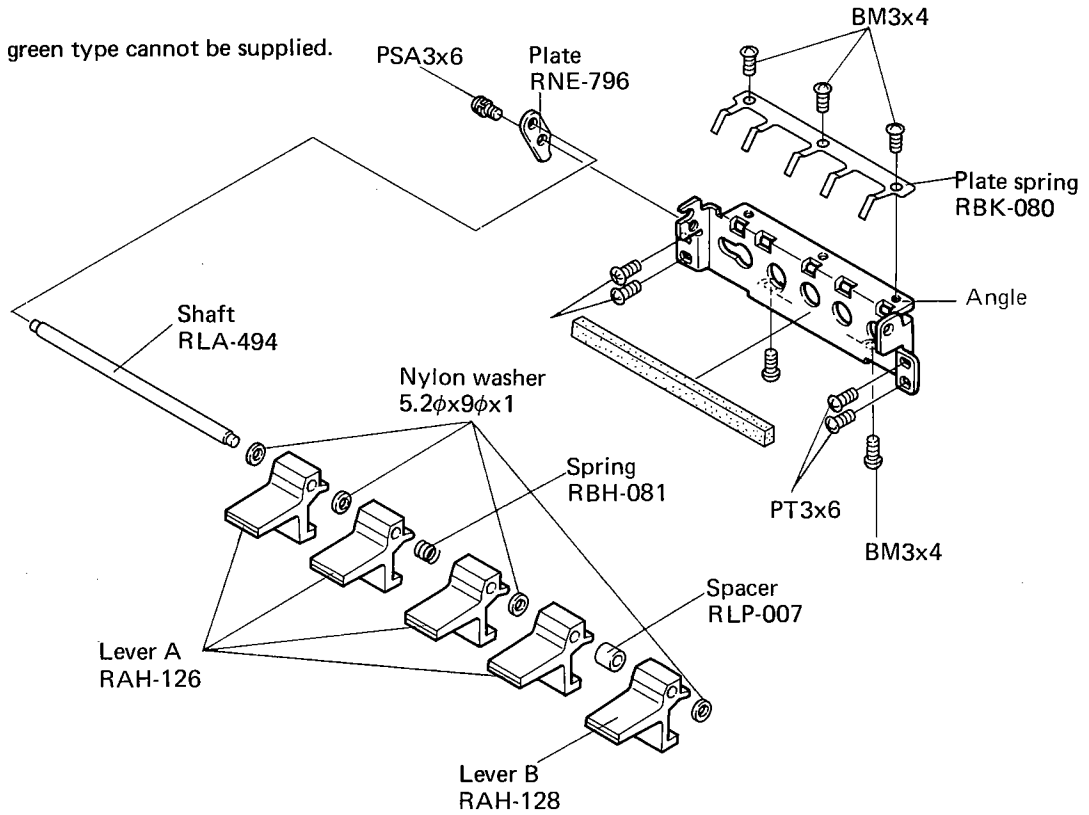




13.5 OPERATING LEVERS

NOTE:

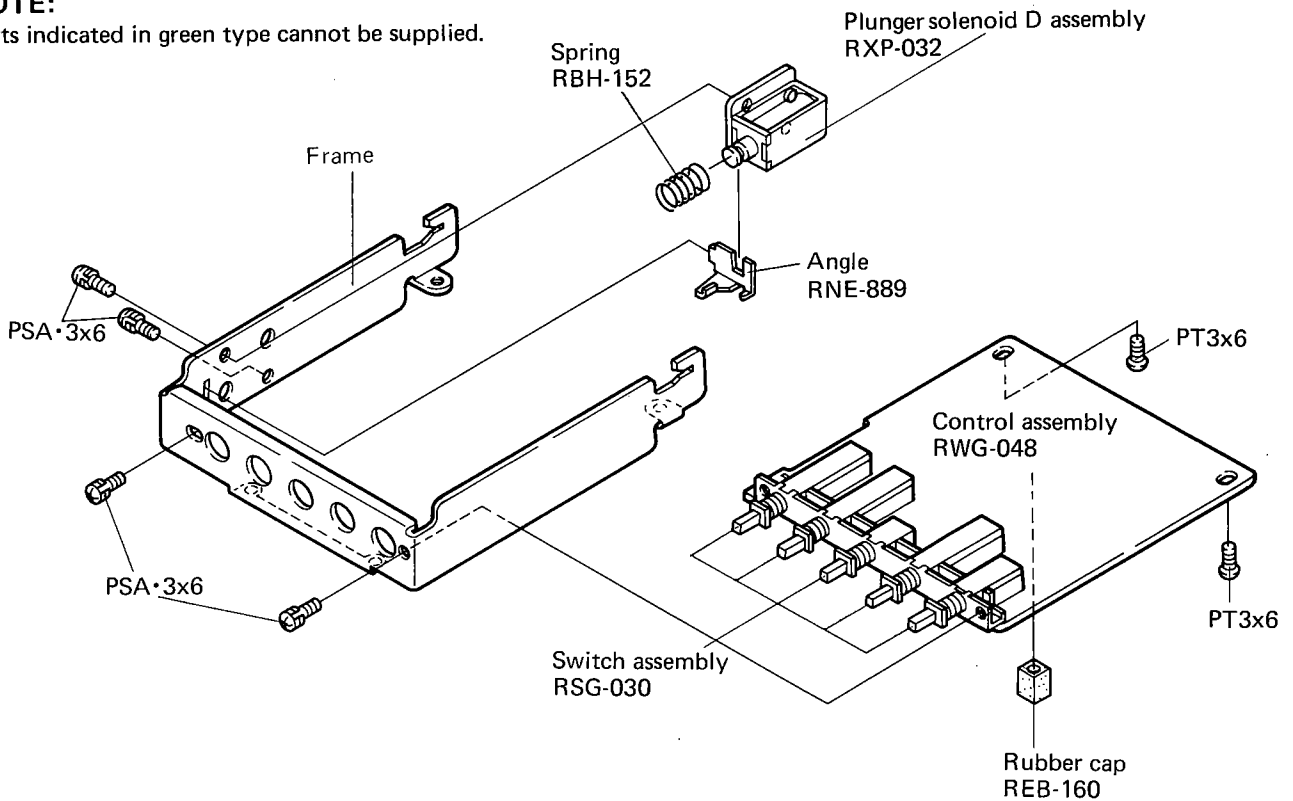
Parts indicated in green type cannot be supplied.



13.6 CONTROL ASSEMBLY (RWG-048)

NOTE:

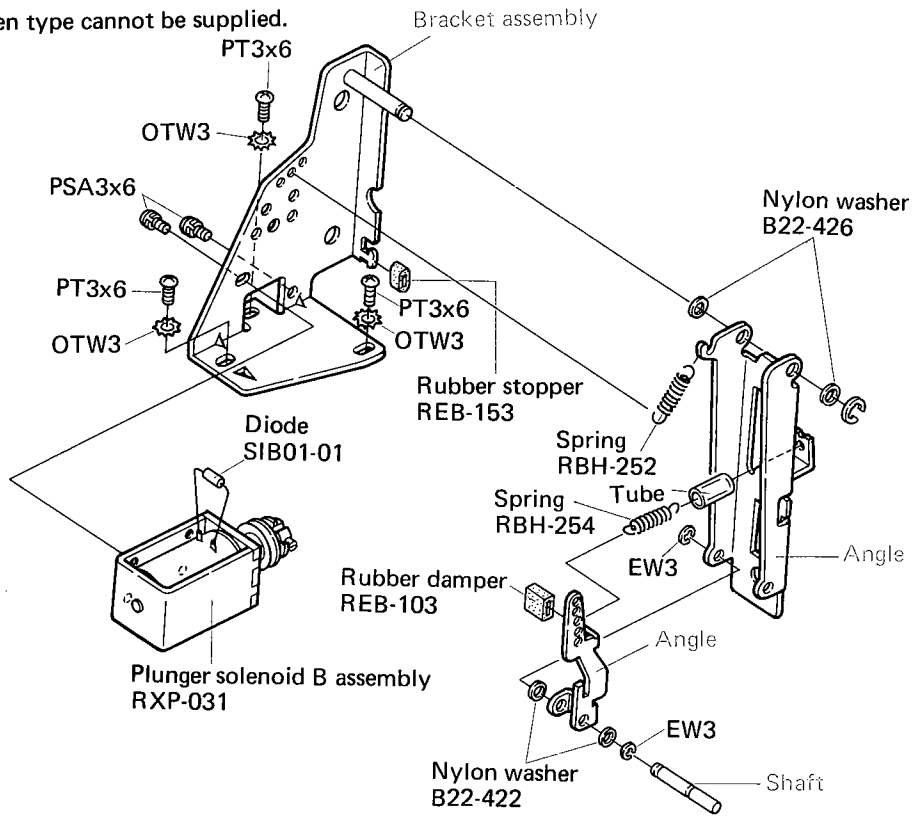
Parts indicated in green type cannot be supplied.



### 13.7 SOLENOID (REC)

**NOTE:**

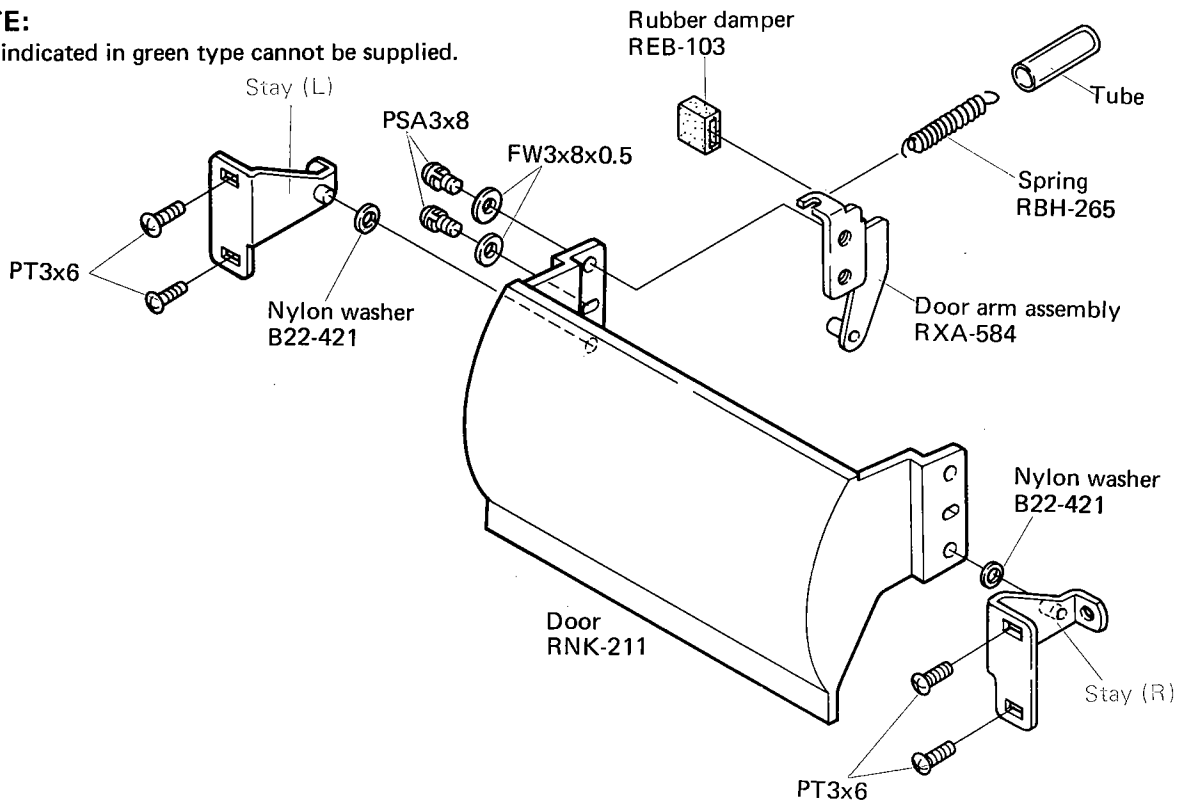
Parts indicated in green type cannot be supplied.



### 13.8 PLASTIC DOOR

**NOTE:**

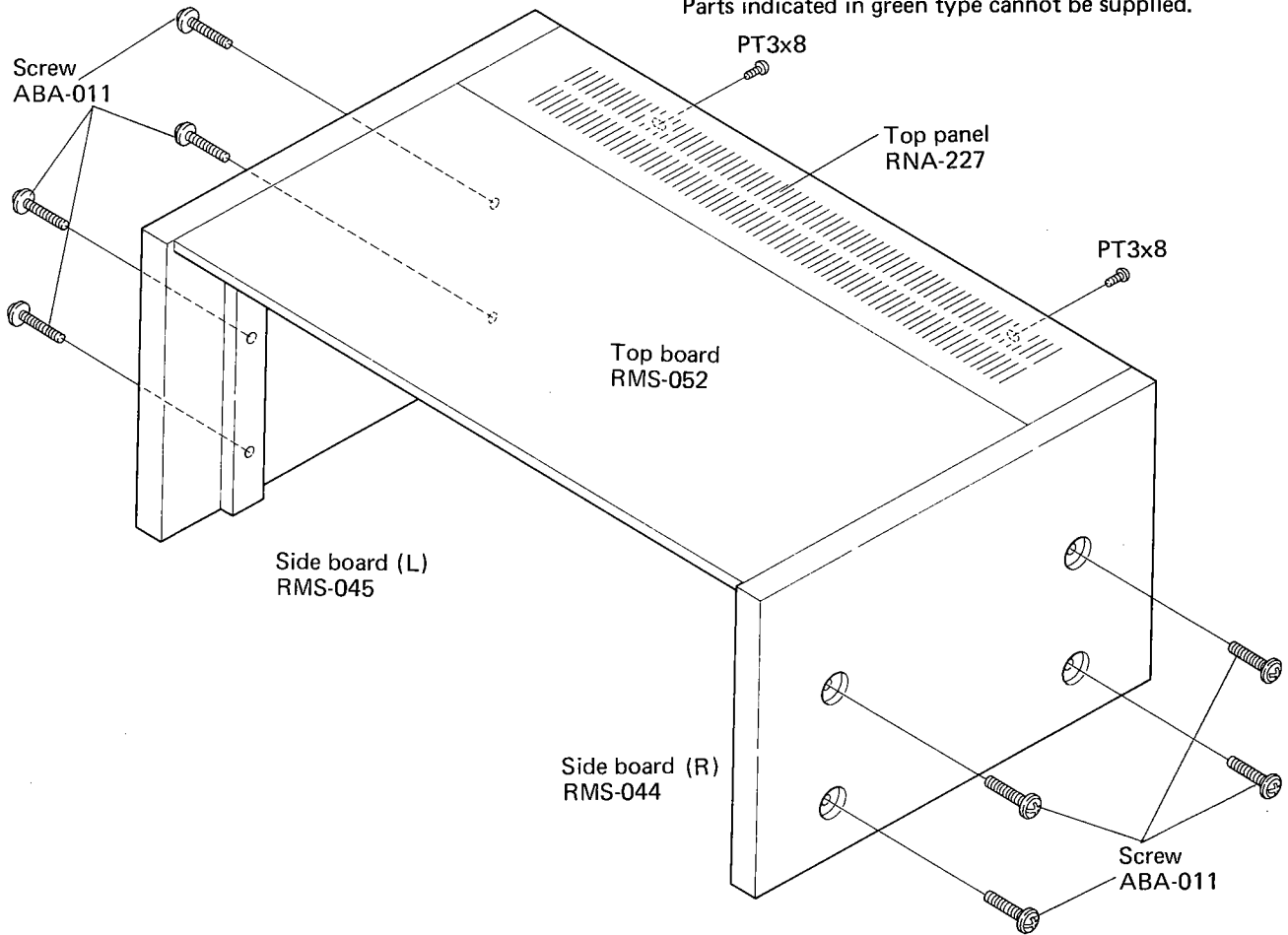
Parts indicated in green type cannot be supplied.



13.9 BONNET CASE

NOTE:

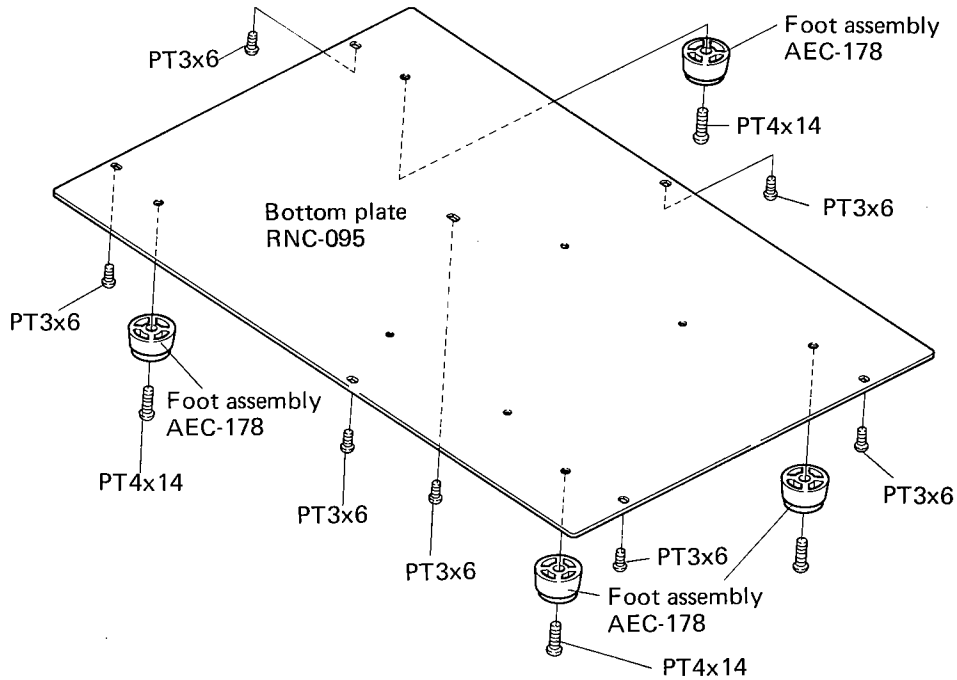
Parts indicated in green type cannot be supplied.



13.10 BOTTOM PLATE

NOTE:

Parts indicated in green type cannot be supplied.



### 13.11 NOMENCLATURE OF SCREWS, WASHERS AND NUTS

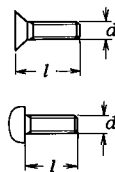
The following symbols stand for screws, washers and nuts as shown in exploded view.

Symbol	Description	Shape
RT	Brazier head tapping screw	
PT	Pan head tapping screw	
BT	Binding head tapping screw	
CT	Countersunk head tapping screw	
TT	Truss head tapping screw	
OCT	Oval countersunk head tapping screw	
PM	Pan head machine screw	
CM	Countersunk head machine screw	
OCM	Oval countersunk head machine screw	
TM	Truss head machine screw	
BM	Binding head machine screw	
PSA	Pan head screw with spring lock washer	
PSB	Pan head screw with spring lock washer and flat washer	
PSF	Pan head screw with flat washer	

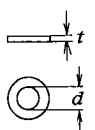
Symbol	Description	Shape
EW	E type washer	
FW	Flat washer	
SW	Spring lock washer	
N	Nut	
WN	Washer faced nut	
ITW	Internal toothed lock washer	
OTW	Outernal toothed lock washer	
SC	Slotted set screw (Cone point)	
SF	Slotted set screw (Flat point)	
HS	Hexagon socket headless set screw	
OCW	Oval countersunk head wood screw	
CW	Countersunk head wood screw	
RW	Round head wood screw	

#### EXAMPLE

PM · 3x8  
 length in mm ( $l$ )  
 diameter in mm ( $d$ )  
 Symbol



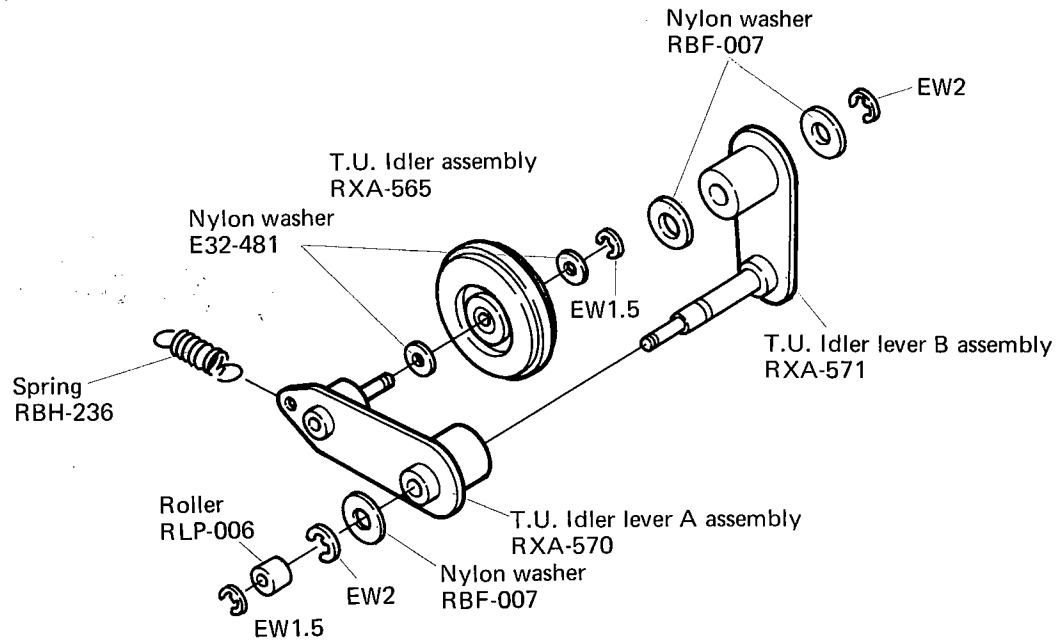
FW · 9φ x 1<sup>t</sup>  
 thickness in mm ( $t$ )  
 diameter in mm ( $d$ )  
 Symbol







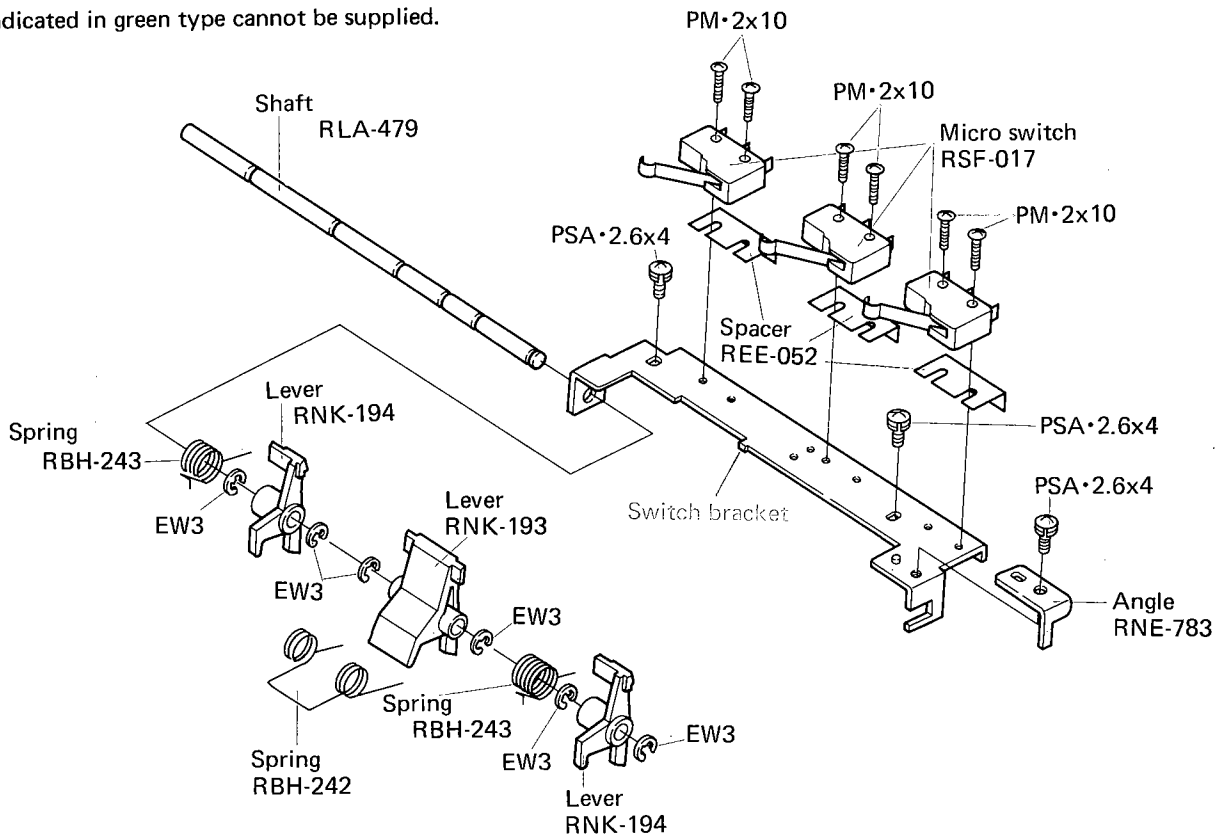
14.5 IDLER B



14.6 MICROSWITCH

NOTE:

Parts indicated in green type cannot be supplied.



# 14.7 PANEL A

## NOTE:

Parts indicated in green type cannot be supplied.

A

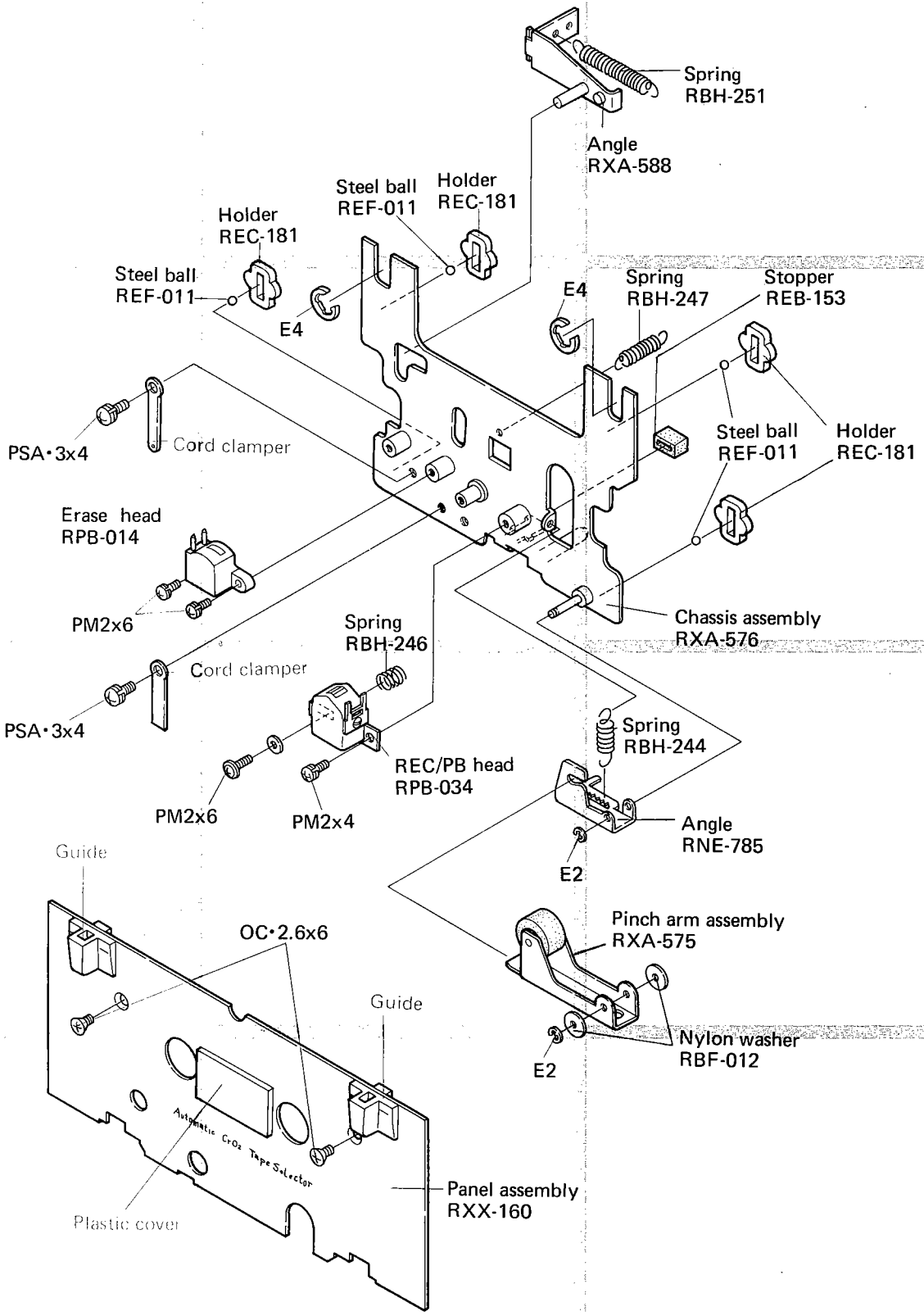
B

C

D

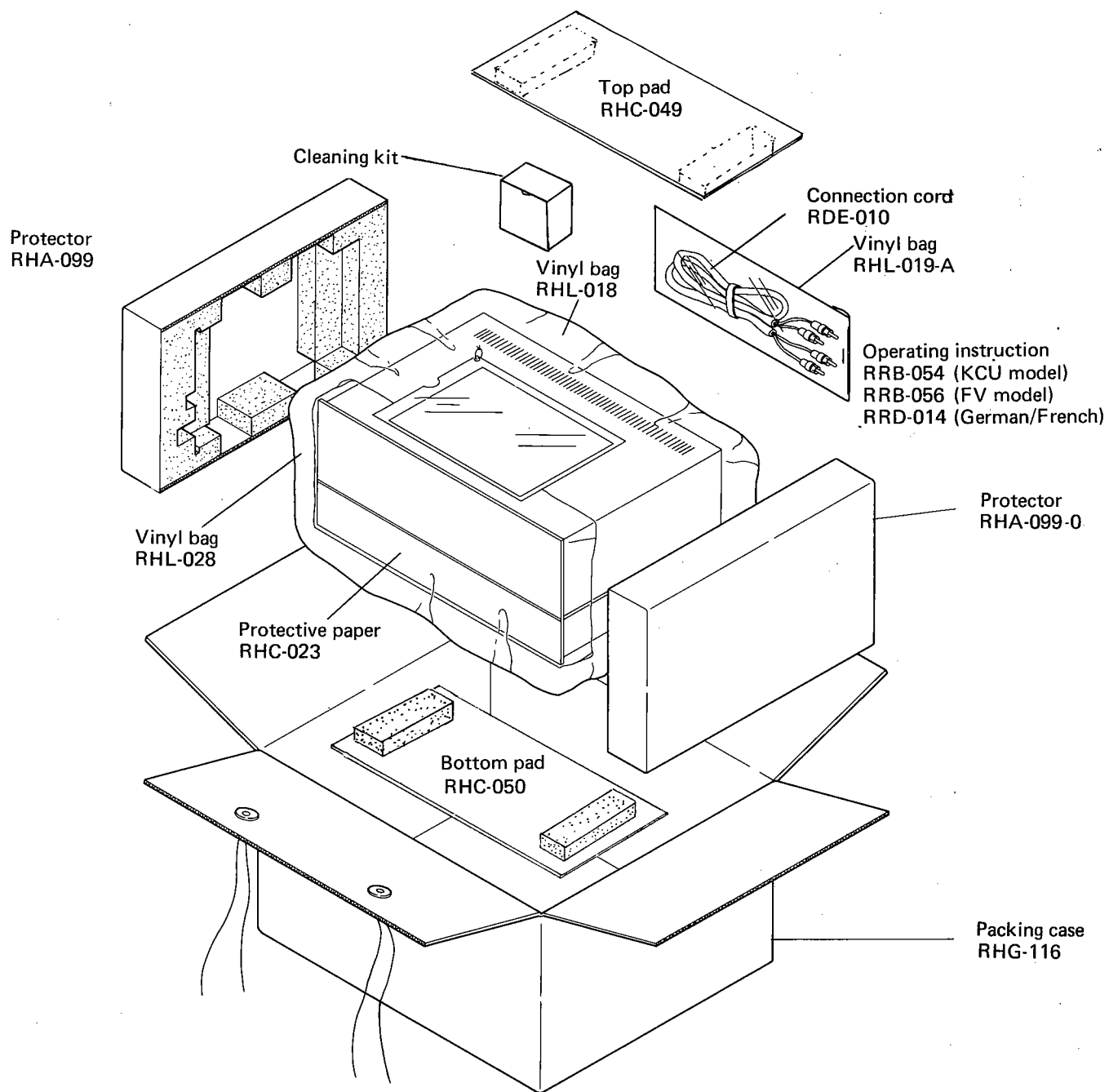
1 2 3

1 2 3





# 15. PACKING



## 16. PARTS LIST OF EXPLODED VIEW

Parts No.	Parts Name
ABA-011	Screw
ADG-004	AC Power Cord (FV Model)
AEC-178	Foot Assembly
AKC-023	2P Terminal Strip
AKP-002	AC Outlet
AKR-026	Fuse Holder (FV MODEL)
AKR-027	Fuse Holder
RAA-093	Knob
RAA-094	Knob (DOOR OPEN)
RAA-113	Knob (POWER, PAUSE)
RAA-119	Inner Knob
RAA-120	Outer Knob
RAH-126	Lever (PLAY, REW, FF, STOP)
RAH-128	Lever (REC)
RAH-129	Head Protector
RAW-032	Level Meter
RAW-033	Tape Counter Assembly
RBF-007	Nylon Washer
RBF-012	Nylon Washer
RBF-023	Plastic Washer
RBF-024	Plastic Washer
RBF-026	Spacer
RBH-081	Spring
RBH-152	Spring
RBH-232	Spring
RBH-234	Spring
RBH-235	Spring
RBH-236	Spring
RBH-237	Spring
RBH-238	Spring
RBH-239	Spring
RBH-240	Spring
RBH-241	Spring
RBH-242	Spring
RBH-243	Spring
RBH-244	Spring
RBH-245	Spring
RBH-246	Spring
RBH-247	Spring
RBH-248	Spring
RBH-249	Spring
RBH-250	Spring
RBH-251	Spring
RBH-252	Spring
RBH-254	Spring
RBH-255	Spring
RBK-080	Plate Spring
RBK-081	Spring
RBN-004	Plastic Nut

Parts No.	Parts Name
RCV-020	Variable Resistor (MIC DIN)
RCV-021	Variable Resistor (LINE OUTPUT)
REB-103	Rubber Damper
REB-150	Capstan Belt
REB-151	Rubber
REB-153	Rubber Stopper
REB-155	Counter Belt
REB-156	Sensing Belt
REB-157	Lamp Cover
REB-160	Rubber Cap
REC-164	Cord Grommet
REC-181	Holder
REC-182	Cap
REC-183	Cassette Spring
REC-184	Reel Spindle
REC-185	FF Drum Assembly
REC-187	Counter Pulley
RED-047	Mask
RED-084	Felt Cushion
REE-052	Spacer
REF-011	Steel Ball
REL-019	Lamp
RHA-099	Protector
RHC-049	Top Pad
RHC-050	Bottom Pad
RHG-116	Packing Case
RHL-018	Vinyl Bag
RHL-028	Vinyl Bag
RKB-007	Phono Jack (4 Jack)
RKN-020	Mic Jack Assembly
RKN-021	Phone Jack Assembly
RKP-006	5P Jack (DIN)
RKP-007	Connector Socket A Assembly
RKP-008	Connector Socket B Assembly
RKP-009	Connector Pin A
RKP-010	Connector Pin B
RKR-016	Fuse Holder (KCU Model)
RLA-465	Pulley
RLA-466	Pulley
RLA-467	Reel Shaft B
RLA-468	Reel Shaft A
RLA-479	Shaft
RLA-494	Shaft
RLA-499	Spacer
RLP-007	Spacer
RMS-044	Side Board (R)
RMS-045	Side Board (L)
RMS-052	Top Board

Parts No.	Parts Name
RNE-763	Angle
RNE-773	Angle
RNE-775	Spring Holder
RNE-783	Angle
RNE-786	Lever
RNE-785	Angle
RNE-796	Plate
RNE-803	Plate
RNE-804	Lever
RNE-827	Fixing Plate
RNE-831	Angle
RNE-857	Angle
RNK-198	Spring Holder
RNK-199	FF Idler B
RNK-200	FF Idler A
RNK-203	RR Idler Bearing
RNK-211	Spring Cup
RNK-205	Lever
RNK-206	ON Indicator
RFB-034	CrO <sub>2</sub> Indicator
RFB-014	Counter Cover
RFB-054	Door
RFD-014	Cover
RSA-016	Memory Marker
RSA-017	REC/PB Head
RSE-017	Erase Head
RSG-030	Operating Instruction (KCU MODEL)
RSK-026	Operating Instruction (FV MODEL)
RSX-035	Lever Switch (KCU MODEL)
RTT-069	Lever Switch (FV MODEL)
RTT-070	Microswitch
RWF-041	Switch Assembly
RWG-048	Lever Switch (PAUSE)
RWR-026	Sensing Switch Assembly
RWX-078	Power Transformer (KCU MODEL)
RWX-080	Power Transformer (FV MODEL)
RWX-081	REC/PB Amplifier Assembly
RWX-083	Control Assembly
RWX-084	Power Supply Assembly
RXA-558	Switch Assembly
RXA-560	Dolby Assembly
RXA-561	Fuse Assembly
RXA-562	Indicator Assembly
RXA-563	Transistor Assembly
RXA-564	Connector Assembly
RXA-565	Bearing Assembly
RXA-566	Take Up Reel Full Assembly
RXA-567	Bearing Assembly
RXA-568	Friction Drum Assembly
RXA-569	Supply Reel Full Assembly

Parts No.	Parts Name
RXA-565	T.U. Idler Assembly
RXA-570	T.U. Idler Assembly
RXA-571	T.U. Idler Lever B Assembly
RXA-573	FF Lever A Assembly
RXA-574	Protection Assembly
RXA-575	Pinch Arm Assembly
RXA-576	Chassis Assembly
RXA-579	Angle
RXA-581	FF Idler Assembly
RXA-584	Door Arm Assembly
RXA-585	Angle
RXA-588	Shaft holder
RXM-018	Main Motor
RXM-019	FF Motor
RXP-029	Plunger Solenoid
RXP-030	Plunger Solenoid
RXP-031	Plunger Solenoid Assembly
RXP-032	Plunger Solenoid Assembly
RXX-160	Panel Assembly
RXX-167	Front Panel Assembly
B11-012	Binding Post
B22-421	Nylon Washer
B22-422	Nylon Washer
B22-426	Nylon Washer
D11-003	AC Power Cord (KCU MODEL)
E32-045	Plastic Spacer
E32-478	Nylon Washer
E32-481	Nylon Washer
E32-482	Plastic Washer
E34-004	Fiber Washer
K82-012	AC Socket
M49-127	Plate
SIB01-01	Diode
RBH-265	Spring
RNE-889	Angle
REL-027	Lamp Assembly
RNK-197	Escutcheon A
RNK-201	Escutcheon B
RXX-167	Front panel assembly

